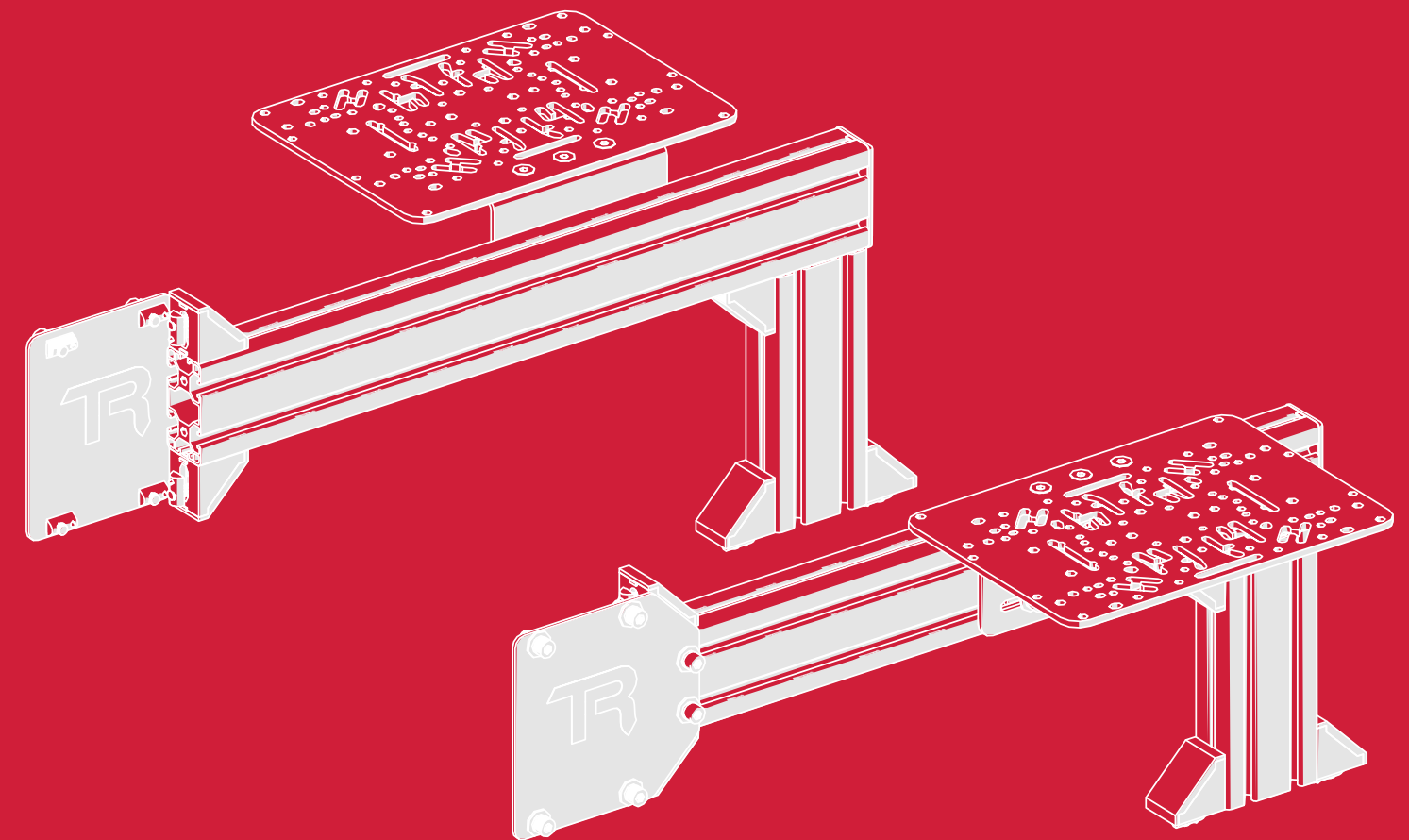




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TR120S - MANUAL VERSION 1A

TR120-NSSFS2

Assembly Guide



IMPORTANT: Different regions may have different models. Please ensure the part numbers on the following pages match those on your product packaging.

01

SYMBOL LEGEND 01

02

PART LIST 02

03

ASSEMBLY NOTES
TR120-NSSFS2 04

04

ASSEMBLY INSTRUCTIONS
TR120-NSSMEX 06
TR80-FS05 10

SYMBOL LEGEND



IMPORTANT: Since there are different versions of each product based on your region, please make sure you are using the correct set of instructions. The part numbers on the following page should match the numbers on your product packaging.



IMPORTANT: Due to the nature of cut aluminum profiles, some metal shavings may remain despite our thorough QA cleaning process. We recommend opening boxes and packaging on a hard surface.



NOTE: Some screws and washers may be pre-installed. These are included in the parts list and will need to be loosened and reattached according to the instructions.



Recommended:
Two people for the task



Safety glasses required



Tighten the hardware



Attention/Priority needed



Keep the hardware loose
for adjustments



Reserve for the next step



Make the necessary adjustments



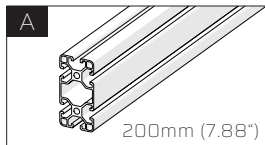
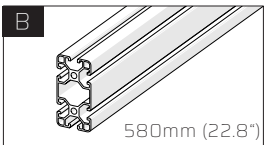
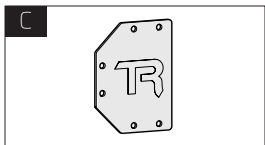
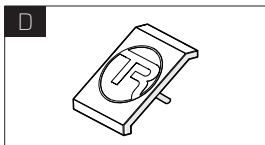
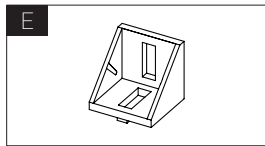
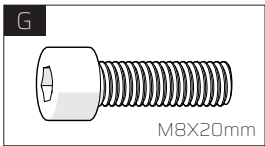
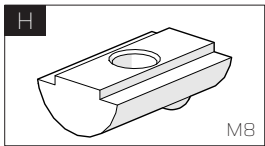
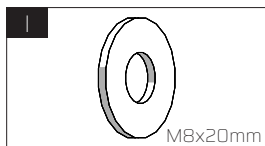
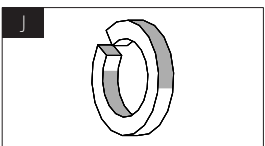
Mirrored components
(same on both sides)



Break the tab off the corner bracket

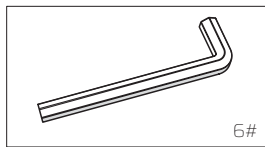
TR120-NSSMEX PART LIST

ACCESSORIES (NOTE: Extra hardware may be included as spare parts)

 Aluminum Profile TR-8040-200 X2	 Aluminum Profile TR-8040-580 X2	 Shifter Side Plate BP-80-H X2	 40x40 Corner Bracket Cap BC-40-CAP X10
 40x40 Corner Bracket BC-40 X10	 40x80 End Cap EC-80 X2	 Hex Screw SH-M8-20 X32	 Ball Bearing Nut NS-M8 X32
 Flat Washer WF-M8-20 X32	 Lock Washer WL-M8 X32		

NOTE:
Use screws and washers included in the TR120S assembly.

INCLUDED TOOLS

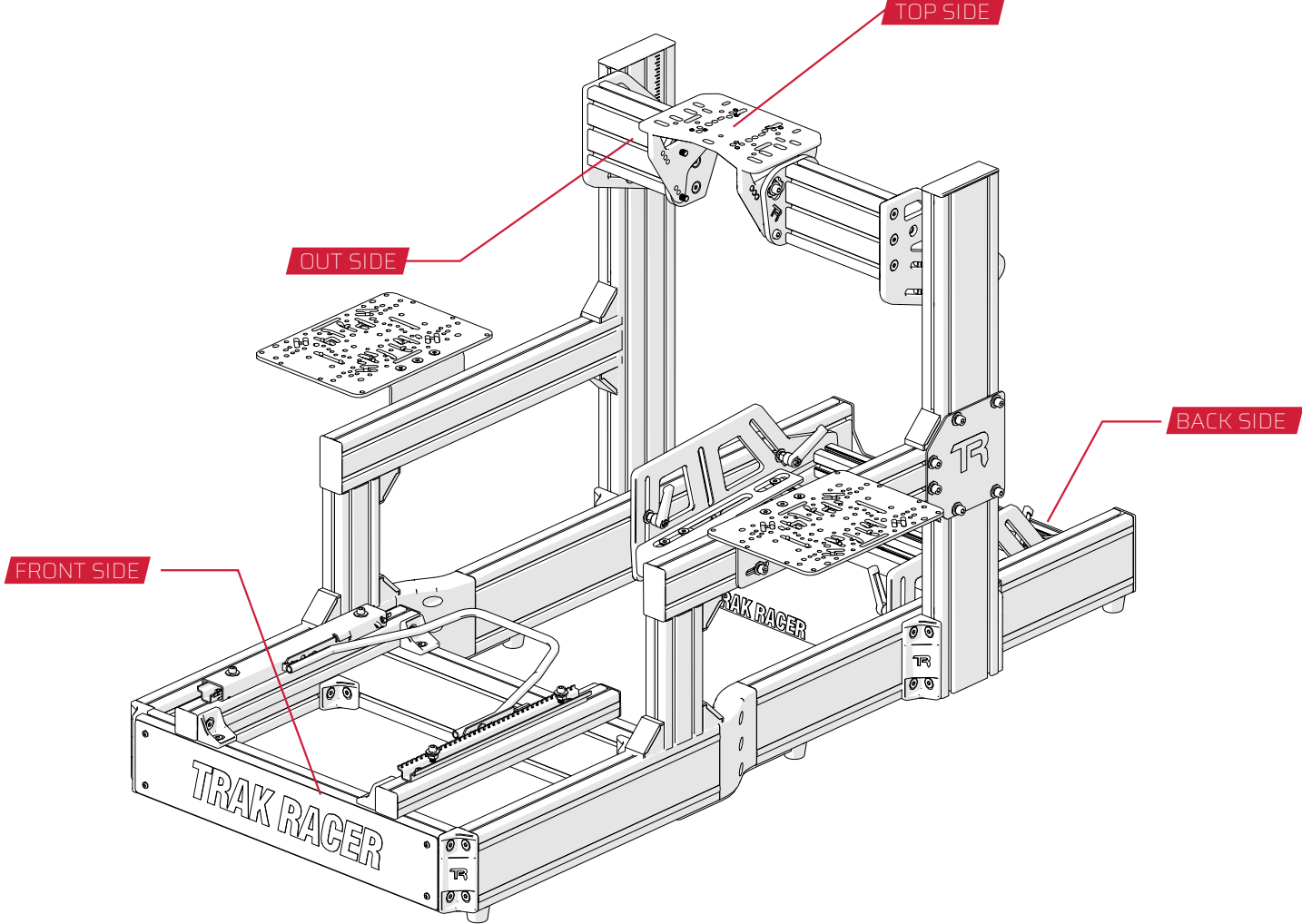


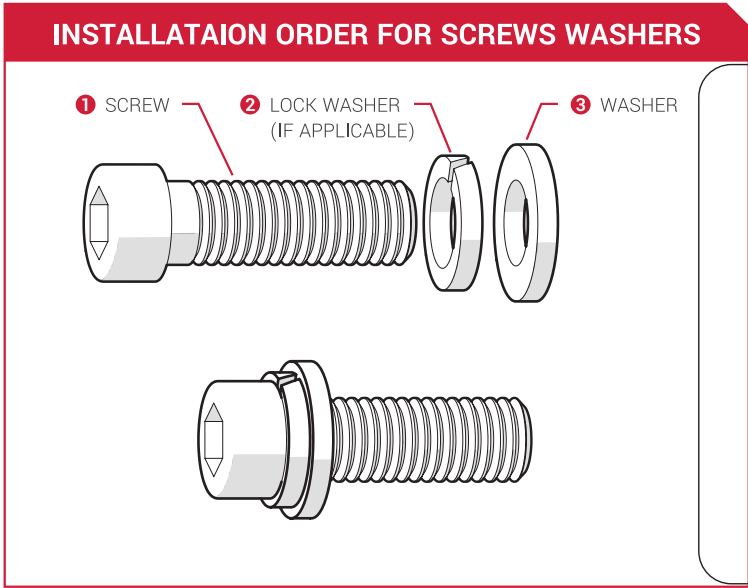
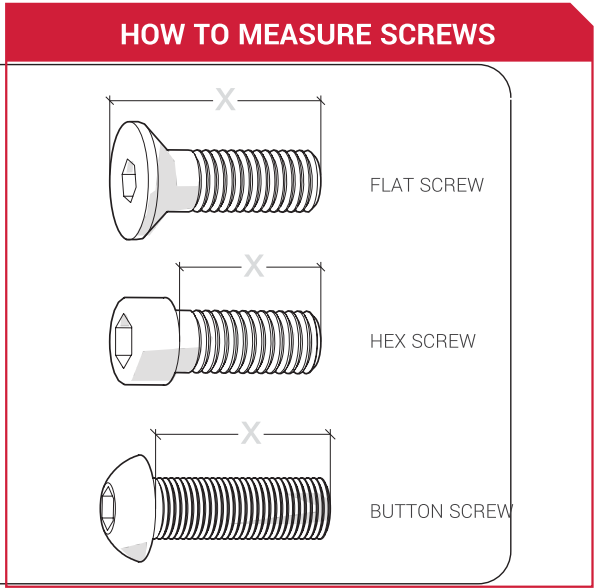
6mm Hex Key
6# **X1**

NOTE: Extra hardware may be included as spare parts.

ASSEMBLY NOTES

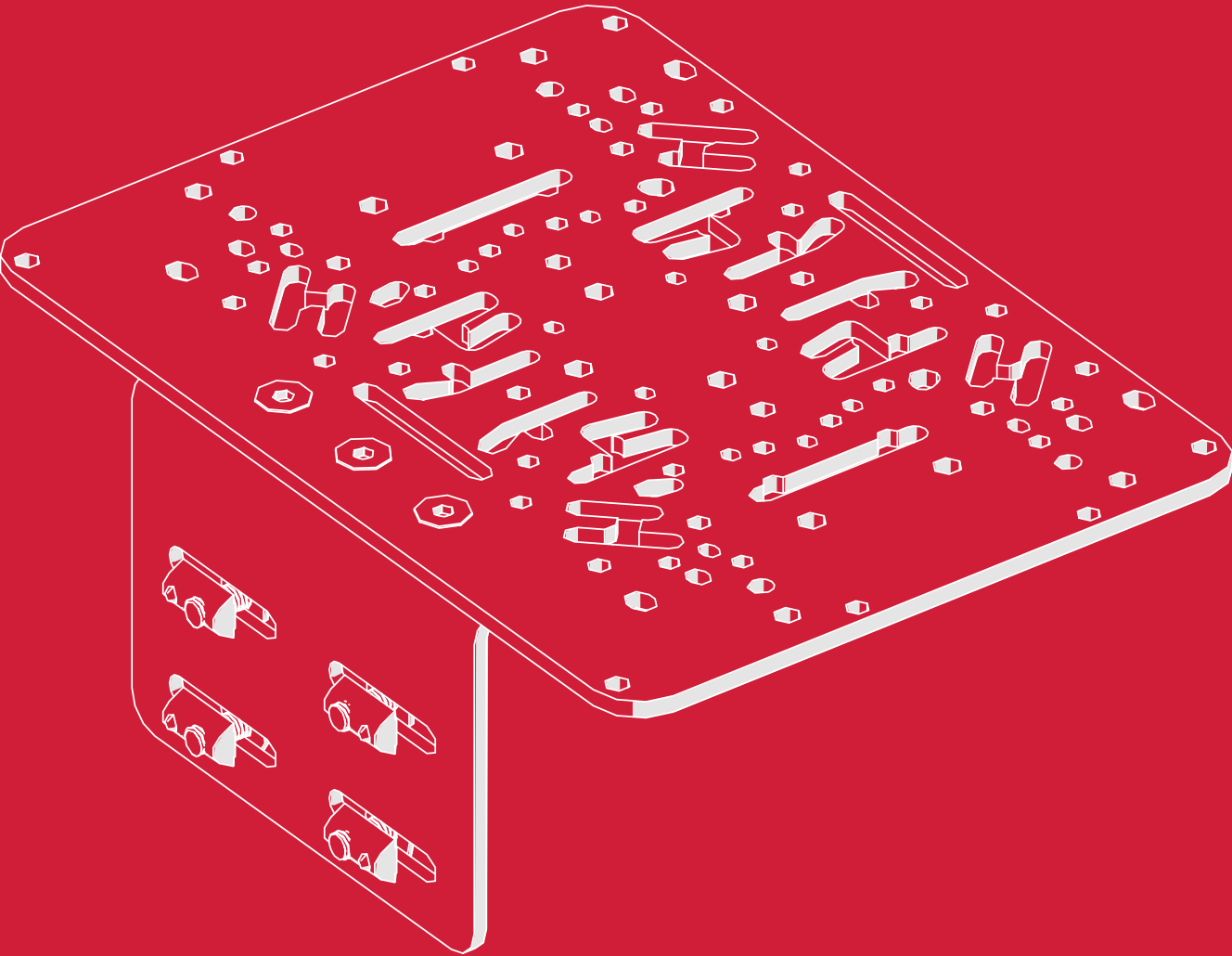
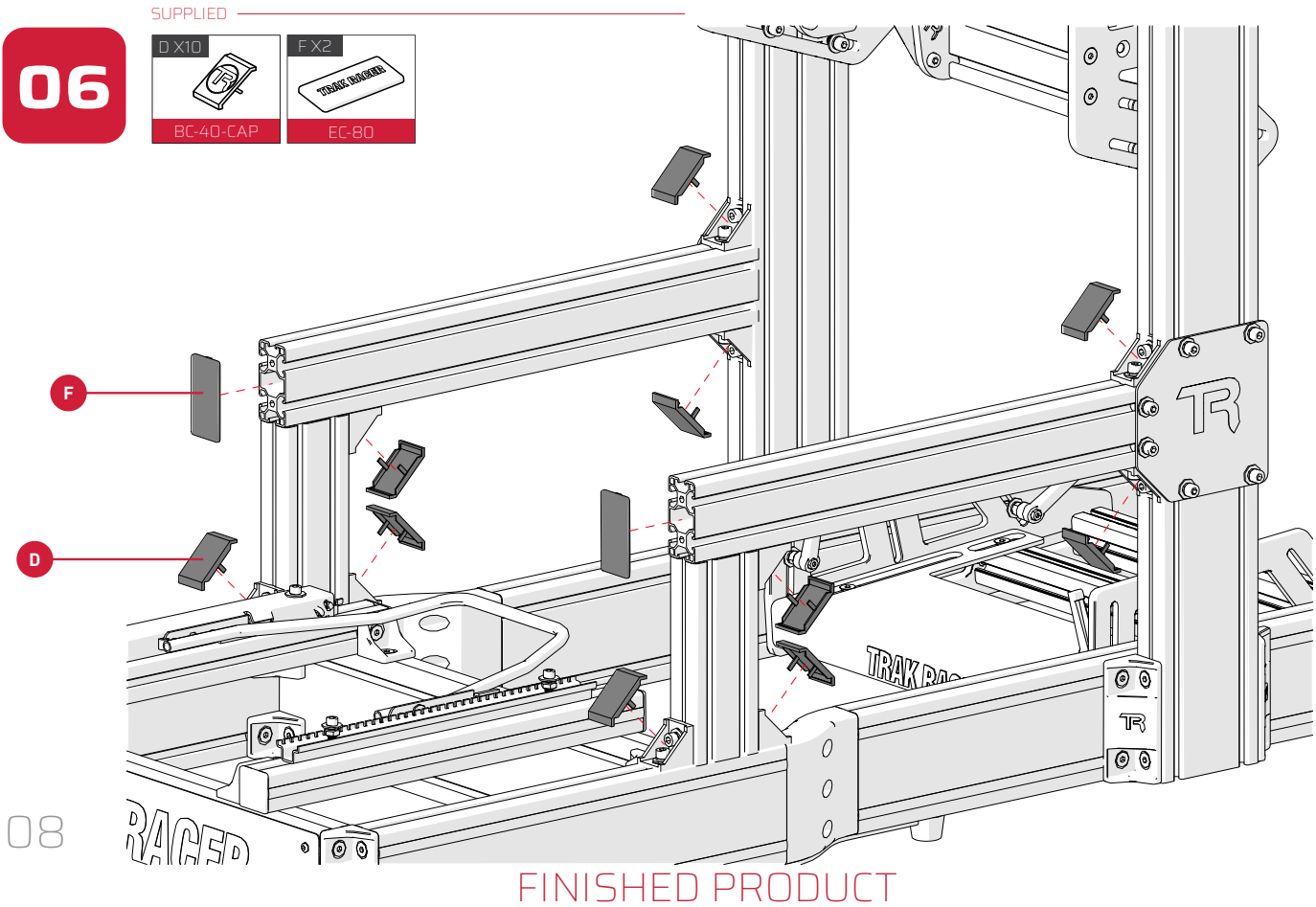
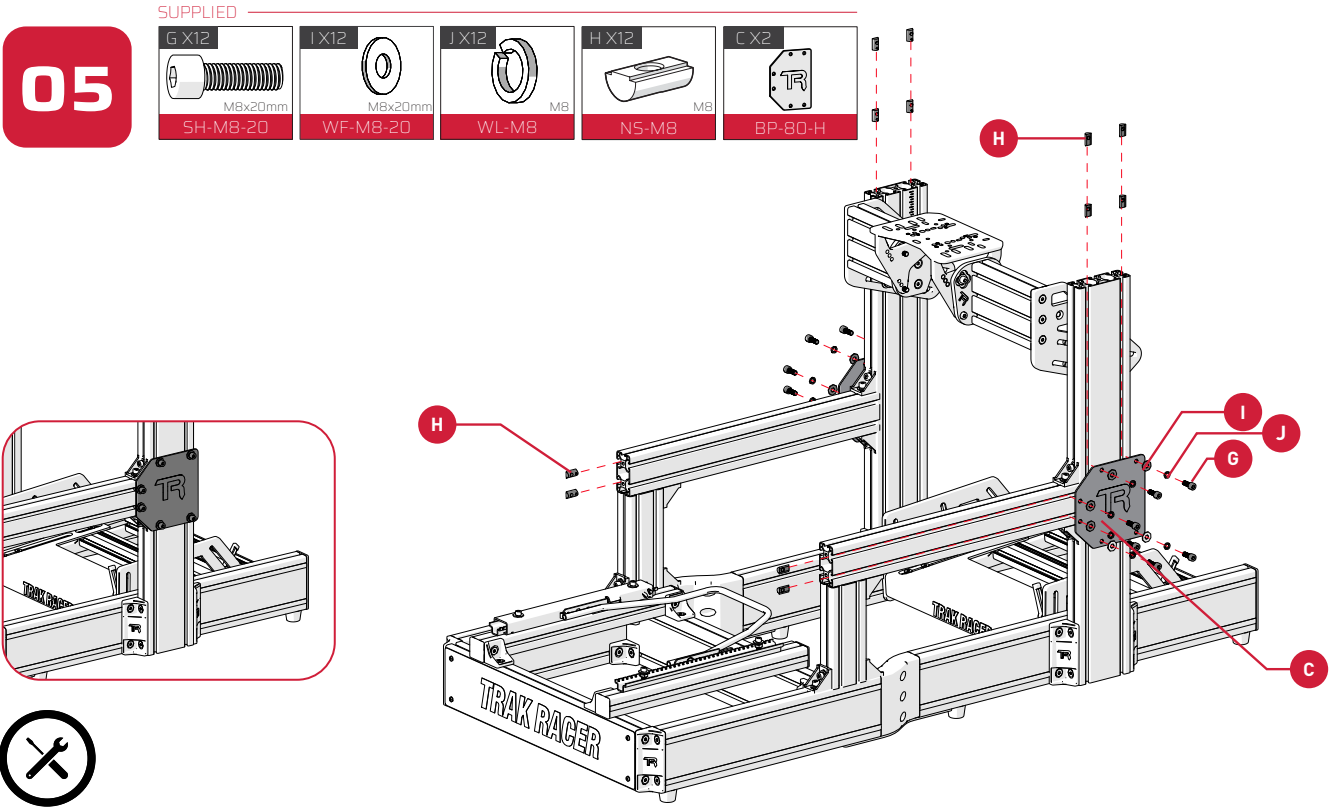
TR120-NSSF52



INSTALLATAION ORDER FOR SCREWS WASHERS	HOW TO MEASURE SCREWS
	

ASSEMBLY INSTRUCTIONS

TR120S-N5SF52--TR120-N55MEX



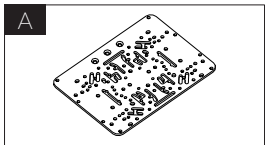
SHIFTER MOUNT

Assembly Guide

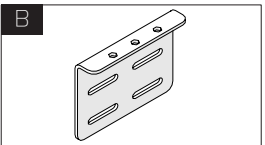
TR80-FS05

TR80-FS05 PART LIST

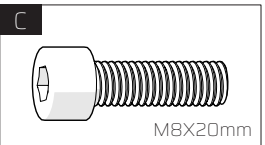
ACCESSORIES (NOTE: Extra hardware may be included as spare parts)



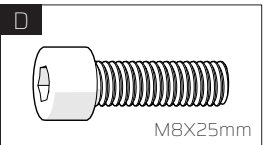
Flight Plate
TR80-FS05 **X2**



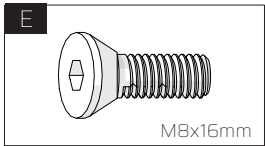
Flight Side Plate
TR80-HB4 **X2**



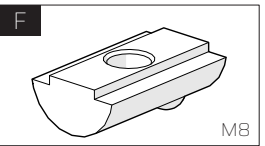
Hex Screw
SH-M8-20 **X8**



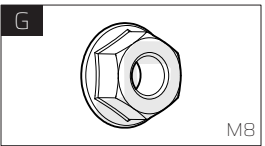
Hex Screw
SH-M8-25 **X4**



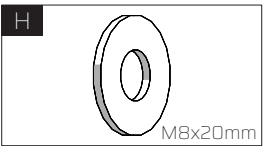
Flat Hex Screw
SF-M8-16 **X6**



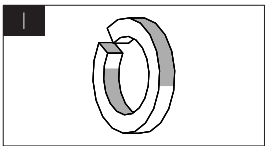
Ball Bearing Nut
NS-M8 **X8**



Flange Nut
NF-M8 **X14**



Flat Washer
WF-M8-20 **X8**



Lock Washer
WL-M8 **X8**

NOTE:
Use screws and washers included in the TR1205 assembly.

ASSEMBLY INSTRUCTIONS

TR1205-N55FS2--TR80-FS05

01

SUPPLIED

A X2

B X2

E X6

G X6

TR80-FS05

TR80-HB4

SF-M8-16

NF-M8

02

SUPPLIED

C X8

H X8

I X8

F X8

SH-M8-20

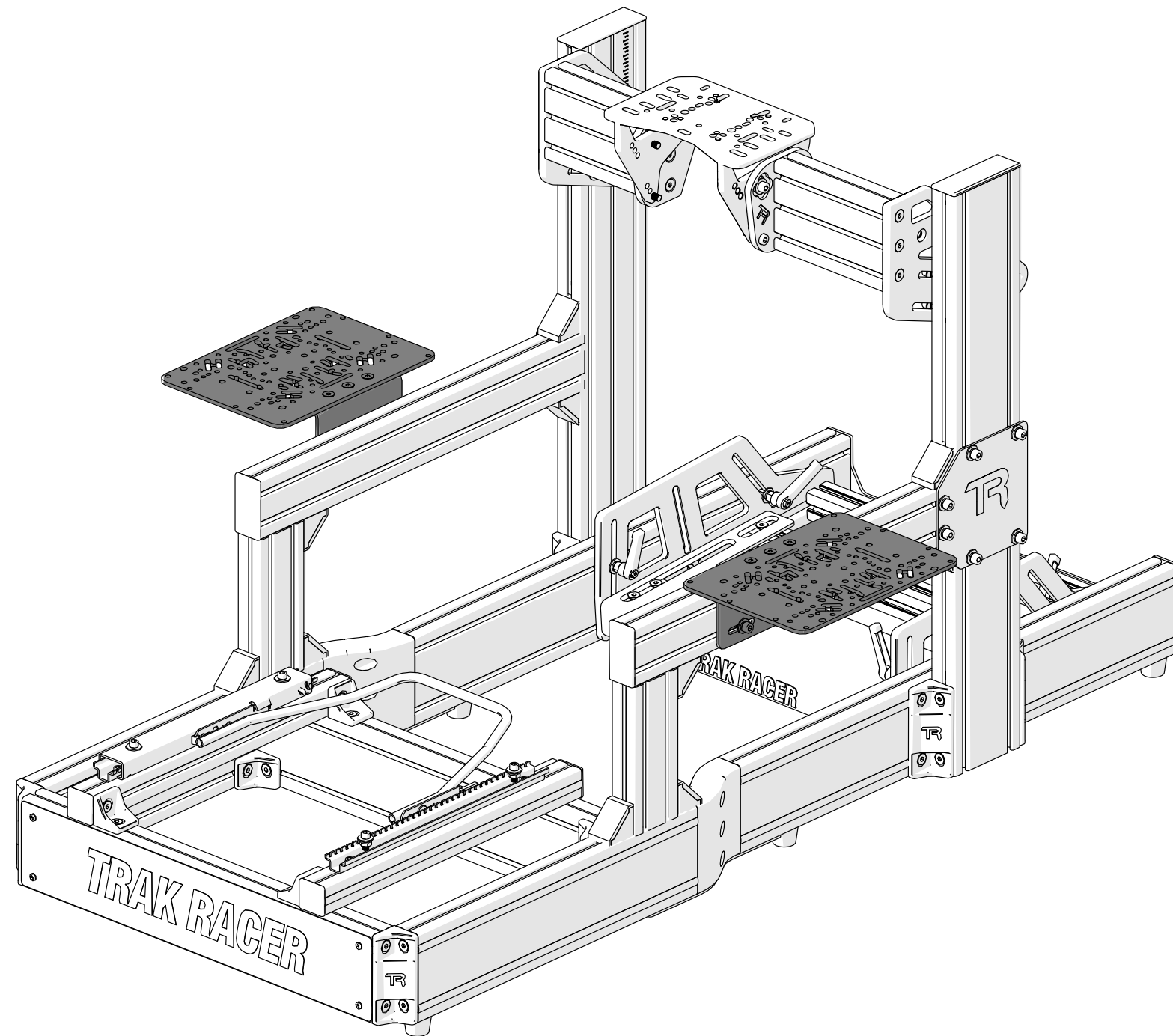
WF-M8-20

WL-M8

NS-M8

ASSEMBLY INSTRUCTIONS

TR120S-N55FS2--TR80-FS05



ASSEMBLY INSTRUCTIONS

TR120S-N55FS2--TR80-FS05