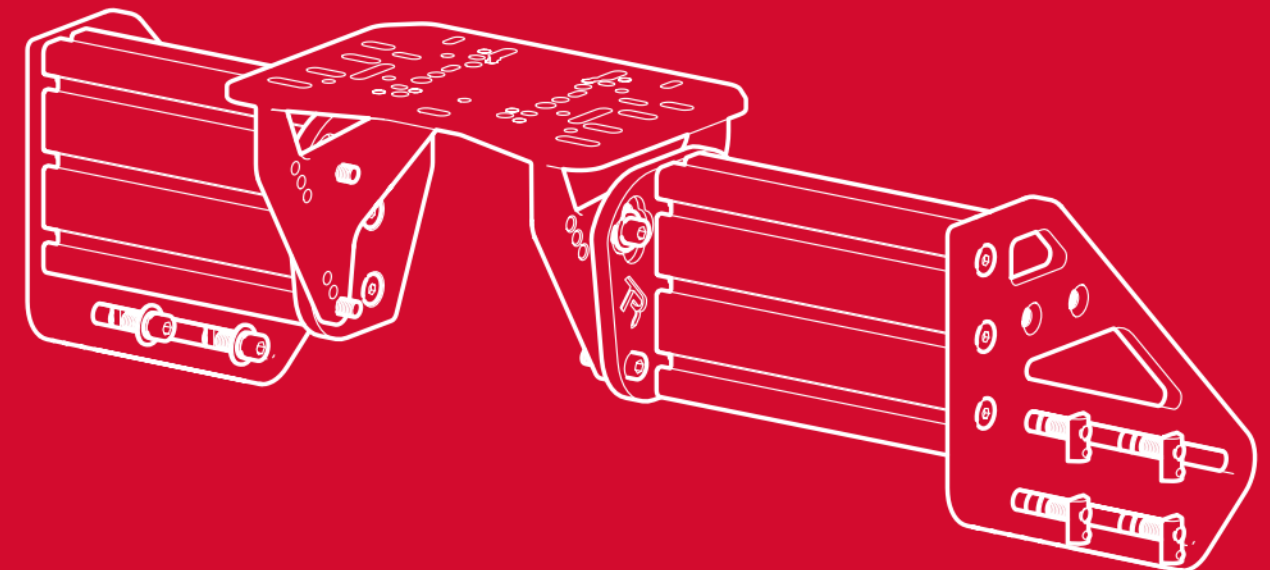




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TR80-KBMMS - MANUAL VERSION 1A

TR80-NWNA4-WM4

Assembly Guide



IMPORTANT: Different regions may have different models. Please ensure the part numbers on the following pages match those on your product packaging.

01

SYMBOL LEGEND ----- 01

02

PART LISTS ----- 02

03

ASSEMBLY NOTES

TR80-NWNA4-DD ----- 03

04

ASSEMBLY INSTRUCTIONS

TR80-NWMA4-WM4 ----- 05

SYMBOL LEGEND



IMPORTANT: Since there are different versions of each product based on your region, please make sure you are using the correct set of instructions. The part number below should match the one on your box.



IMPORTANT: Due to the nature of cut aluminum profiles, some metal shavings may remain despite our thorough QA cleaning process. We recommend opening boxes and packaging on a hard surface.



NOTE: Some screws and washers may be pre-installed. These are included in the parts list and will need to be loosened and reattached according to the instructions.



Recommended:
Two people for the task



Safety glasses required



Tighten the hardware



Attention/Priority needed



Keep the hardware loose
For adjustments



Reserve for the next step



Make the necessary adjustments



Mirrored components
(same on both sides)

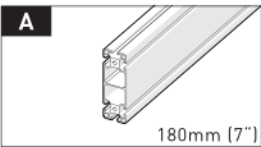


Break the tab off the corner bracket

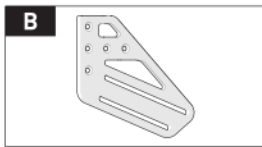
PART LISTS

COMPONENTS / ACESSORIES

BOX: TR80-NWMA4



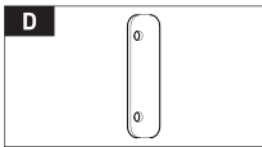
Aluminum Profile
TR-12040-180 **x2**



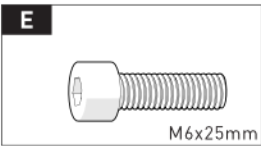
Wheel Mount Outer Plate
WM-TR4-PP **x2**



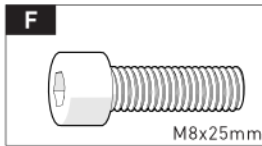
Wheel Mount Inner Plate
WM-TR4-WP **x2**



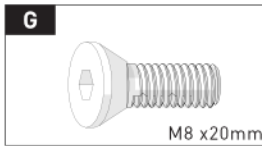
Wheel Mount Spacer
WM-TR4-FN **x4**



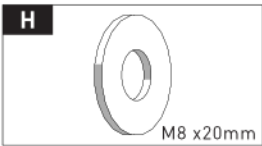
M6x25 Cap Hex Screw
SH-M6-25 **x4**



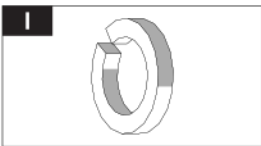
M8x25 Cap Hex Screw
SH-M8-25 **x12**



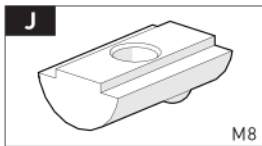
M8x20 Flat Hex Screw
SF-M8-20 **x12**



M8x20 Washer (Flat)
WF-M8-20 **x10**

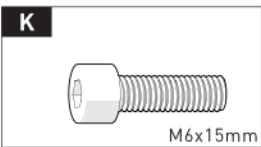


M8 Washer (Lock)
WL-M8 **x8**

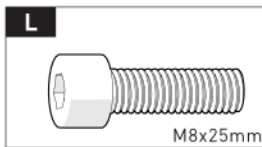


M8 T-Nut
NS-M8 **x8**

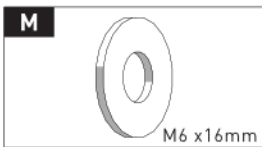
BOX: TR80-NWM5



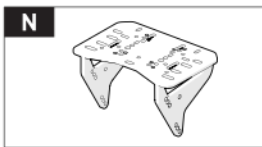
M6x15 Cap Hex Screw
SH-M6-15 **x4**



M8x25 Cap Hex Screw
SH-M8-25 **x4**



M6x16 Washer (Flat)
WF-M6-16 **x4**

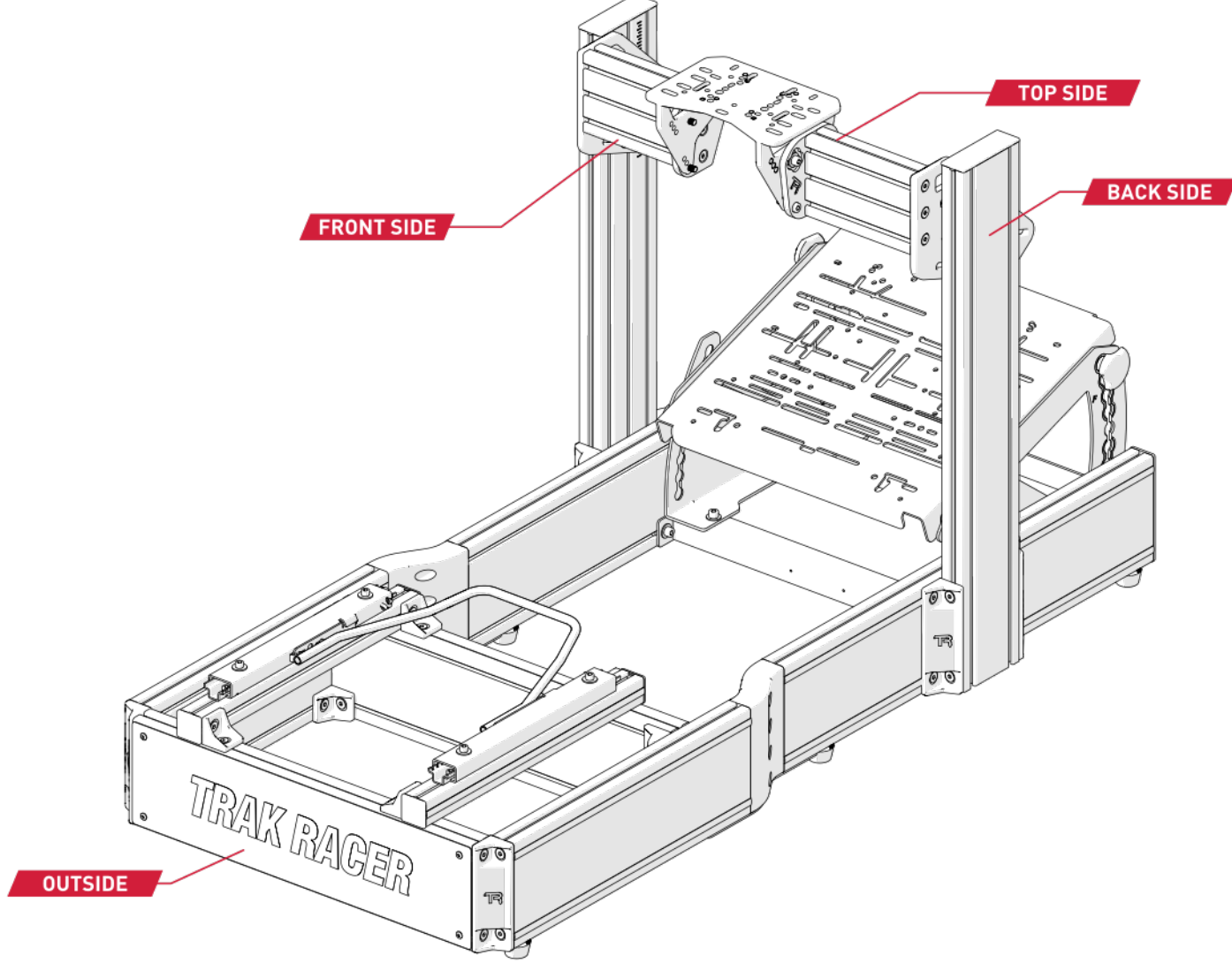


Wheel Front Deck
WM-WM5 **x1**

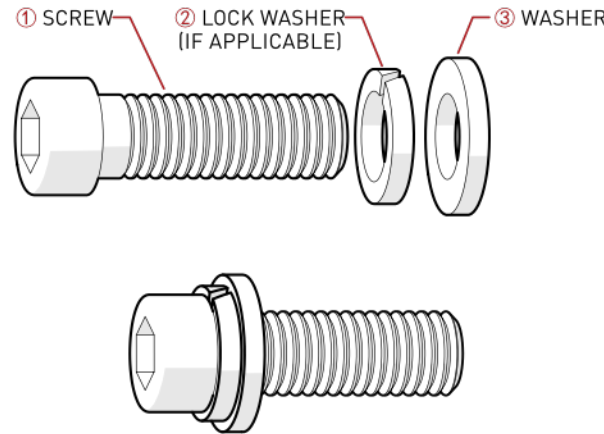
NOTE: Extra hardware may be included as spare parts

ASSEMBLY NOTES

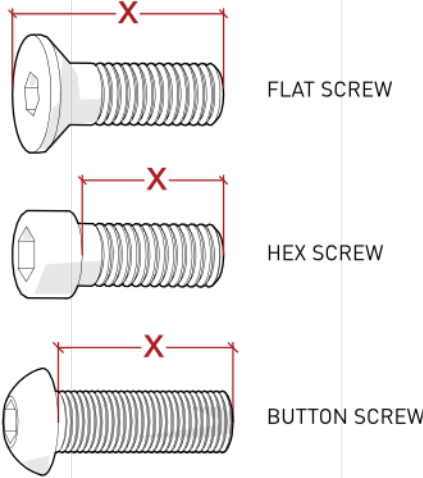
TR80-NWNA4-WM4



INSTALLATION ORDER FOR SCREWS & WASHERS



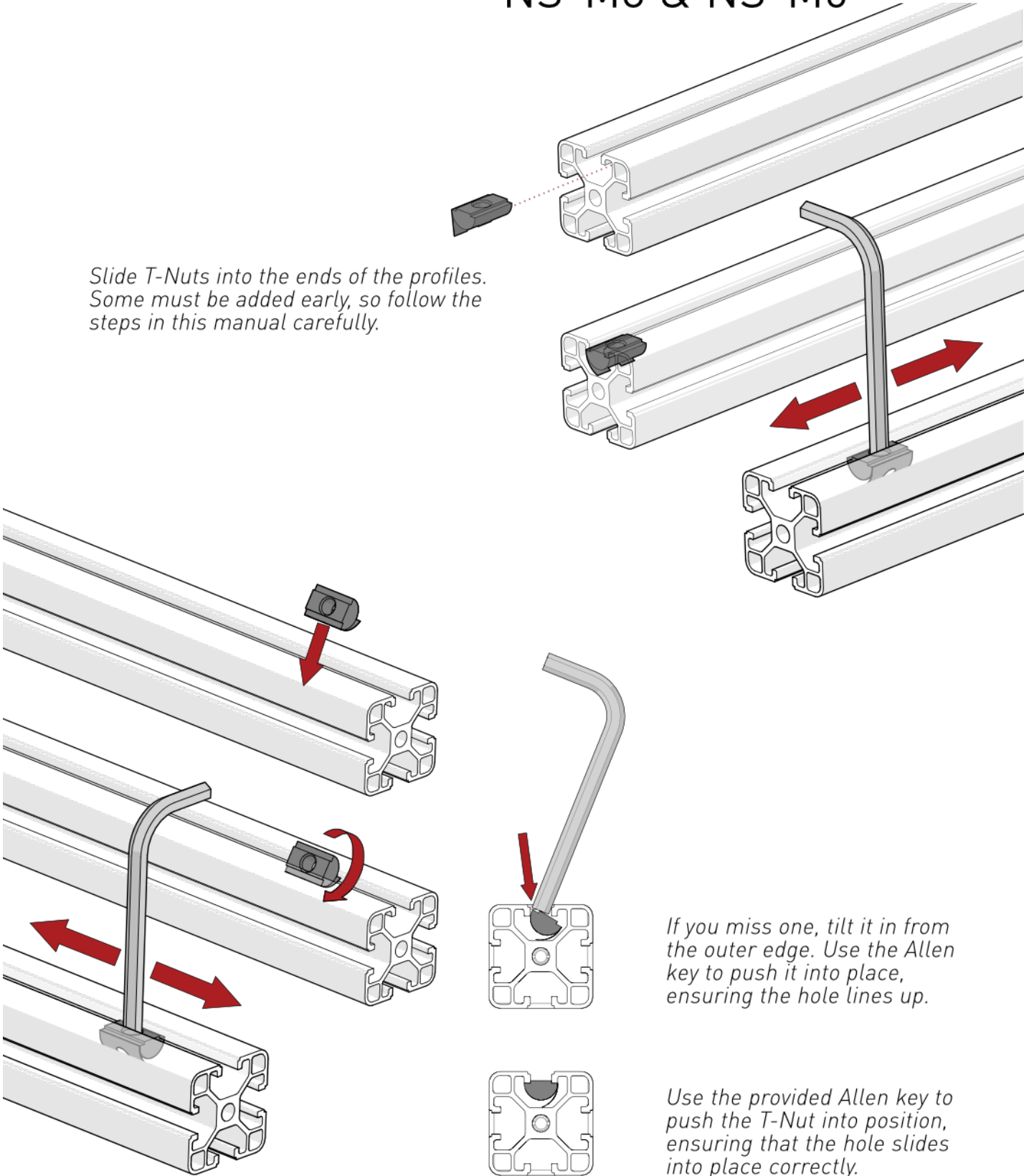
HOW TO MEASURE SCREWS



ASSEMBLY NOTES

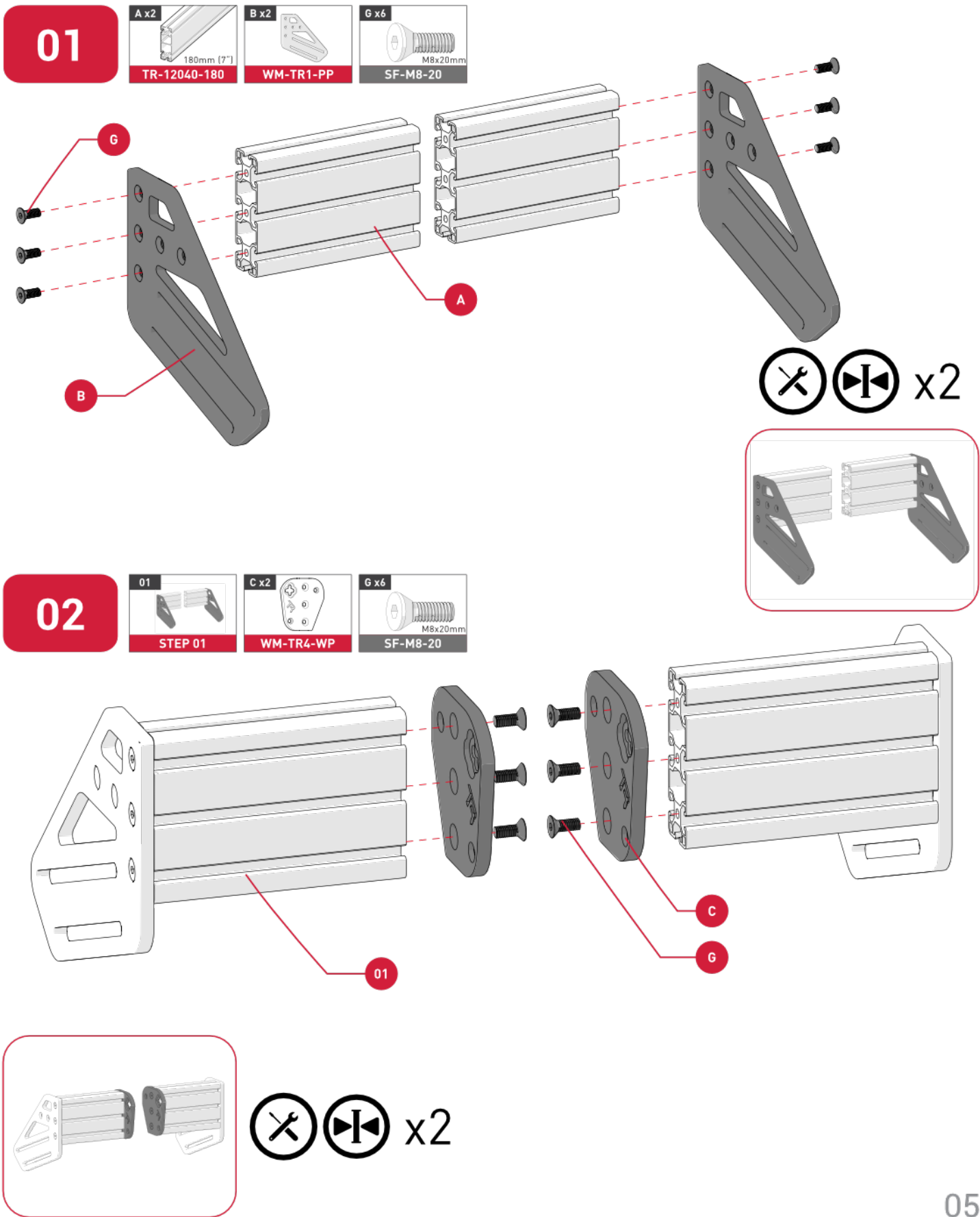
TR80-NWNA4-WM4

NS-M8 & NS-M6



ASSEMBLY INSTRUCTIONS

TR80-NWNA4-WM4



ASSEMBLY INSTRUCTIONS

TR80-NWNA4-WM4

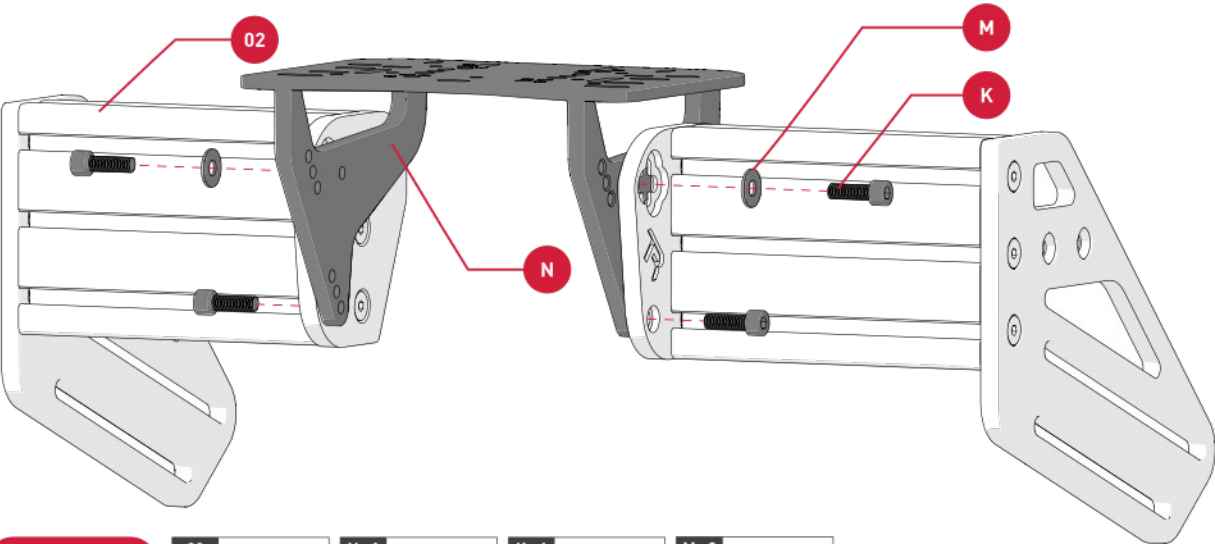
03a

02
STEP 02

N x1
WM-WM5

K x4
SH-M6-15
M6x15mm

M x2
WF-M6-16
M6x16mm



03b

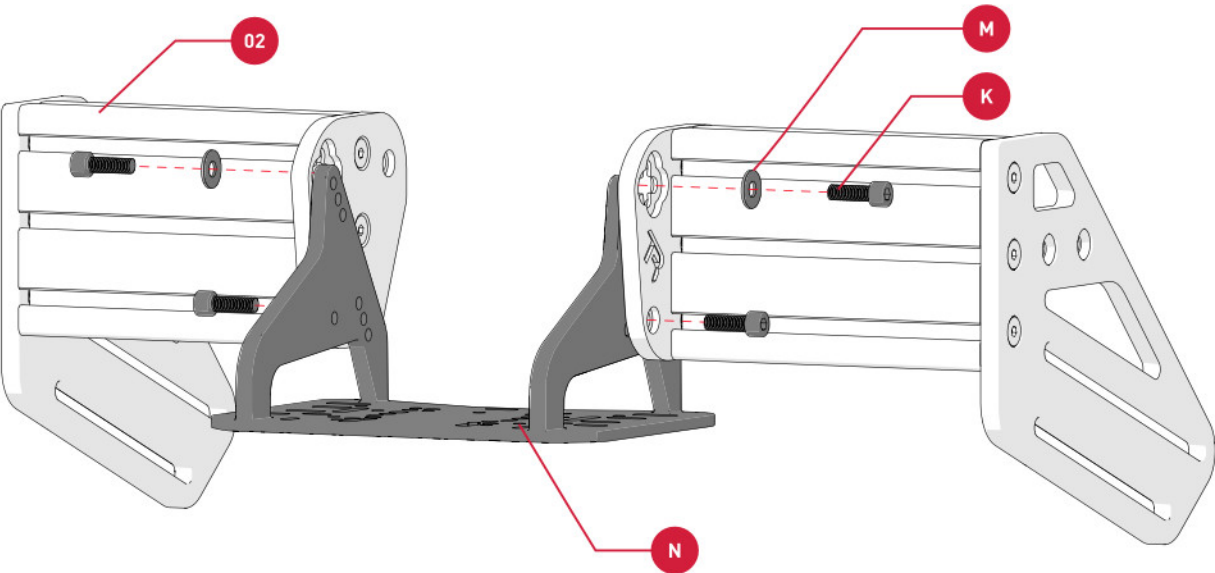
02
STEP 02

N x1
WM-WM5

K x4
SH-M6-16
M6x16mm

M x2
WF-M6-16
M6x16mm

WM-WM5 can be installed upside Down for added kneed clearance And lower positioning of the Wheel base.



ASSEMBLY INSTRUCTIONS

TR80-NWNA4-WM4

04

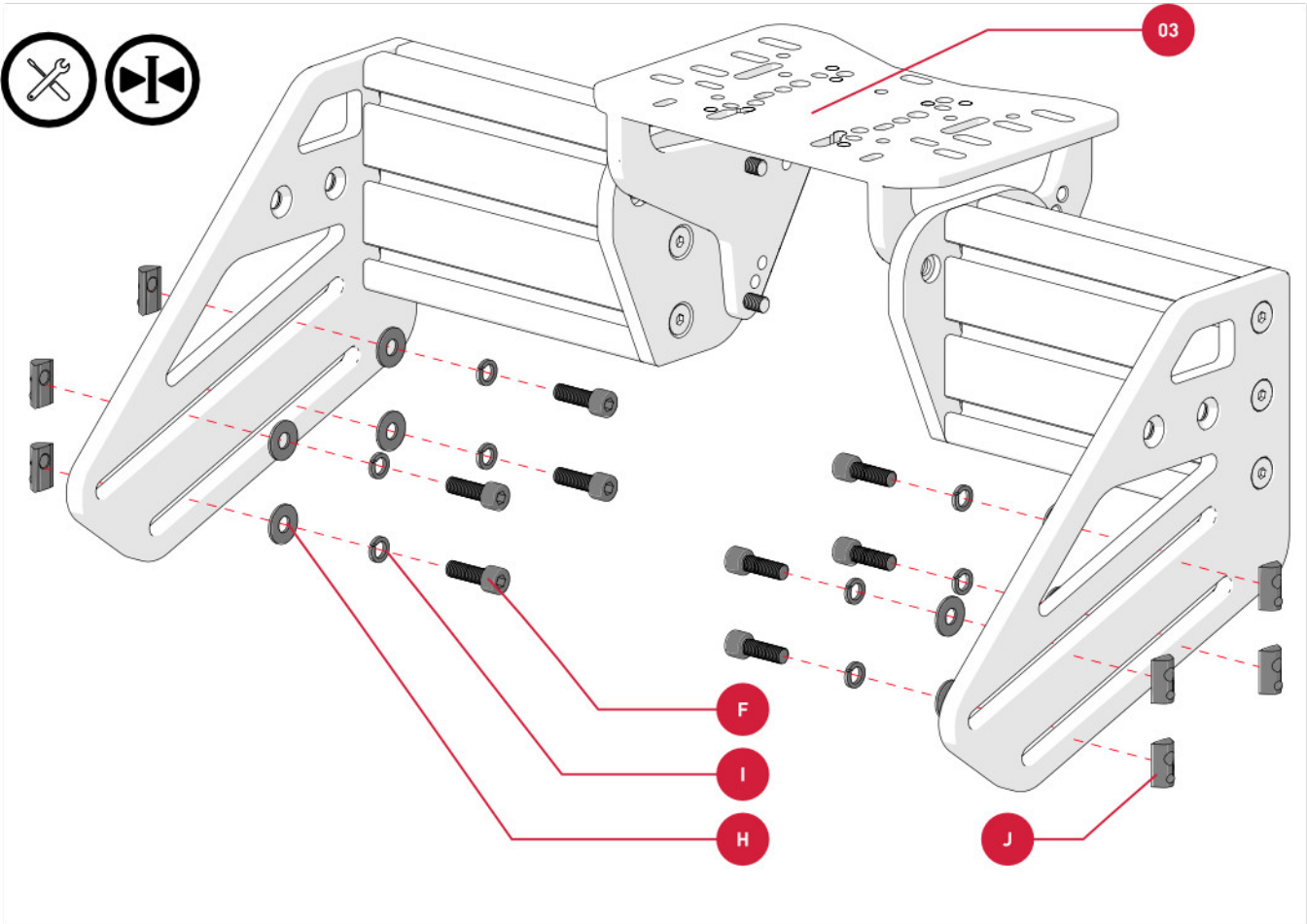
03
STEP 03

F x8
SH-M8-25
M8x25mm

H x8
WF-M8-20
M8x20mm

I x8
WL-M8

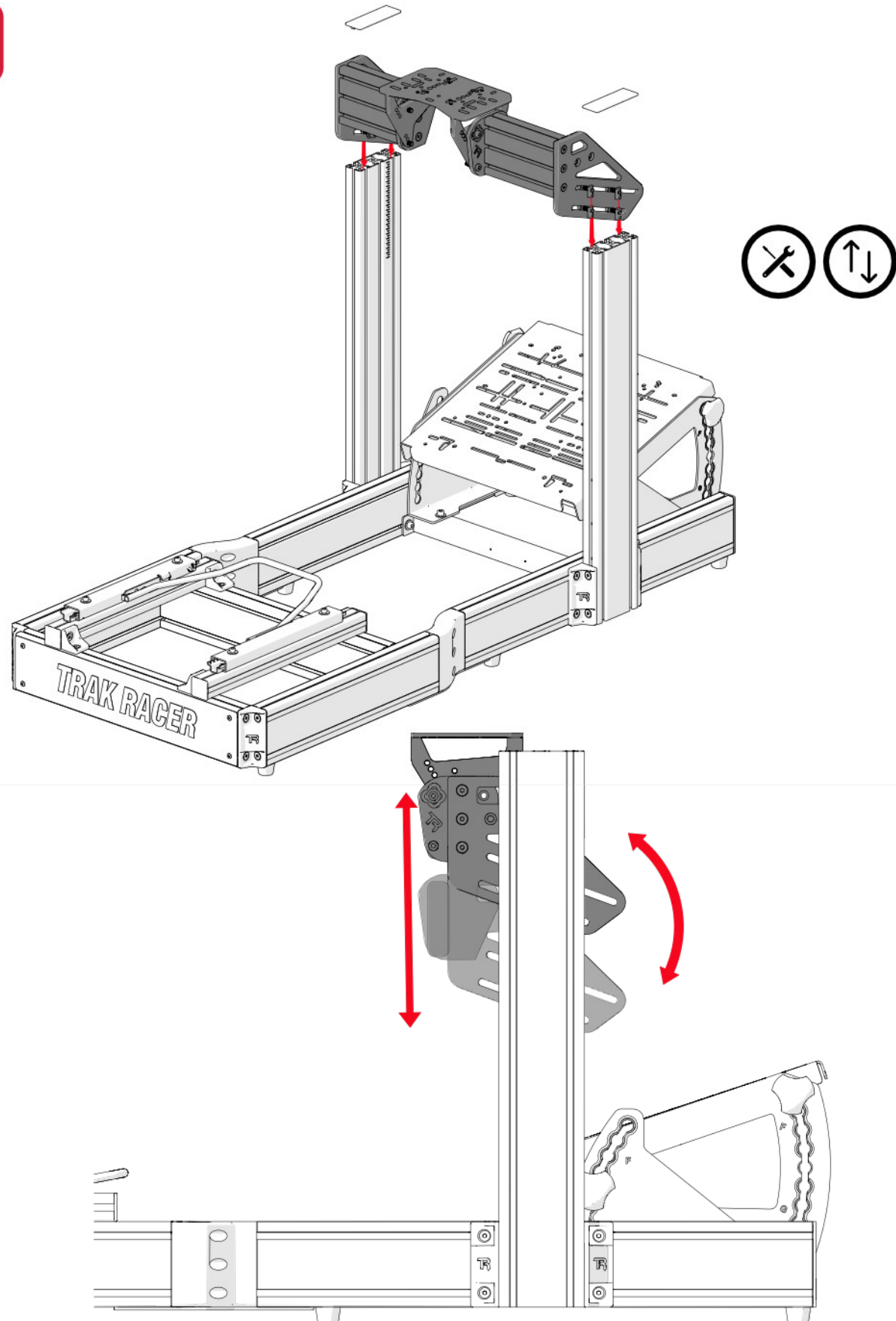
J x8
NS-M8
M8



ASSEMBLY INSTRUCTIONS

TR80-NWNA4-WM4

05

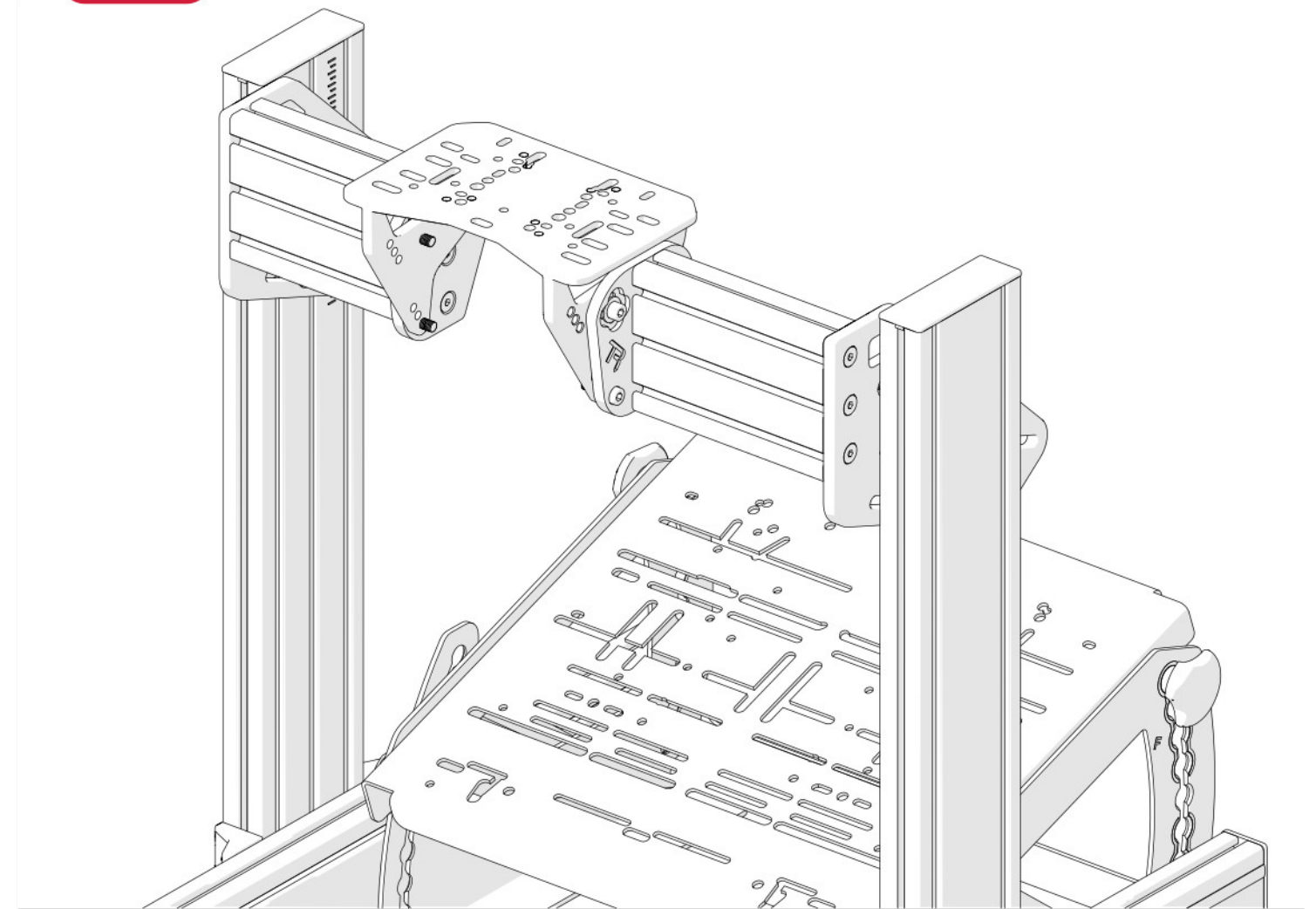


08

ASSEMBLY INSTRUCTIONS

TR80-NWNA4-WM4

06



09