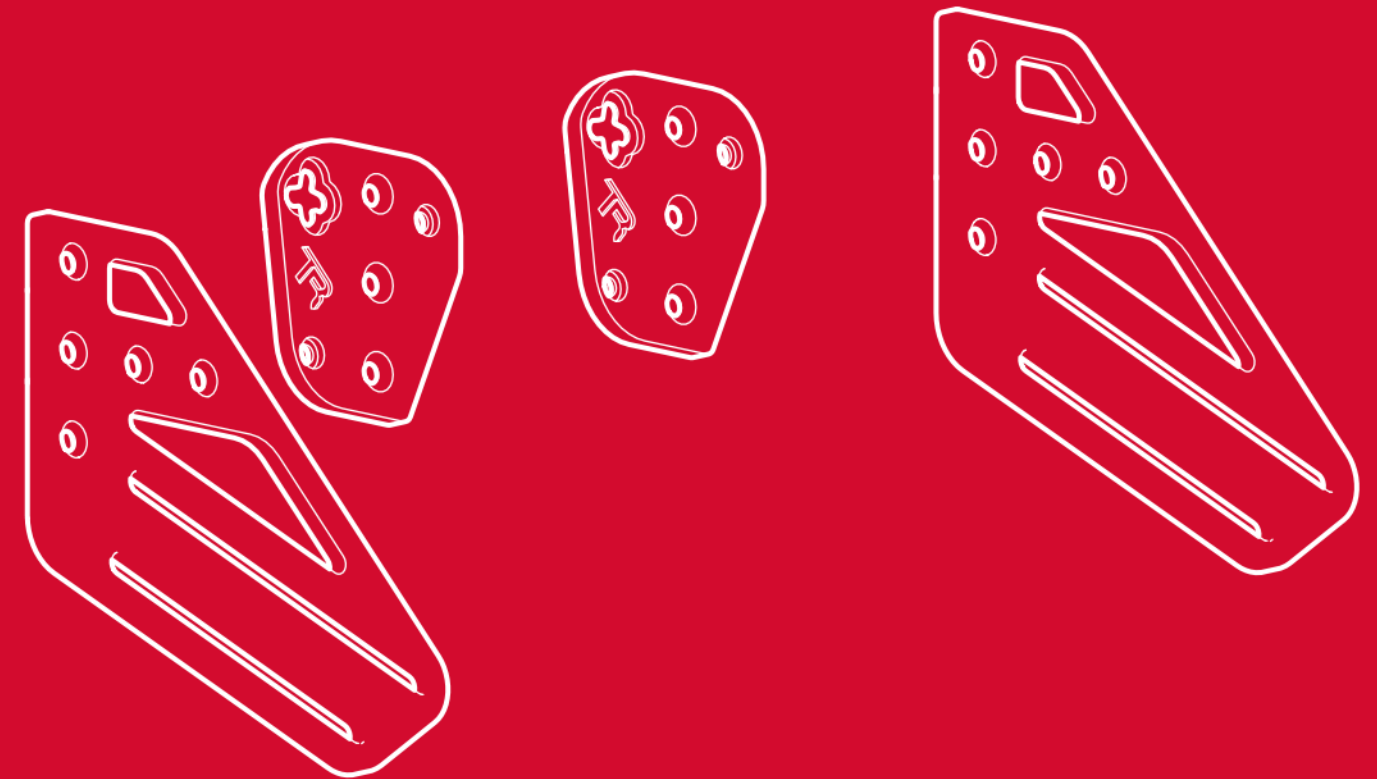




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TR80-KBMMS - MANUAL VERSION 1A

TR80-NWNA4-P

Assembly Guide



IMPORTANT: Different regions may have different models. Please ensure the part numbers on the following pages match those on your product packaging.

01

SYMBOL LEGEND ----- 01

02

PART LISTS ----- 02

03

ASSEMBLY NOTES
TR80-NWNA4-P ----- 03

04

ASSEMBLY INSTRUCTIONS
TR80-NWNA4-P ----- 05

SYMBOL LEGEND



IMPORTANT: Since there are different versions of each product based on your region, please make sure you are using the correct set of instructions. The part number below should match the one on your box.



IMPORTANT: Due to the nature of cut aluminum profiles, some metal shavings may remain despite our thorough QA cleaning process. We recommend opening boxes and packaging on a hard surface.



NOTE: Some screws and washers may be pre-installed. These are included in the parts list and will need to be loosened and reattached according to the instructions.



Recommended:
Two people for the task



Safety glasses required



Tighten the hardware



Attention/Priority needed



Keep the hardware loose
For adjustments



Reserve for the next step



Make the necessary adjustments



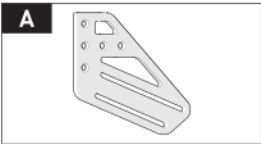
Mirrored components
(same on both sides)



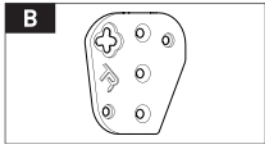
Break the tab off the corner bracket

PART LISTS

COMPONENTS / ACCESSORIES



Wheel Mount Outer Plate
WM-TR4-PP **x2**

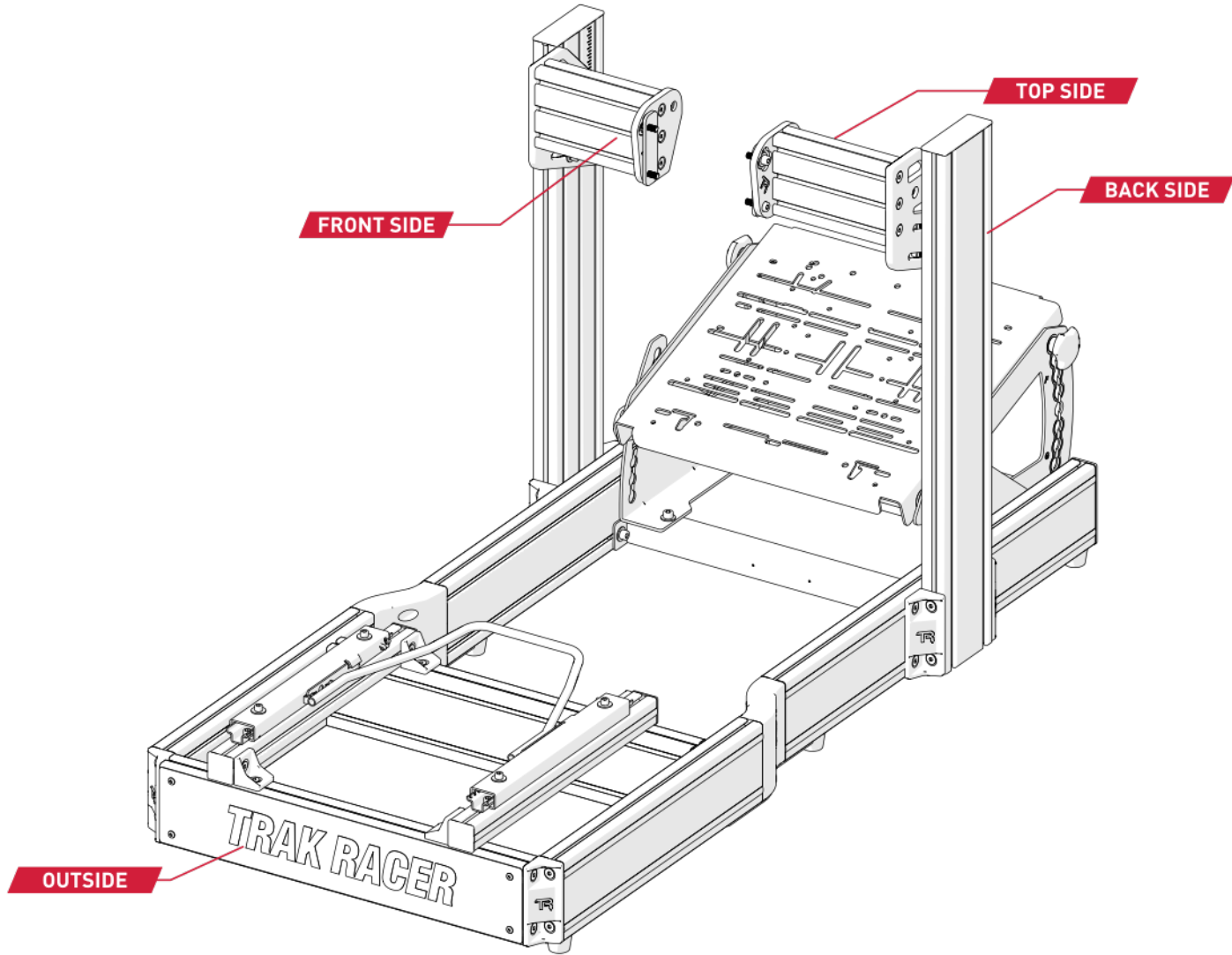


Wheel Mount Inner Plate
WM-TR4-WP **x2**

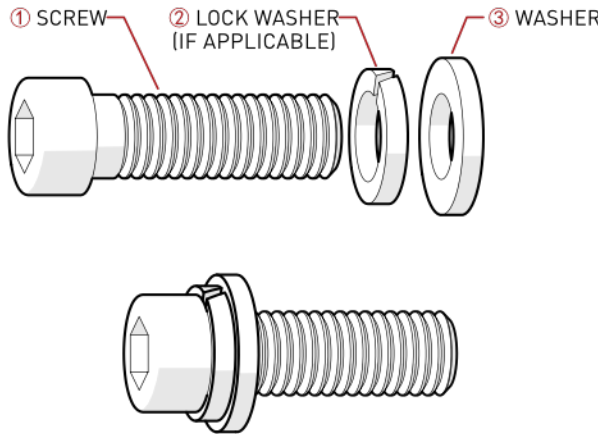
NOTE: Extra hardware may be included as spare parts

ASSEMBLY NOTES

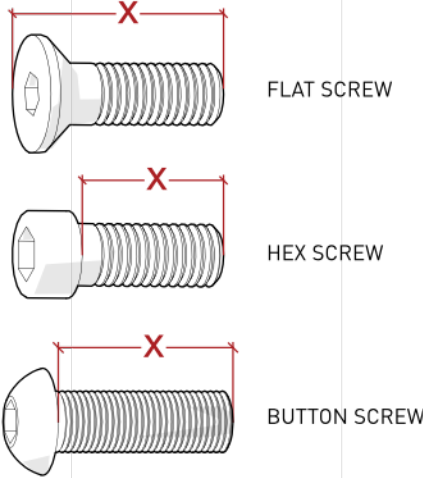
TR80-NWNA4-P



INSTALLATION ORDER FOR SCREWS & WASHERS



HOW TO MEASURE SCREWS

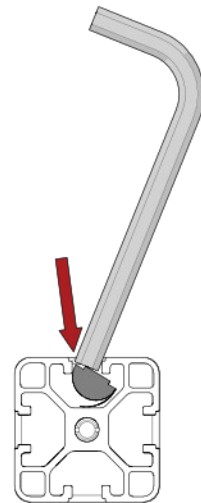
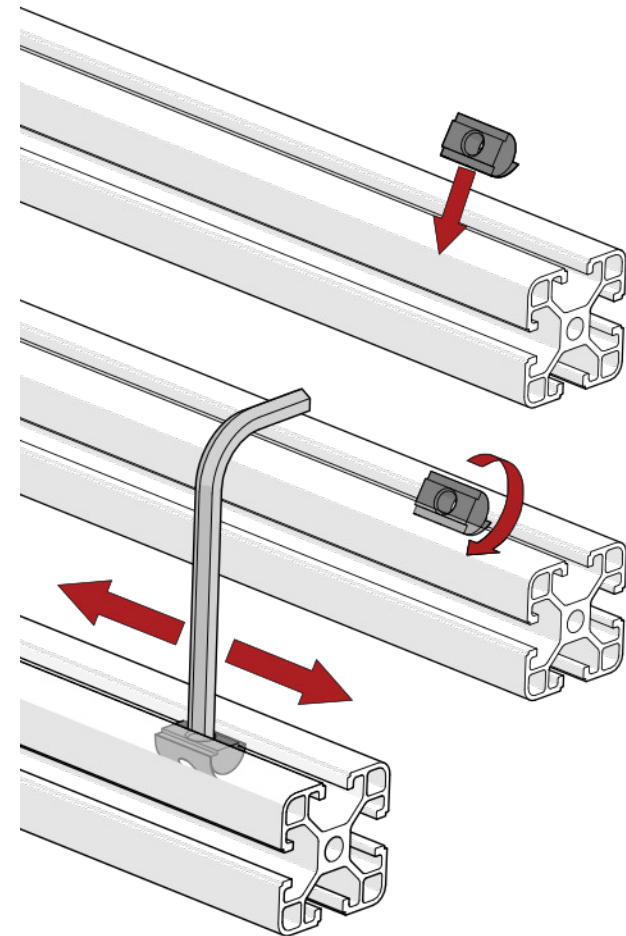
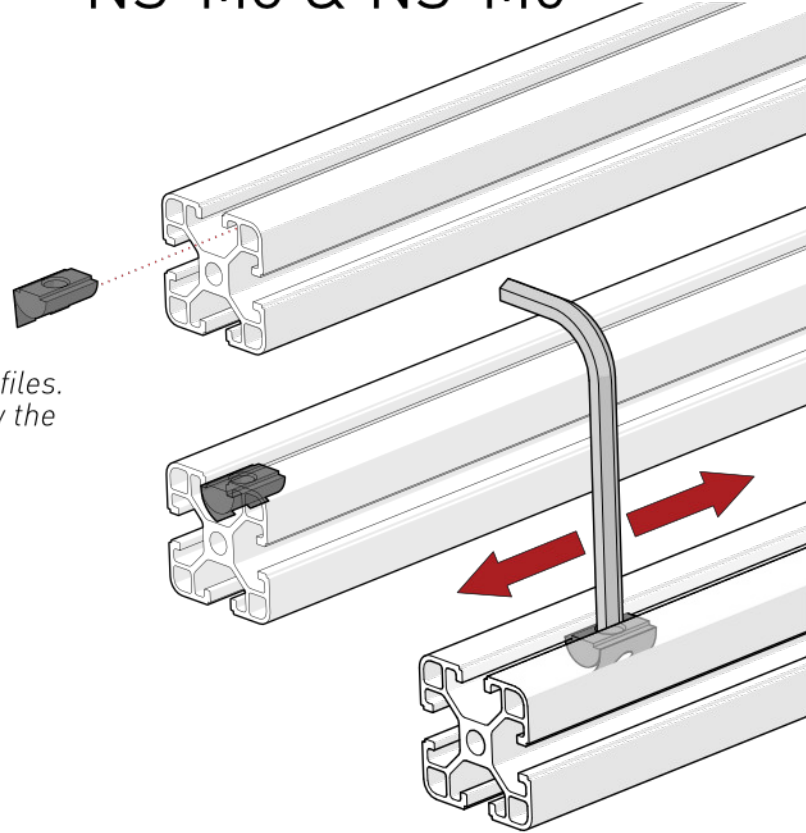


ASSEMBLY NOTES

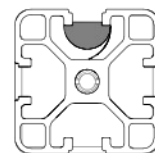
TR80-NWNA4-P

NS-M8 & NS-M6

Slide T-Nuts into the ends of the profiles. Some must be added early, so follow the steps in this manual carefully.



If you miss one, tilt it in from the outer edge. Use the Allen key to push it into place, ensuring the hole lines up.

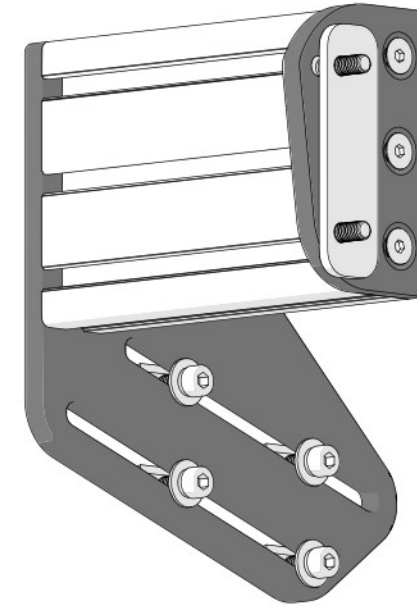


Use the provided Allen key to push the T-Nut into position, ensuring that the hole slides into place correctly.

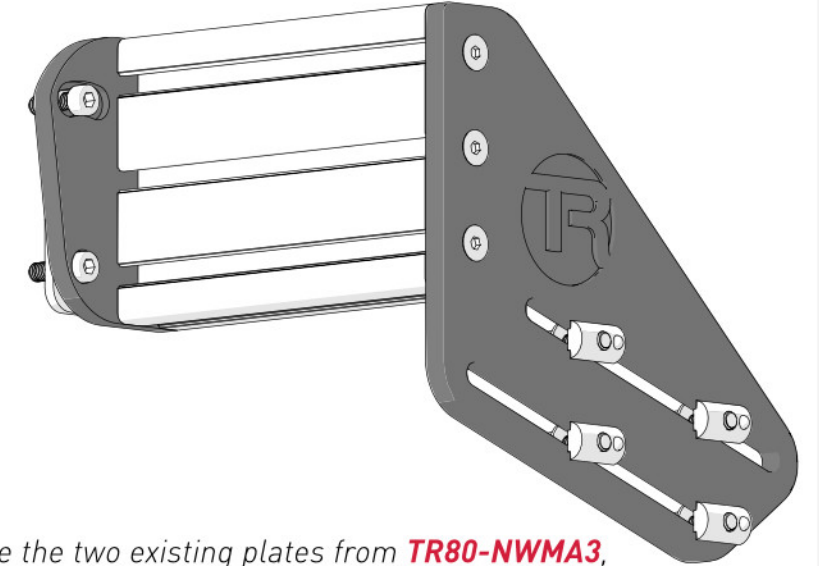
ASSEMBLY INSTRUCTIONS

TR80-NWNA4-P

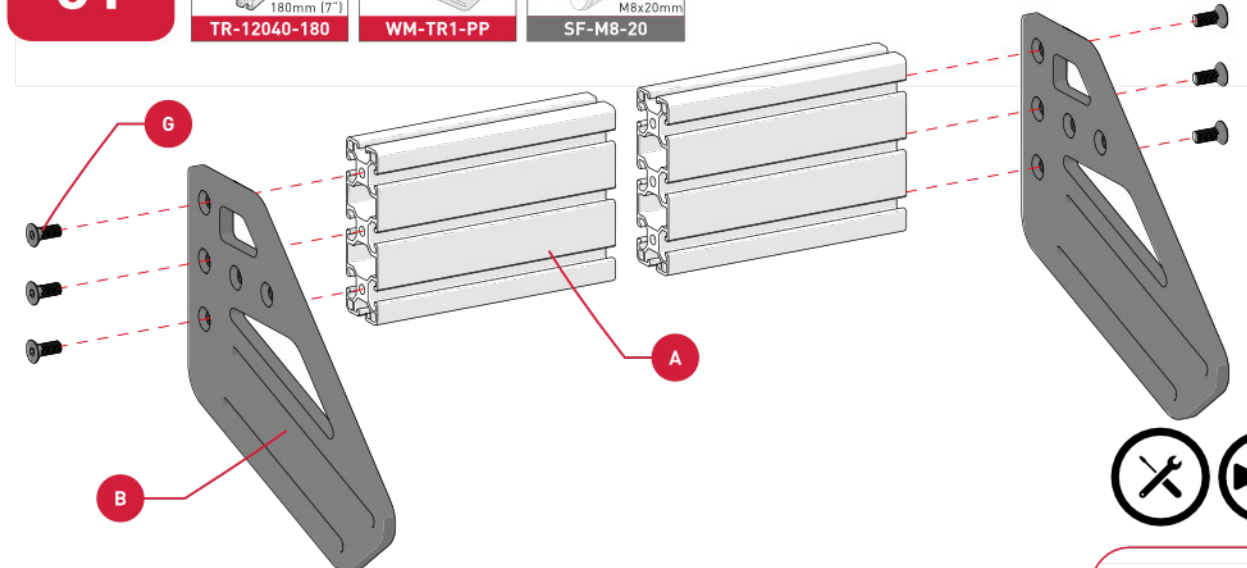
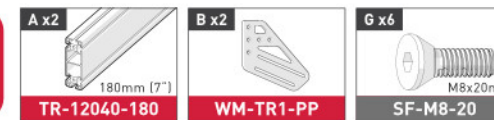
01



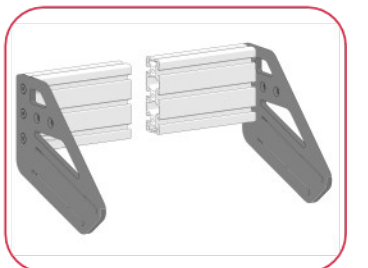
Remove the two existing plates from **TR80-NWMA3**, one on each side. Unscrew and remove all old plates completely. Reassemble the unit if required, then install the new plates **WM-TR4-PP** and **WM-TR4-WP** by following the steps below.



01



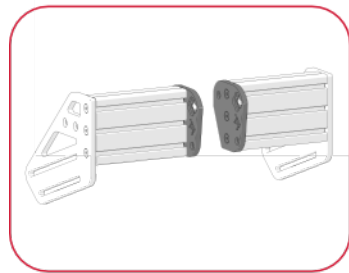
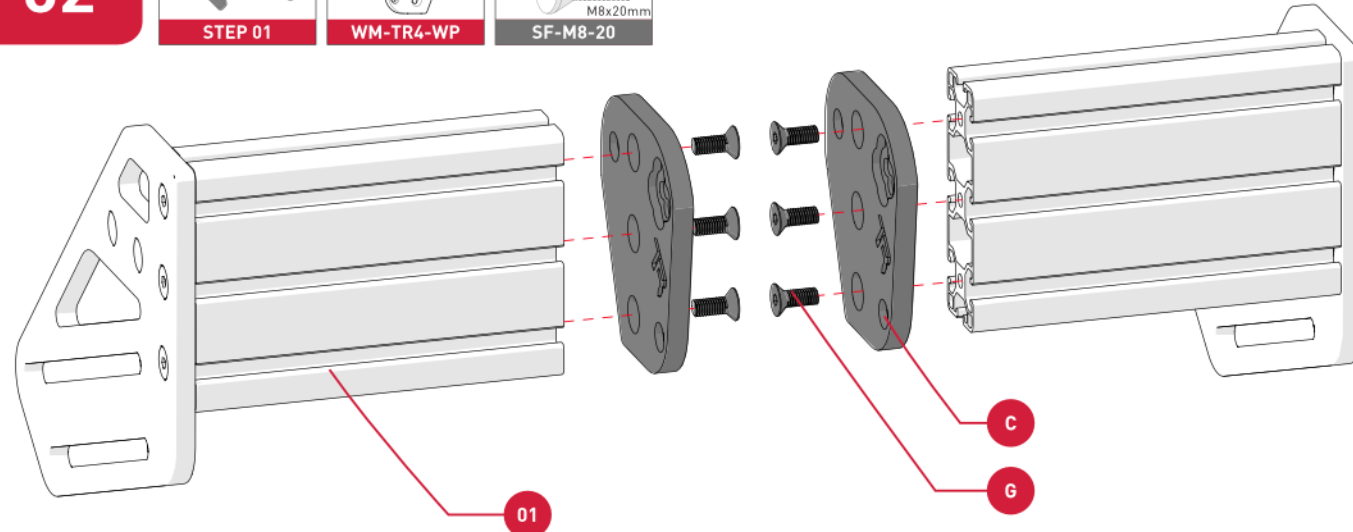
⊗ ⊕ x2



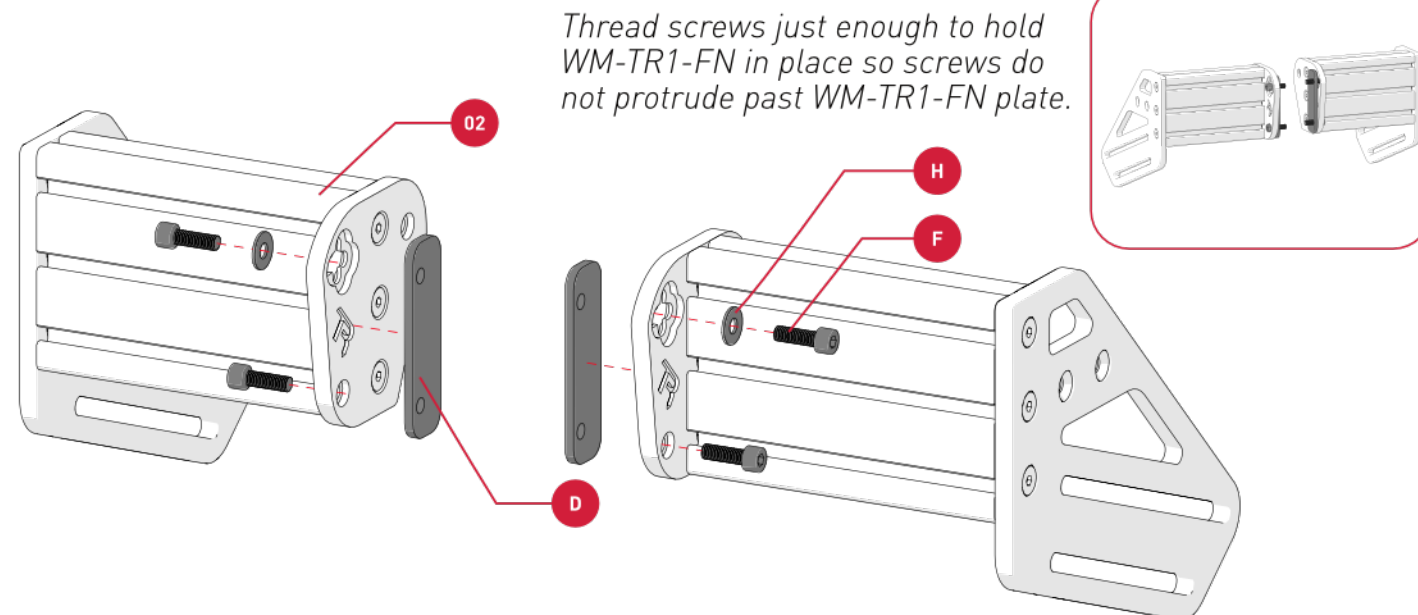
ASSEMBLY INSTRUCTIONS

TR80-NWNA4-P

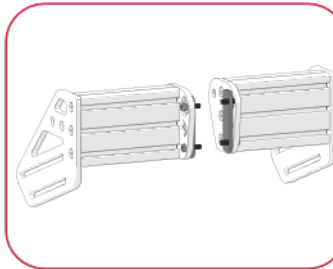
02



03



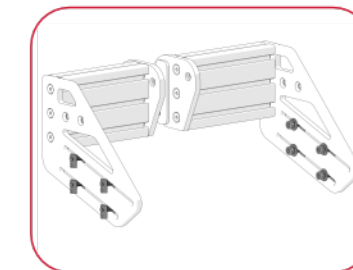
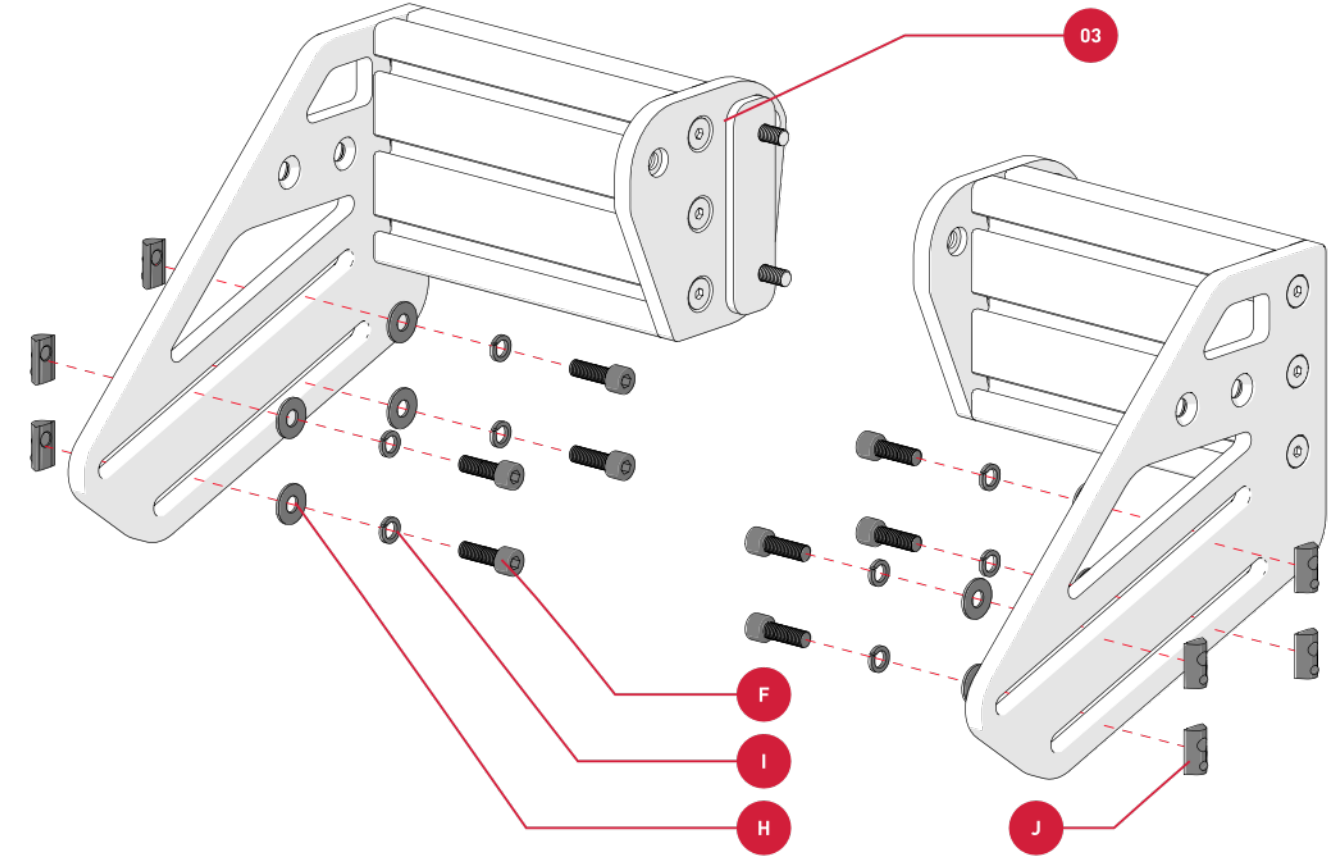
Thread screws just enough to hold WM-TR1-FN in place so screws do not protrude past WM-TR1-FN plate.



ASSEMBLY INSTRUCTIONS

TR80-NWNA4-P

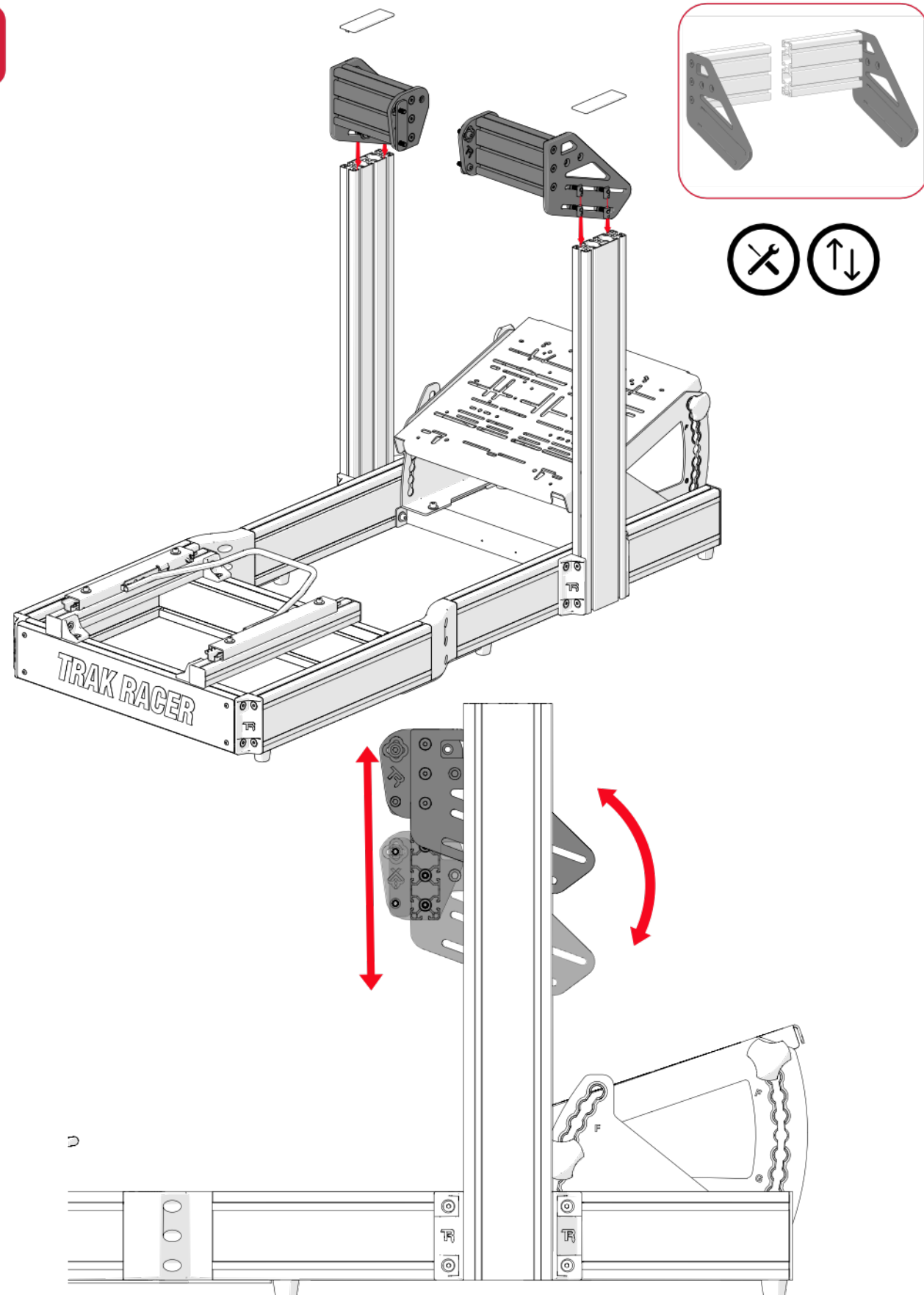
04



ASSEMBLY INSTRUCTIONS

TR80-NWNA4-P

05

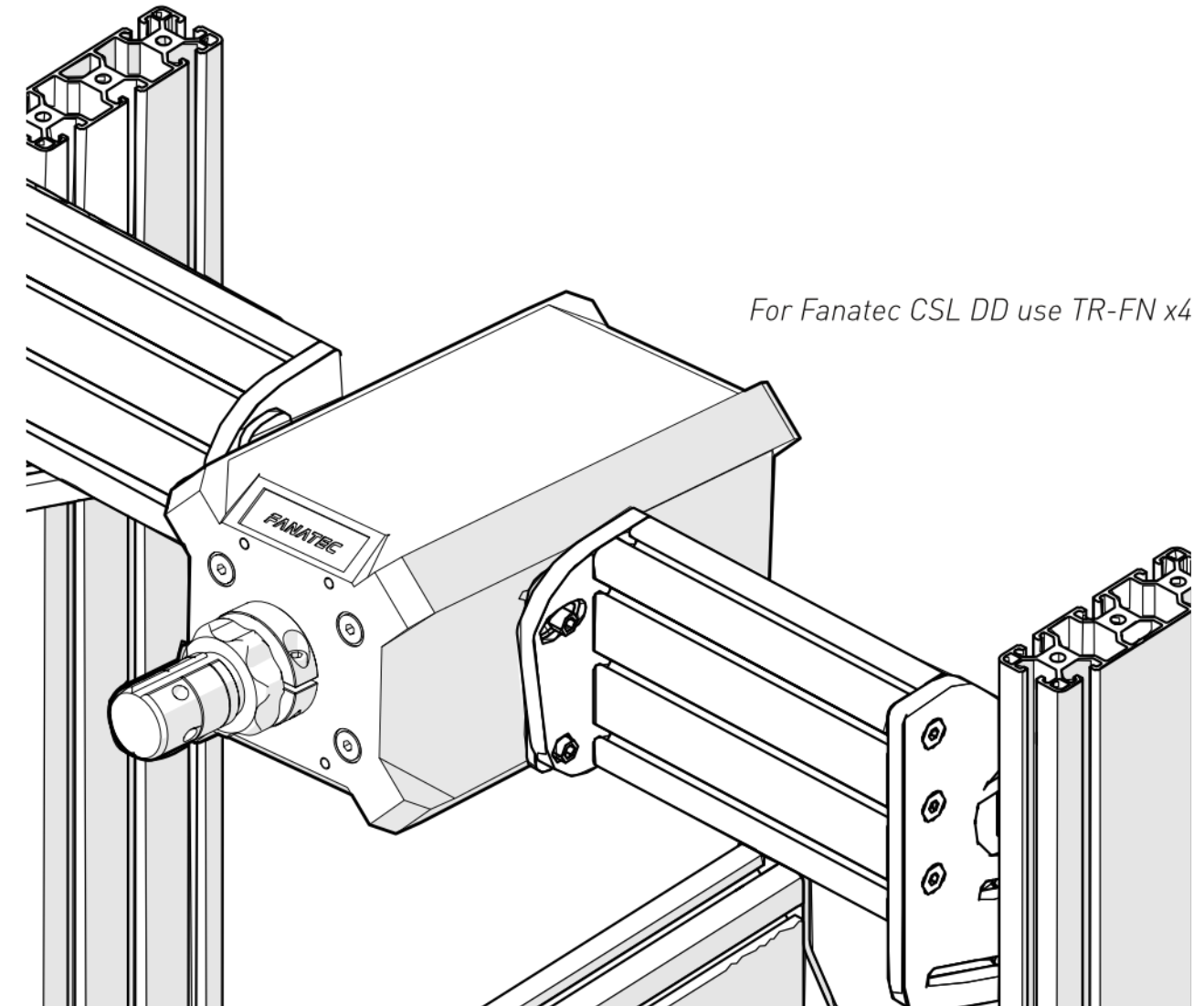


08

ASSEMBLY INSTRUCTIONS

TR80-NWNA4-P

06



09