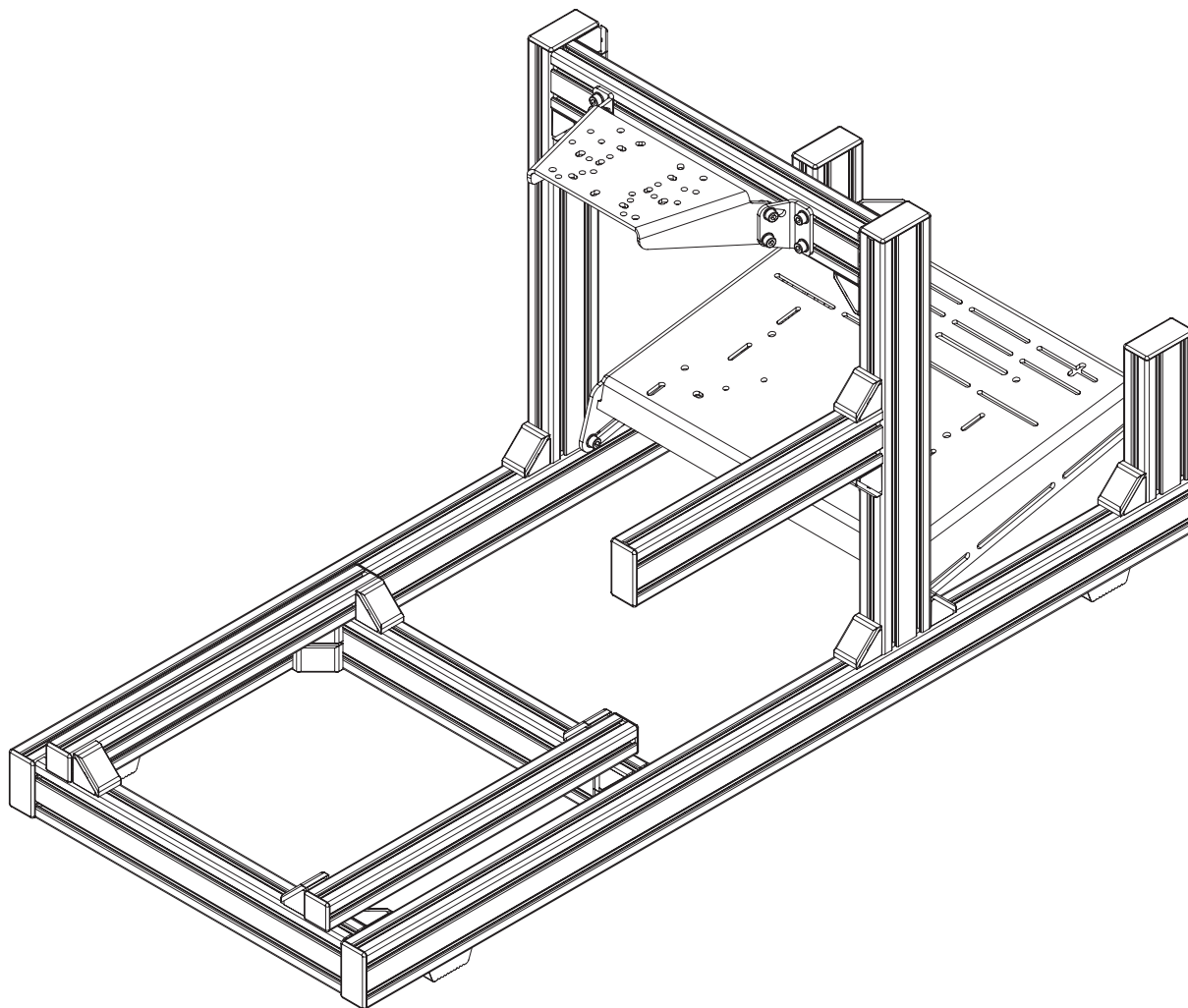


SIM LAB

INSTRUCTION MANUAL



GT1-EVO
VERSION 3.3

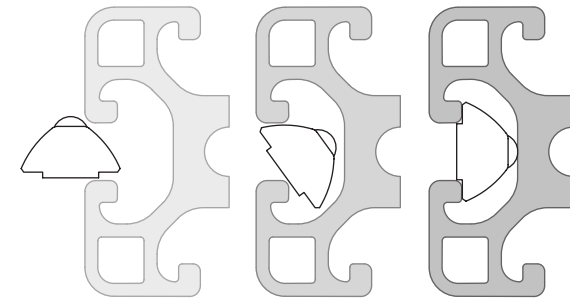
Last updated: 02-06-2026

BEFORE YOU START:

Thank you for purchasing this Sim-Lab product! On the following pages, you will find detailed instructions on assembly. This requires only a set of simple tools and some of your time. Please check the bill of materials before starting (page 22) and make sure all the parts are delivered.

Inserting Slot-Nuts:

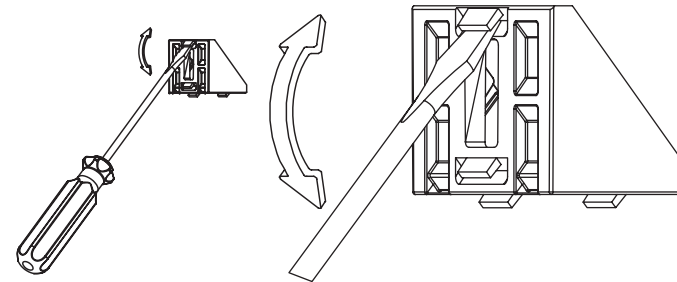
You got excited, finished the build, put the caps on, but forgot to install one element. Do not worry. It happens to everyone. In this diagram, you can see how to insert a Slot-Nut directly into the slot from the side. You can also use one of your smaller Hex wrenches to help wiggle the Slot-Nut in place.



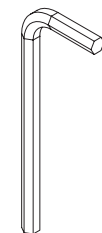
Breaking tabs:

Sometimes tabs from corner brackets need to be broken off in order to fit as instructed. Place a flathead screwdriver behind the tab and tilt upwards.

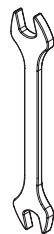
Always make sure to point away from you while doing so. To know when to do this, we will show the following symbol  next to the brackets.



Tools needed:



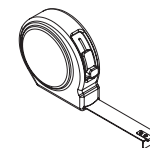
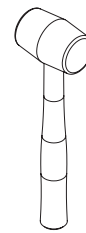
5/6MM



13MM

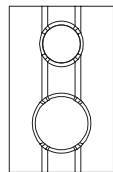
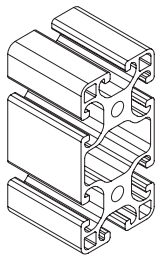


—



1350MM

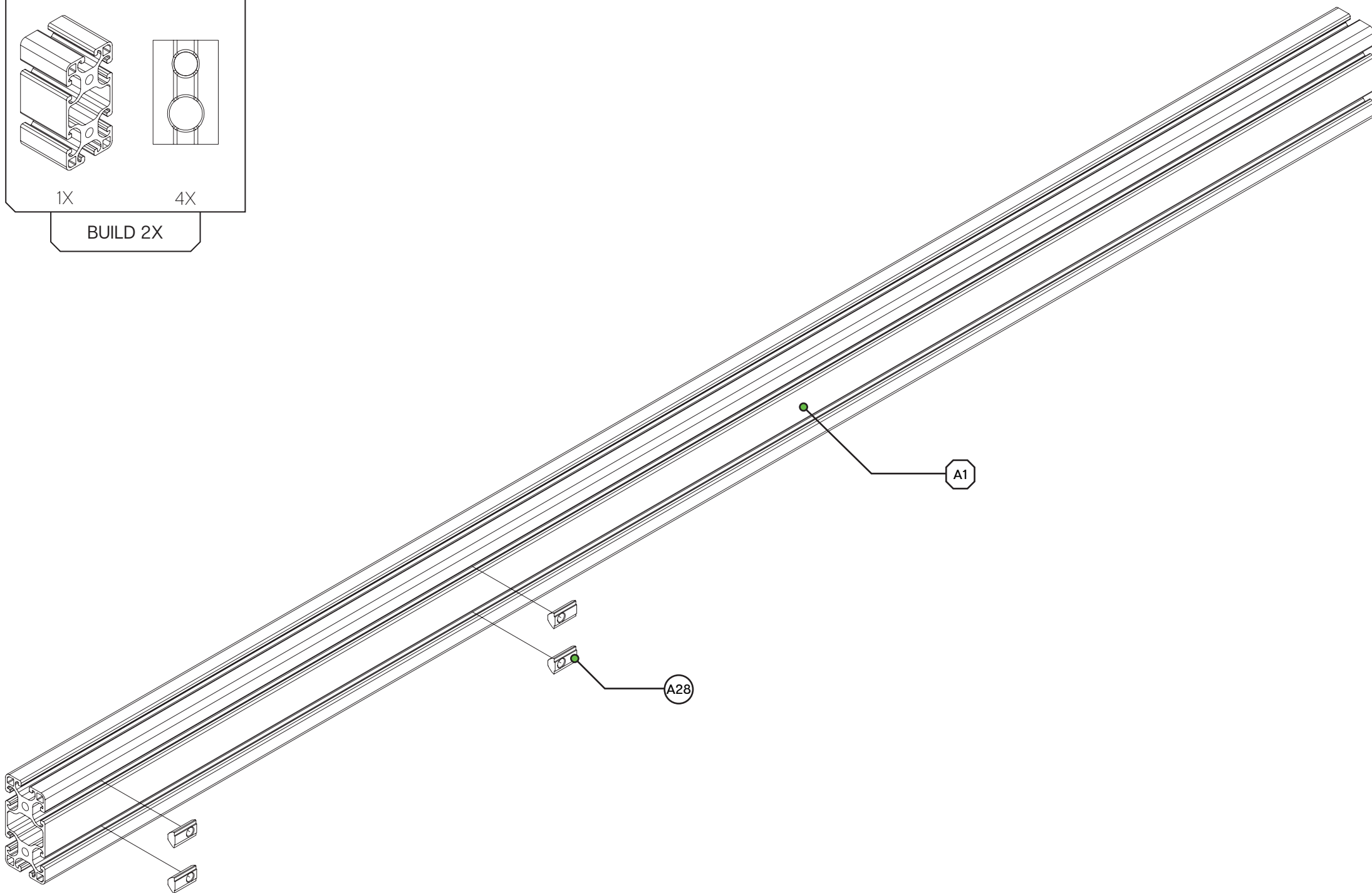
Slot-Nut M8

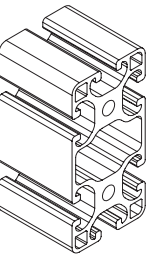
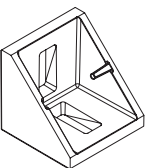
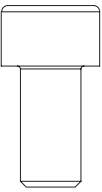
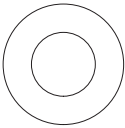
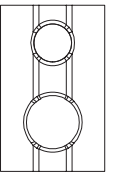


1X

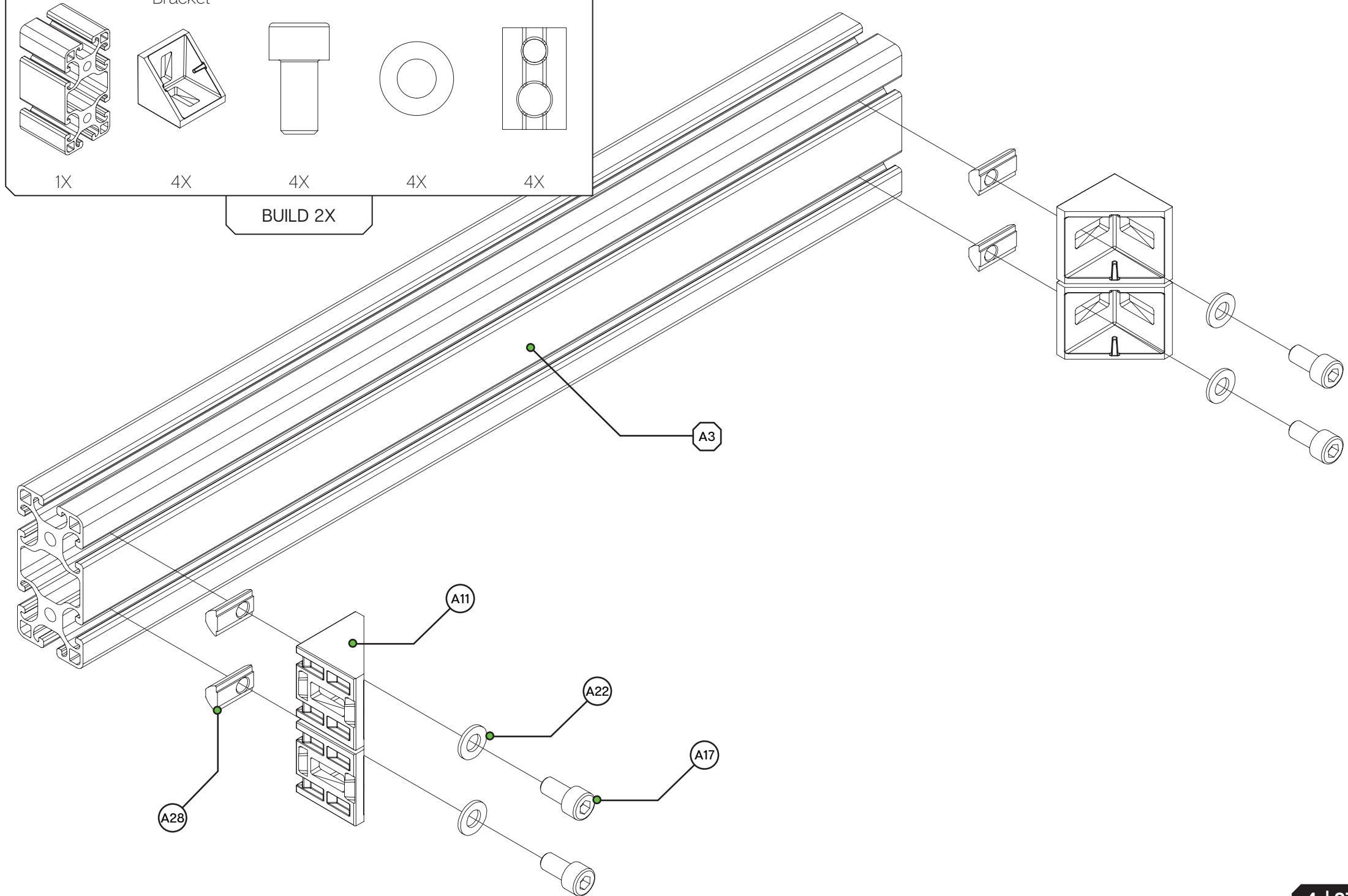
4X

BUILD 2X



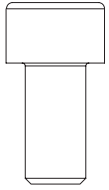
500MM	Corner Bracket	M8 X 16	Washer M8	Slot-Nut M8
				
1X	4X	4X	4X	4X

BUILD 2X

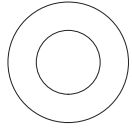


M8 X 16

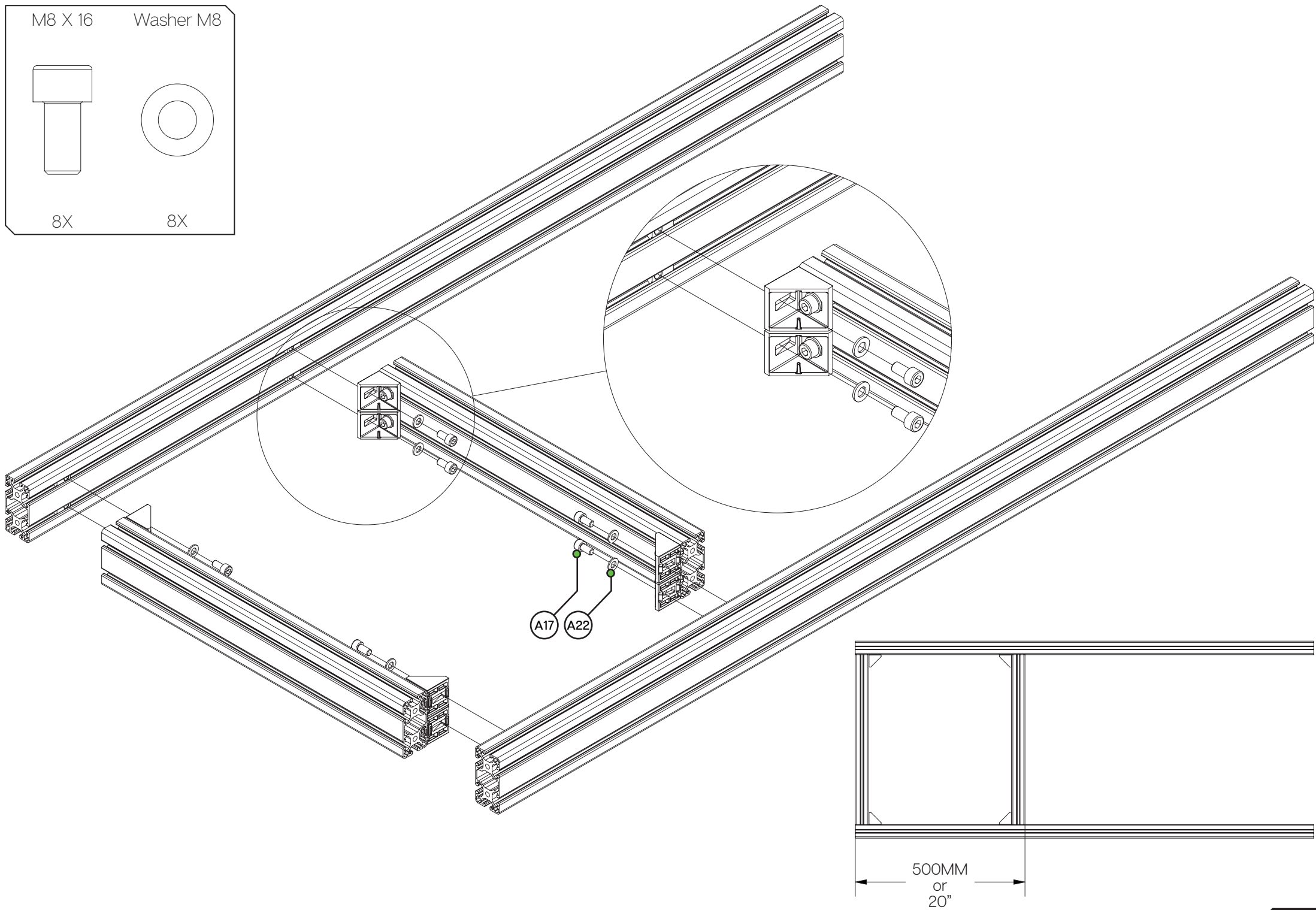
Washer M8

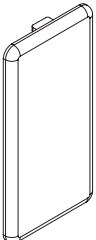
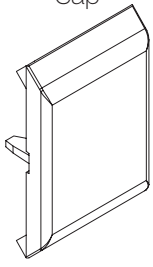
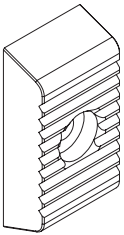
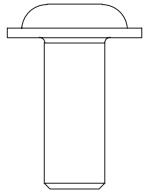
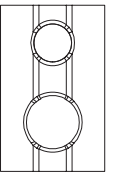


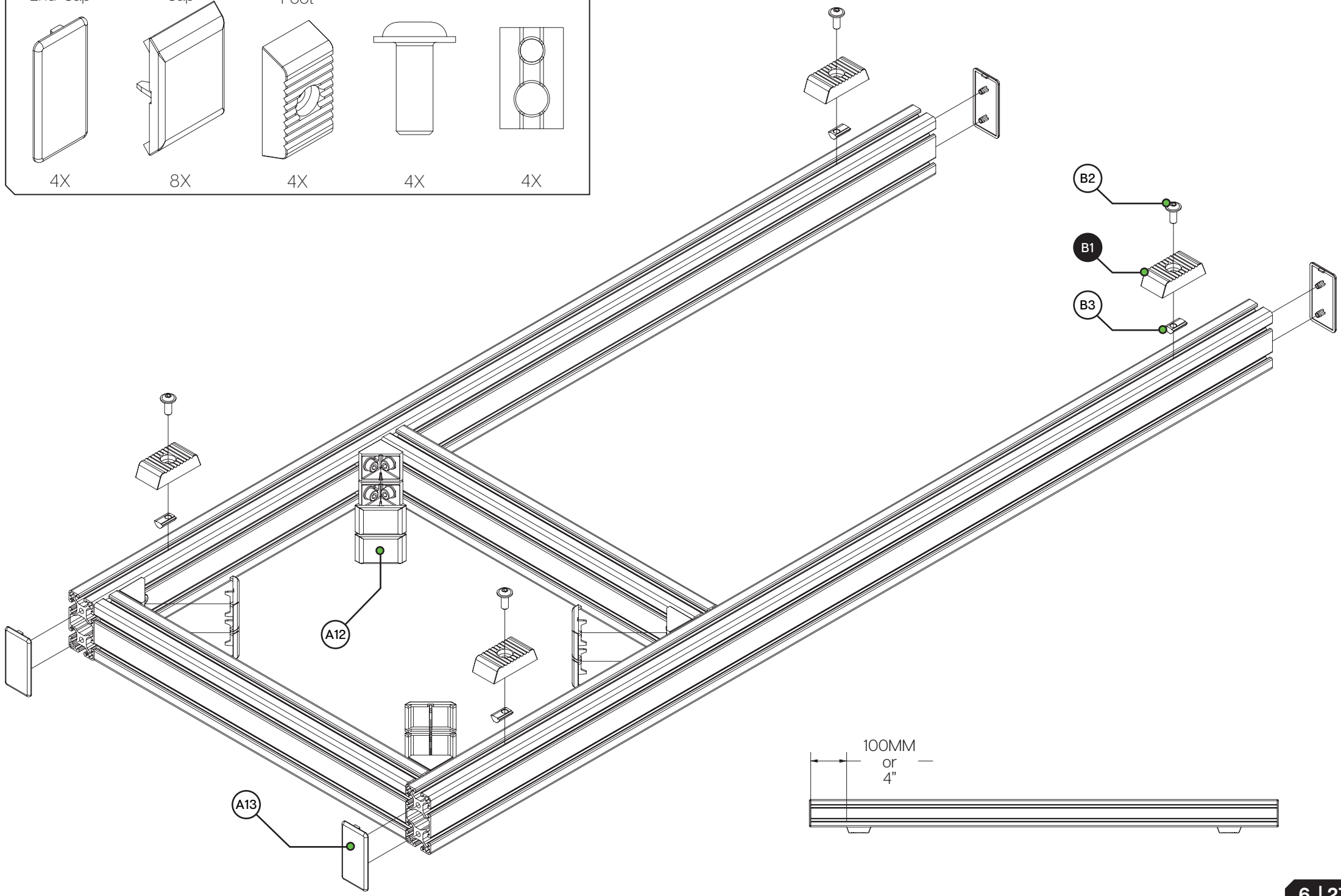
8X

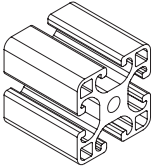
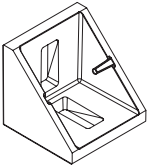
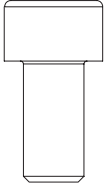
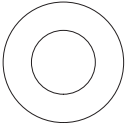
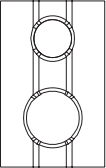


8X

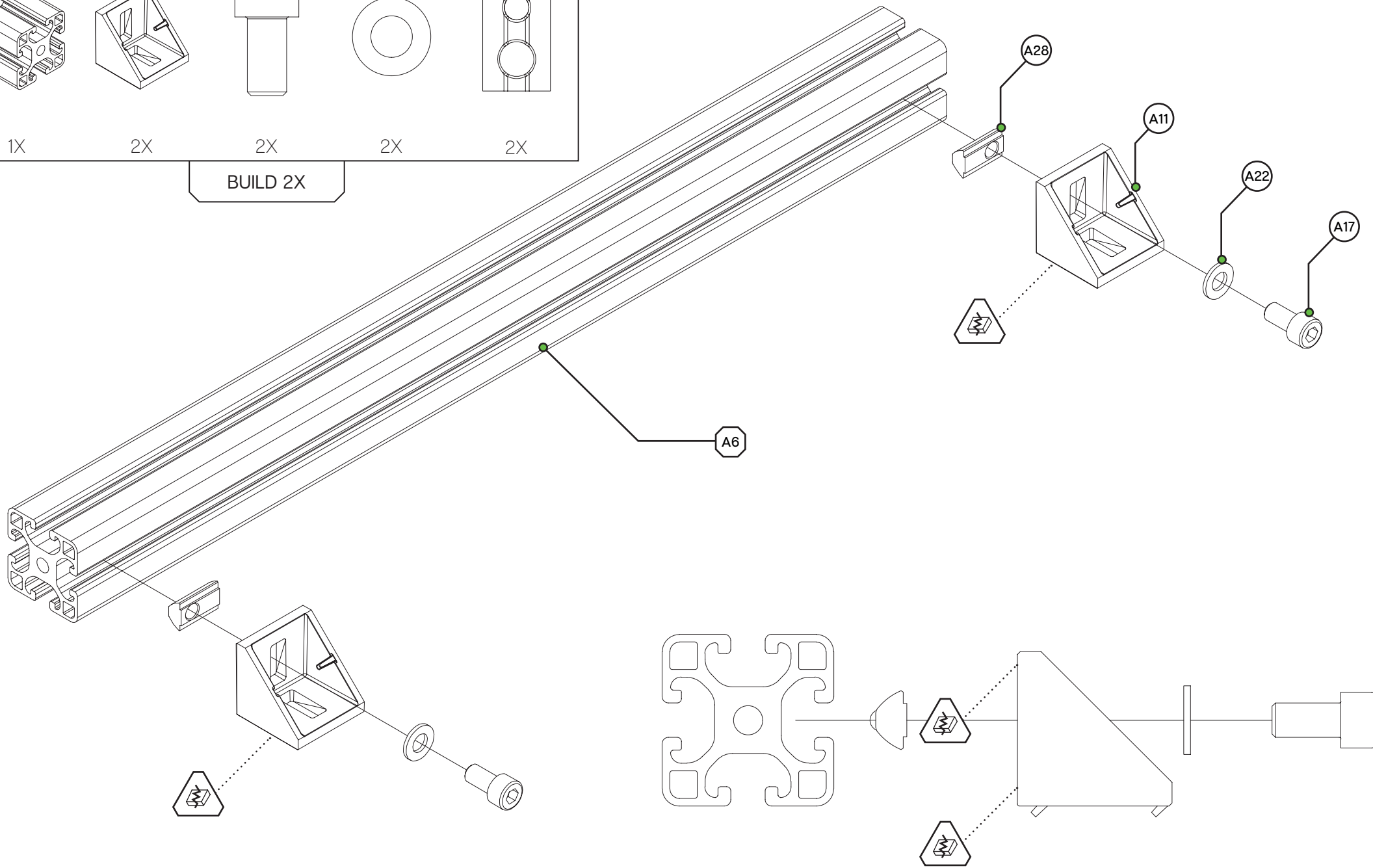


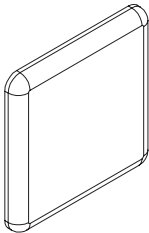
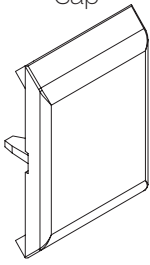
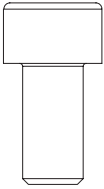
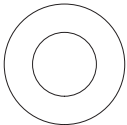
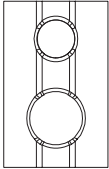
Profile 80x40 End-Cap	Corner Bracket Cap	Rubber Foot	M8 X 20	Slot-Nut M8
				
4X	8X	4X	4X	4X

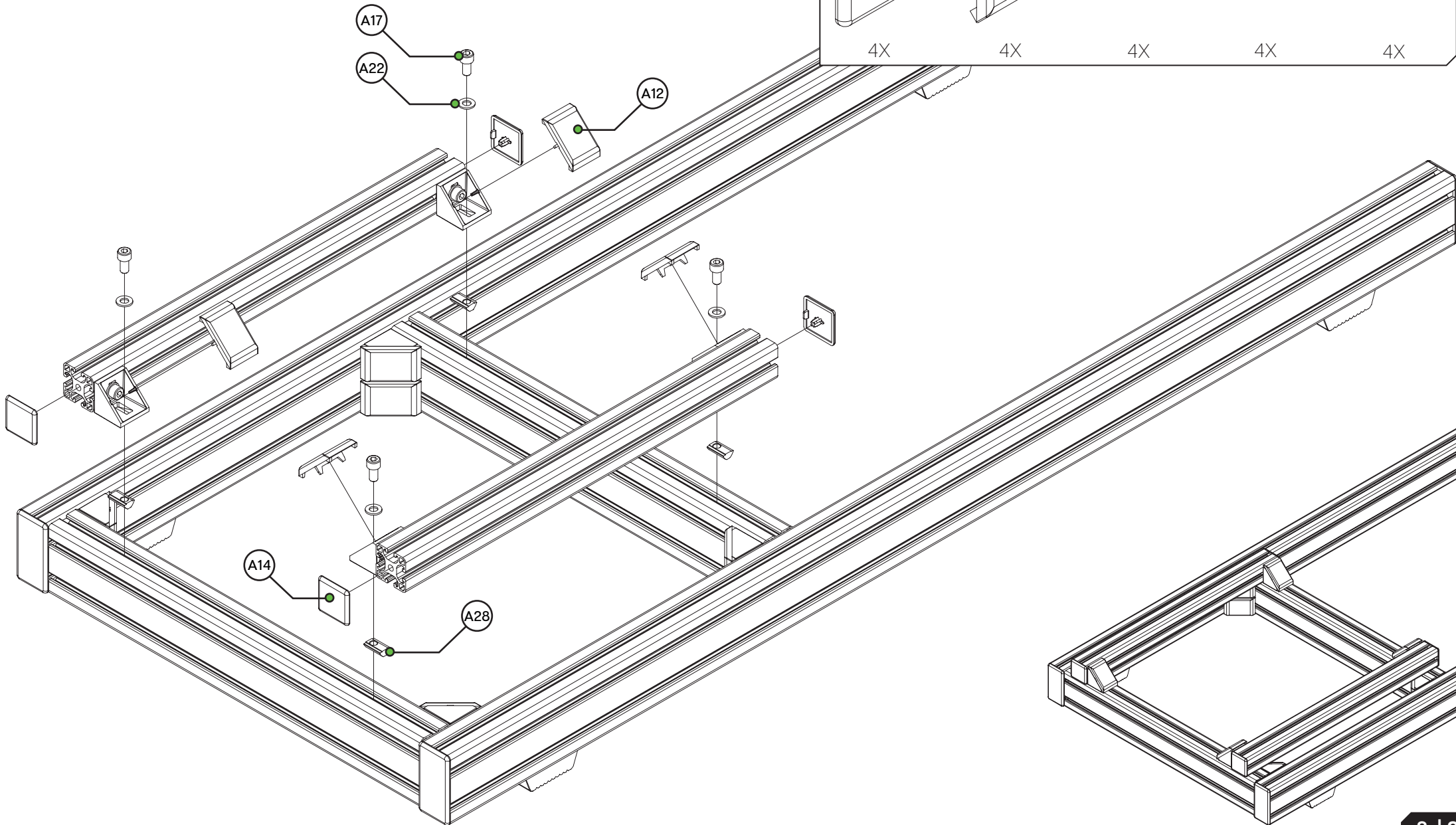


500MM	Corner Bracket*	M8 X 16	Washer M8	Slot-Nut M8
				
1X	2X	2X	2X	2X

BUILD 2X



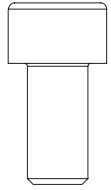
Profile 40X40 End-Cap	Corner Bracket Cap	M8 X 16	Washer M8	Slot-Nut M8
				
4X	4X	4X	4X	4X



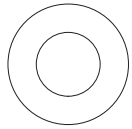
M8 X 16

Washer M8

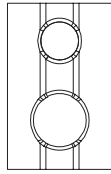
Slot-Nut M8



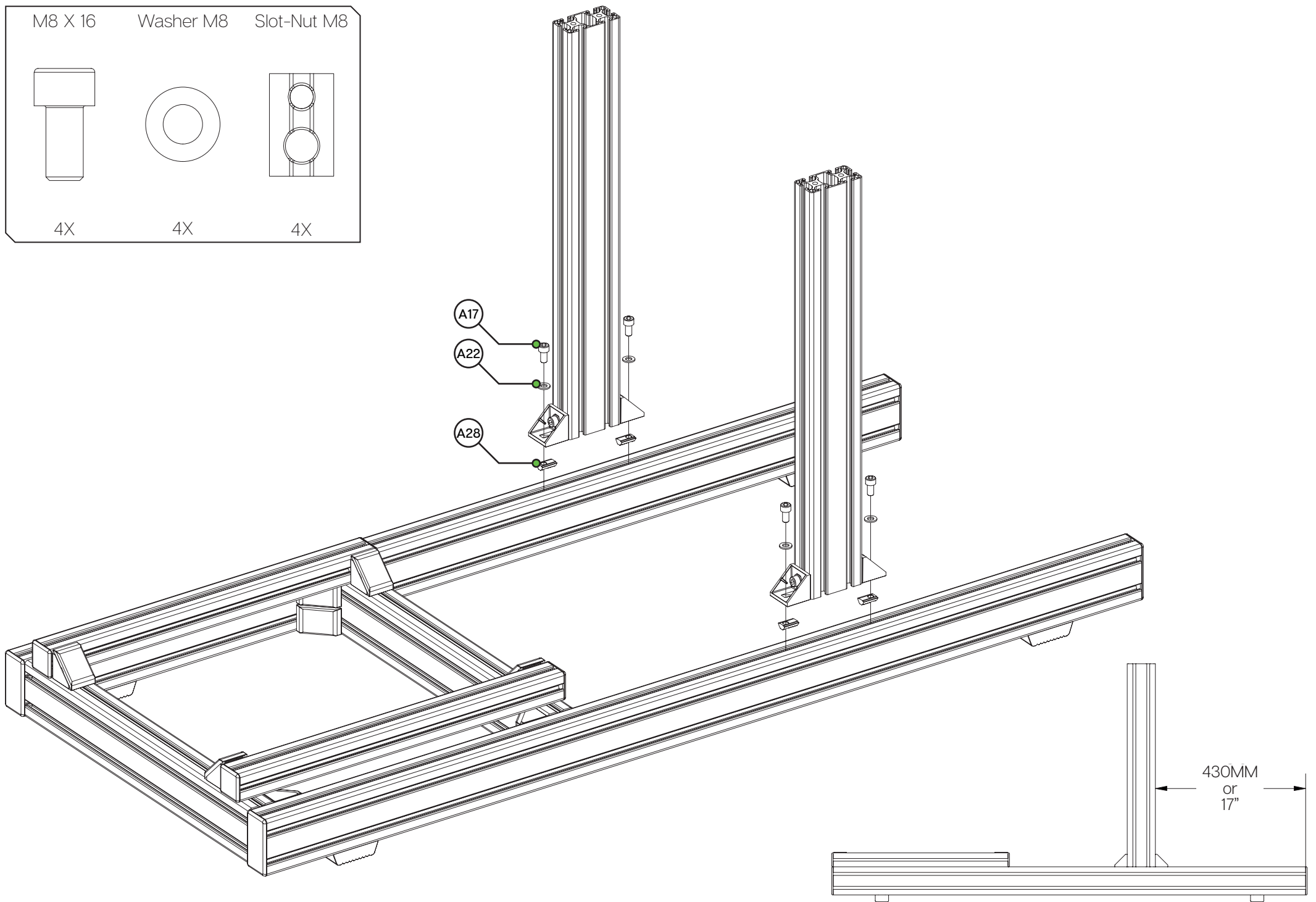
4X

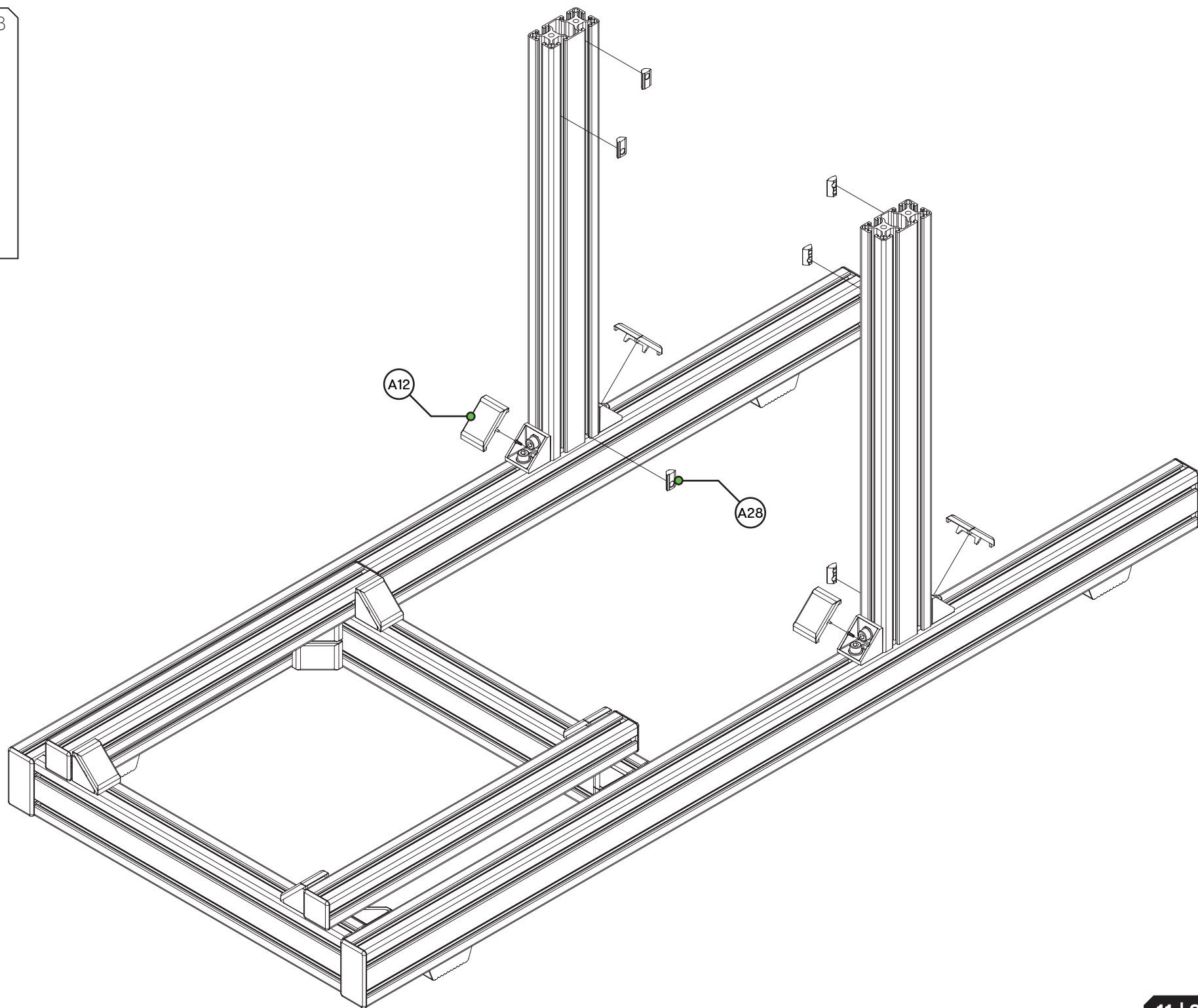
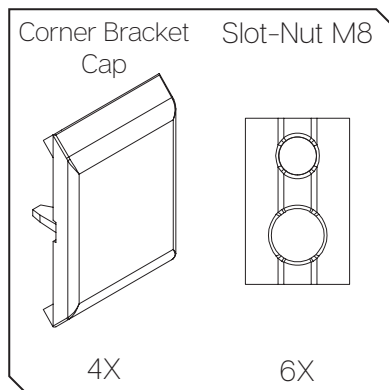


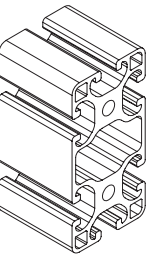
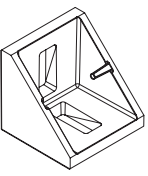
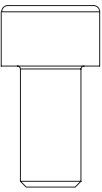
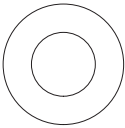
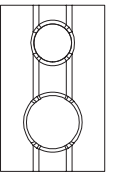
4X

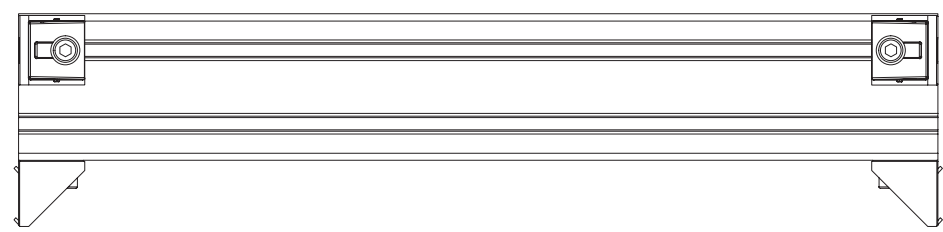
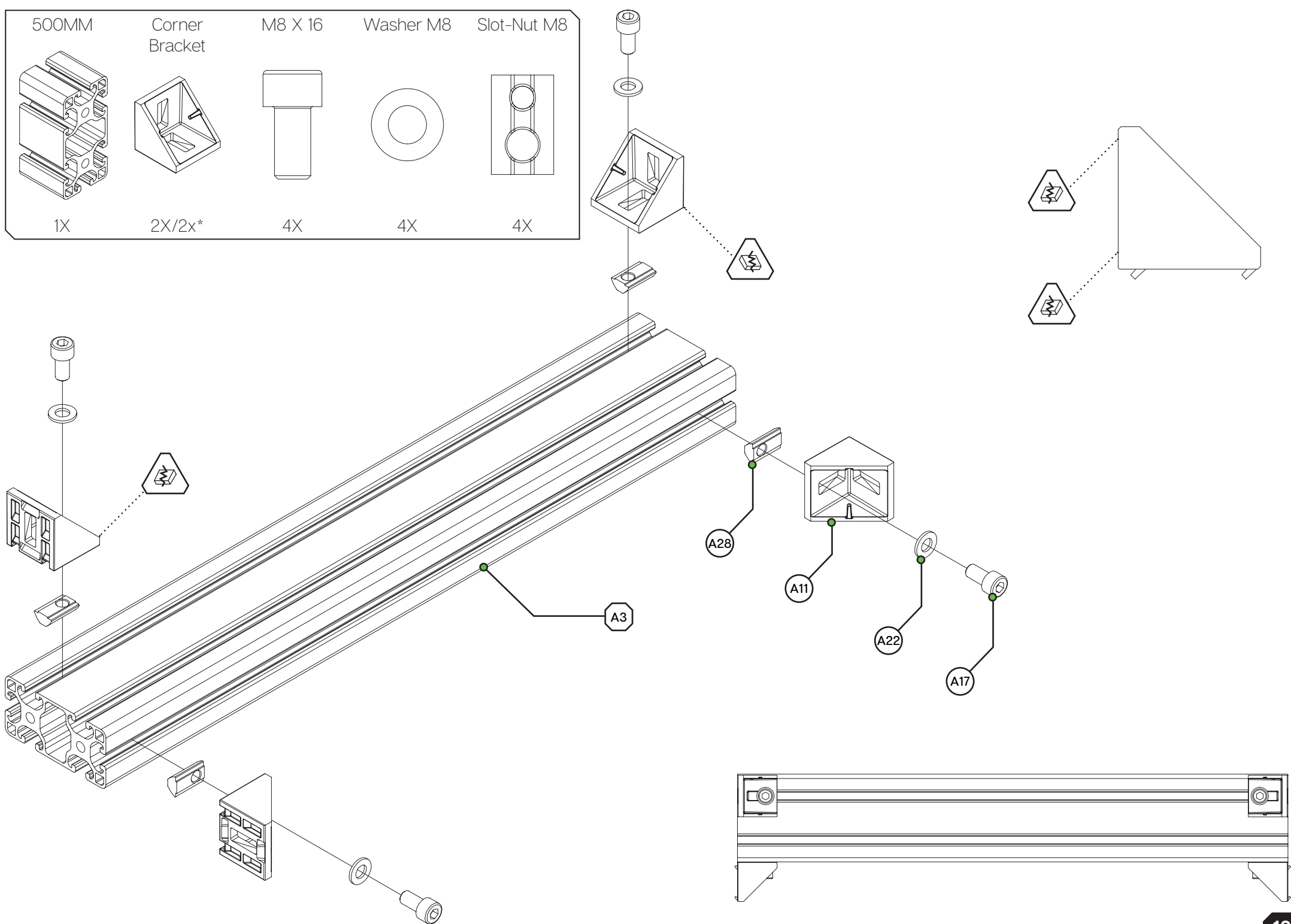


4X



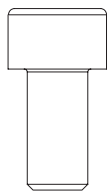


500MM	Corner Bracket	M8 X 16	Washer M8	Slot-Nut M8
				
1X	2X/2x*	4X	4X	4X

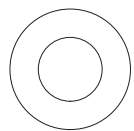


M8 X 16

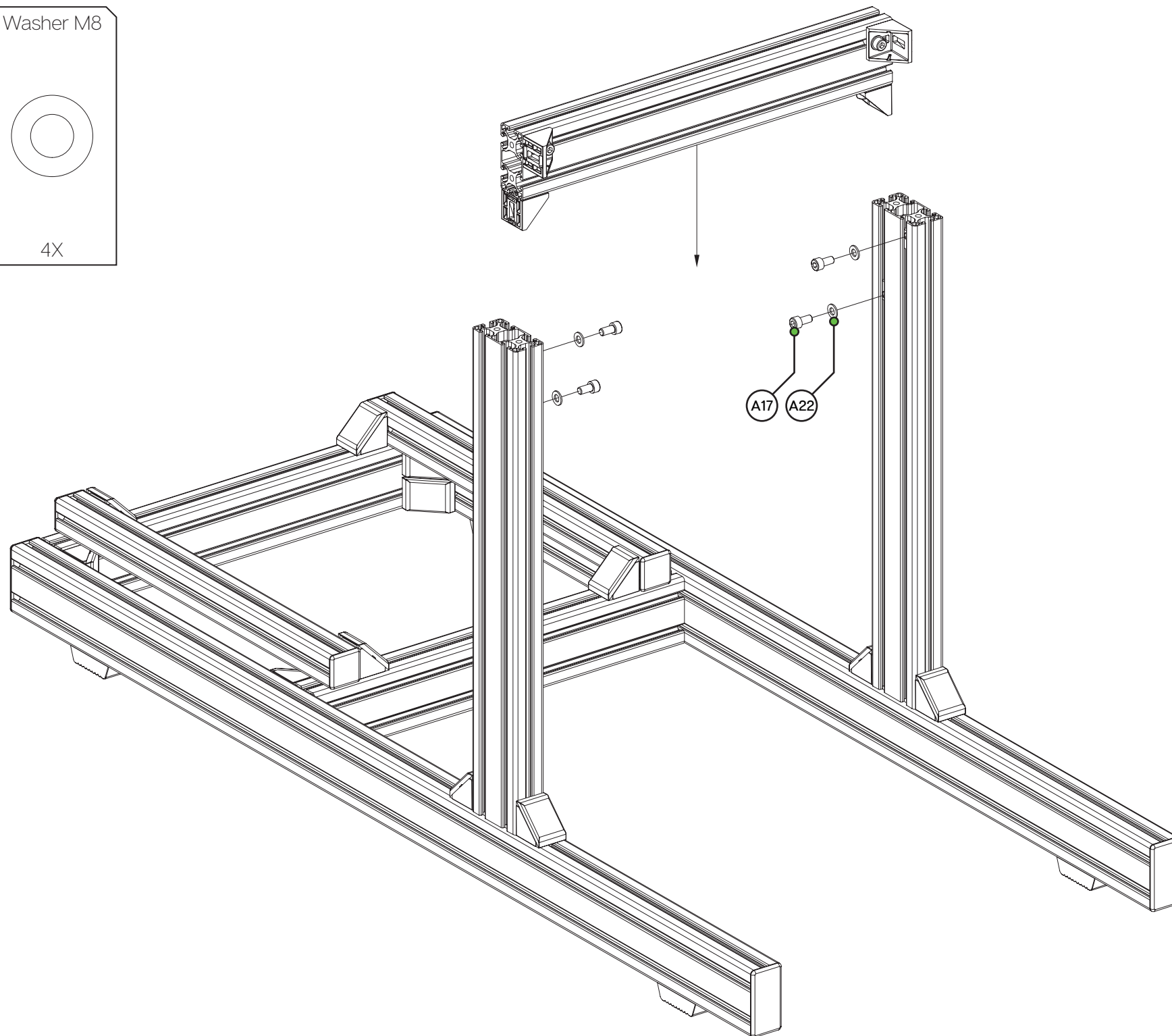
Washer M8

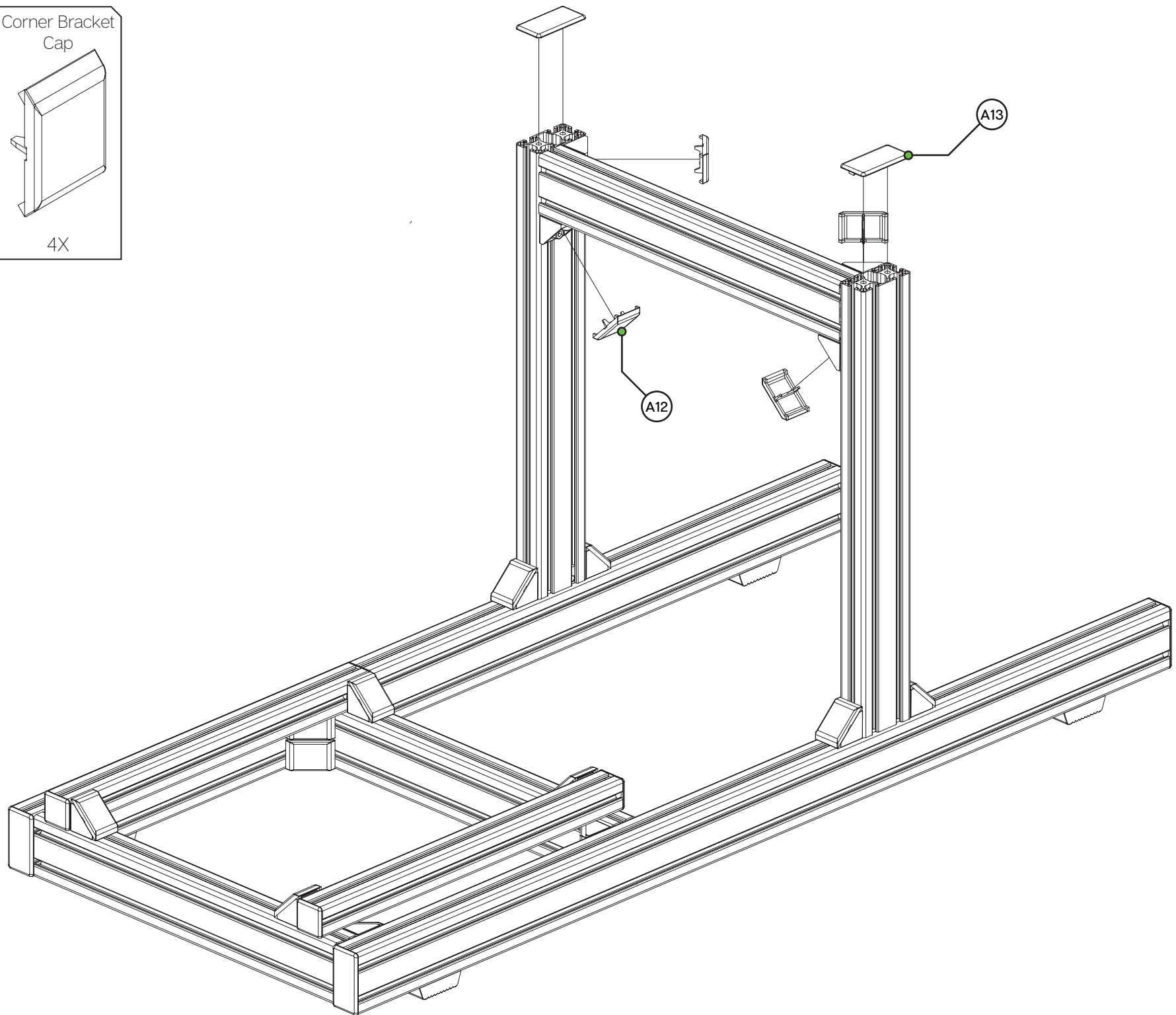
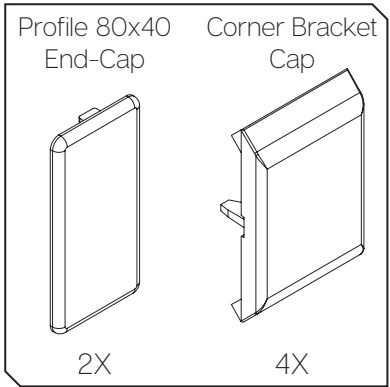


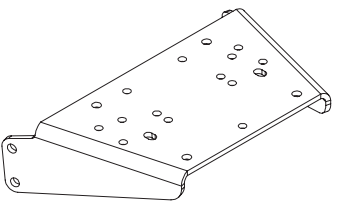
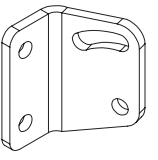
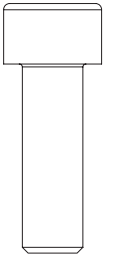
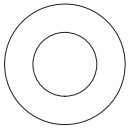
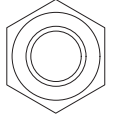
4X

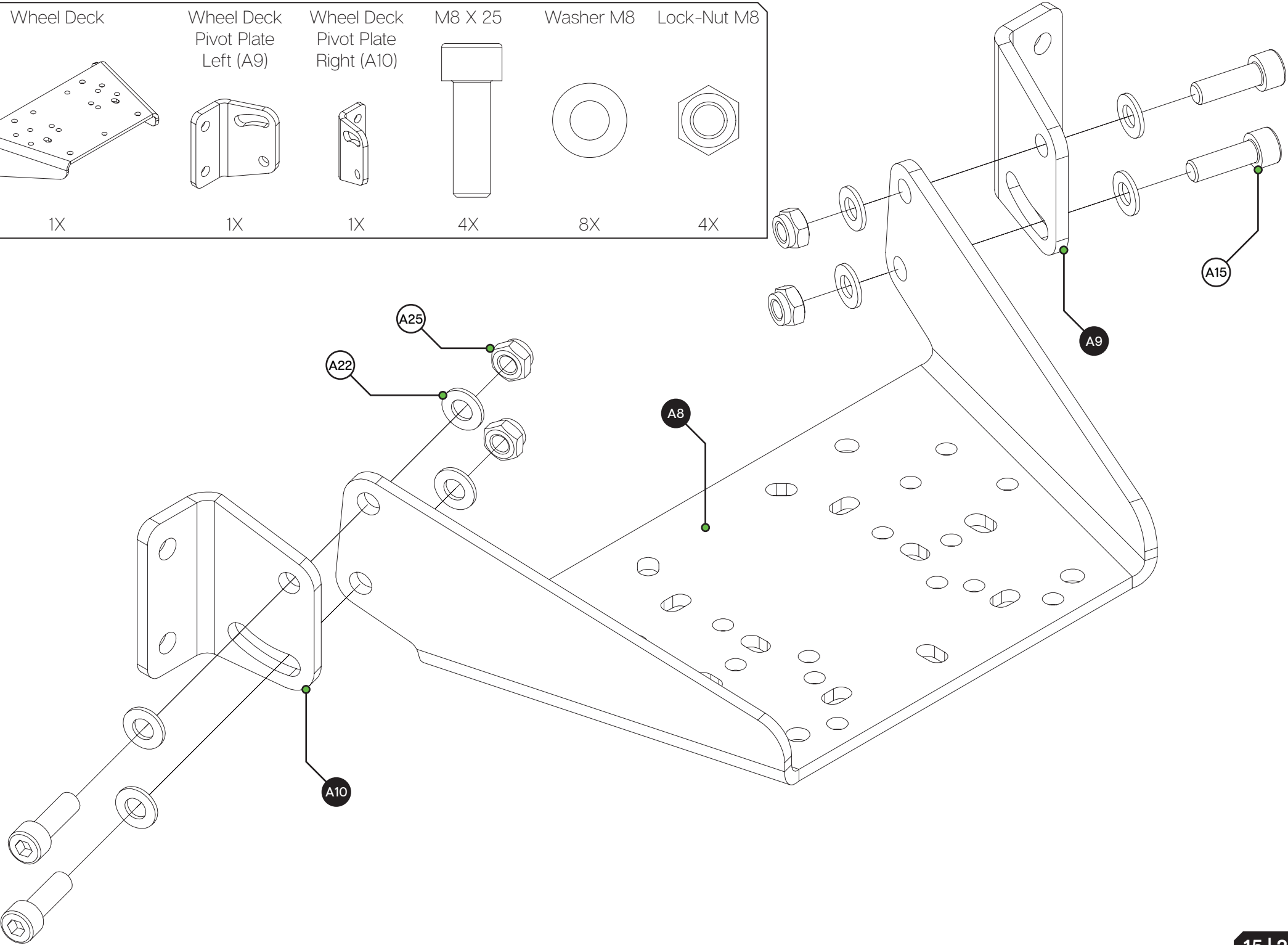


4X





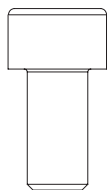
Wheel Deck	Wheel Deck Pivot Plate Left (A9)	Wheel Deck Pivot Plate Right (A10)	M8 X 25	Washer M8	Lock-Nut M8
					
1X	1X	1X	4X	8X	4X



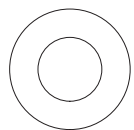
M8 X 16

Washer M8

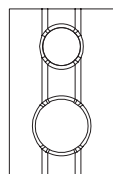
Slot-Nut M8



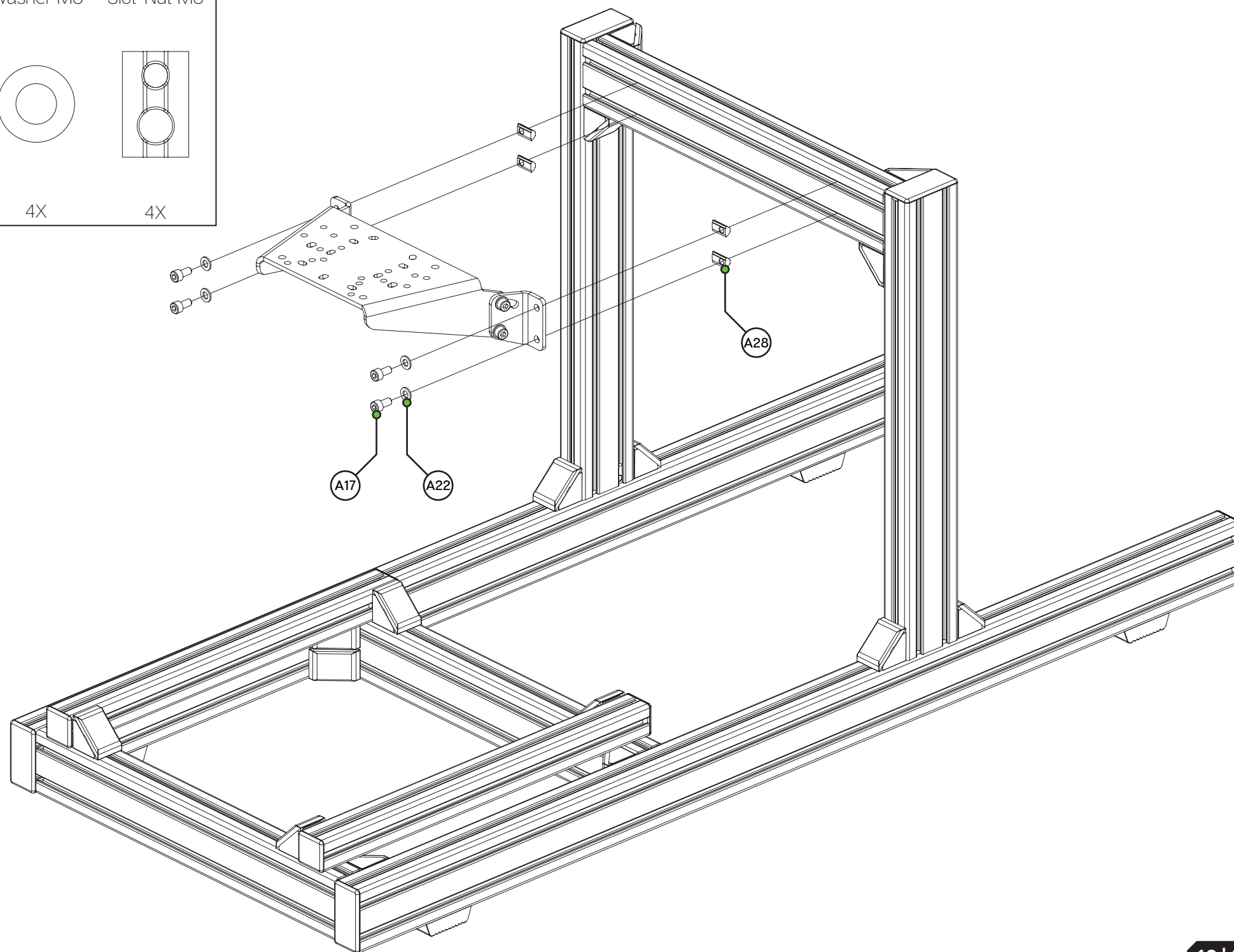
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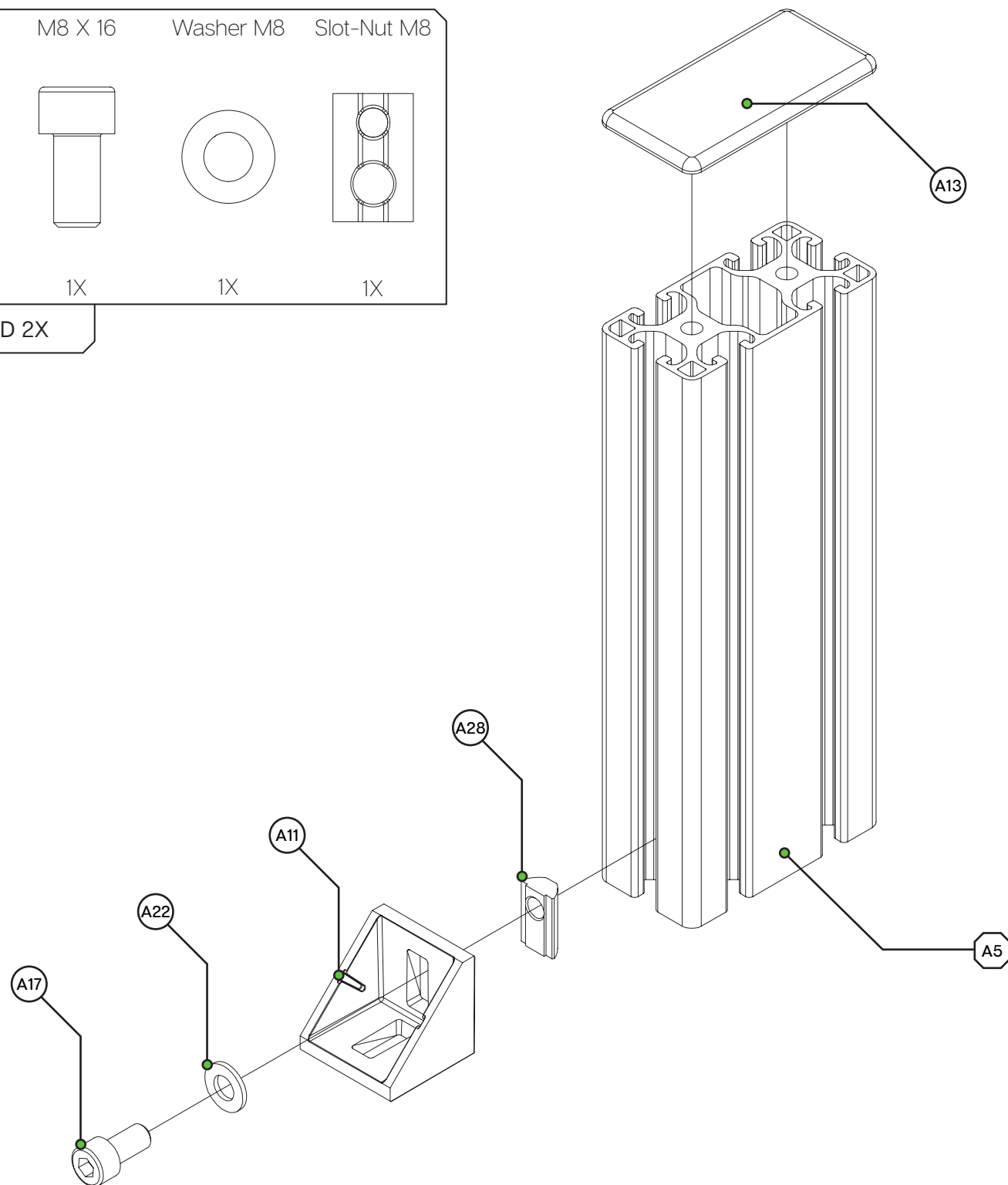
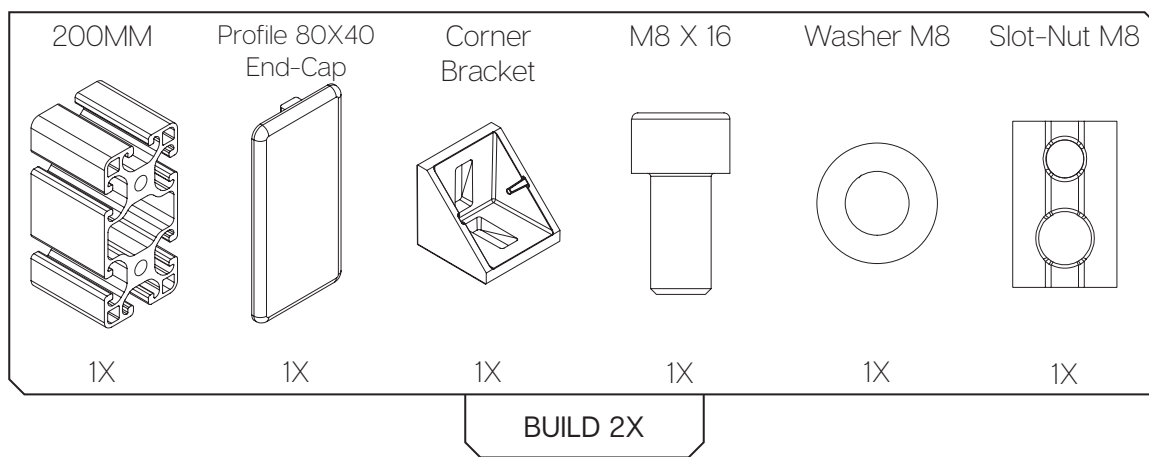


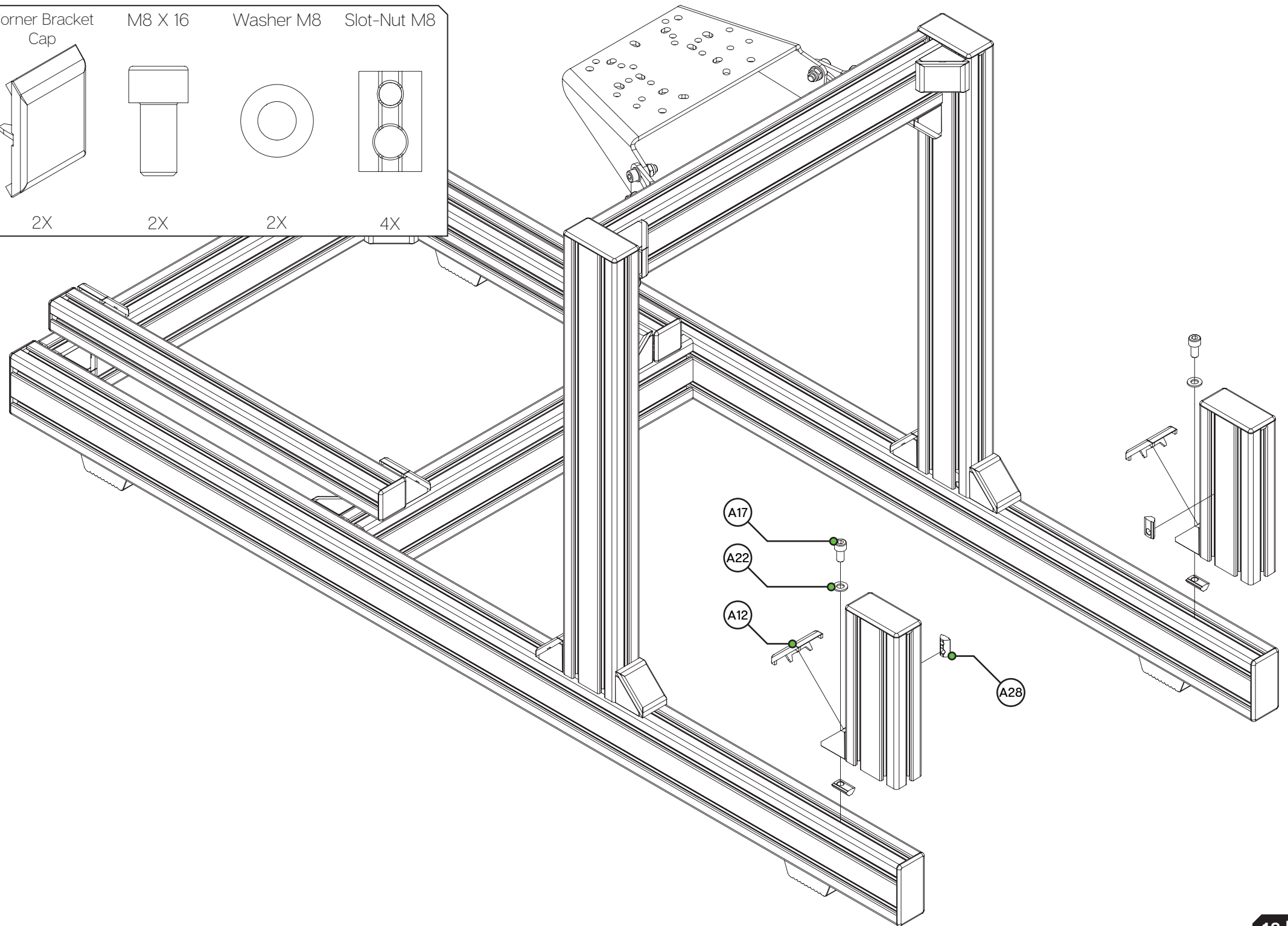
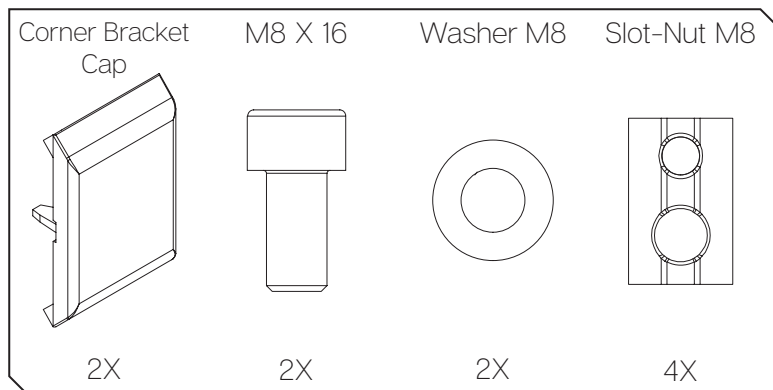
4X



4X



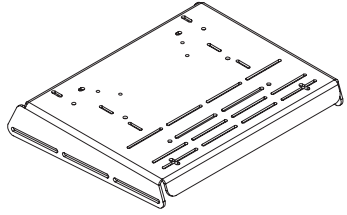




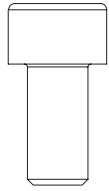
Pedal Deck

M8 X 16

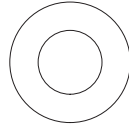
Washer M8



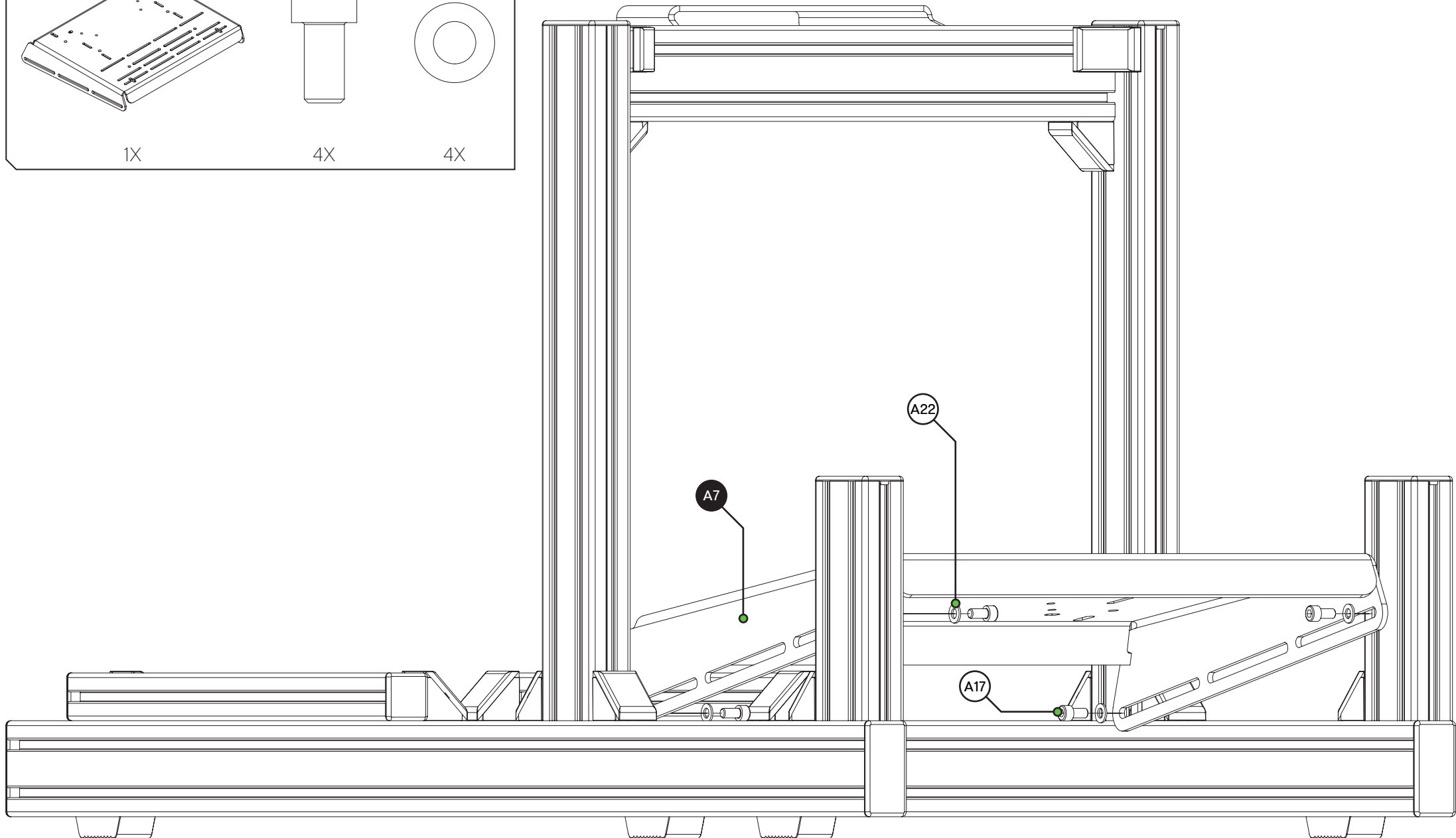
1X

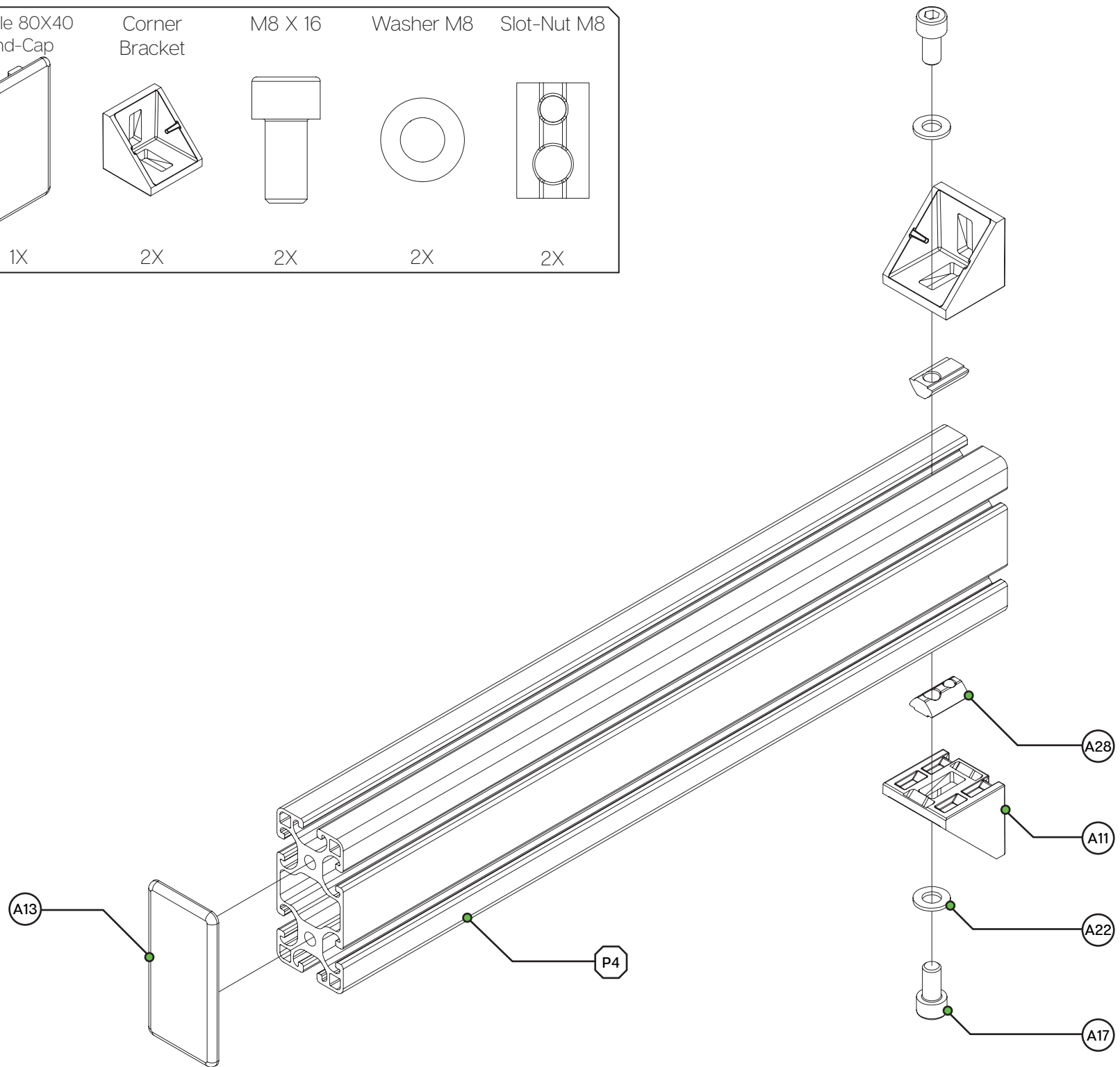
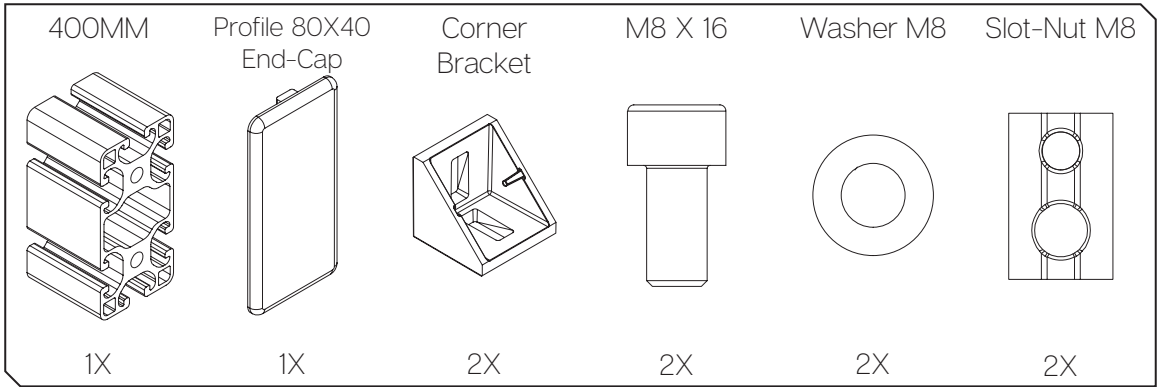


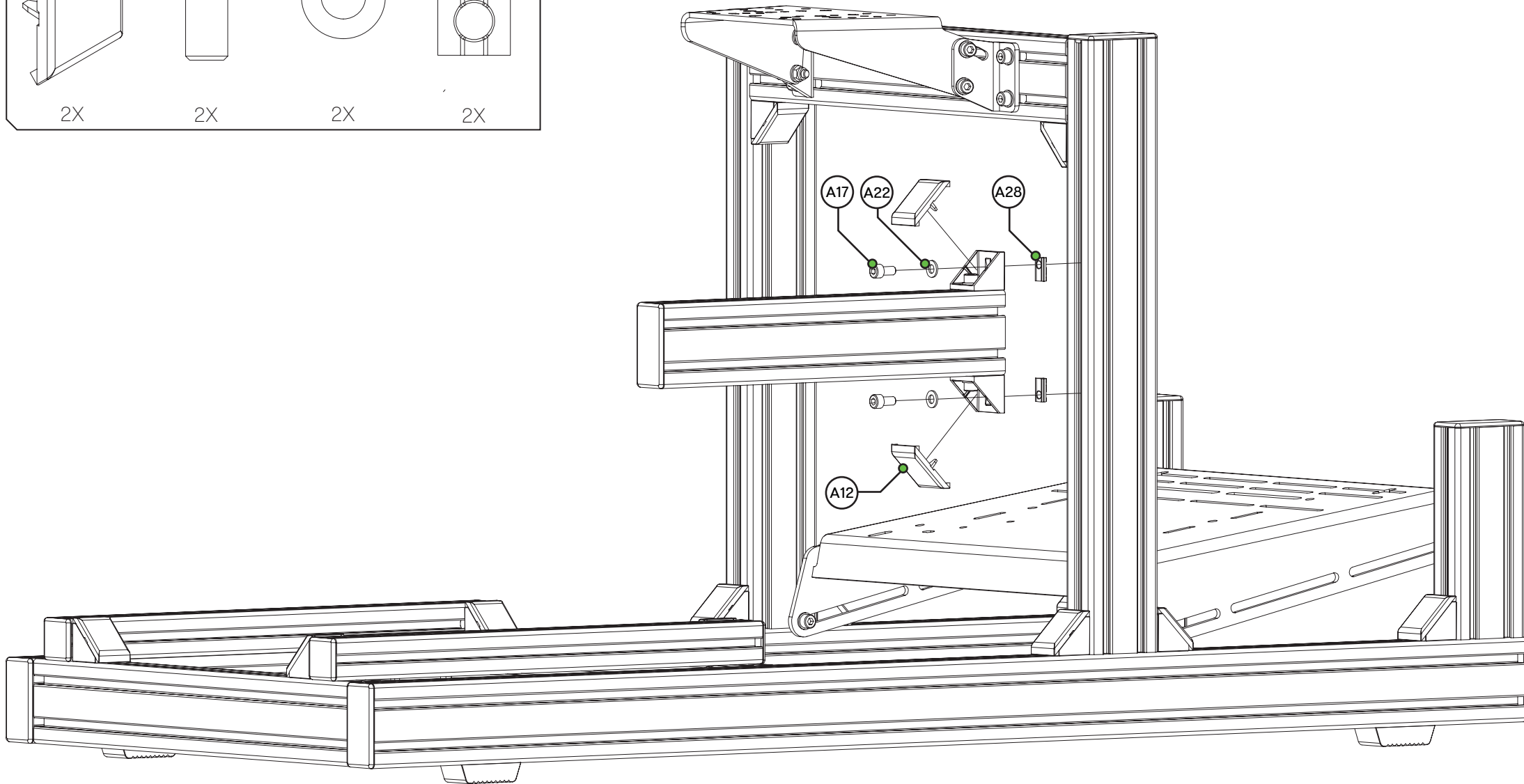
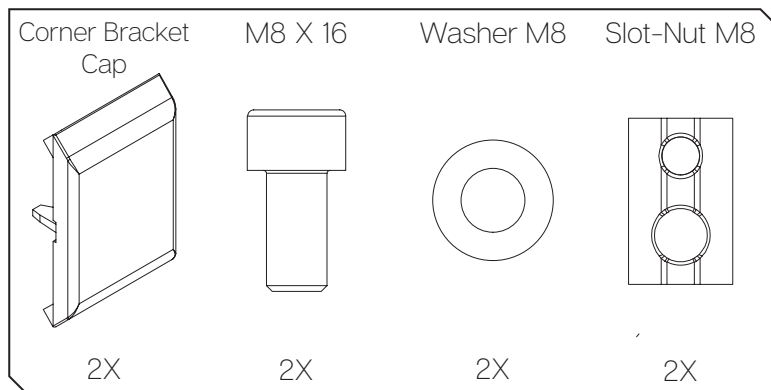
4X



4X







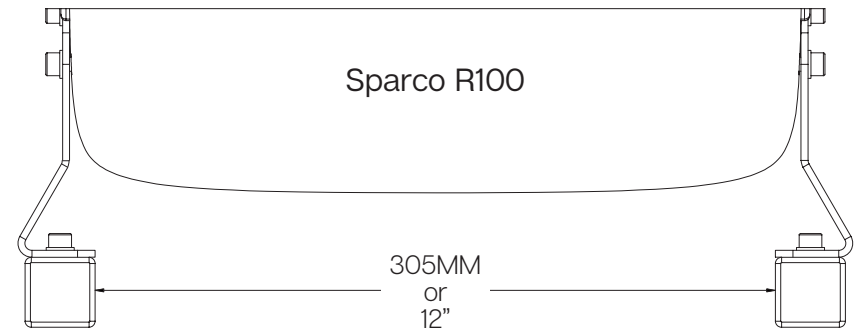
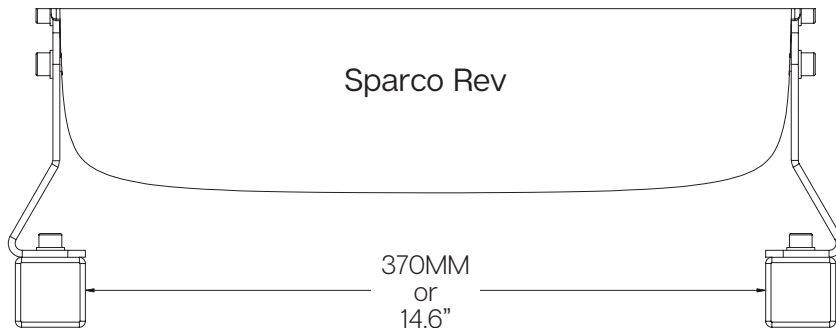
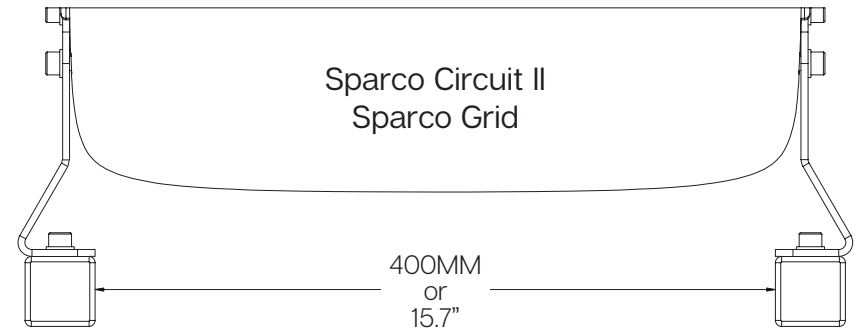
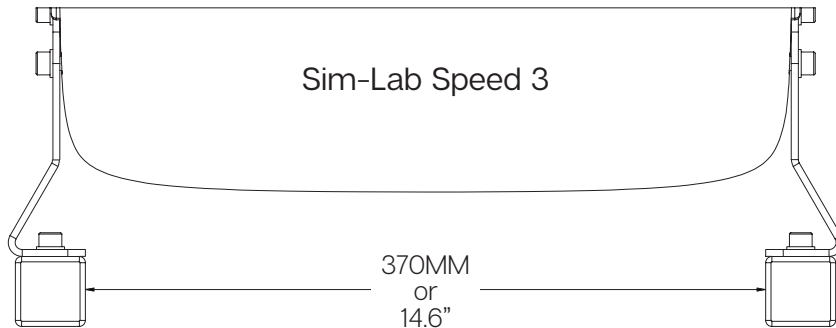
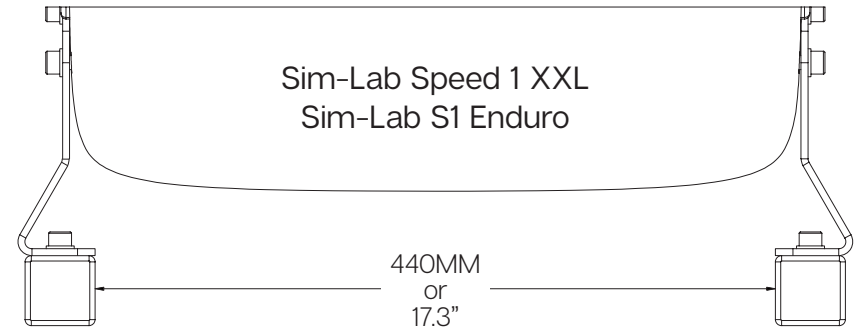
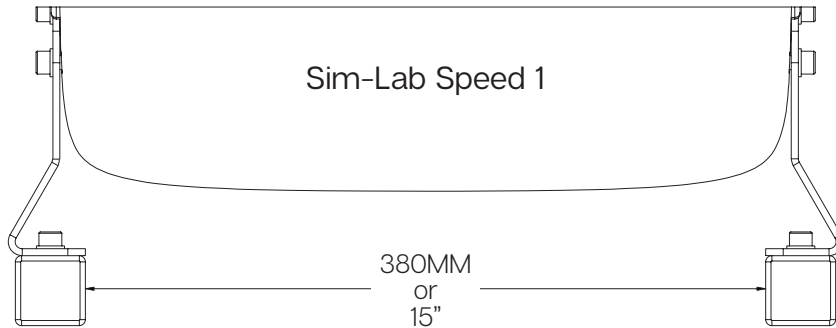
GT1-EVO COCKPIT PROFILE KIT			
#	Part	QTY	Note
A1	80X40 Length=1350mm	2	
A2	80X40 Length=580mm	2	
A3	80X40 Length=500mm	3	
A4	80X40 Length=400mm	1	
A5	80X40 Length=200mm	2	
A6	40X40 Length=500mm	2	
HARDWARE KIT			
A7	Pedal deck	1	
A8	Wheel deck	1	
A9	Wheel deck pivot plate LEFT	1	
A10	Wheel deck pivot plate RIGHT	1	
A11	Corner bracket 40x40	28	
A12	Corner bracket 40x40 cap	28	
A13	Profile 80x40 end-cap	9	
A14	Profile 40x40 end-cap	4	
A15	Bolt M8 X 25 DIN 912	4	
A16	Bolt M8 X 20 DIN 912	4	
A17	Bolt M8 X 16 DIN 912	72	
A18	Bolt M8 X 12 DIN 912	4	extra
A19	Bolt M6 X 20 DIN 912	20	extra
A20	Bolt M6 X 16 DIN 912	10	extra

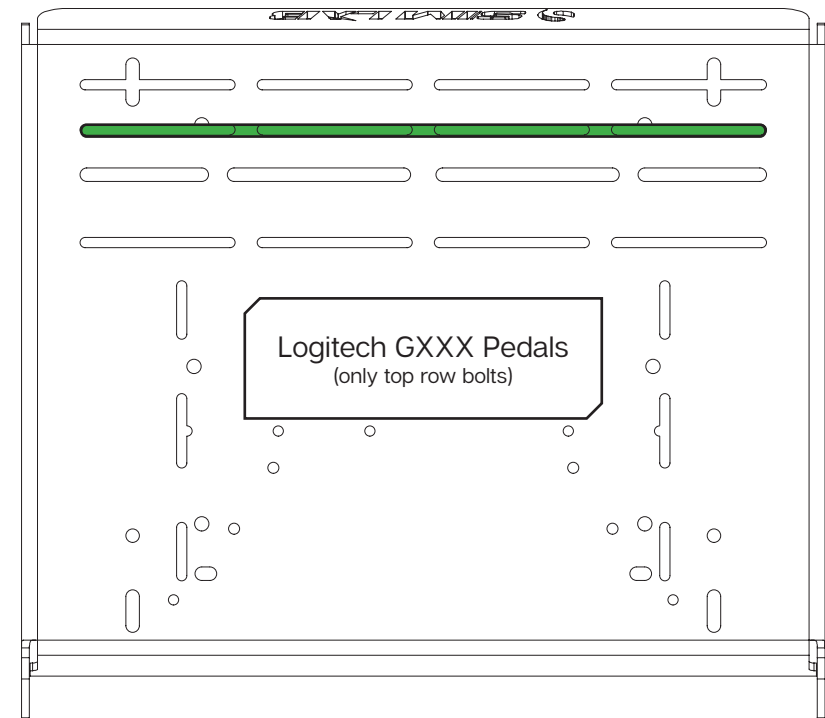
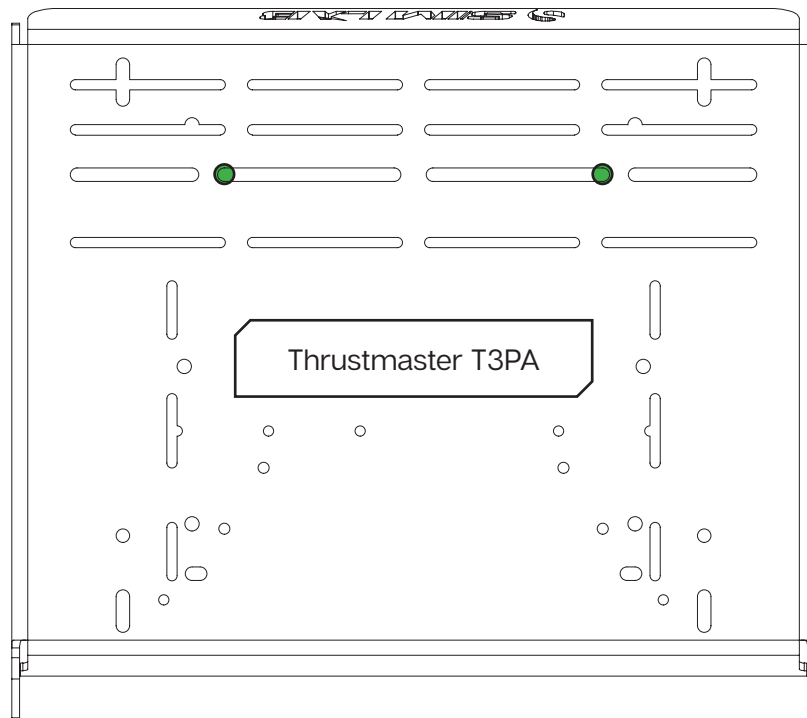
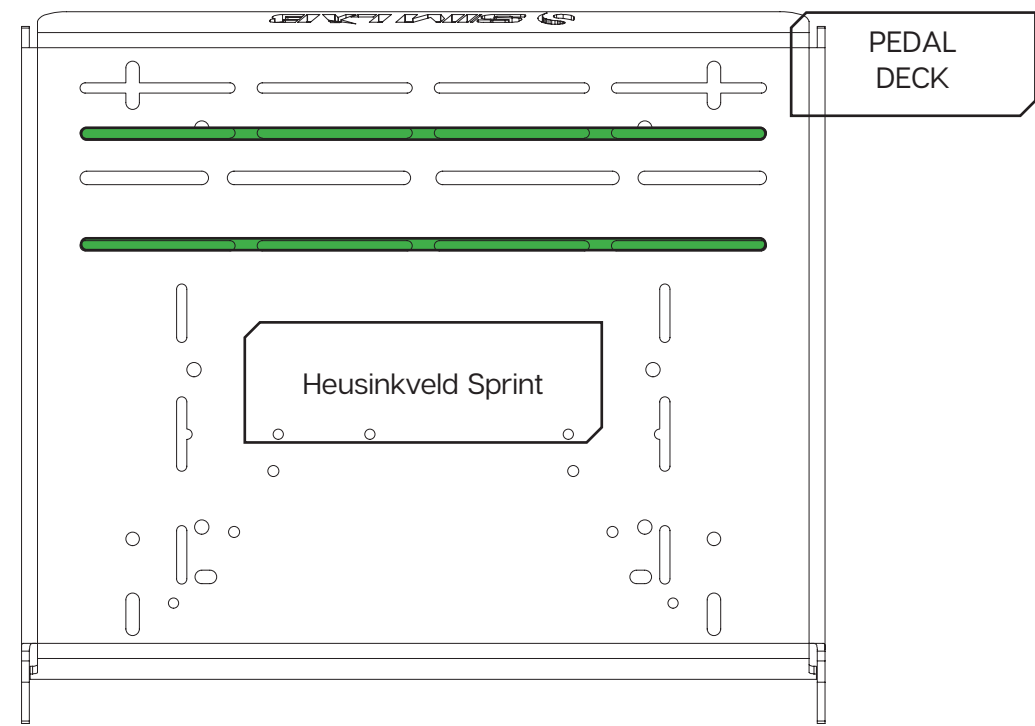
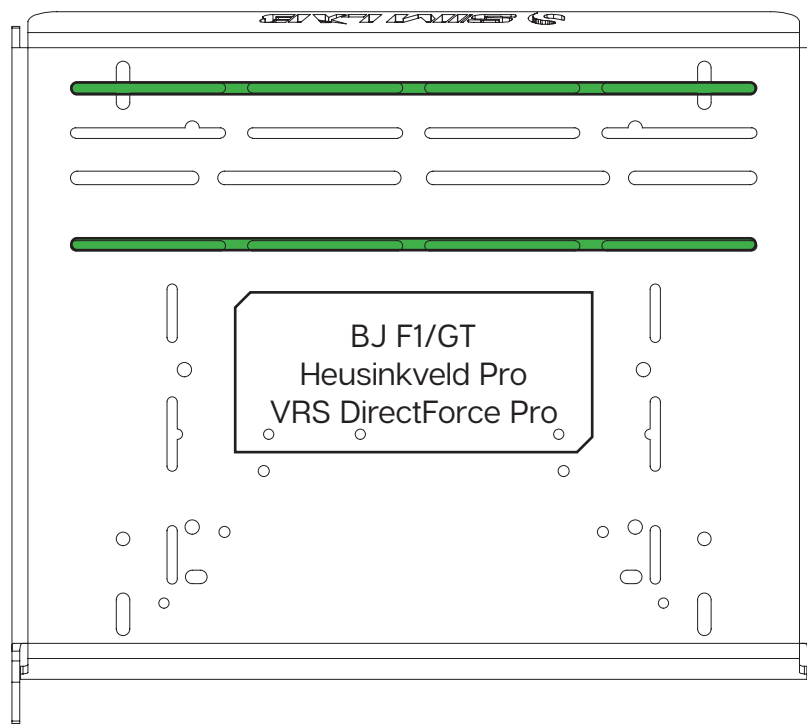
#	Part	QTY	Note
A21	Bolt M5 X 25 DIN 912	12	extra
A22	Washer M8 DIN 125-A	86	
A23	Washer M6 DIN 125-A	24	extra
A24	Washer M5 DIN 125-A	24	extra
A25	Lock-Nut M8 DIN 985	8	
A26	Lock-Nut M6 DIN 985	12	extra
A27	Lock-Nut M5 DIN 985	12	extra
A28	Slot-Nut M8	70	
A29	Slot-Nut M6	12	

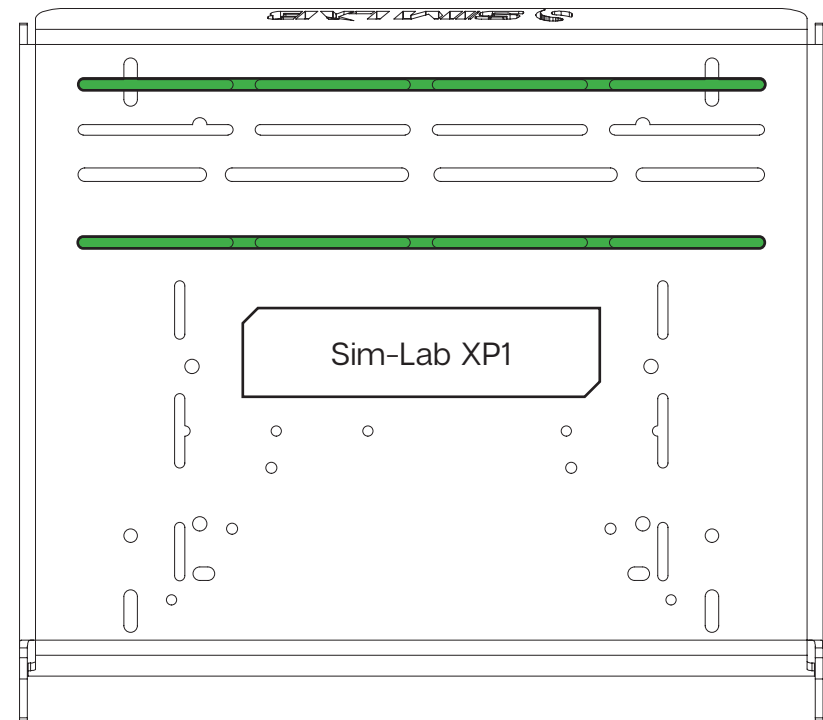
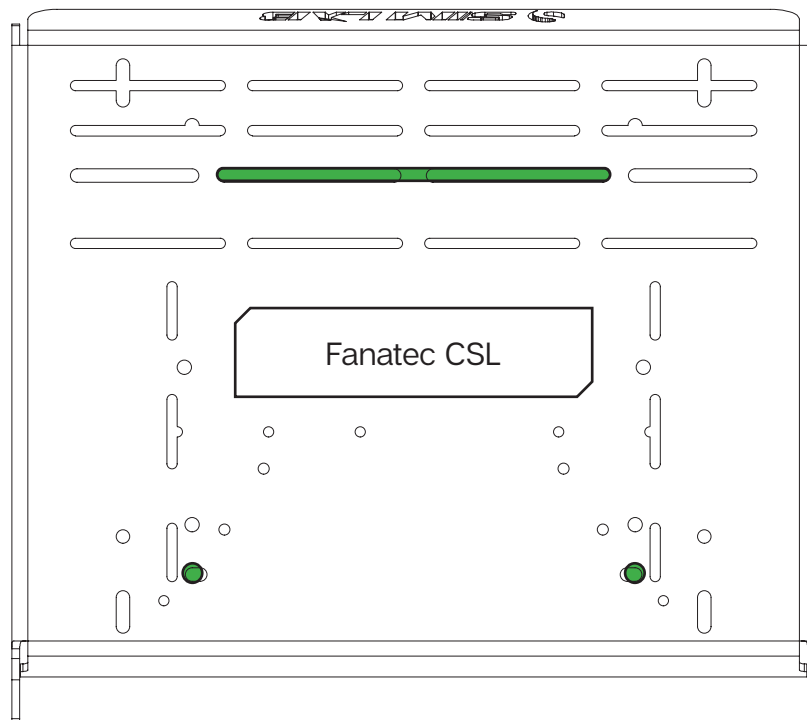
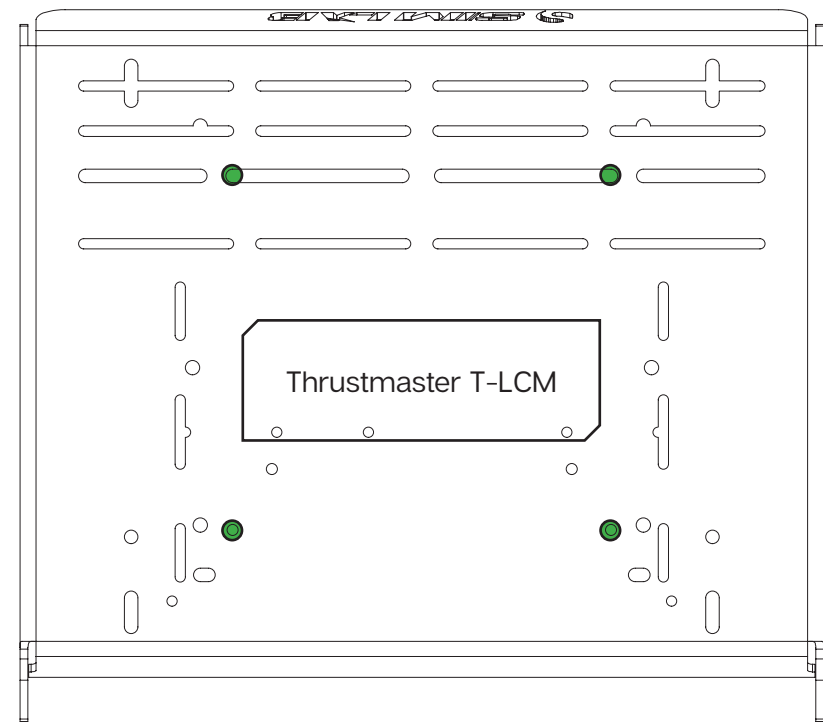
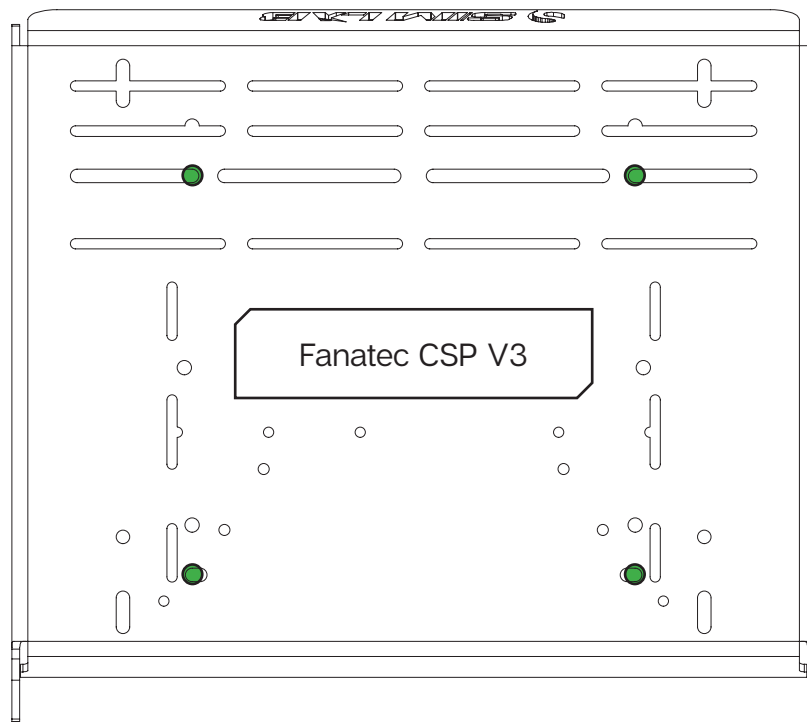
Sim-Lab Rubber feet set HARDWARE KIT			
#	Part	QTY	Note
B1	Rubber foot	4	
B2	Bolt M8 X 20 DIN 7380-2	4	
B3	Slot-Nut M8	4	
Disclaimer: for some entries on this page, we supply more than required as spare materials. Don't worry if you have some leftovers, this is intentional.			

Please refer to the distance between the seat profiles to prepare for installing the seat. These should be close enough to save you some time and trouble!

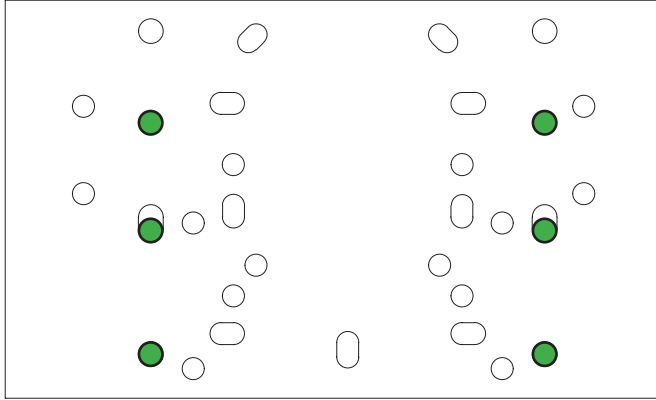
SEAT
COMPATIBILITY



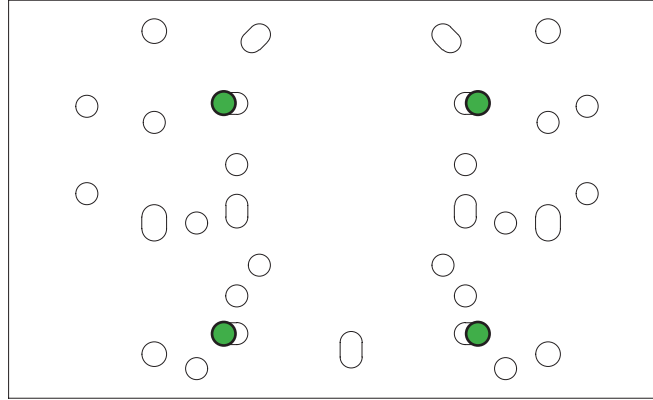




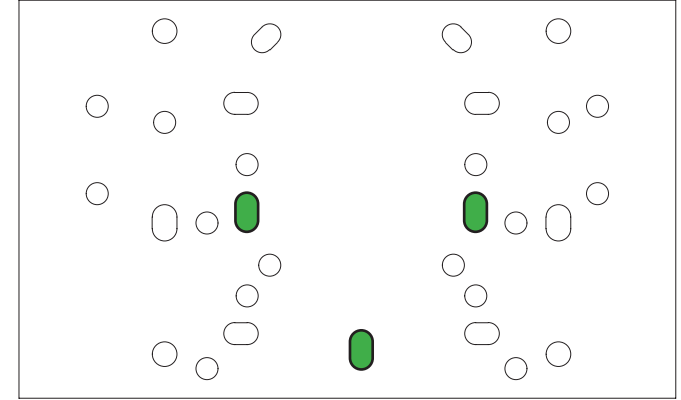
Accuforce 1/2



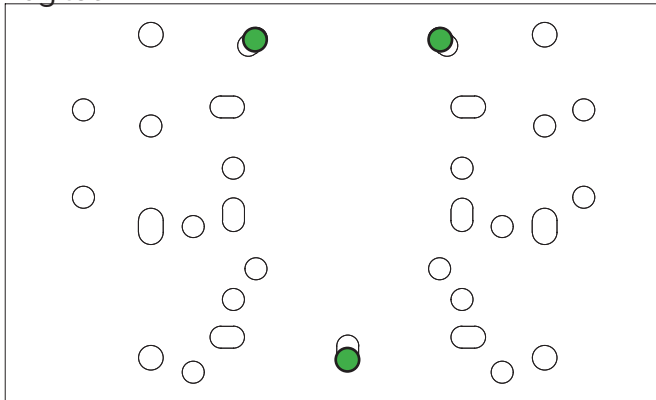
Asetek Forte/ Invicta Prima



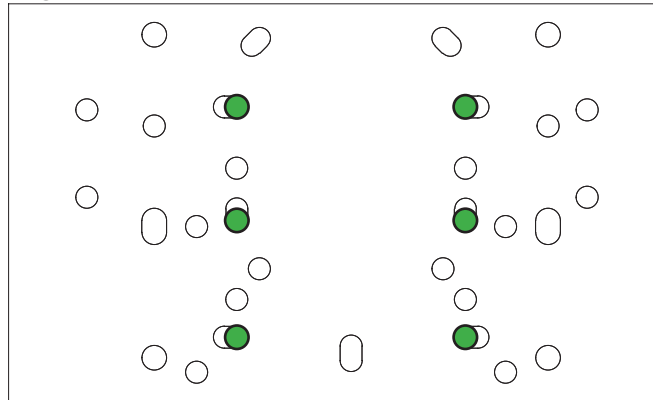
Fanatec



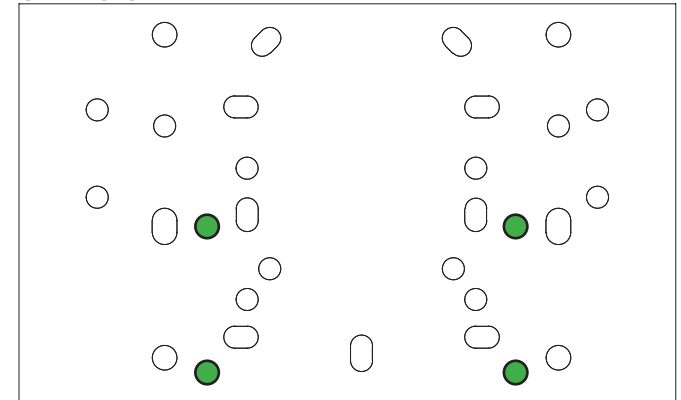
Logitech



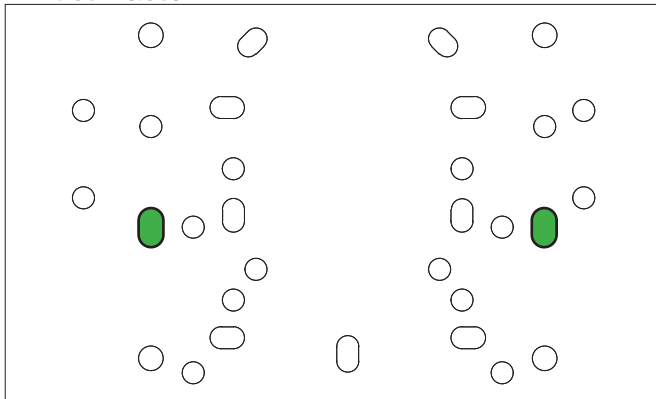
MOZA



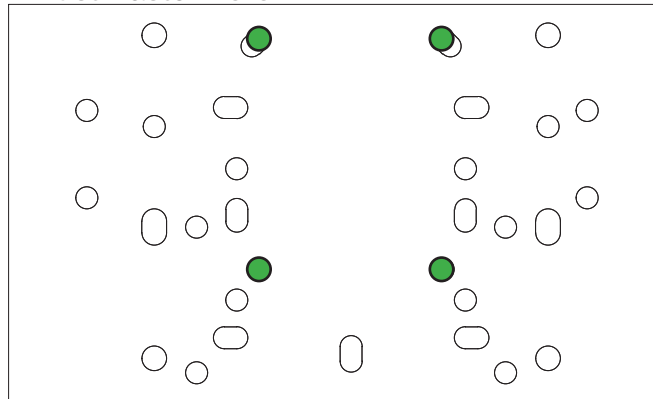
SIMAGIC



Thrustmaster



Thrustmaster T818



If you still have some questions regarding assembly of this product or about the manual itself, please refer to our support department. They can be reached at

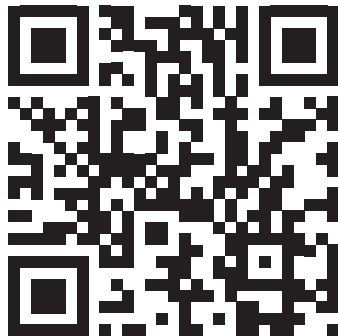
support@sim-lab.eu

Alternatively, we now have a Discord server where there are quite some experienced Sim-Lab customers hanging out. They might just help you along if you ask them nicely ;)

www.sim-lab.eu/discord

If you feel like printing this manual, please consider the environment before doing so. For the best results, make sure you print at 100% scale without borders.

[Product page on the Sim-Lab website:](#)



[Instruction video on YouTube:](#)

