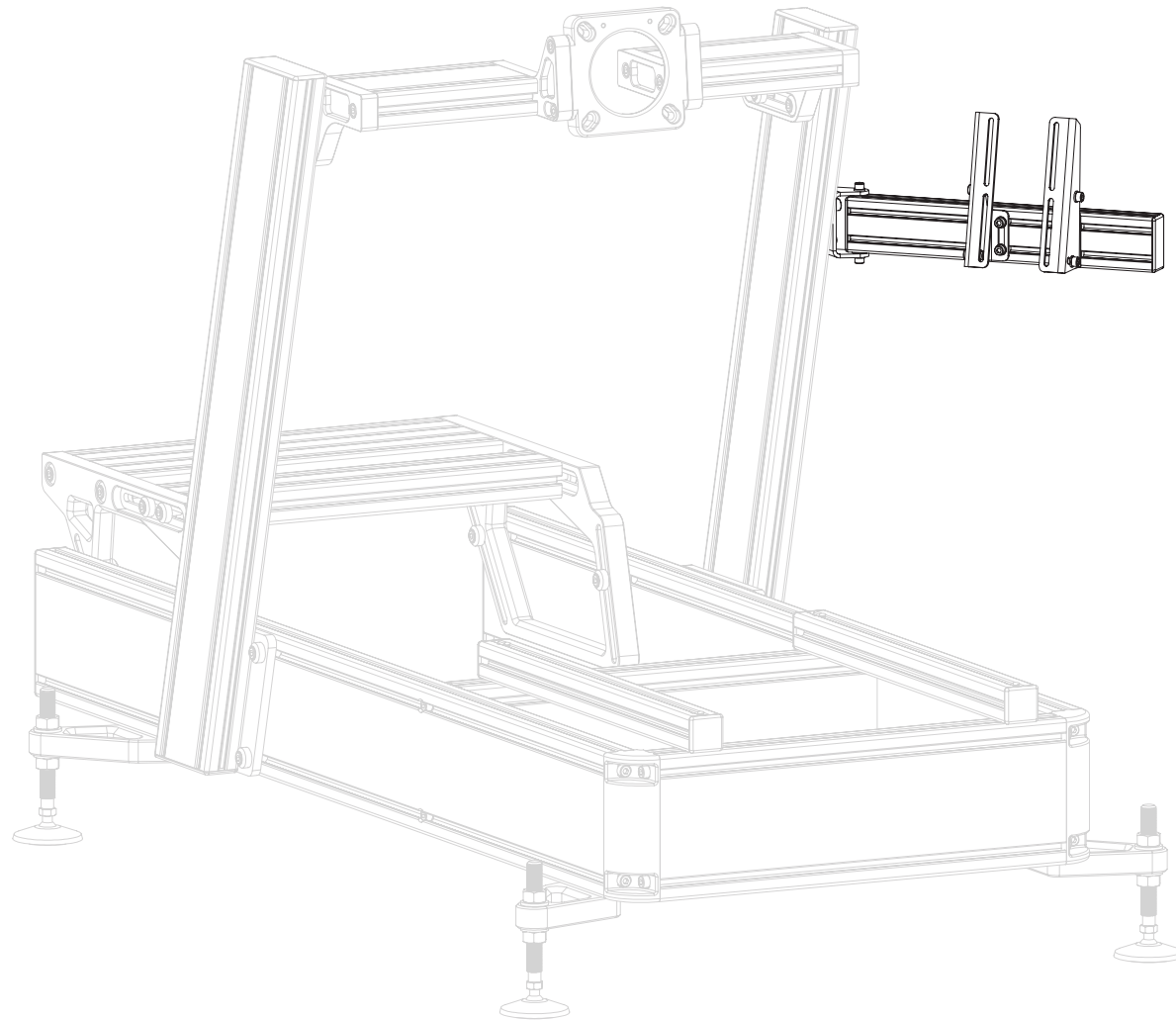


SIM LAB

INSTRUCTION MANUAL



BUTTON BOX MOUNT

VERSION 1.0

Last updated: 19-12-2024

BEFORE YOU START:

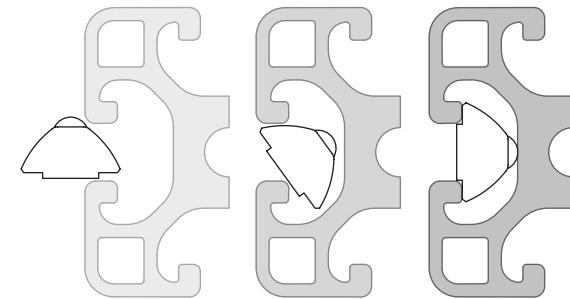
Thank you for purchasing this Sim-Lab product! On the following page, you will find detailed instructions on assembly. This requires only a set of simple tools and some of your time. Please check the bill of materials before starting (page 8) and make sure all the parts are delivered.

For this manual, we used our P1X Pro cockpit*. Nevertheless, our button box mount can be installed on our P1X, GT1 EVO or GT1 Pro cockpits all the same.

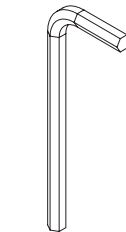
*To reduce visual distraction, we've removed the side mount from the drawings.

Inserting Slot-Nuts:

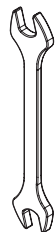
You got excited, finished the build, put the caps on, but forgot to install one element. Do not worry. It happens to everyone. In this diagram, you can see how to insert a Slot-Nut directly into the slot from the side. You can also use one of your smaller Hex wrenches to help wiggle the Slot-Nut in place.



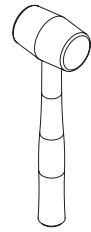
Tools needed:

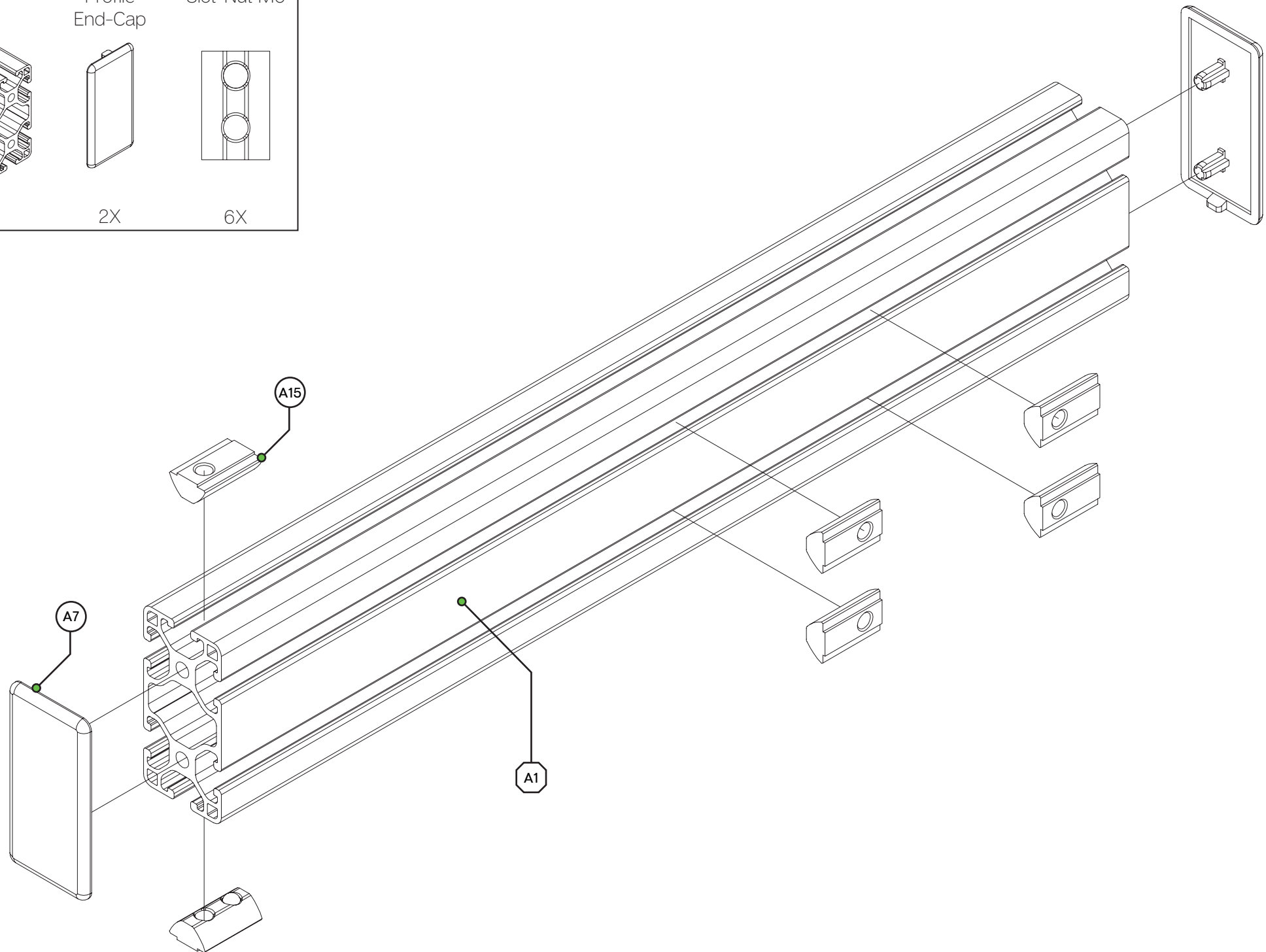
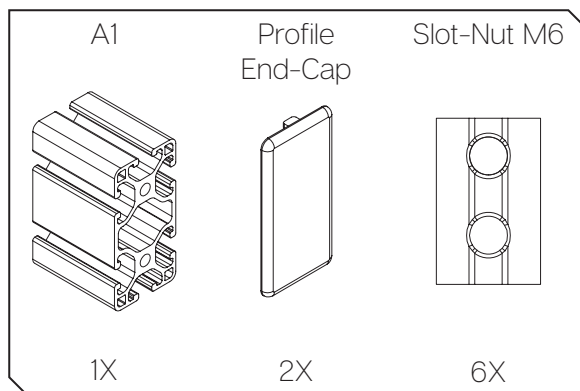


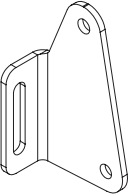
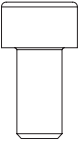
5/6MM

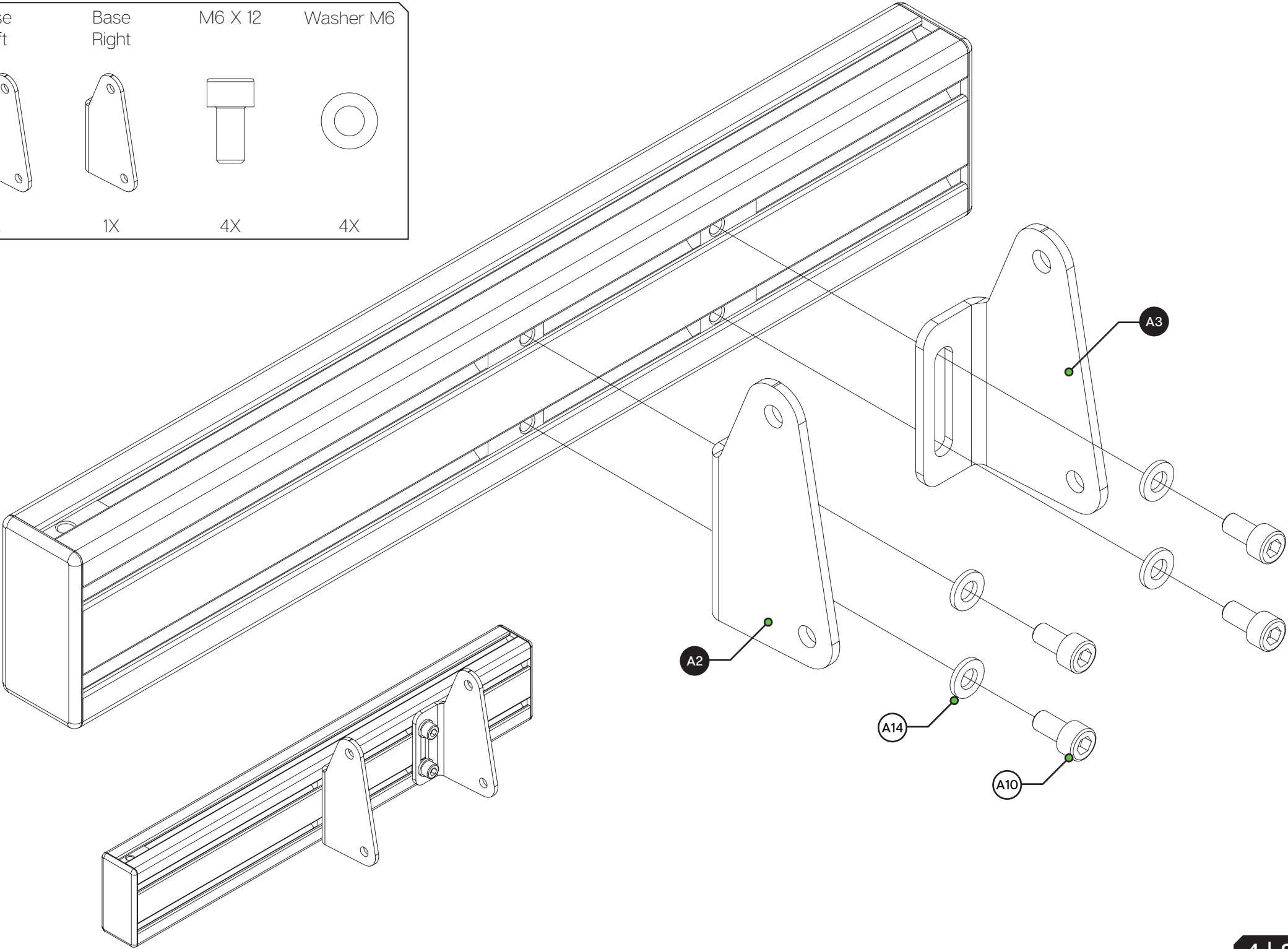


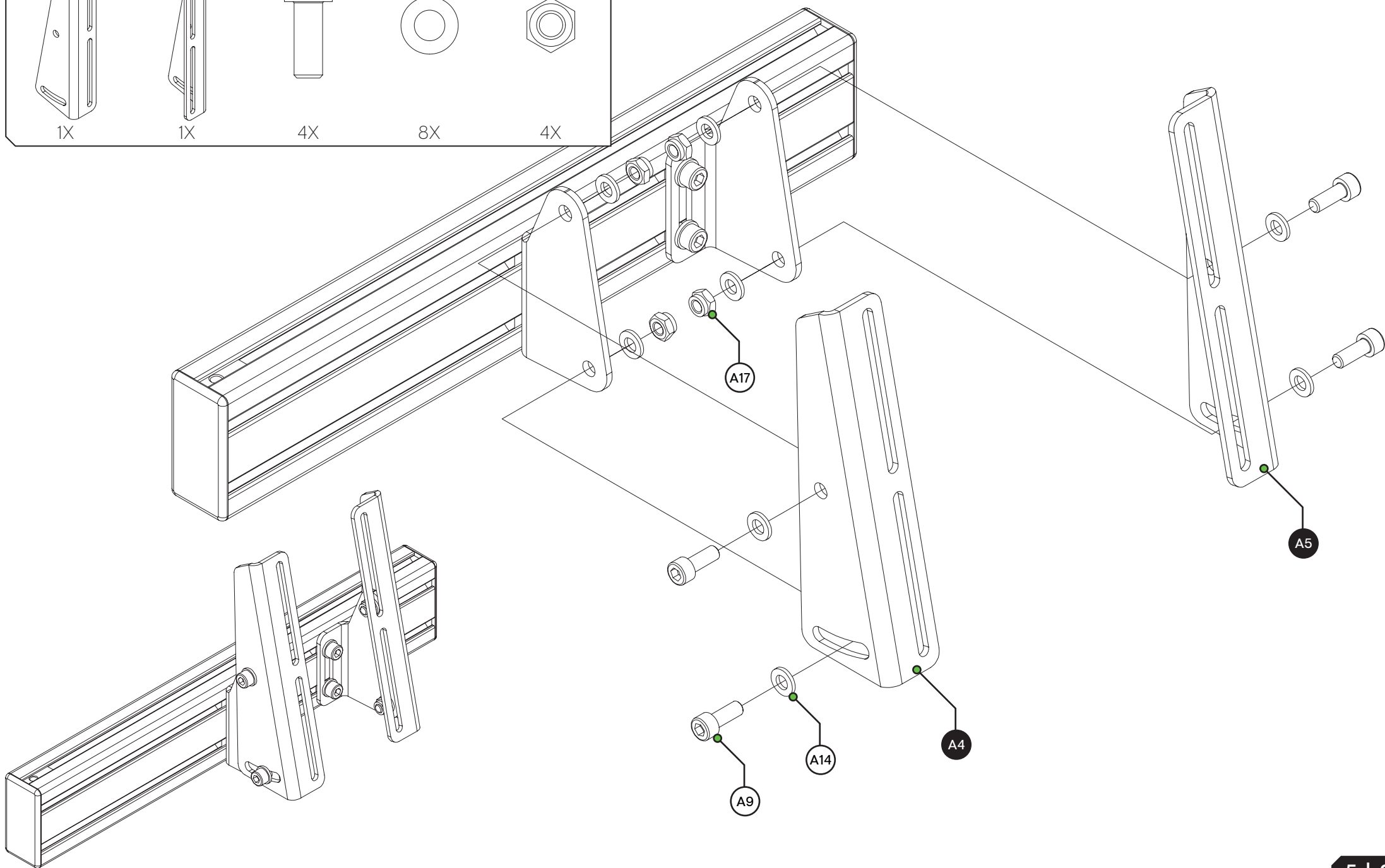
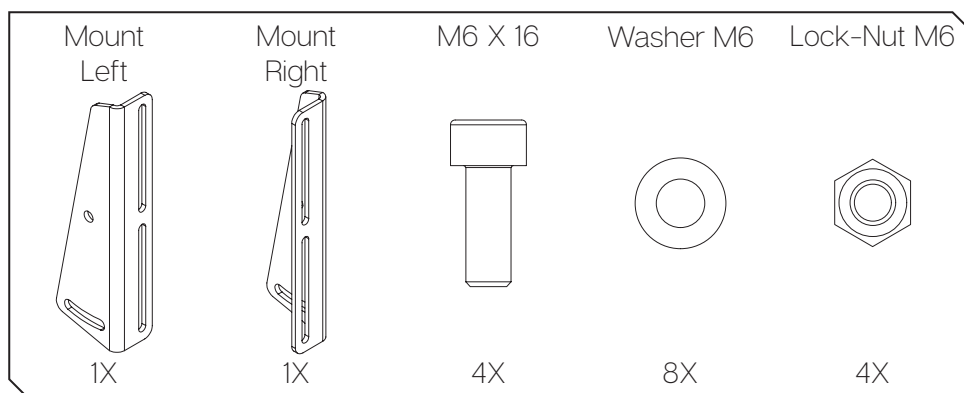
10MM

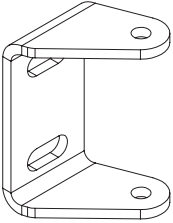
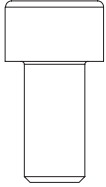
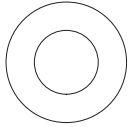
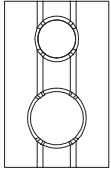


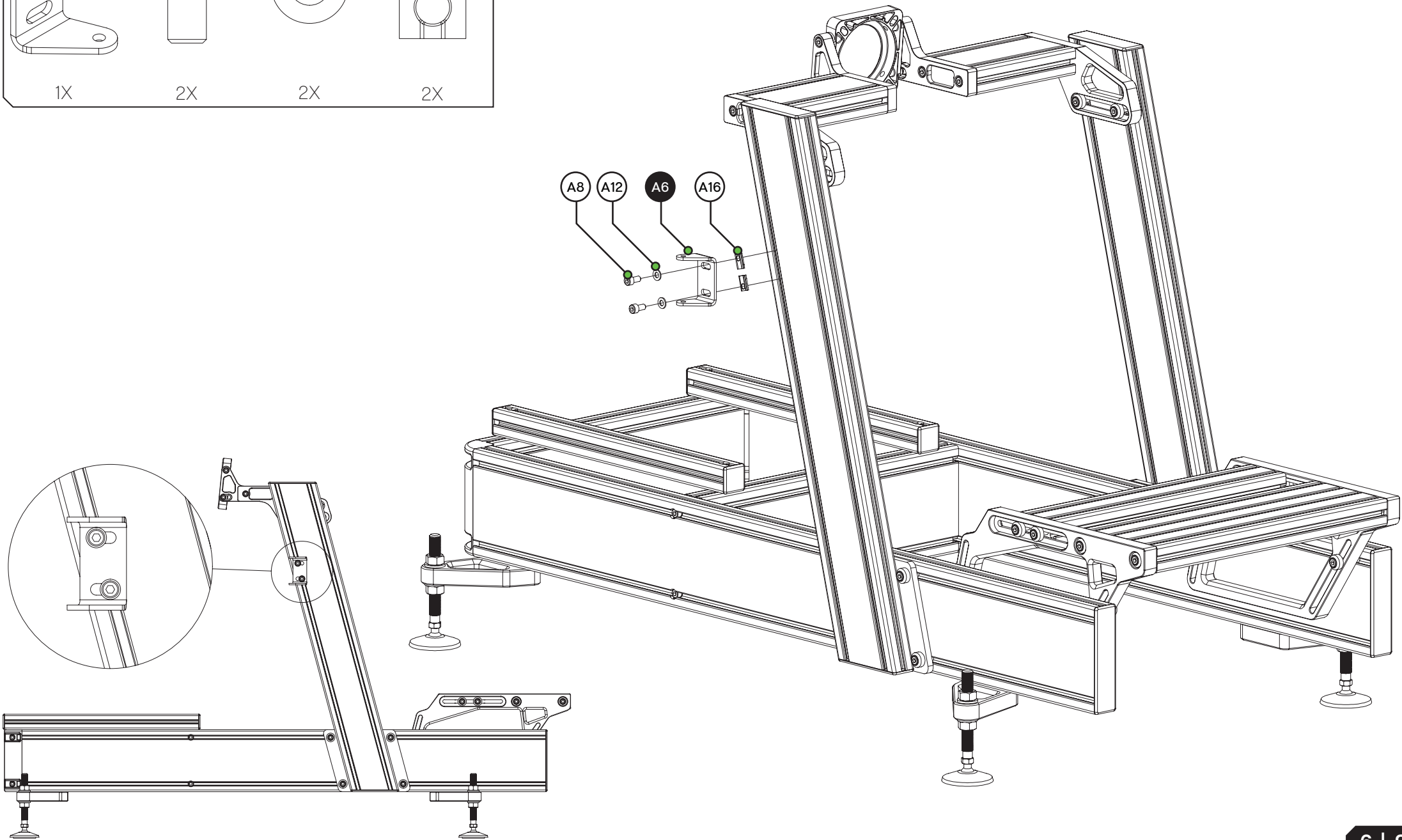


Base Left	Base Right	M6 X 12	Washer M6
			
1X	1X	4X	4X





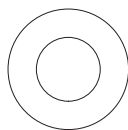
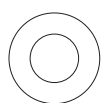
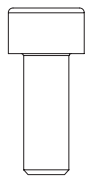
Pivot	M8 X 16	Washer M8	Slot-Nut M8
			
1X	2X	2X	2X



M6 X 16

Washer M6
(A14)

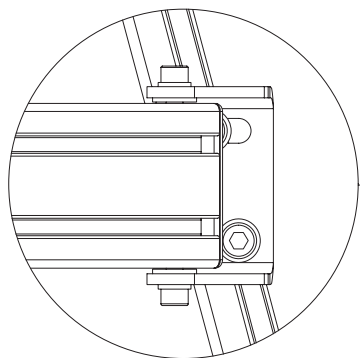
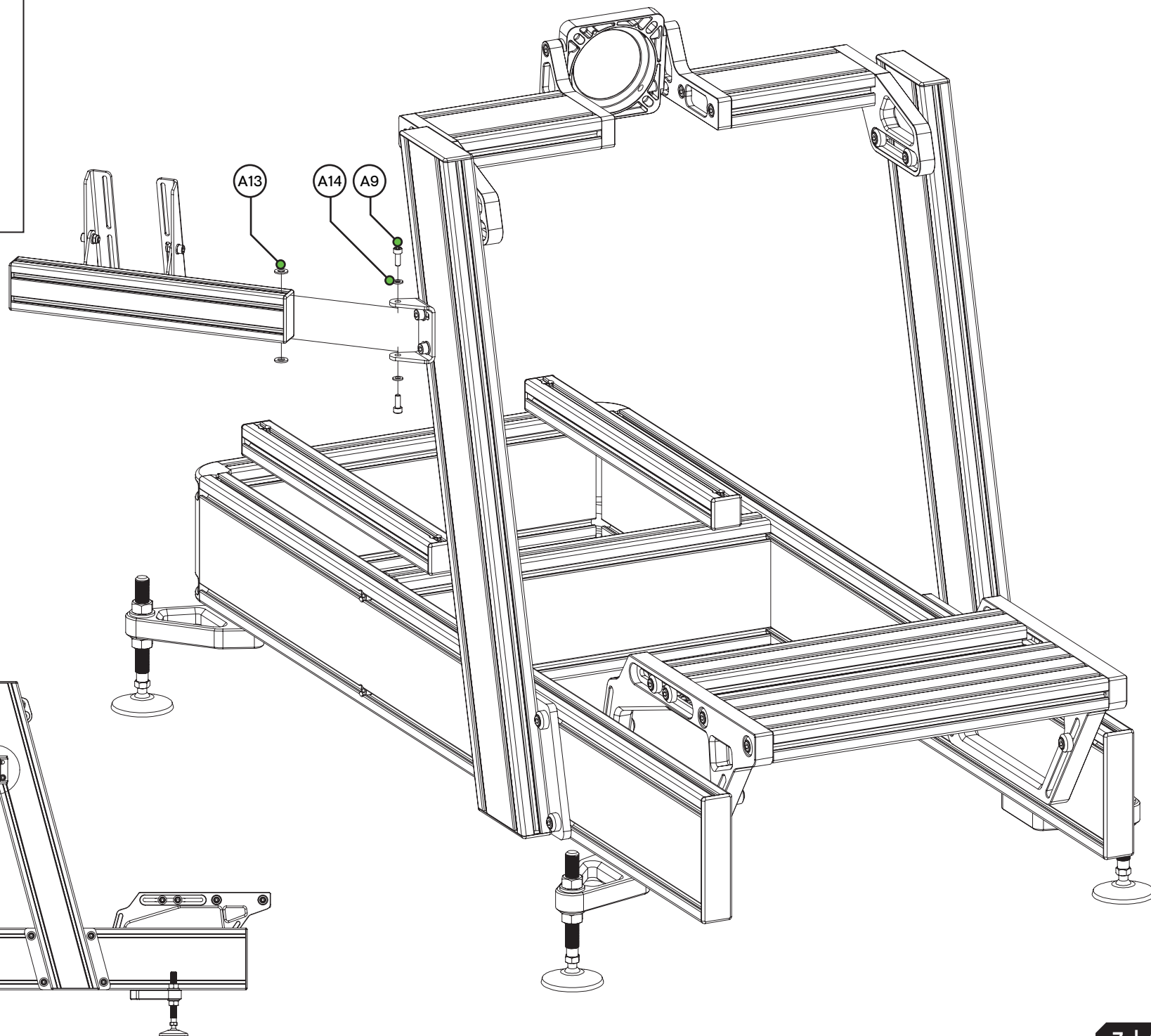
Washer M8
(A13)



2X

2X

2X



PROFILE KIT			
#	Part	QTY	Note
A1	30X60 Length=350mm	1	
HARDWARE KIT			
A2	Base Left	1	
A3	Base Right	1	
A4	Mount Left	1	
A5	Mount Right	1	
A6	Pivot	1	
A7	Profile 30x60 end-cap	2	
A8	Bolt M8 X 16 DIN 912	2	
A9	Bolt M6 X 16 DIN 912	6	
A10	Bolt M6 X 12 DIN 912	4	
A11	Screw M4 X 16 DIN 7985	4	Philips head.
A12	Washer M8 DIN 125-A	2	
A13	Washer M8 DIN 125-A	2	Nylon, white.
A14	Washer M6 DIN 125-A	18	
A15	Slot-Nut M6 (Small)	10	Fits 30x60 profile
A16	Slot-Nut M8	2	
A17	Lock-Nut M6	4	
Disclaimer: for some entries on this list, we supply more than required as spare materials. Don't worry if you have some leftovers, this is intentional.			

If you still have some questions regarding assembly of this product or about the manual itself, please refer to our support department. They can be reached at

support@sim-lab.eu

Alternatively, we now have a Discord server where there are quite some experienced Sim-Lab customers hanging out. They might just help you along if you ask them nicely ;)

www.sim-lab.eu/discord

If you feel like printing this manual, please consider the environment before doing so. For the best results, make sure you print at 100% scale without borders.

[Product page on the Sim-Lab website:](#)

