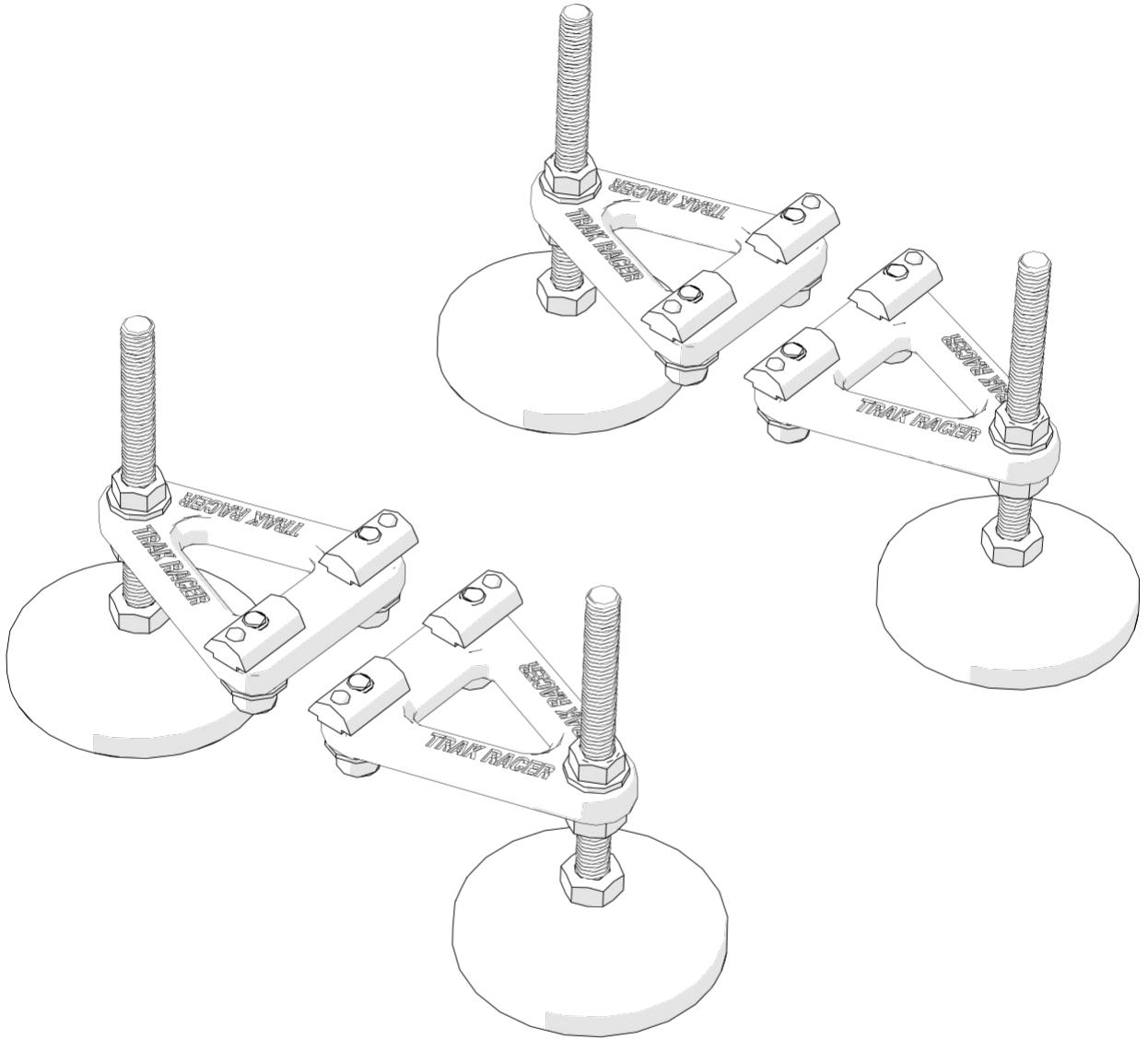


Stabilizing Feet Option



IMPORTANT: Different regions may have different models. Please ensure the part number below matches that on your product's box.

TR80-NEWFEET



TRAK RACER

Published Apr 15, 2025

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7 Assembly Instructions



IMPORTANT: Since there are different versions of each product based on your region, please make sure you are using the correct set of instructions. The part number below should match the one on your box.



IMPORTANT: Due to the nature of cut aluminum profiles, some metal shavings may remain despite our thorough QA cleaning process. We recommend opening boxes and packaging on a hard surface.



NOTE: Some screws and washers may be pre-installed. These are included in the parts list and will need to be loosened and reattached according to the instructions.



Recommended: Two people for the task



Tighten the hardware



Keep the hardware loose for adjustments



Make the necessary adjustments



Break the tab off the corner bracket



Safety glasses required



Attention/Priority needed

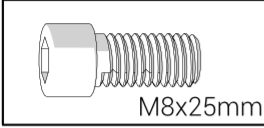


Reserve for the next step



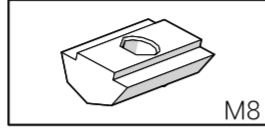
Mirrored components (same on both sides)

PART LISTS



M8x25 Cap Hex Screw

SH-M8-25 **x8**



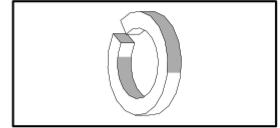
M8 T-Nut

NS-M8 **x8**



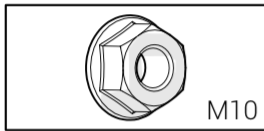
M8x20 Washer (Flat)

WF-M8-20 **x8**



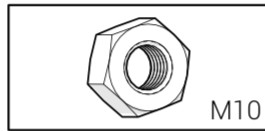
M8 Lock Washer

WL-M8 **x8**



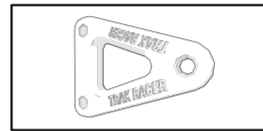
M10 Flange Nut

NF-M10 **x4**



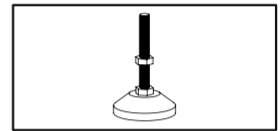
M10 Nut

NL-M10 **x8**



Feet Plate

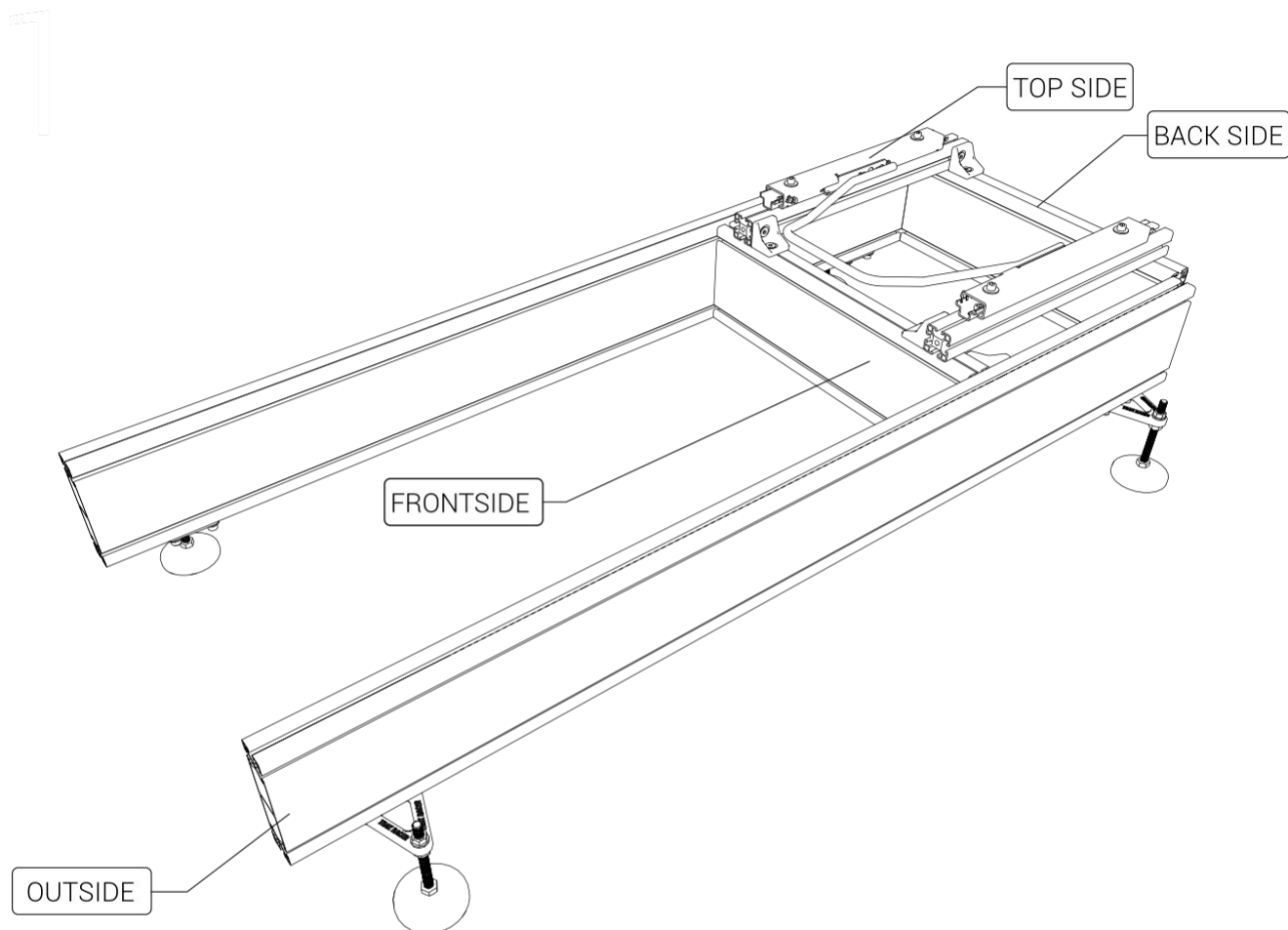
BF-01 **x4**



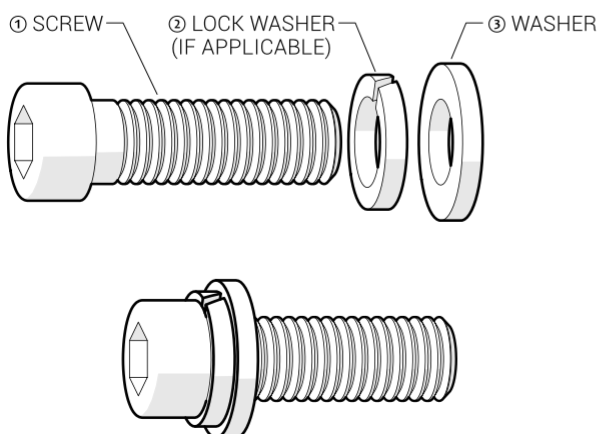
Feet Leg Adjustable

FA-01 **x4**

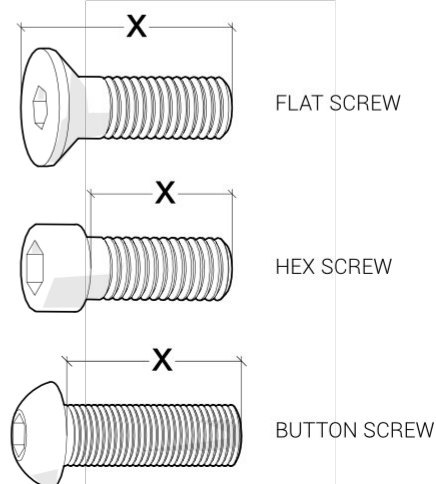
NOTE



INSTALLATION ORDER FOR SCREWS & WASHERS



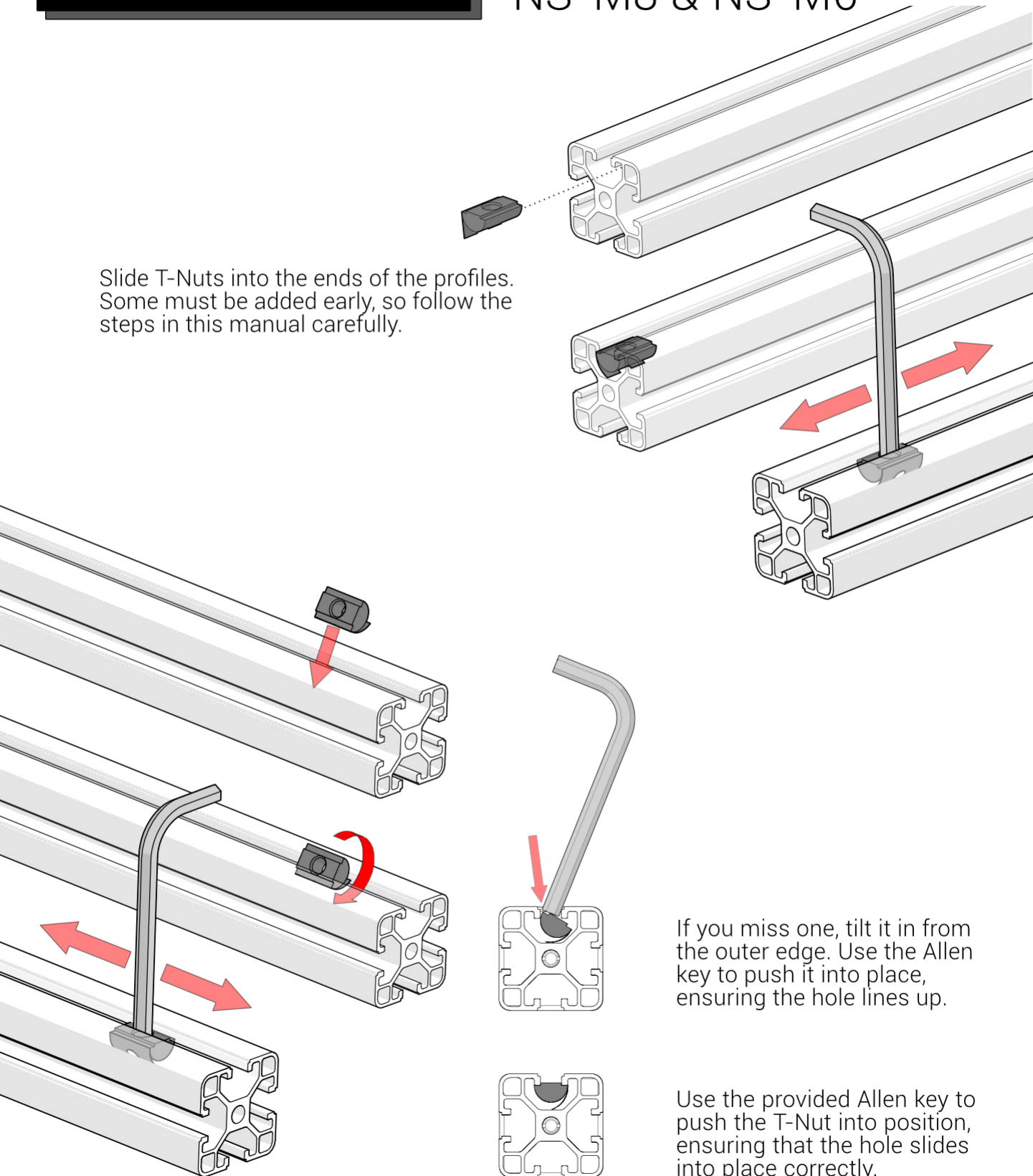
HOW TO MEASURE SCREWS



NOTE

NS-M8 & NS-M6

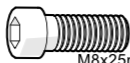
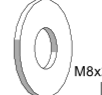
Slide T-Nuts into the ends of the profiles. Some must be added early, so follow the steps in this manual carefully.

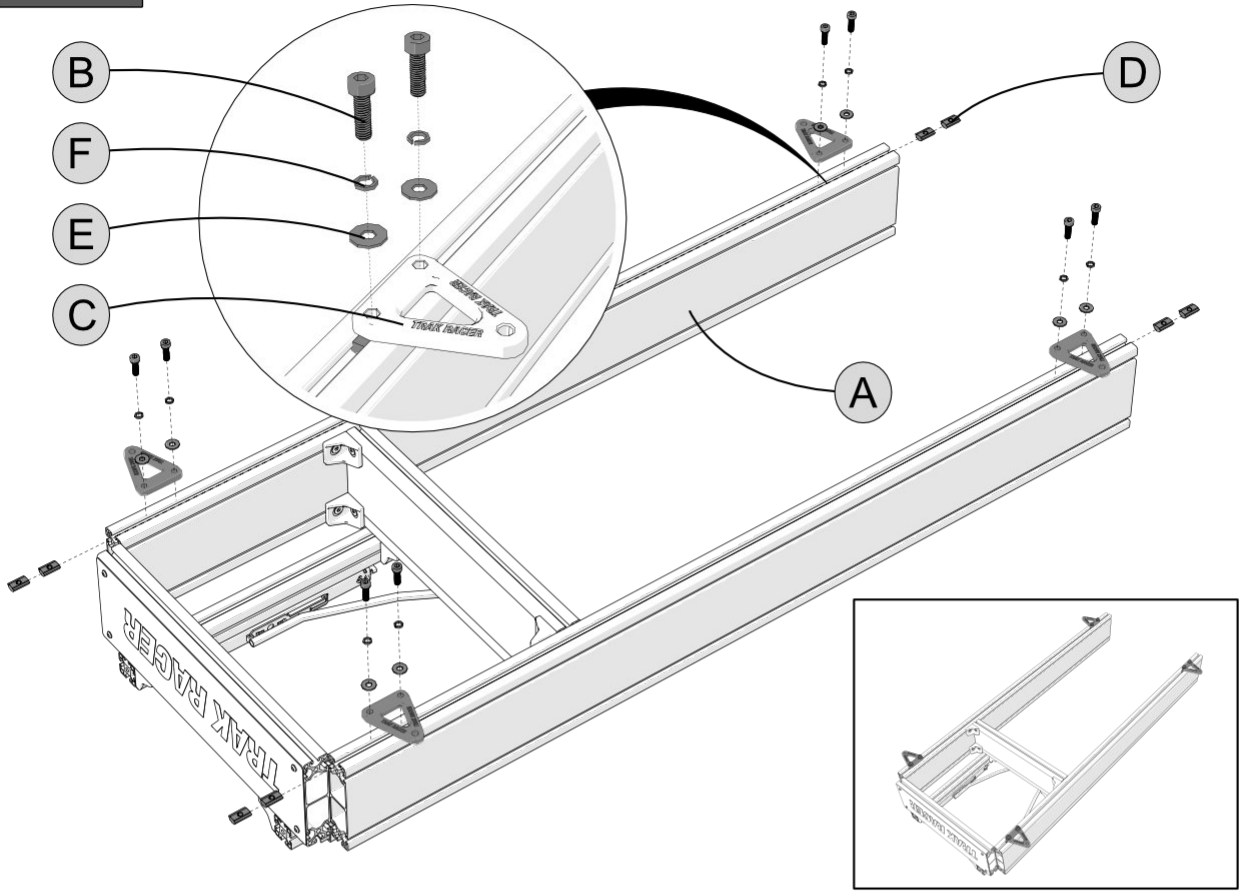


If you miss one, tilt it in from the outer edge. Use the Allen key to push it into place, ensuring the hole lines up.

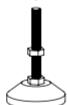
Use the provided Allen key to push the T-Nut into position, ensuring that the hole slides into place correctly.

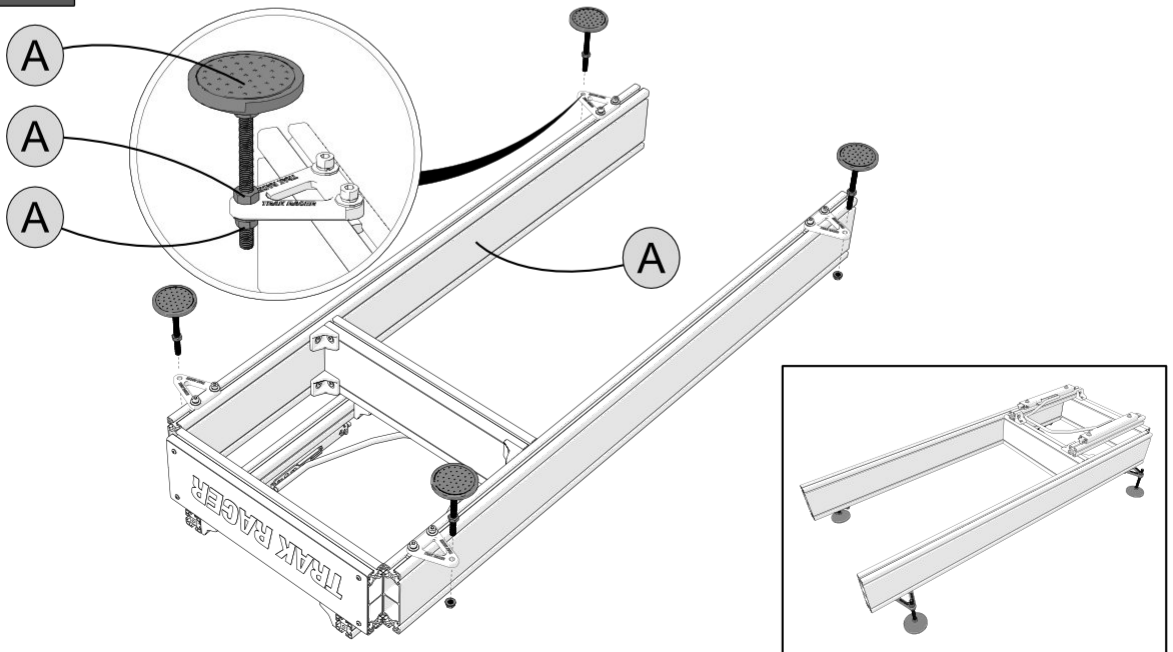
1

A Step 7  x1	B SH-M8-25  M8x25mm x8	C BF-01  x4	D NS-M8  M8 x8	E WF-M8-20  M8x20mm x8	F WL-M8  M8x20mm x8
---	---	---	---	---	--



2

A  x1	B FA-01  x4	C NL-M10  M10 x4	D NF-M10  M10 x4
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FINISHED



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