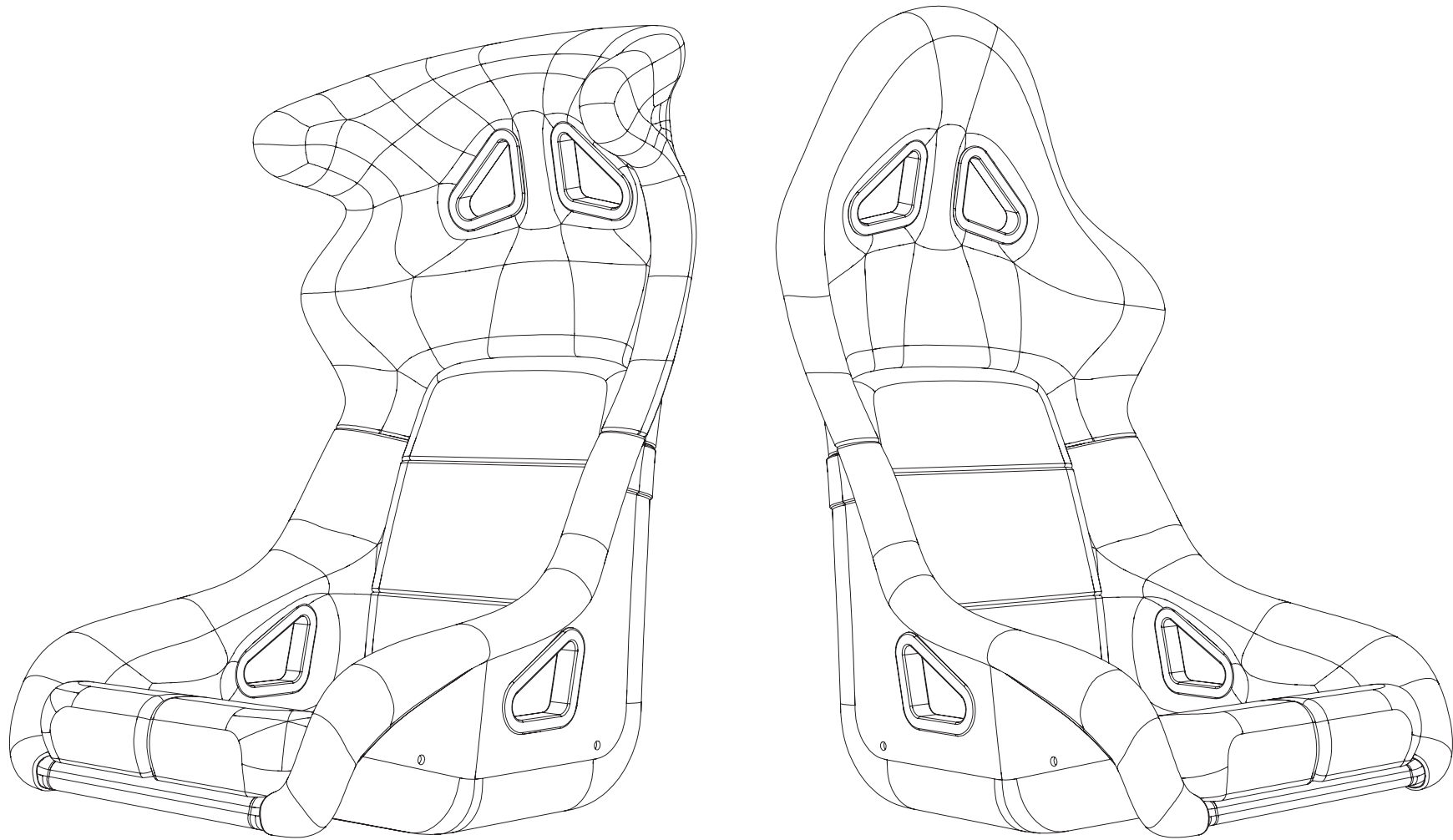


SIM LAB

INSTRUCTION MANUAL



S1 ENDURO / SPORT

VERSION 1.1

Last updated: 20-08-2026

BEFORE YOU START:

Thank you for purchasing this Sim-Lab product! On the following pages, you will find detailed instructions on assembly. This requires only a set of simple tools and some of your time. Please check the bill of materials before starting (page 11) and make sure all the parts are delivered.

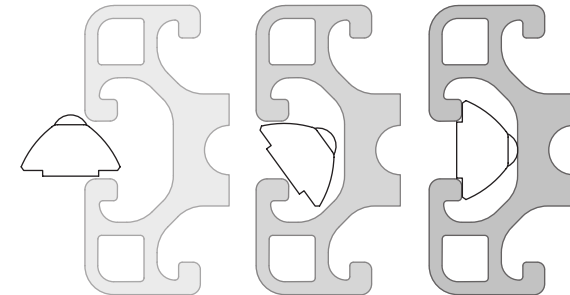
Our new seats come with some (little) assembly this time around. While we are providing a manual for this, we thought it prudent to include instructions for the seat sliders and brackets as well. Of course, you are free to skip ahead if those are installed on your cockpit already.

Although we do not include the seat slider. It is included in the manual, as it is a very common accessory. If you choose to bolt the seat brackets straight onto the cockpit, use spare slot-nuts from that build.

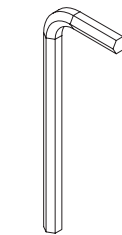
This manual applies to both the S1 Enduro and S1 Sport.

Inserting Slot-Nuts:

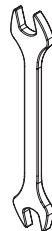
You got excited, finished the build, put the caps on, but forgot to install one element. Do not worry. It happens to everyone. In this diagram, you can see how to insert a Slot-Nut directly into the slot from the side. You can also use one of your smaller Hex wrenches to help wiggle the Slot-Nut in place.



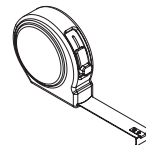
Tools needed:



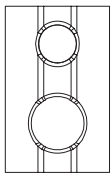
5/6MM



13MM

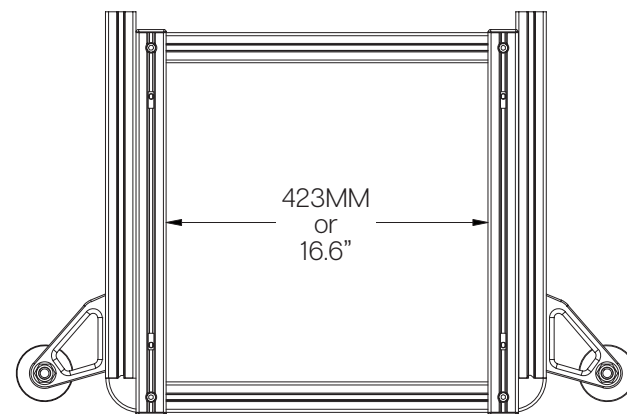
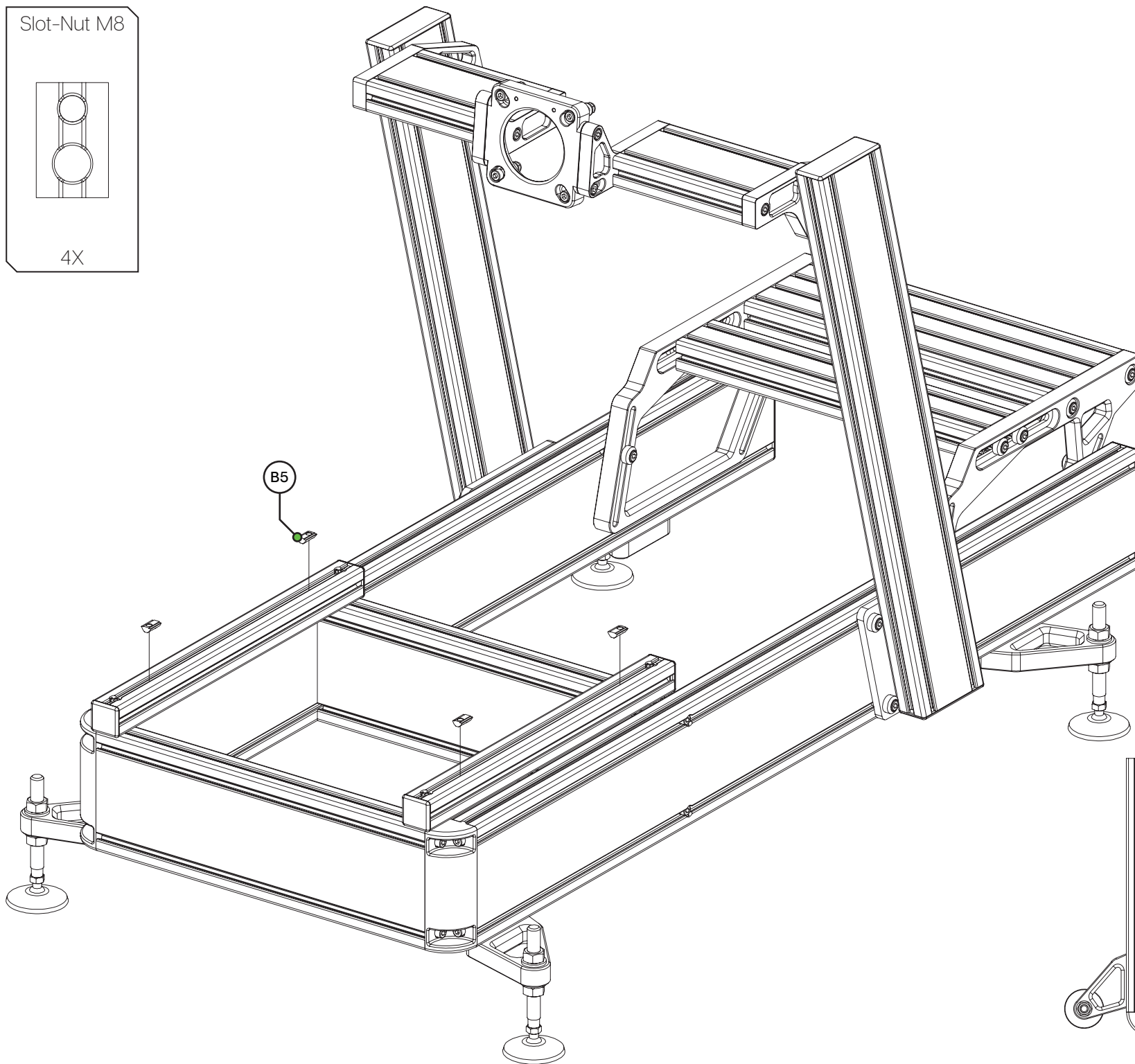


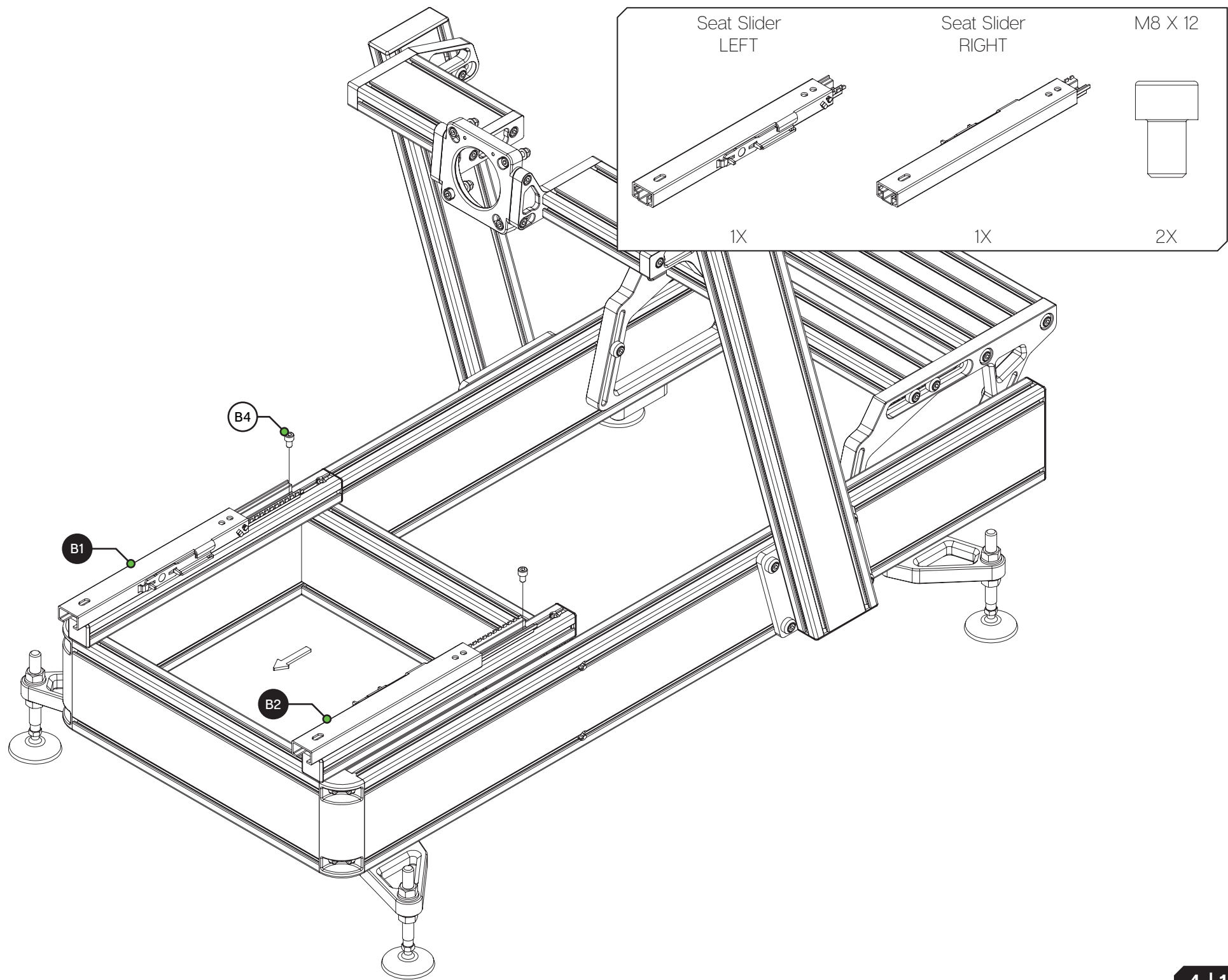
Slot-Nut M8



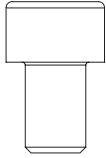
4X

Seat sliders and brackets already installed? Please skip to page 9.

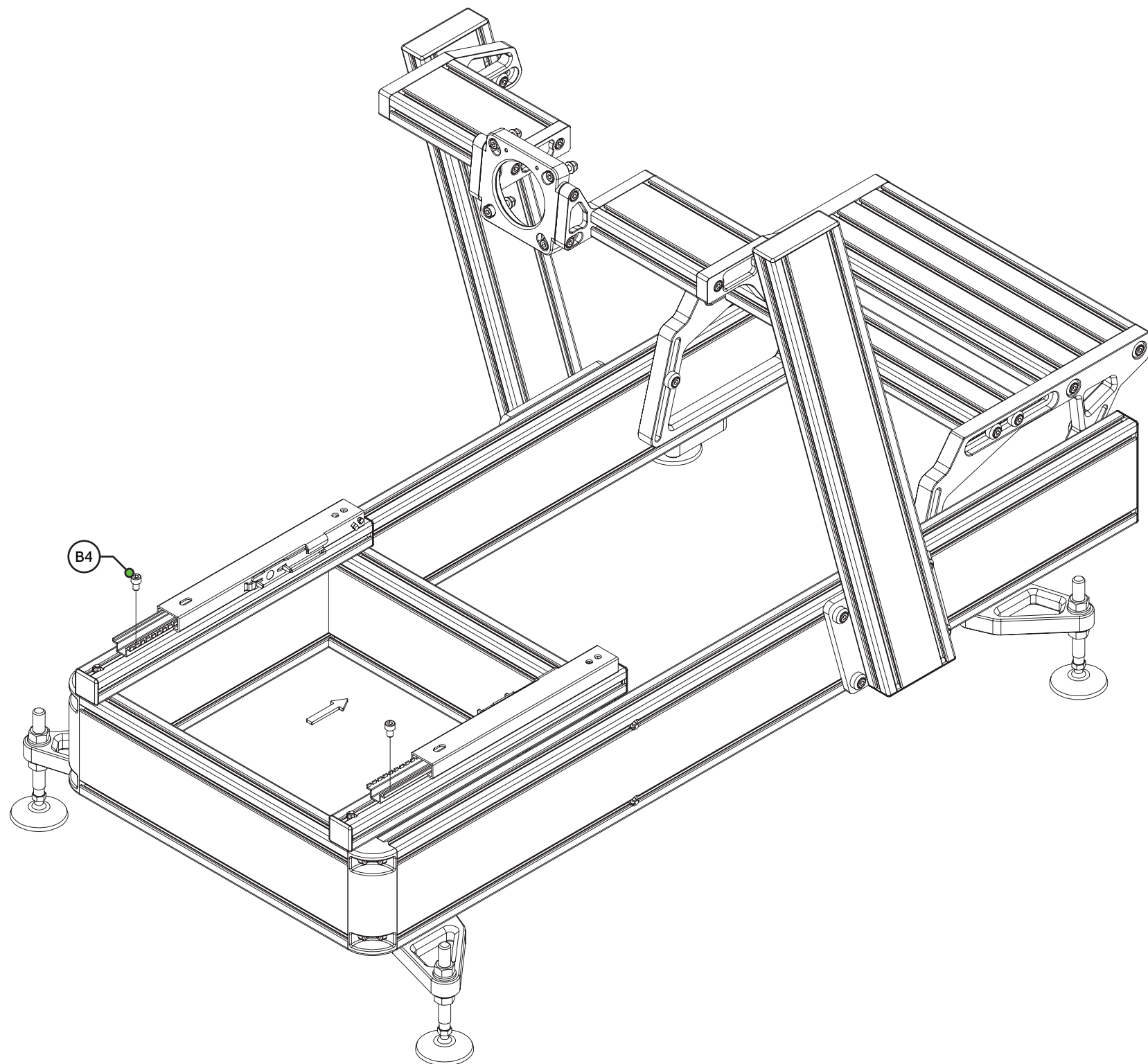


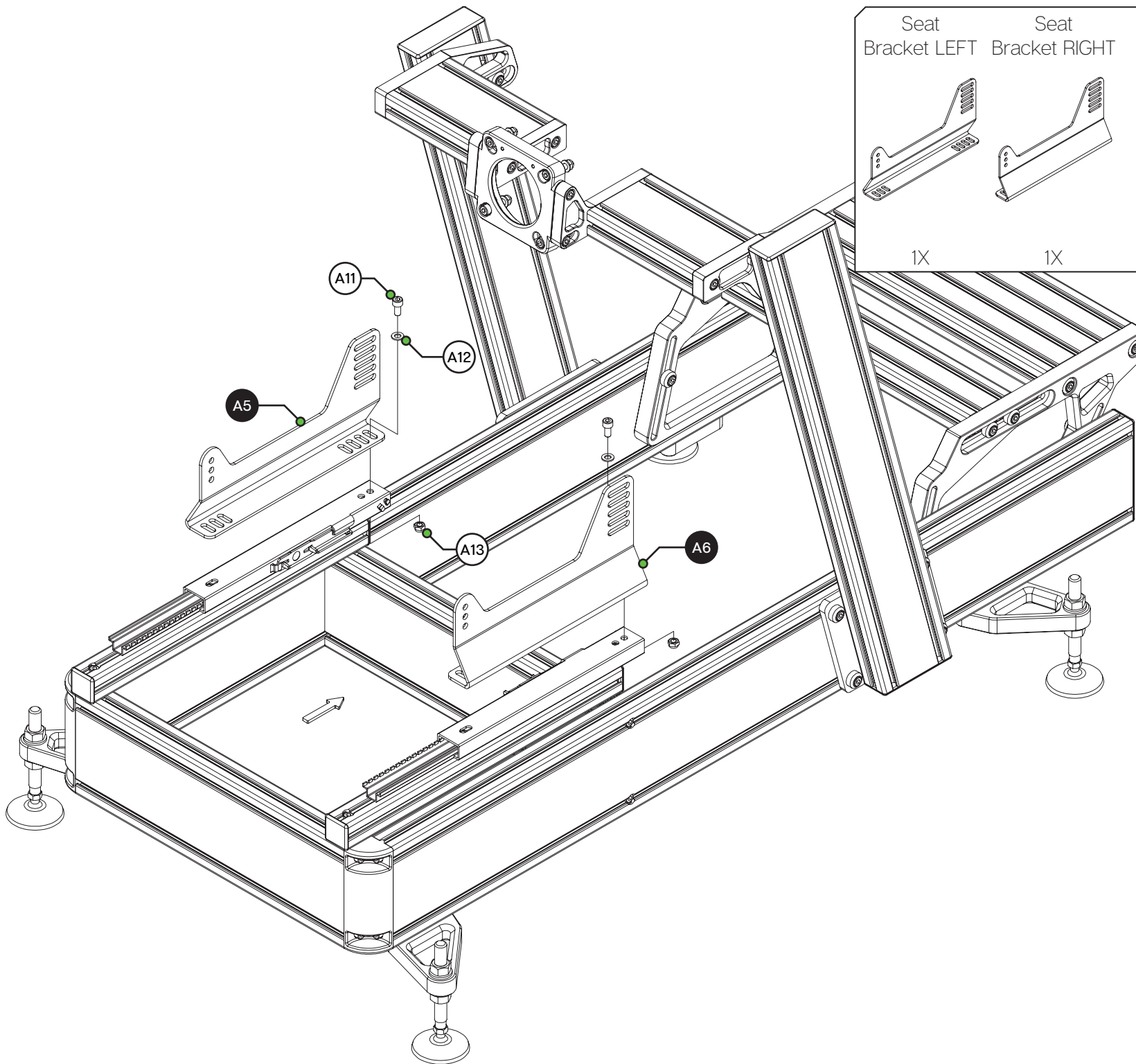


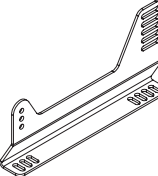
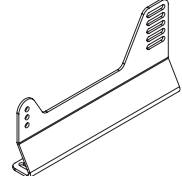
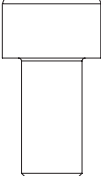
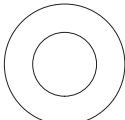
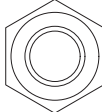
M8 X 12



2X



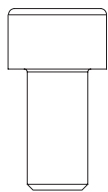


Seat Bracket LEFT	Seat Bracket RIGHT	M8 X 16	Washer M8	Lock-Nut M8
				
1X	1X	2X	4X	2X

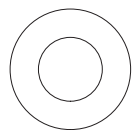
M8 X 16

Washer M8

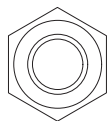
Lock-Nut M8



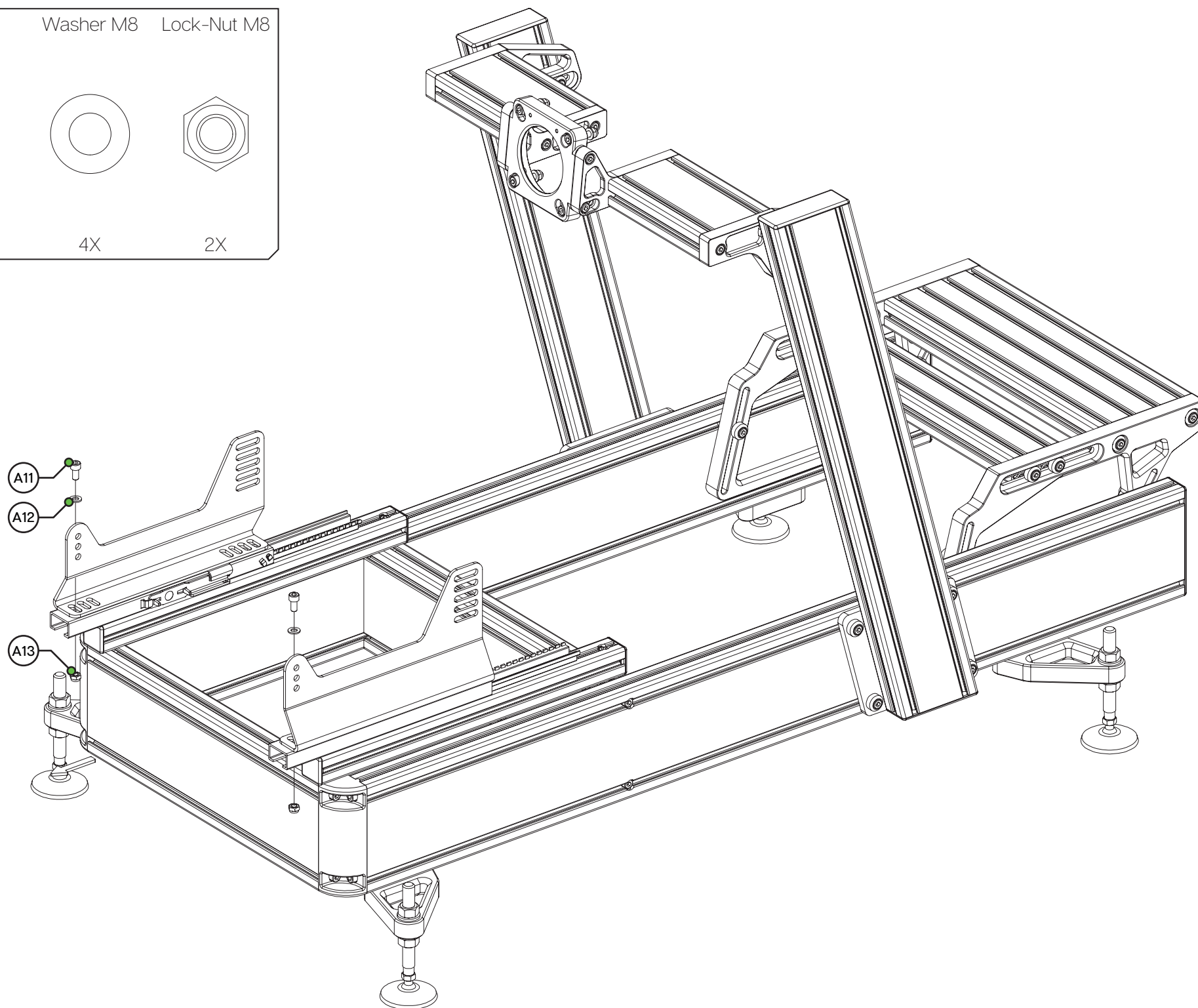
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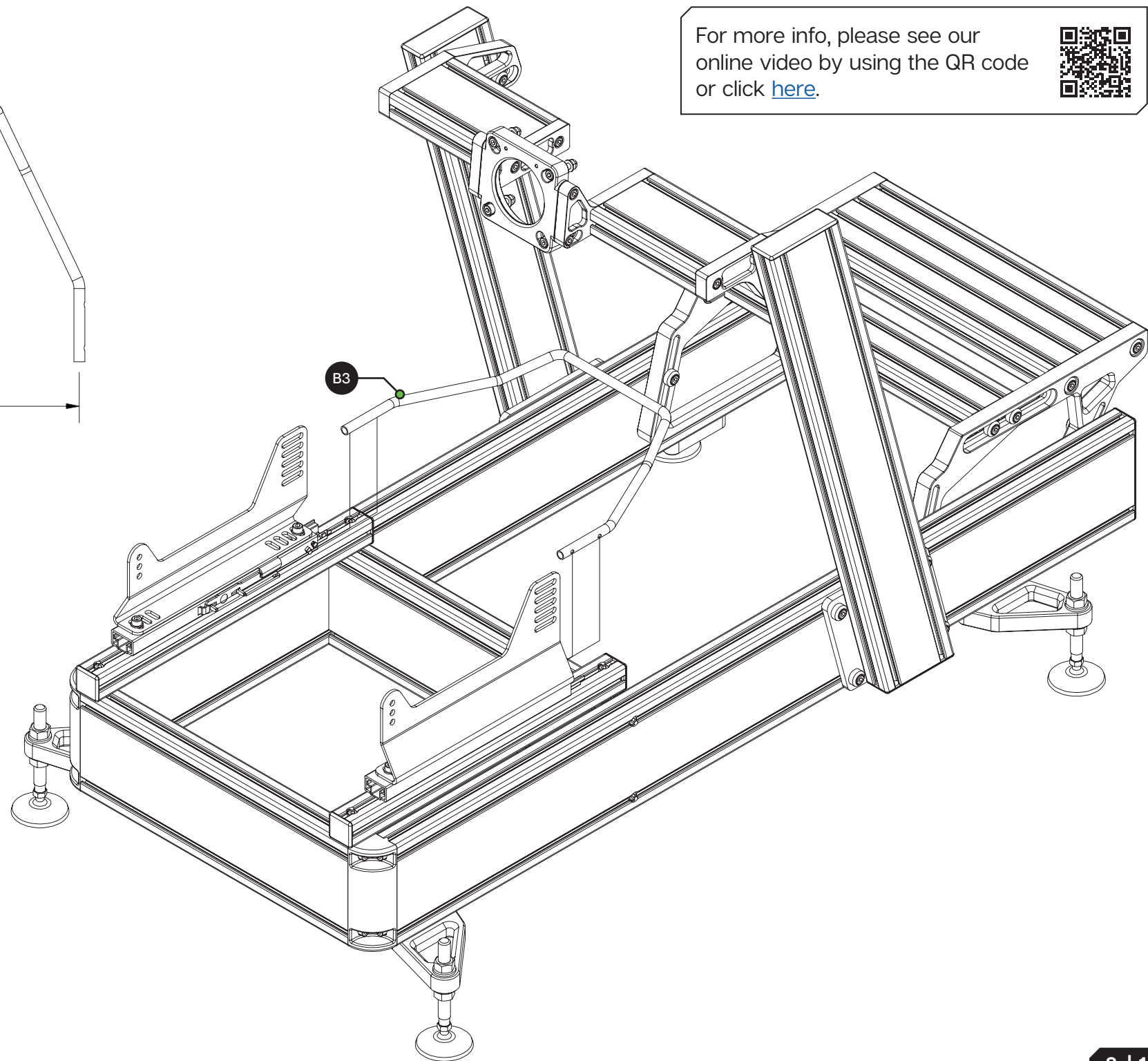
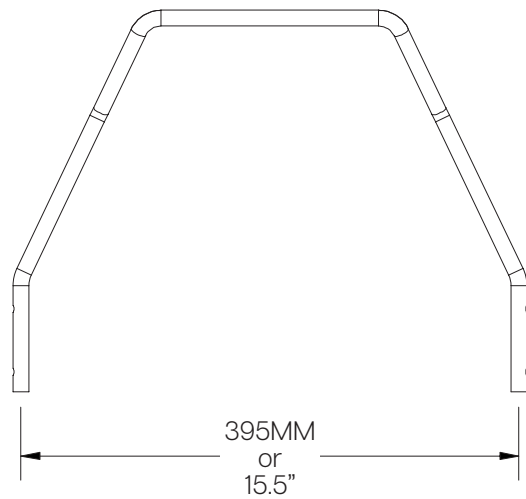
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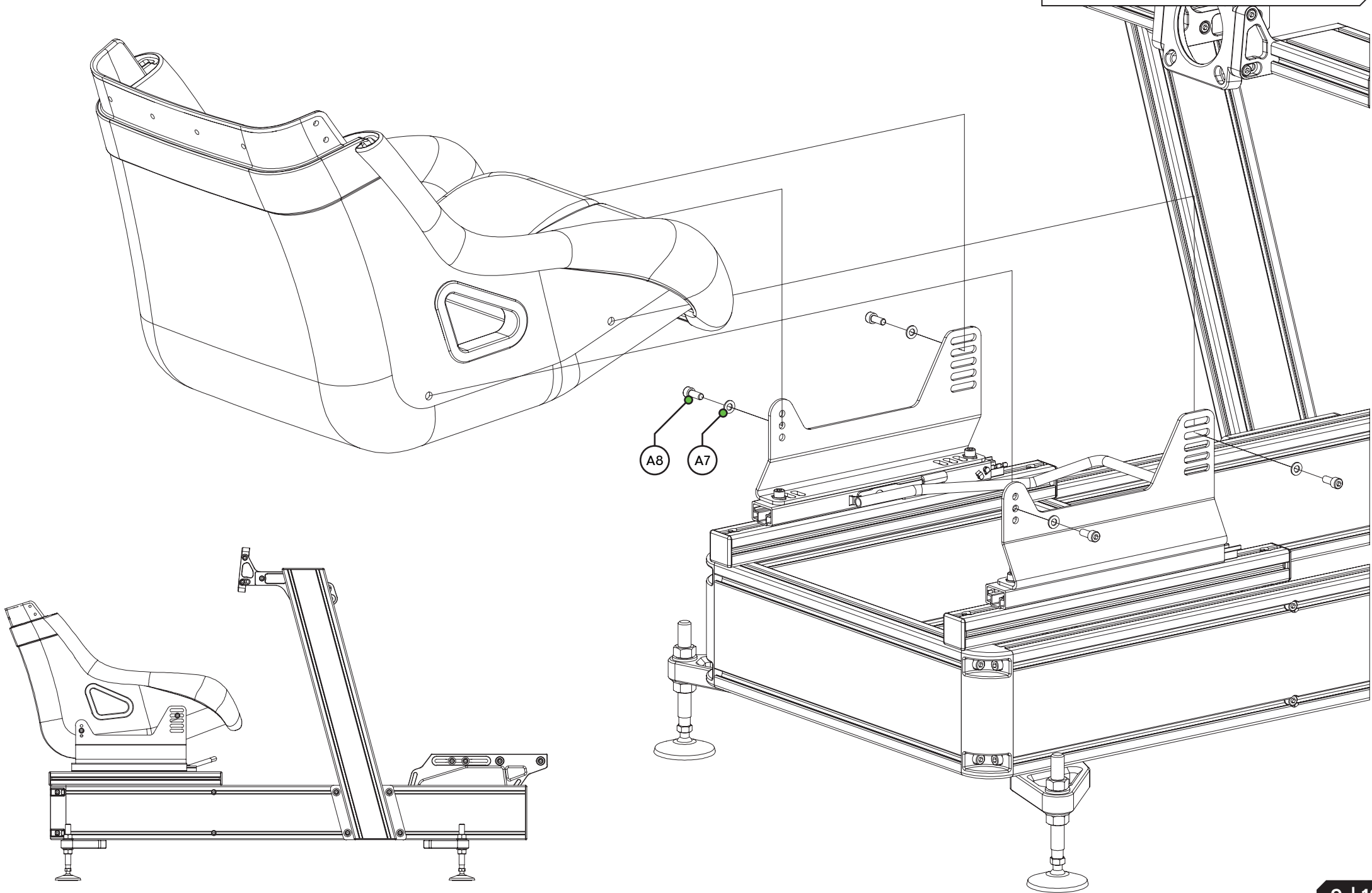
2X



For more info, please see our
online video by using the QR code
or click [here](#).



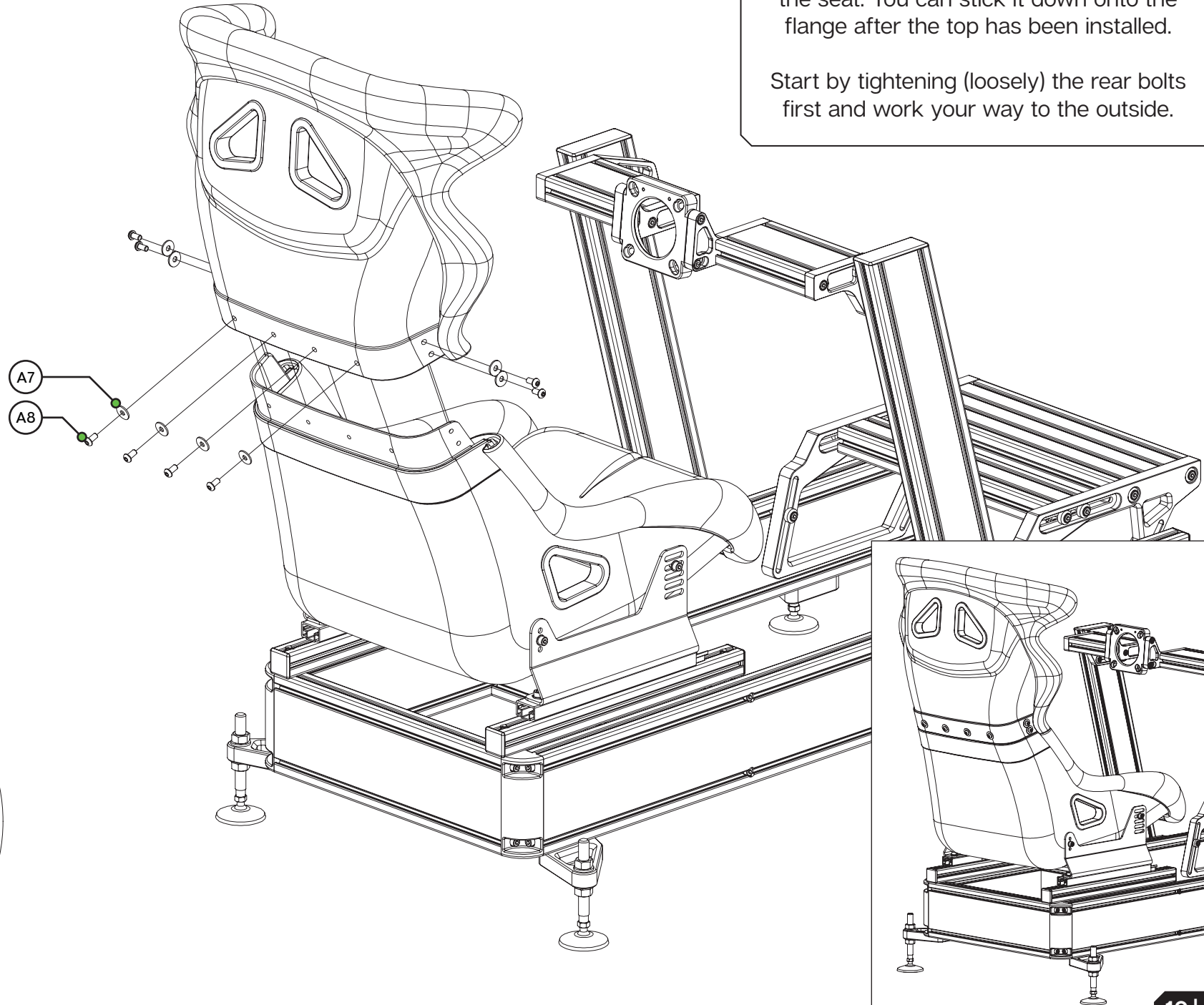
Required hardware is found on the seat itself.



Required hardware is found on the seat itself.

Loosen the velcro (see bottom left) so it can overlap the flange of the bottom of the seat. You can stick it down onto the flange after the top has been installed.

Start by tightening (loosely) the rear bolts first and work your way to the outside.



BOX A - SIM-LAB S1 ENDURO / SPORT			
#	Part	QTY	Note
A1	Seat Upper Half	1	
A2	Seat Lower Half	1	
A3	Seat Cushion	1	
A4	Seat Cushion Back	1	
A5	Seat bracket LEFT	1	
A6	Seat bracket RIGHT	1	
A7	Bolt M8 X 16 ISO 7380-1	12	Pre-installed on seat.
A8	Washer M8 Large	12	Pre-installed on seat.
HARDWARE KIT			
A9	Tool kit	1	
A10	Bolt M8 X 20 ISO 7380-1	8	
A11	Bolt M8 X 16 DIN 912	4	
A12	Washer M8 Large	12	
A13	Lock-Nut M8	4	

BOX B - SEAT SLIDER (optional purchase)			
#	Part	QTY	Note
B1	Seat slider LEFT	1	
B2	Seat slider RIGHT	1	
B3	Seat slider handle	1	
HARDWARE KIT HW200			
B4	Bolt M8 X 12 DIN 912	4	
B5	Slot-Nut M8	4	

If you still have some questions regarding assembly of this product or about the manual itself, please refer to our support department. They can be reached at

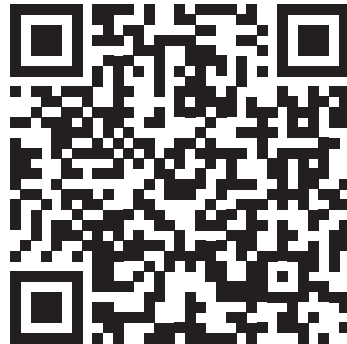
support@sim-lab.eu

Alternatively, we now have a Discord server where there are quite some experienced Sim-Lab customers hanging out. They might just help you along if you ask them nicely ;)

www.sim-lab.eu/discord

If you feel like printing this manual, please consider the environment before doing so. For the best results, make sure you print at 100% scale without borders.

[S1 Enduro on the Sim-Lab website:](#)



[S1 Sport on the Sim-Lab website:](#)

