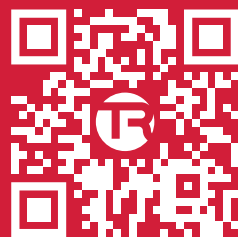




More info at:  
[WWW.TRAKRACER.COM](http://WWW.TRAKRACER.COM)

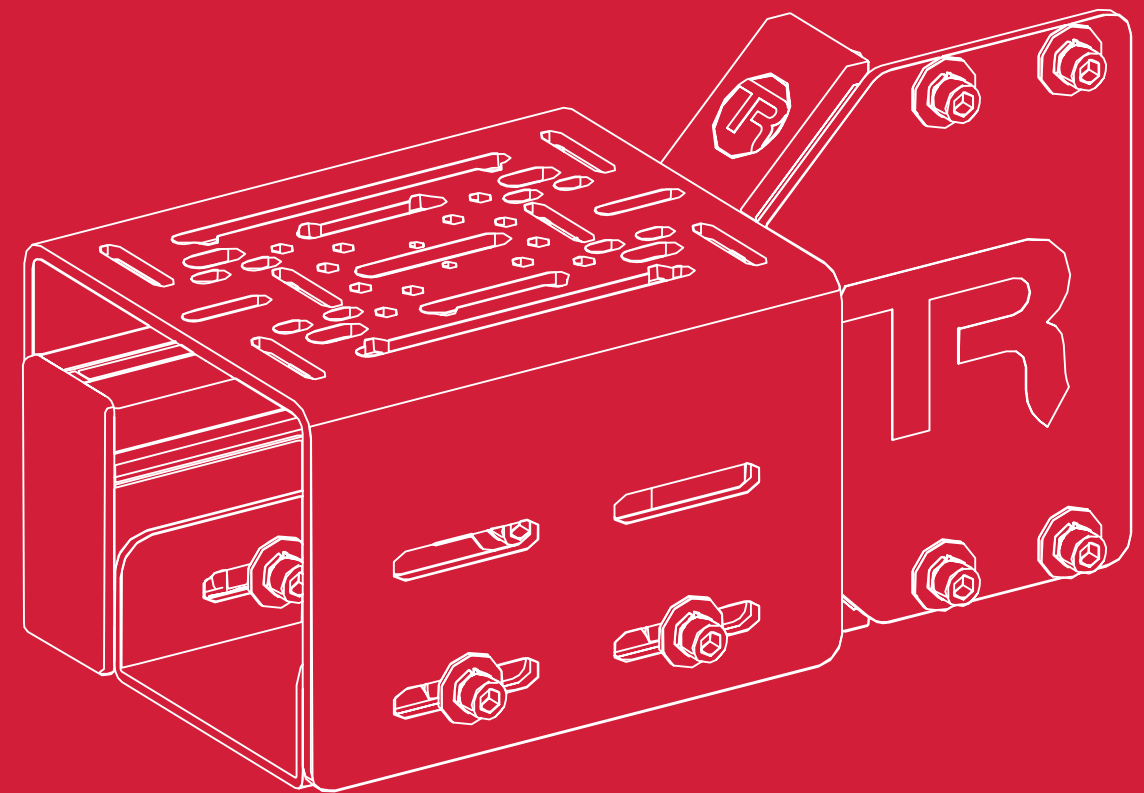


or follow us at:



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TR80-SHORTSHIFT - MANUAL VERSION 1A



# TR80-SHORTSHIFT

## Assembly Guide

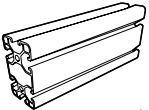


IMPORTANT: Different regions may have different models. Please ensure the part numbers on the following pages match those on your product packaging.

# TR80-SHORTSHIFT PART LIST

## COMPONENTS

A



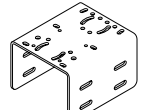
240mm (9.45")

Aluminum Profile

TR-8040-240

X1

B

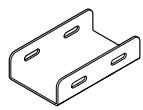


Shifter Plate

SM-01

X1

C

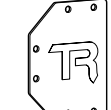


Shifter Support Plate

SM-02

X1

D

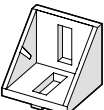


Shifter Side Plate

BP-80-H

X1

E



Corner Bracket

BC-40

X2

F



Corner Bracket Cup

BC-40-CUP

X2

G



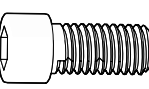
40x80 End Cap

EC-80

X1

## ACCESSORIES (NOTE: Extra hardware may be included as spare parts)

AA



M8x20mm

M8x20 Cap Hex Screw

SH-M8-20

X18

AB

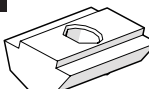


M8 Flange Nut

NF-M8

X2

AC



M8 T-Nut

NS-M8

X16

AD



M8x20mm

M8x20 Washer(Flat)

WF-M8-20

X18

AE



M8 Lock Washer

WL-M8

X18

# ASSEMBLY INSTRUCTIONS

## TR80-SHORTSHIFT

01

A X1



TR-8040-240

E X2



BC-40

AA X2



SH-M8-20

AC X2



NS-M8

AD X2

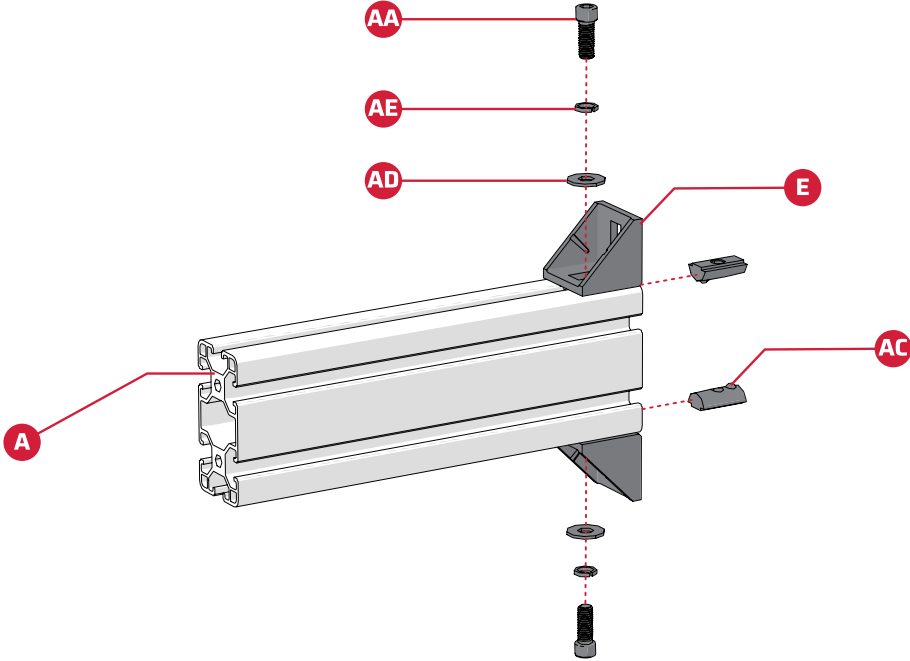


WF-M8-20

AE X2



WL-M8



02

B X1



SM-01

C X1



SM-02

AA X2



SH-M8-20

AB X2



NF-M8

AD X2

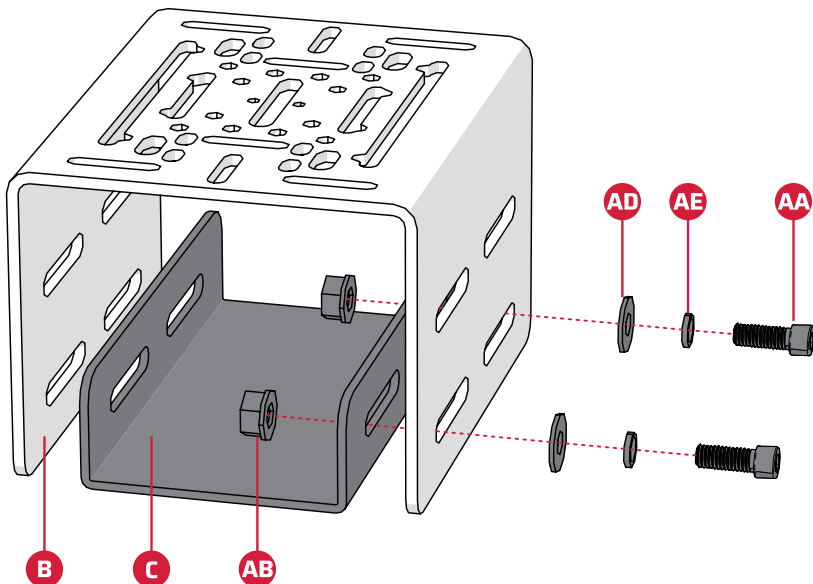


WF-M8-20

AE X2



WL-M8

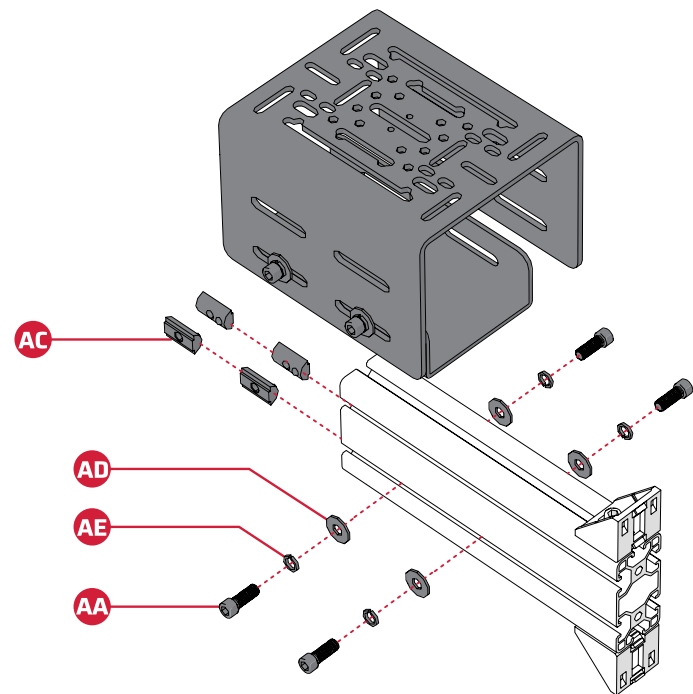


# ASSEMBLY INSTRUCTIONS

TR80-SHORTSHIFT

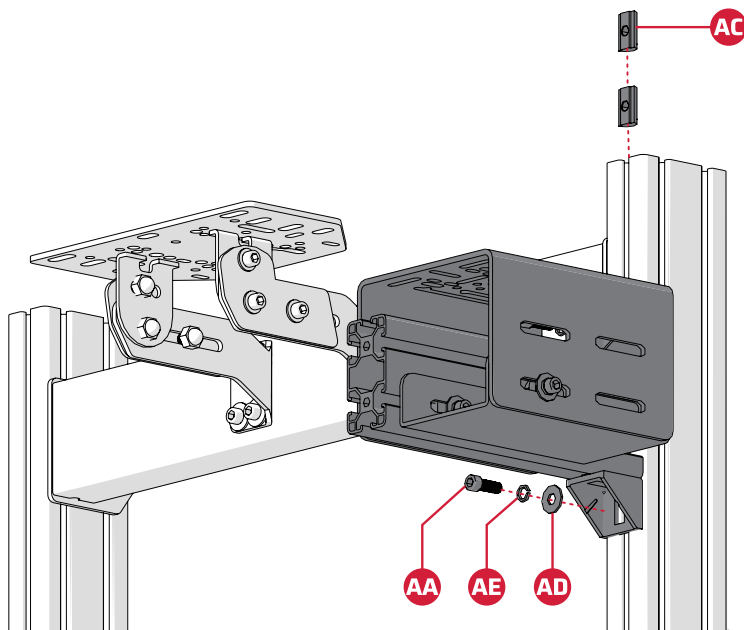
03

|          |       |          |       |
|----------|-------|----------|-------|
| AA X6    | AC X6 | AD X6    | AE X6 |
| SH-M8-20 | NS-M8 | WF-M8-20 | WL-M8 |



04

|          |       |          |       |
|----------|-------|----------|-------|
| AA X2    | AC X2 | AD X2    | AE X2 |
| SH-M8-20 | NS-M8 | WF-M8-20 | WL-M8 |

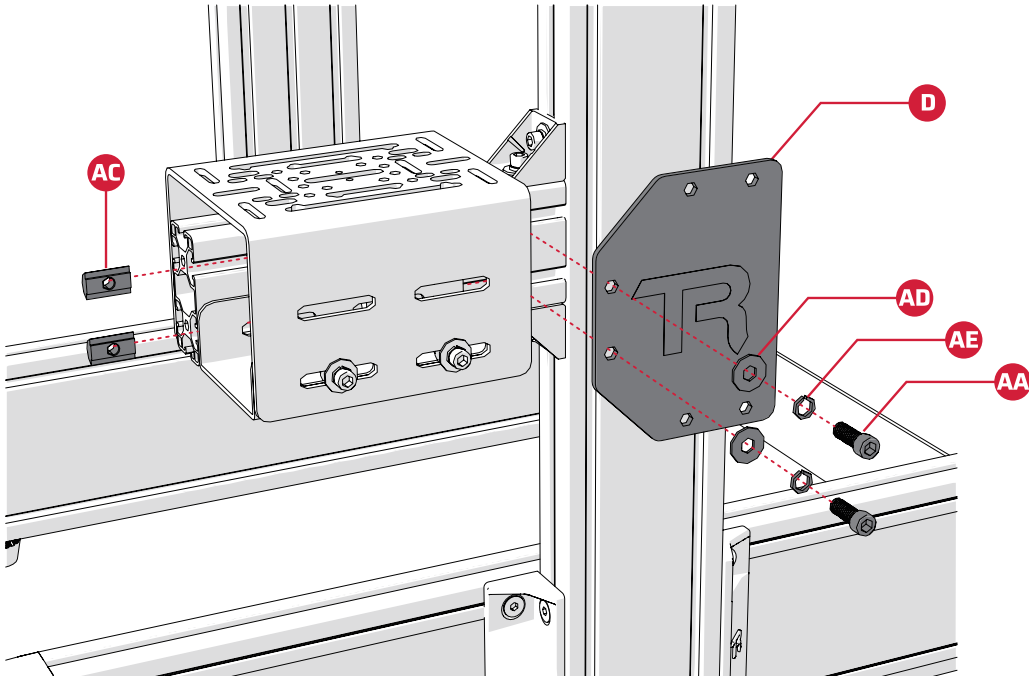


# ASSEMBLY INSTRUCTIONS

TR80-SHORTSHIFT

05

|         |          |       |          |       |
|---------|----------|-------|----------|-------|
| D X1    | AA X2    | AC X2 | AD X2    | AE X2 |
| BP-80-H | SH-M8-20 | NS-M8 | WF-M8-20 | WL-M8 |



06

|           |       |
|-----------|-------|
| F X2      | G X1  |
| BC-40-CAP | EC-80 |

