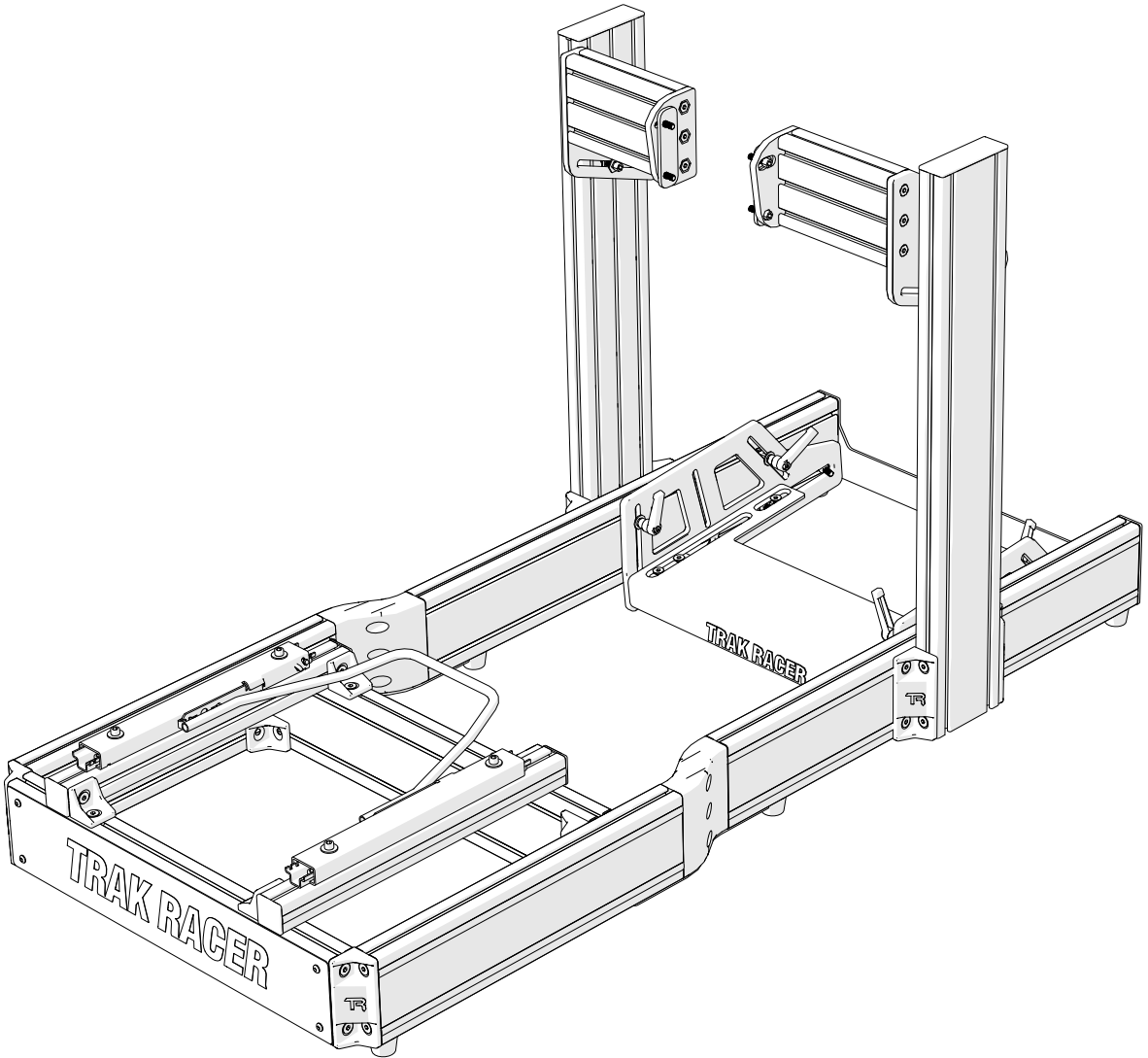


TR120S V2 Simulator

Assembly Guide



IMPORTANT: Different regions may have different models. Please ensure the part number below matches that on your product's box.

TR120S V2



TRAK RACER

Published Sep 26, 2025

TABLE OF CONTENTS

3	Symbol Legend	
4	Part List	
6	Assembly Notes	
9	TR120S V2 Assembly Instructions	
18	Pedal Option 1	
23	Pedal Option 2	
29	Pedal Option 3	
33	Wheel Mount Option 1	
37	Wheel Mount Option 2	
41	Wheel Mount Option 3	
45	Wheel Mount Option 4	
49	Shifter Option 1 (Shortshift)	
54	Shifter Option 2 (TR120-SMEX)	
60	Stabilizing Feet Option	
62	Adjustable Recliner Seat Bracket (TR-RSB4)	
66	Non-Adjustable Recliner Seat Bracket (TR-RSB-CH)	
69	GT/Rally Seat Assembly (SA09 / SA10)	
71	GT/Rally Seat Assembly (SA11 / SA12 / SA13)	
74	TRX Seat Assembly with Adjustable Bracket (TRX-SB)	



IMPORTANT: Since there are different versions of each product based on your region, please make sure you are using the correct set of instructions. The part number below should match the one on your box.



IMPORTANT: Due to the nature of cut aluminum profiles, some metal shavings may remain despite our thorough QA cleaning process. We recommend opening boxes and packaging on a hard surface.



NOTE: Some screws and washers may be pre-installed. These are included in the parts list and will need to be loosened and reattached according to the instructions.



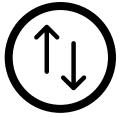
Recommended: Two people for the task



Tighten the hardware



Keep the hardware loose for adjustments



Make the necessary adjustments



Break the tab off the corner bracket



Safety glasses required



Attention/Priority needed

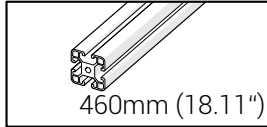


Reserve for the next step



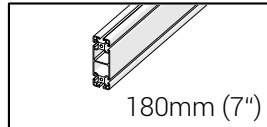
Mirrored components (same on both sides)

PART LISTS



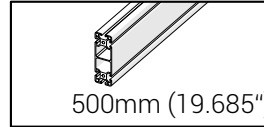
Aluminum Profile

TR-4040-460 x2



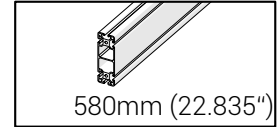
Aluminum Profile

TR-12040-180 x2



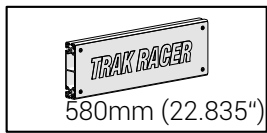
Aluminum Profile

TR-12040-500 x2



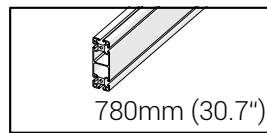
Aluminum Profile

TR-12040-580 x1



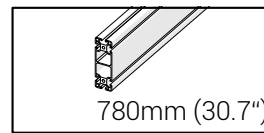
Chassis Rear End

TR-12040-580-R x1



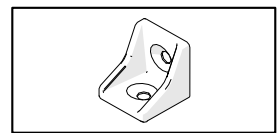
Aluminum Profile

TR-12040-780A x2



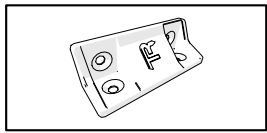
Aluminum Profile (Thread)

TR-12040-780B x2



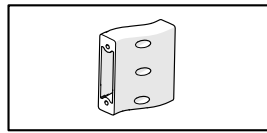
40x40 Corner Bracket

CB-40 x8



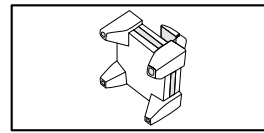
40x120 Corner Bracket

CB-120 x6



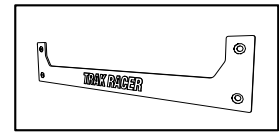
Middle Connector

BCH x2



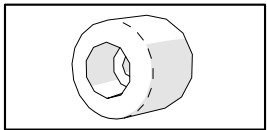
Cable Management Clip

CMC x10



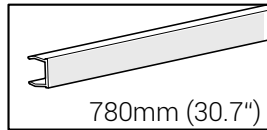
Front Logo Plate

FLP x1



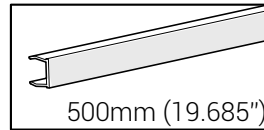
Rubber Foot

FR-01 x6



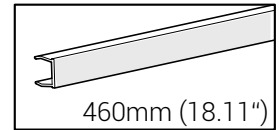
Red Profile Strip

PS-780-R x4



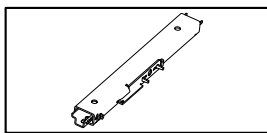
Red Profile Strip

PS-500-R x4



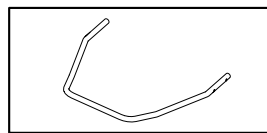
Red Profile Strip

PS-460-R x2



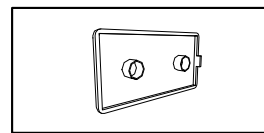
Seat Slider

SS-02 x2



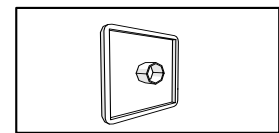
Seat Slider Bar

SS-01 x1



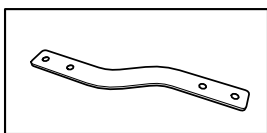
40x120 End Cap

EC-120 x2



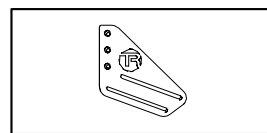
40x40 End Cap

EC-40 x4



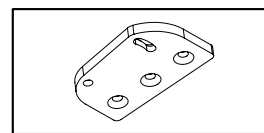
Middle Connector Plate

MC-S x2



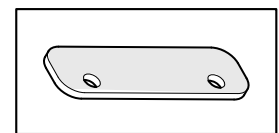
Wheel Mount Outer Plate

WM-TR1-PP x2



Wheel Mount Inner Plate

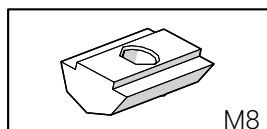
WM-TR1-WP x2



Wheel Mount Spacer

WM-TR1-FN x2

PART LISTS

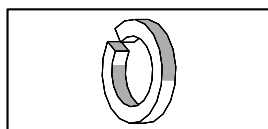


M8

M8 T-Nut

NS-M8

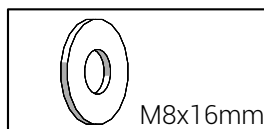
x58



M8 Lock Washer

WL-M8

x16

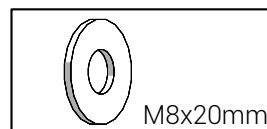


M8x16mm

M8x16 Washer (Flat)

WF-M8-16

x6

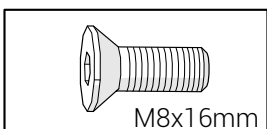


M8x20mm

M8x20 Washer (Flat)

WF-M8-20

x12

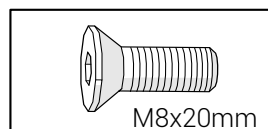


M8x16mm

M8x16 Flat Hex Screw

SF-M8-16

x40

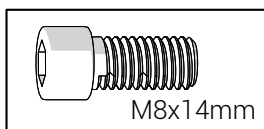


M8x20mm

M8x20 Flat Hex Screw

SF-M8-20

x24

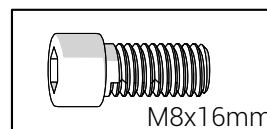


M8x14mm

M8x14 Cap Hex Screw

SH-M8-14

x4

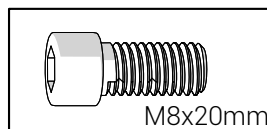


M8x16mm

M8x16 Cap Hex Screw

SH-M8-16

x4

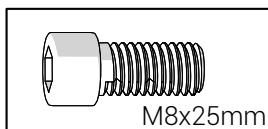


M8x20mm

M8x20 Cap Hex Screw

SH-M8-20

x6

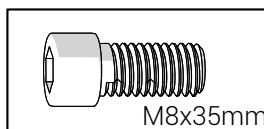


M8x25mm

M8x25 Cap Hex Screw

SH-M8-25

x12



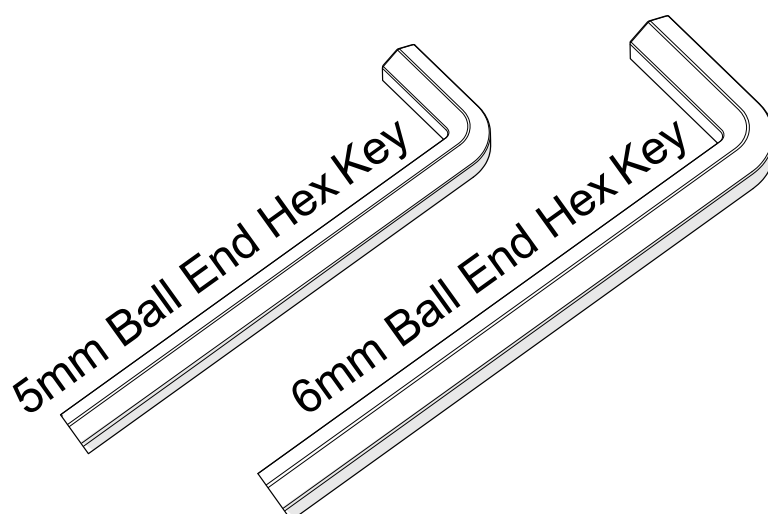
M8x35mm

M8x35 Cap Hex Screw

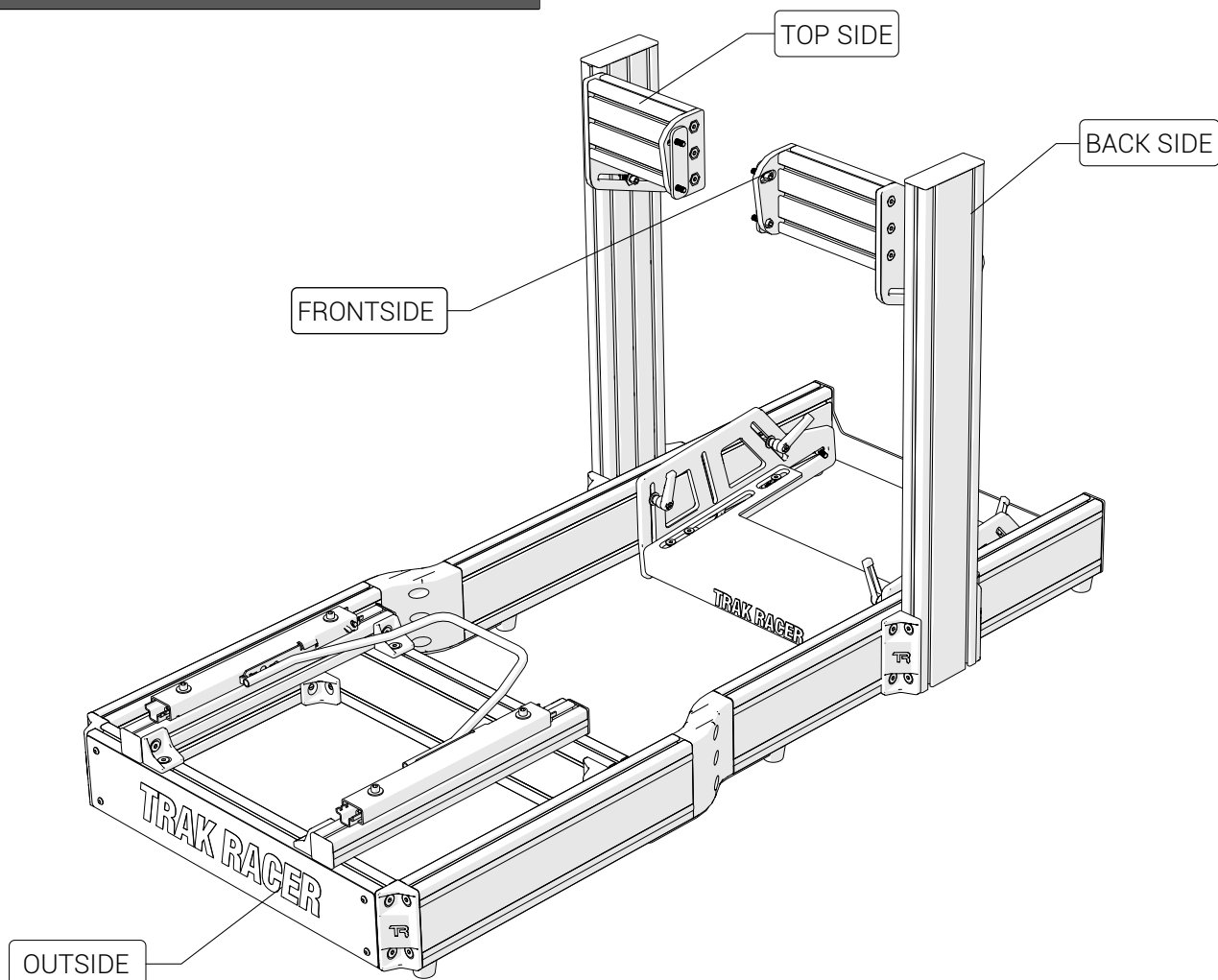
SH-M8-35

x8

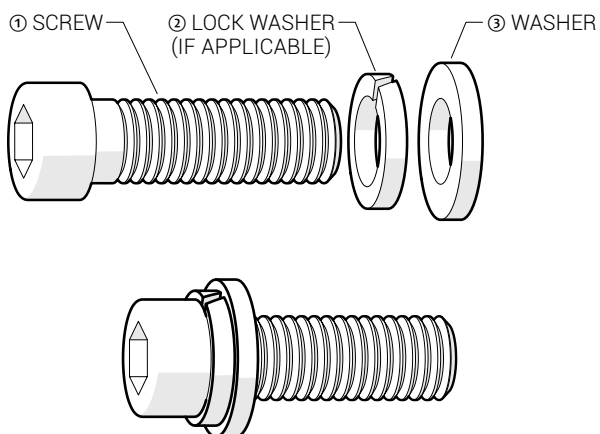
INCLUDED TOOLS



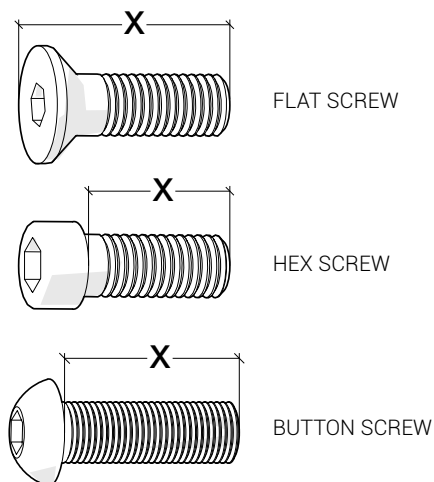
NOTE



INSTALLATION ORDER FOR SCREWS & WASHERS



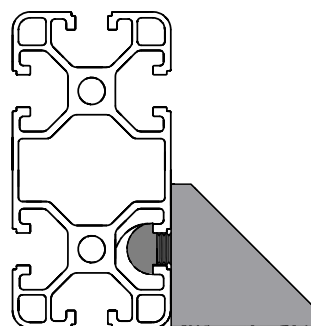
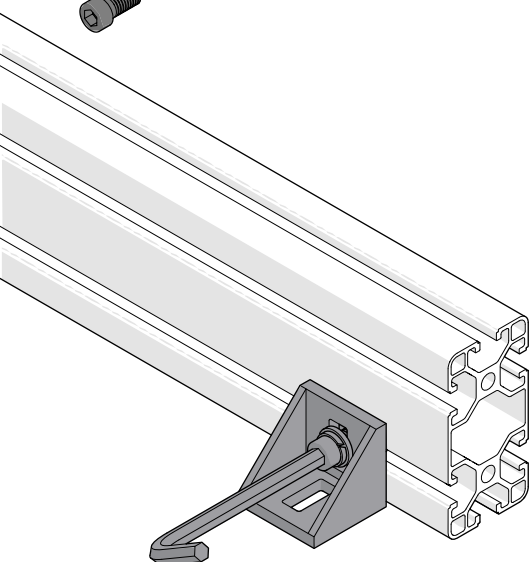
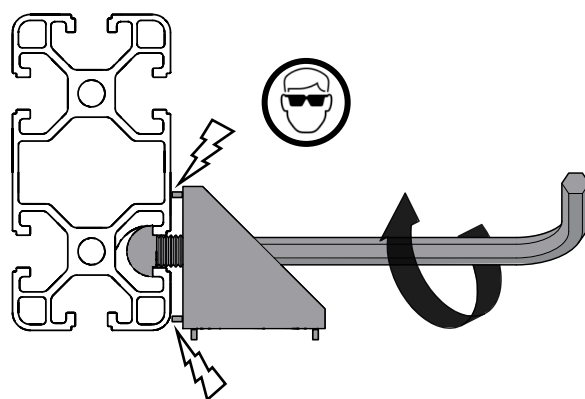
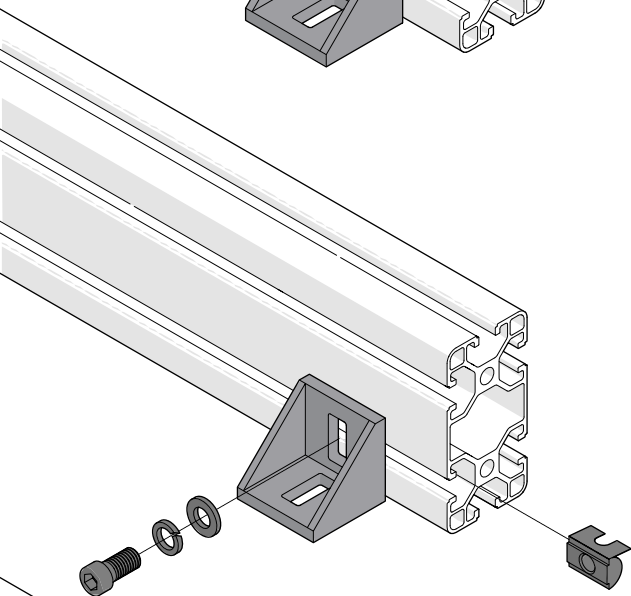
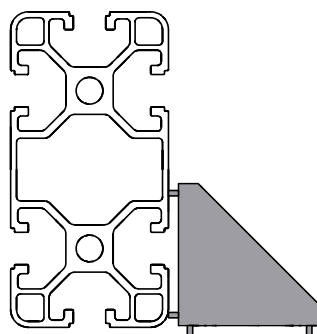
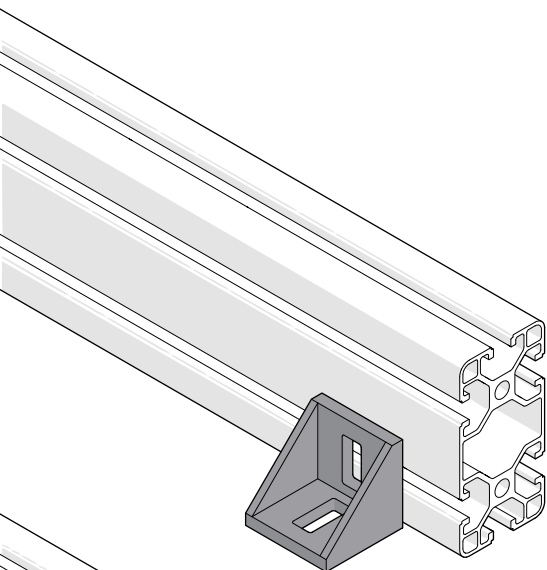
HOW TO MEASURE SCREWS



NOTE

BC-40/CB-40

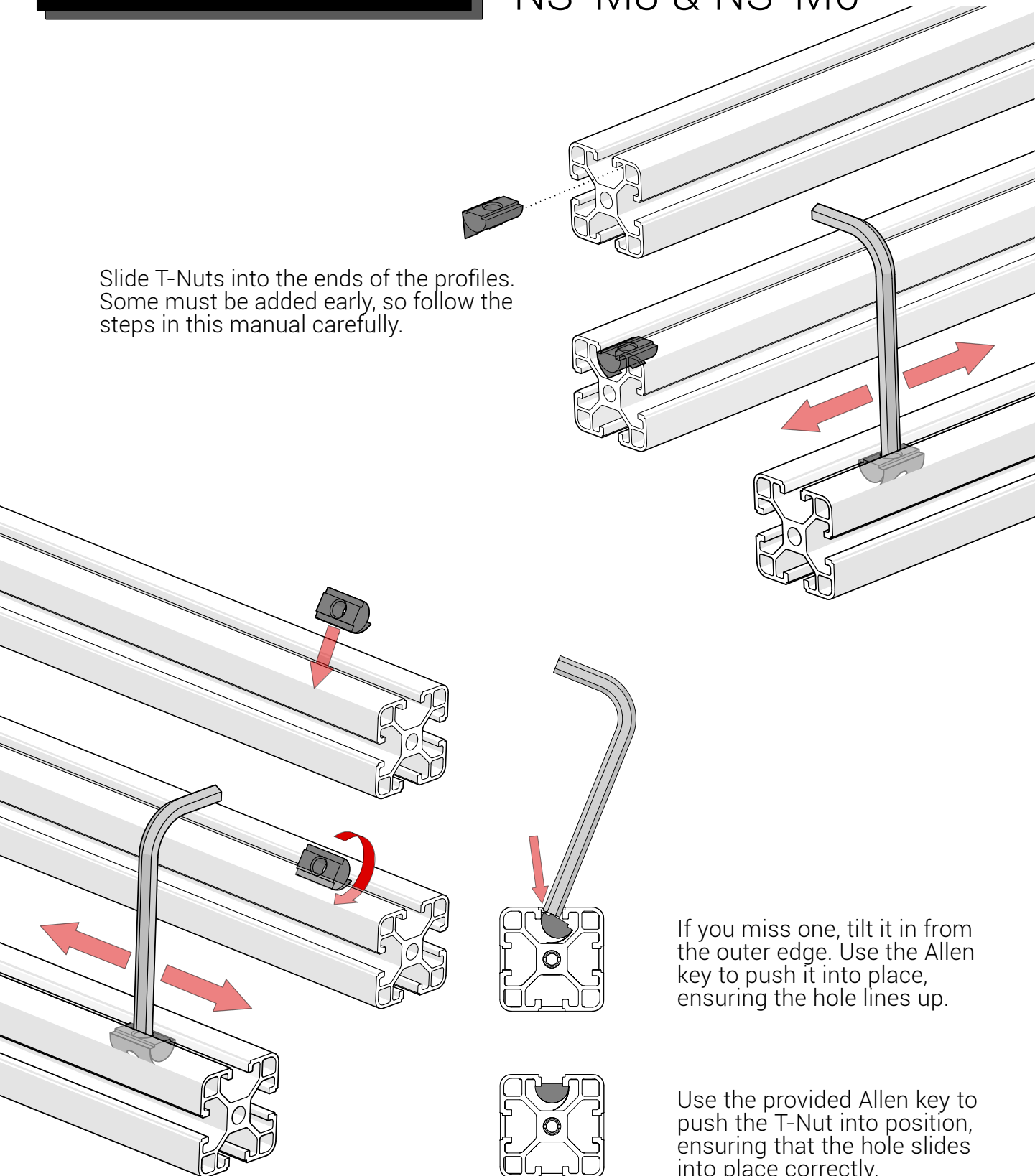
These brackets come with guide tabs on the rear. These tabs help align the brackets to the profile when fitted in the same orientation as the profile. When used in the alternate orientation, these tabs are designed to snap off for a flush mount against the profile.



NOTE

NS-M8 & NS-M6

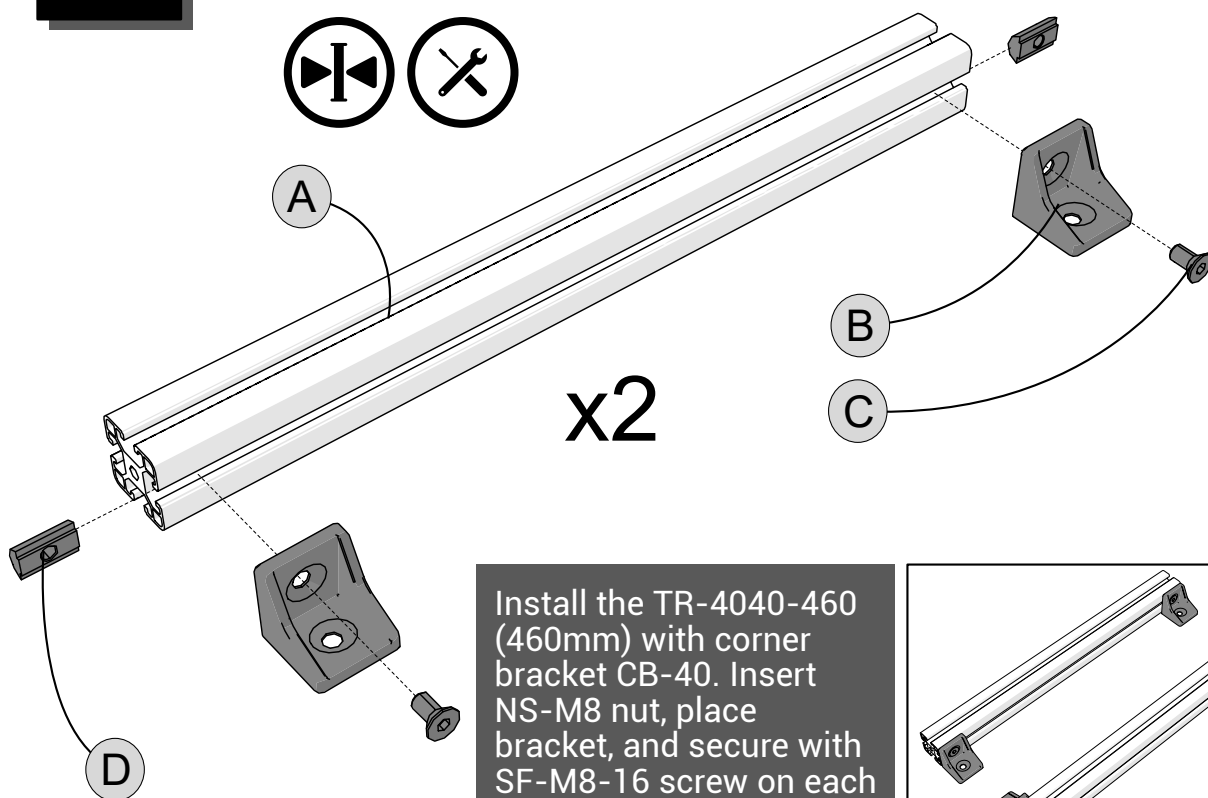
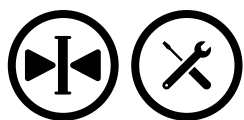
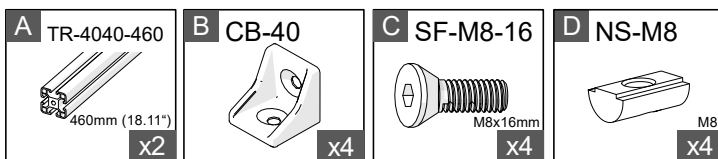
Slide T-Nuts into the ends of the profiles. Some must be added early, so follow the steps in this manual carefully.



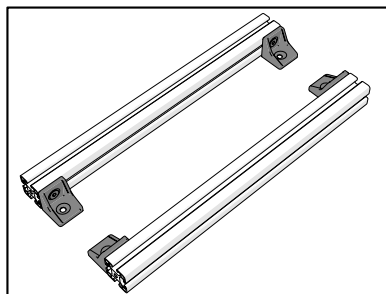
If you miss one, tilt it in from the outer edge. Use the Allen key to push it into place, ensuring the hole lines up.

Use the provided Allen key to push the T-Nut into position, ensuring that the hole slides into place correctly.

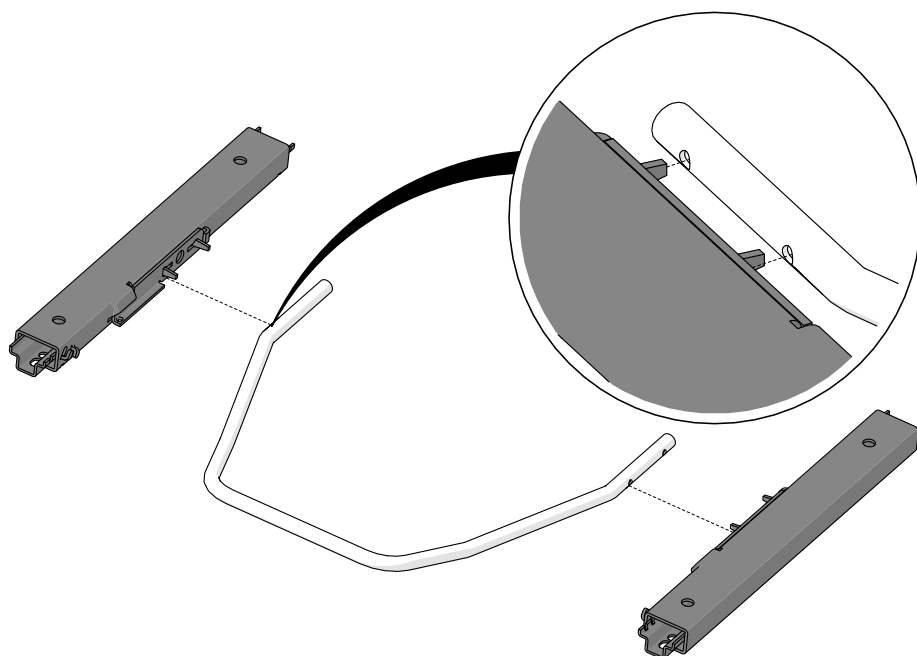
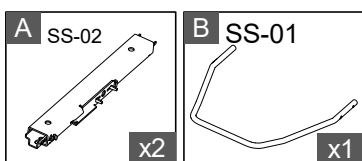
1



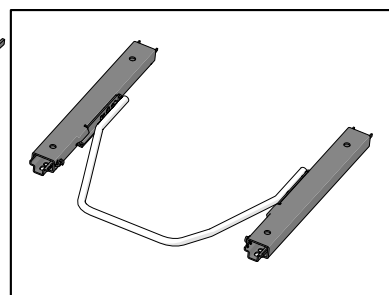
Install the TR-4040-460 (460mm) with corner bracket CB-40. Insert NS-M8 nut, place bracket, and secure with SF-M8-16 screw on each end.



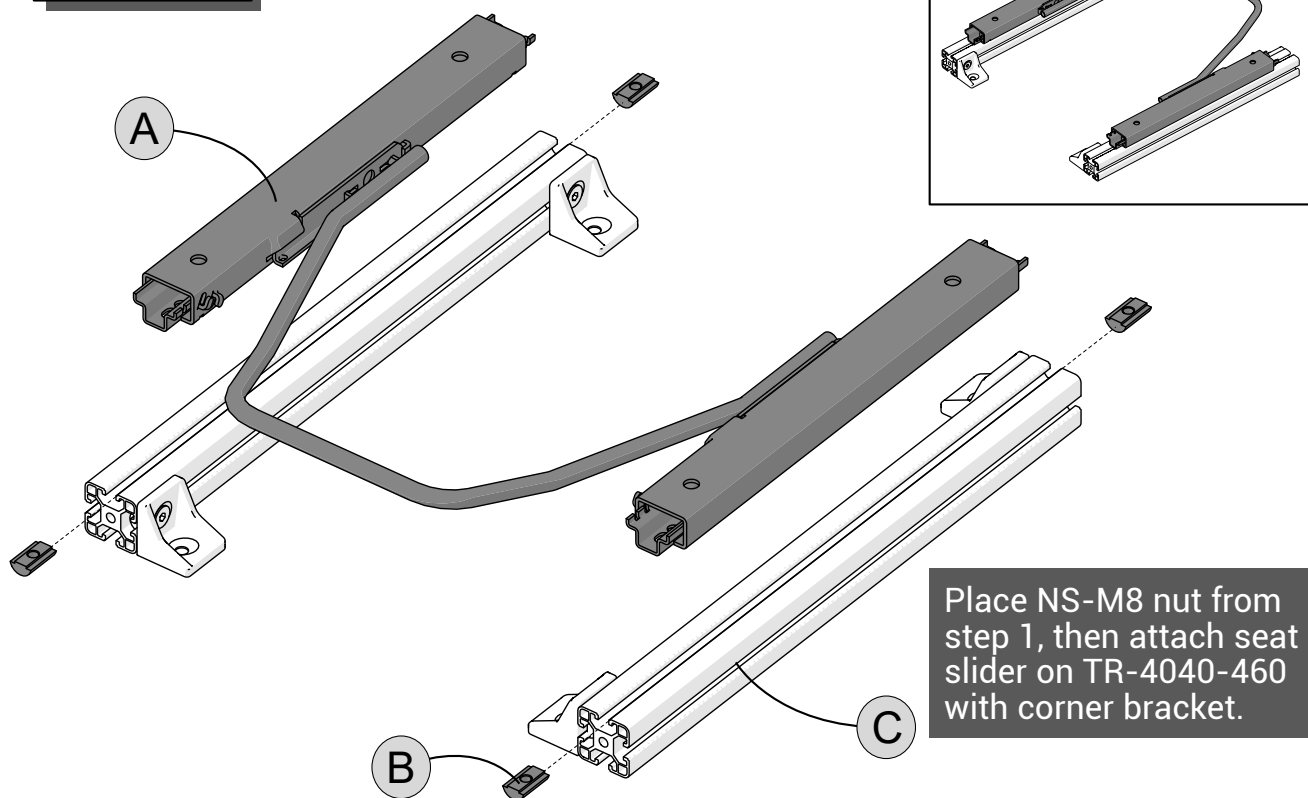
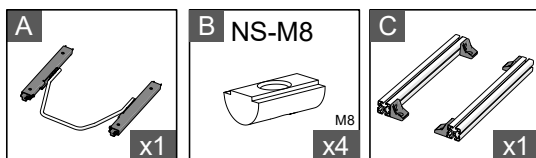
2



Press two seat sliders (SS-02) onto the seat slider bar (SS-01) on each side, aligning with the slots.

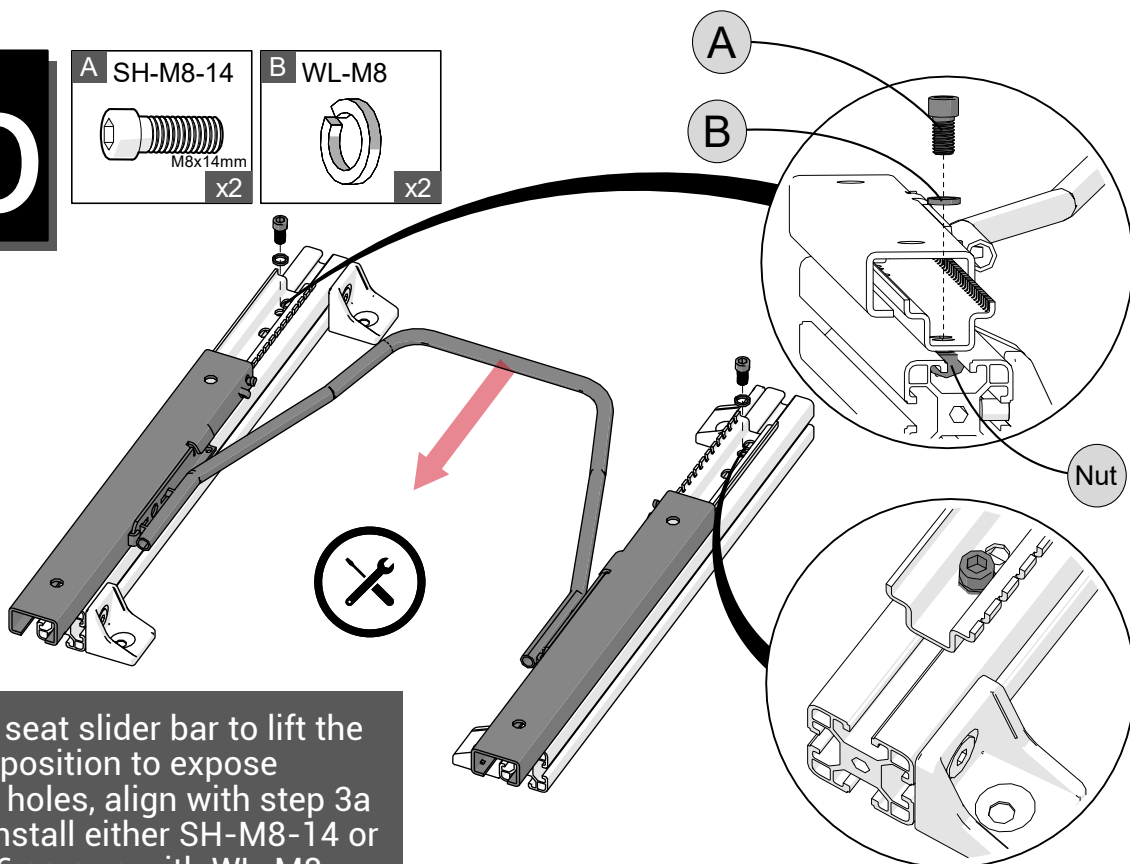
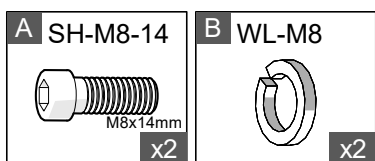


3a



Place NS-M8 nut from step 1, then attach seat slider on TR-4040-460 with corner bracket.

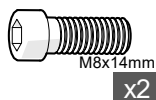
3b



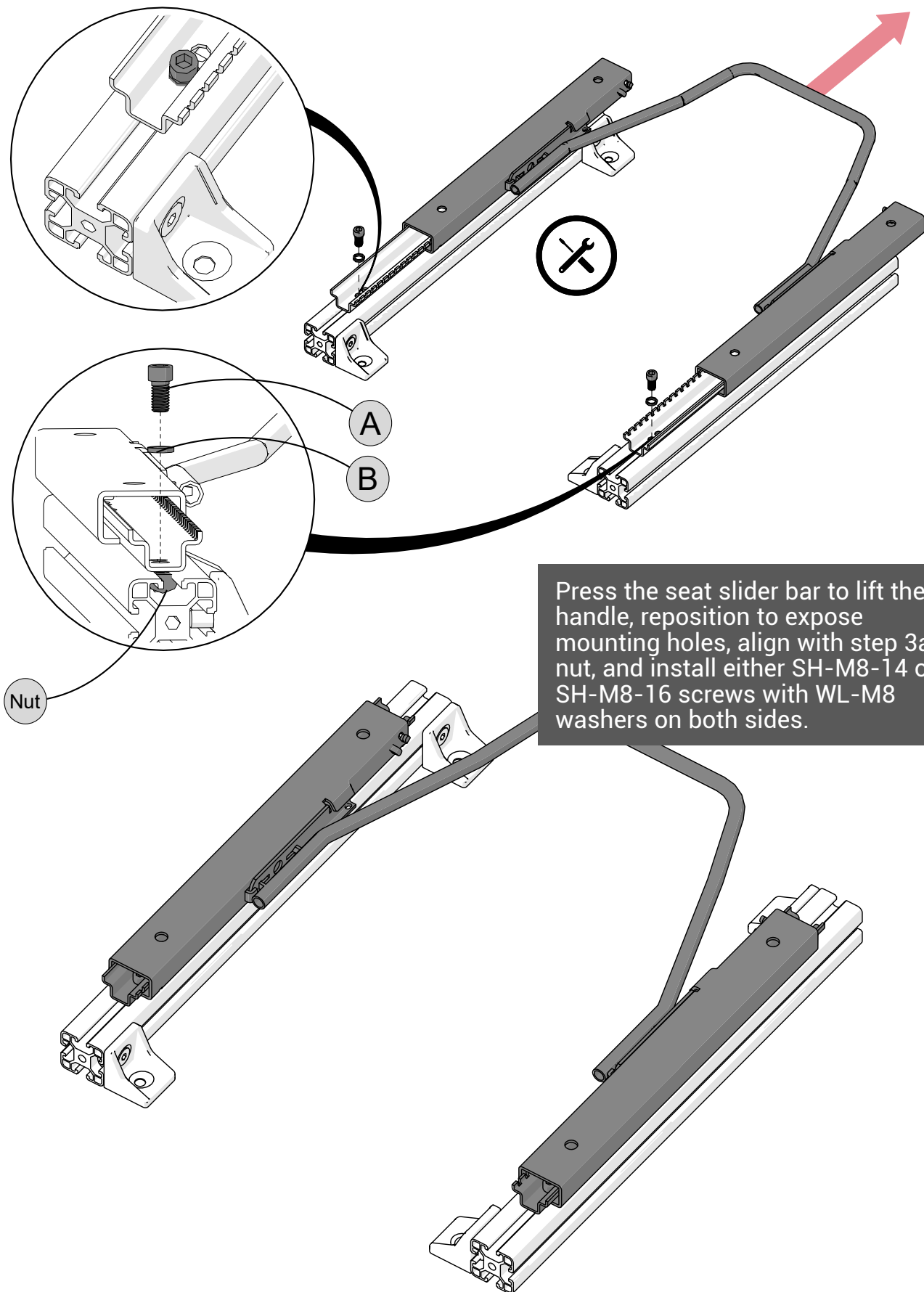
Press the seat slider bar to lift the handle, reposition to expose mounting holes, align with step 3a nut, and install either SH-M8-14 or SH-M8-16 screws with WL-M8 washers on both sides.

3c

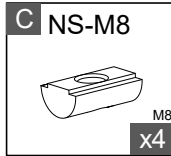
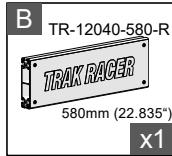
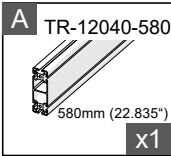
A SH-M8-14



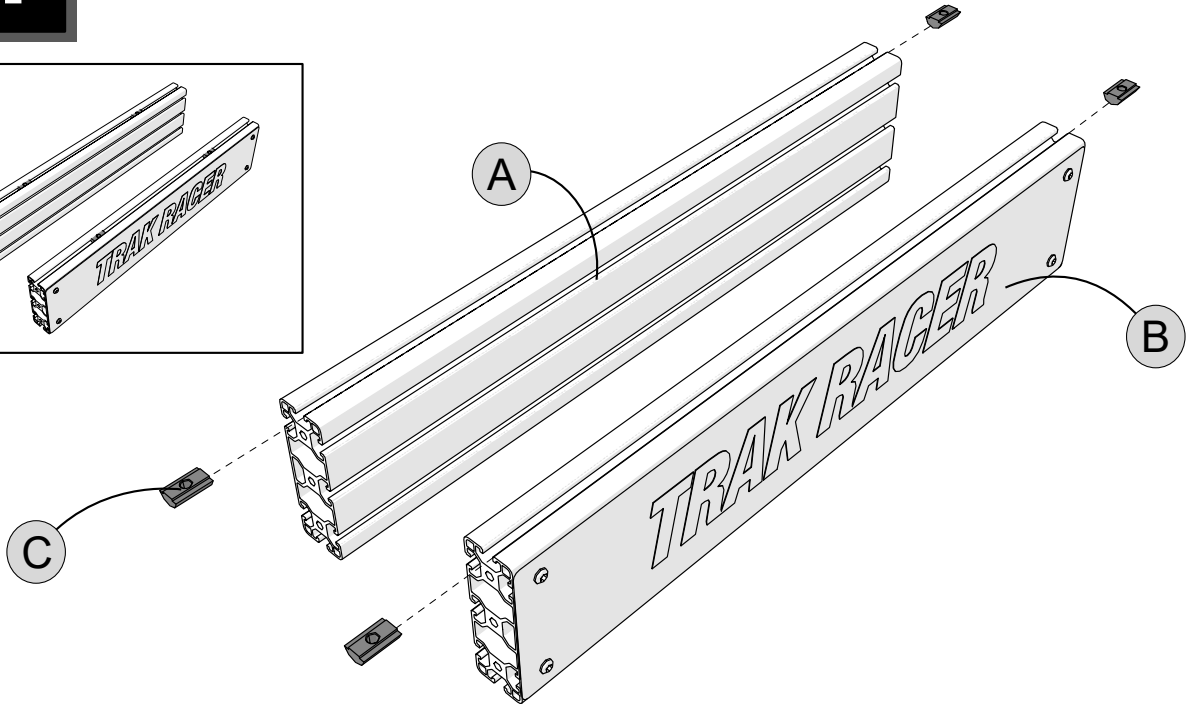
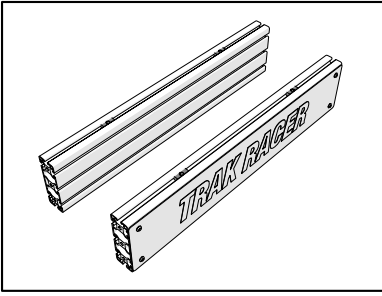
B WL-M8



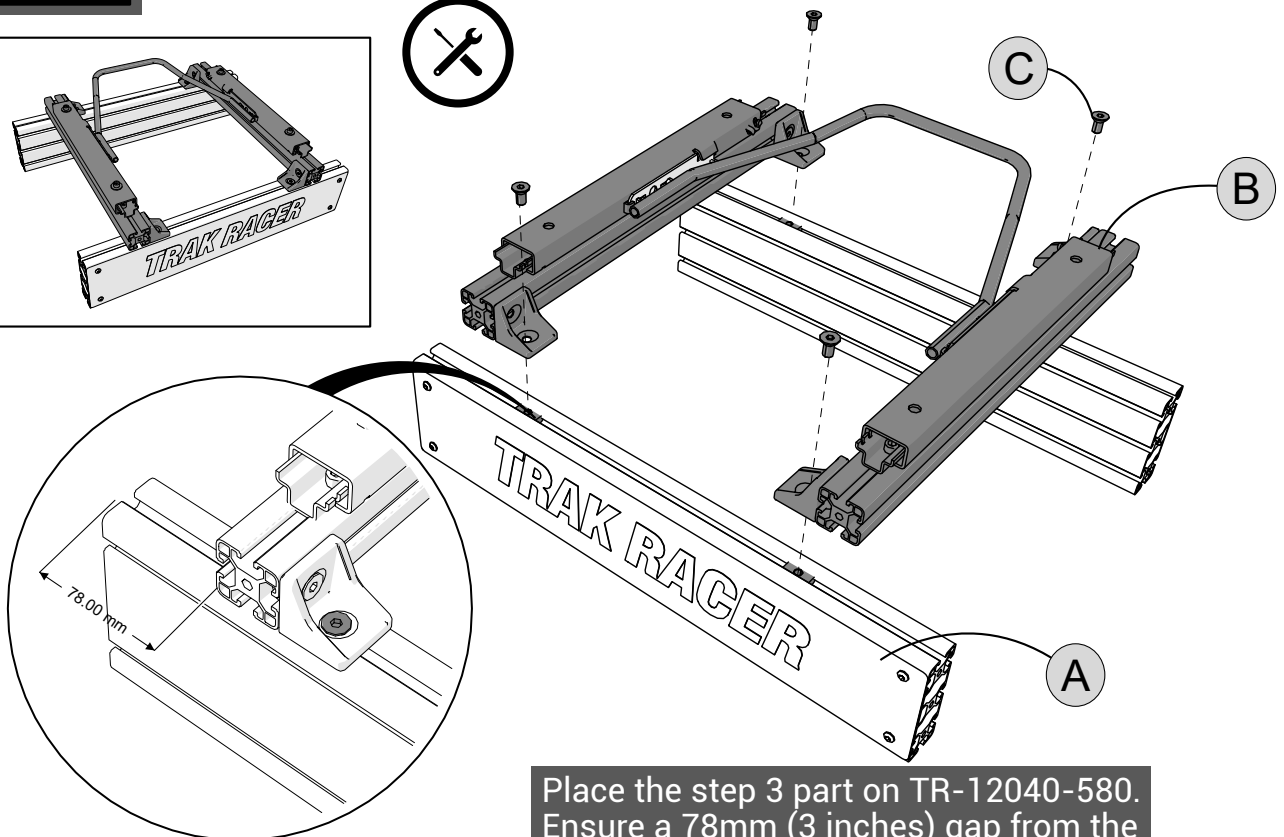
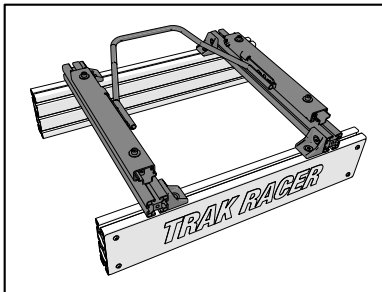
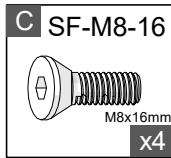
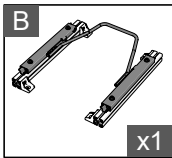
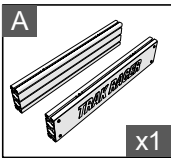
4



Insert the nut into the TR-12040-580 And TR-12040-580-R slide slots at the ends and slide it to the desired positions. Repeat for both ends.

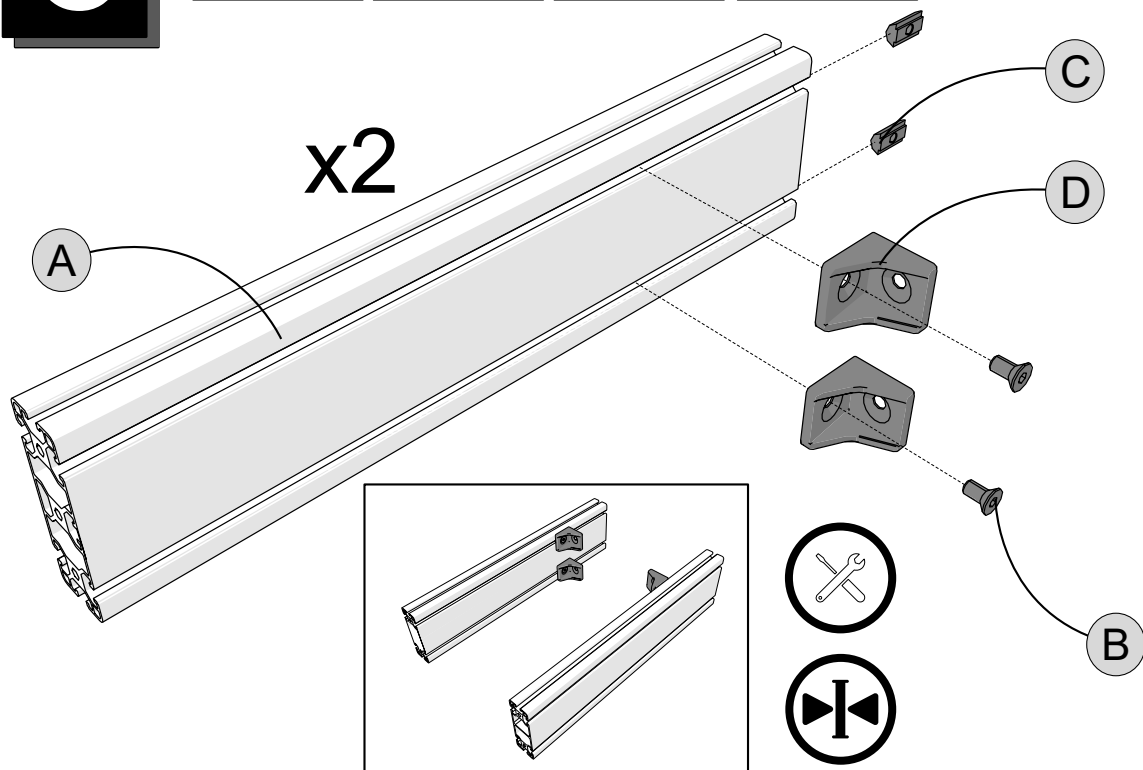
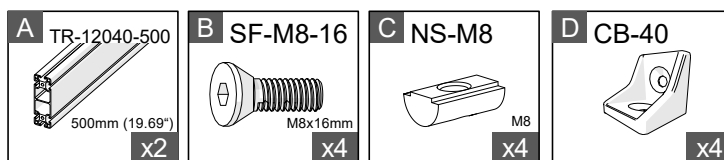


5

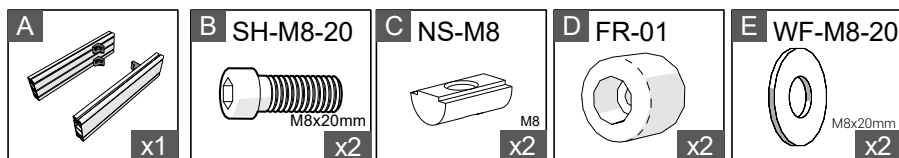


Place the step 3 part on TR-12040-580. Ensure a 78mm (3 inches) gap from the profile's end. Find the nut hole, insert the SF-M8-16 screw, and tighten.

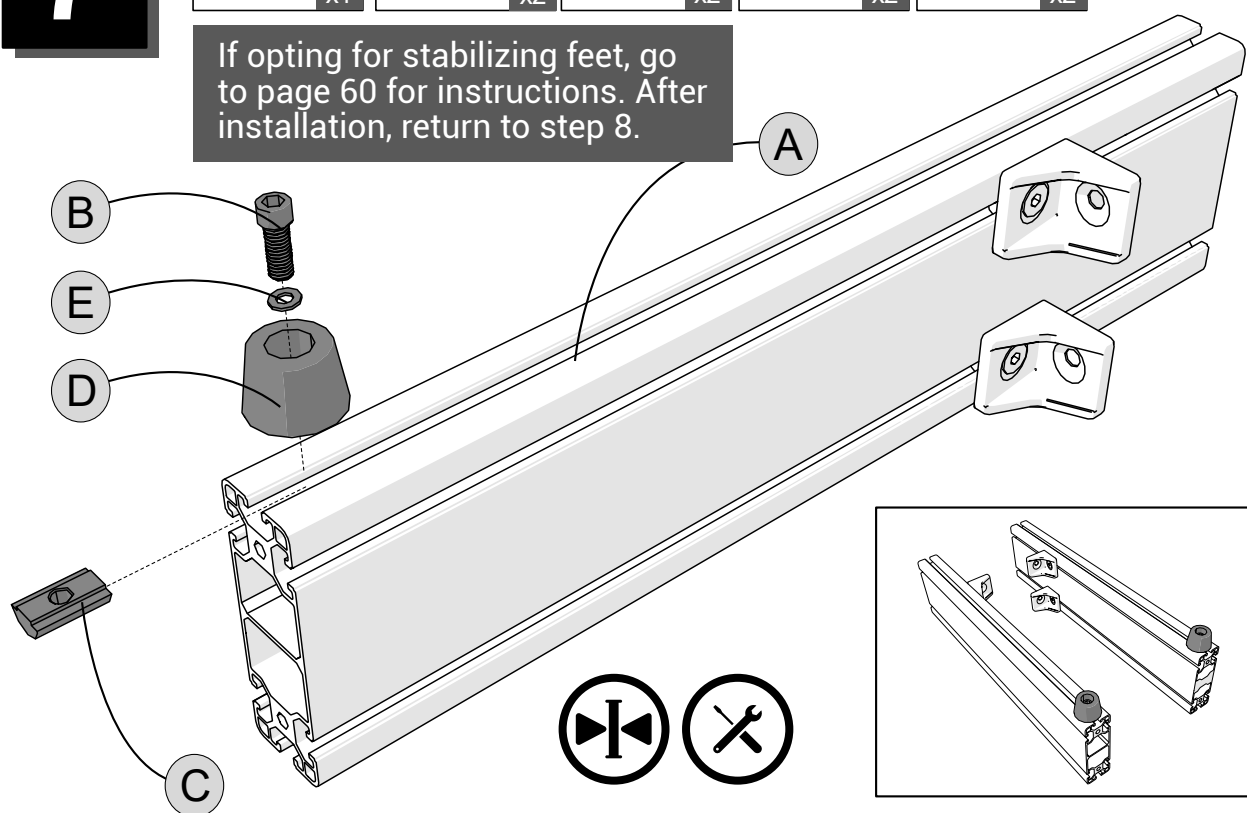
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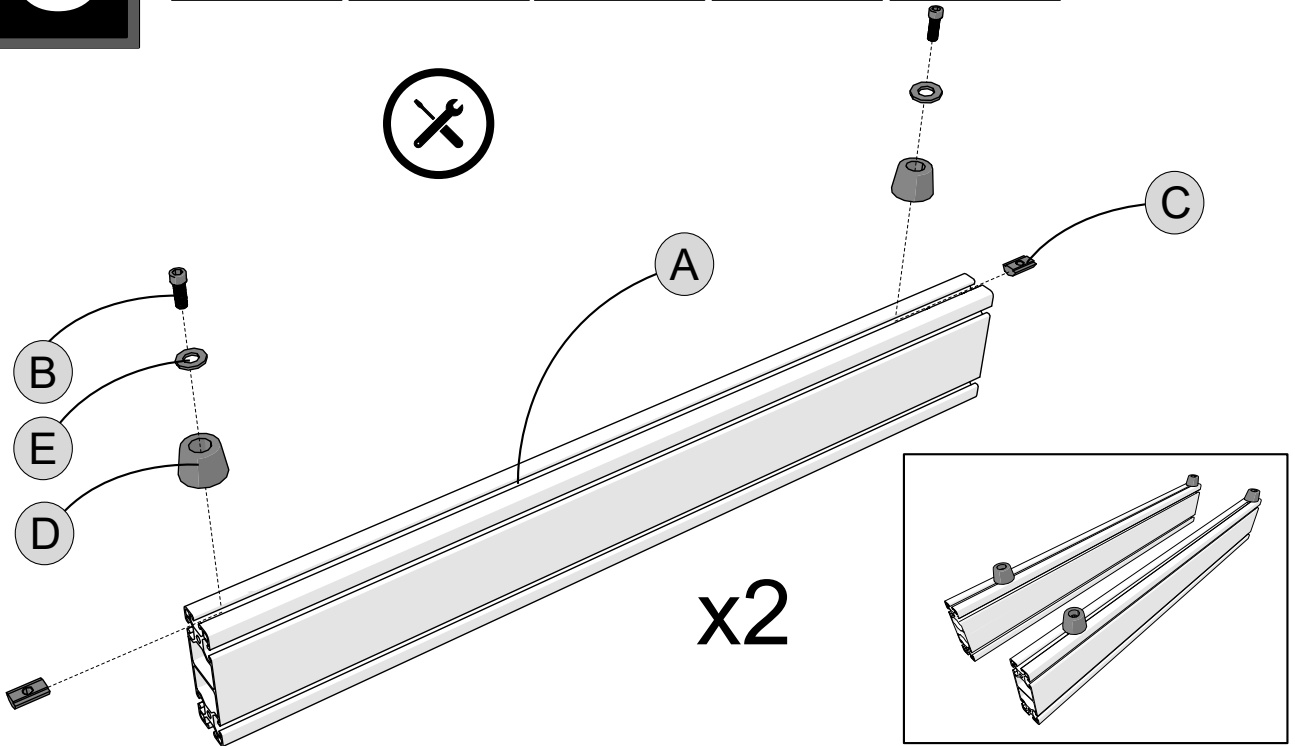
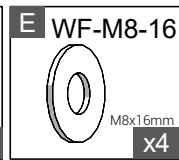
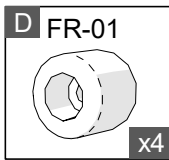
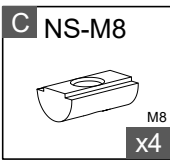
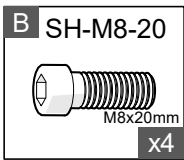
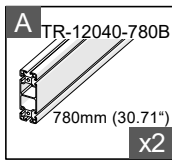
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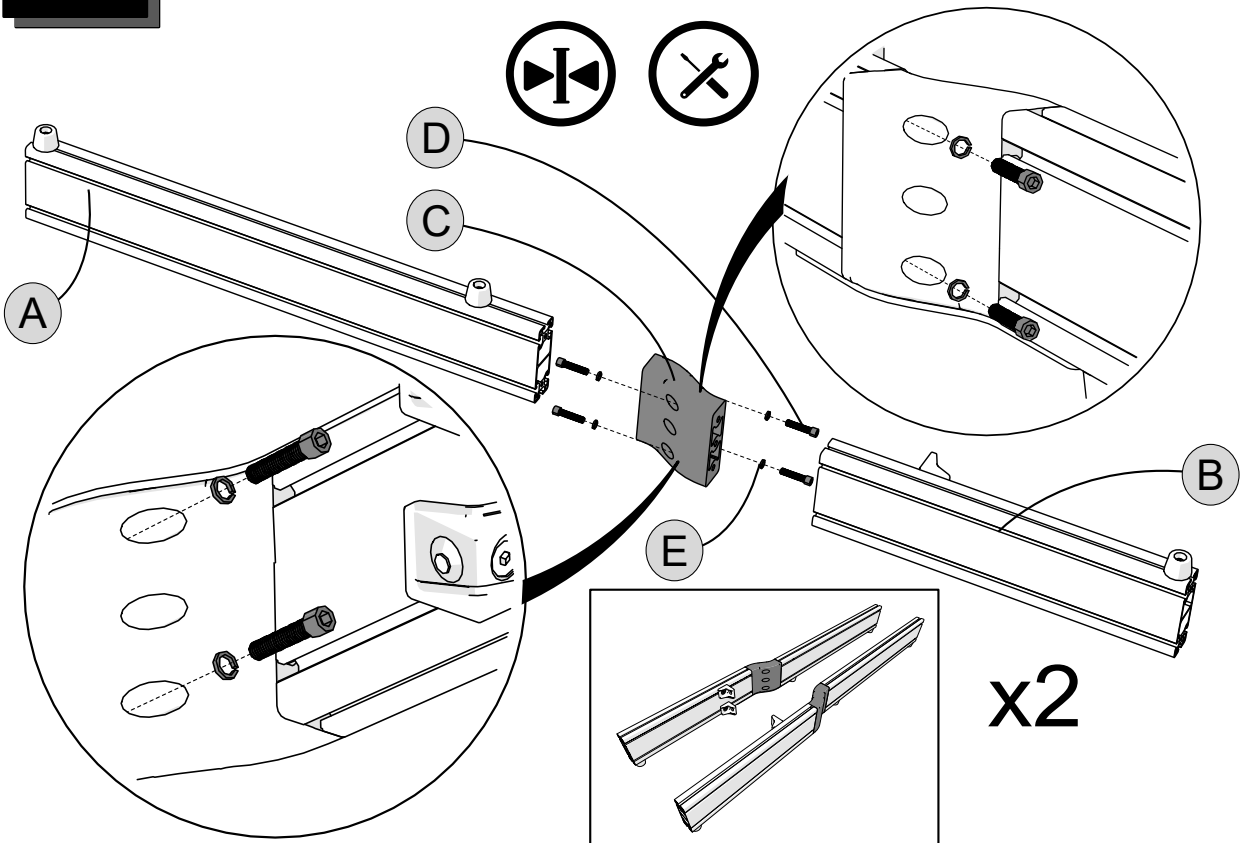
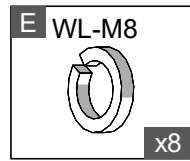
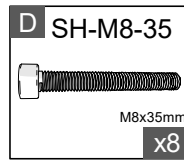
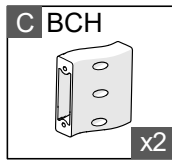
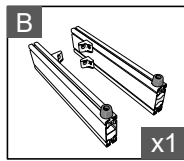
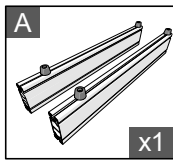
If opting for stabilizing feet, go to page 60 for instructions. After installation, return to step 8.



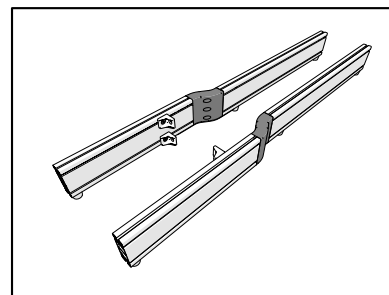
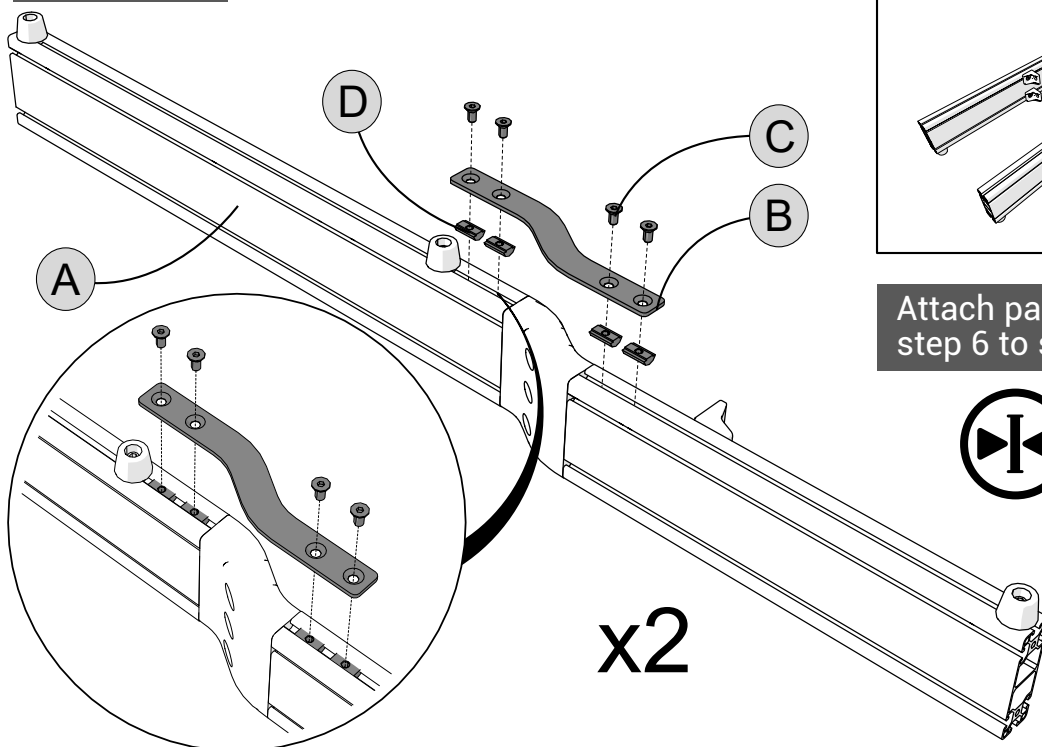
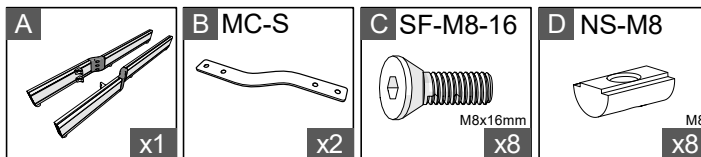
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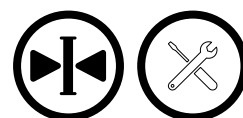
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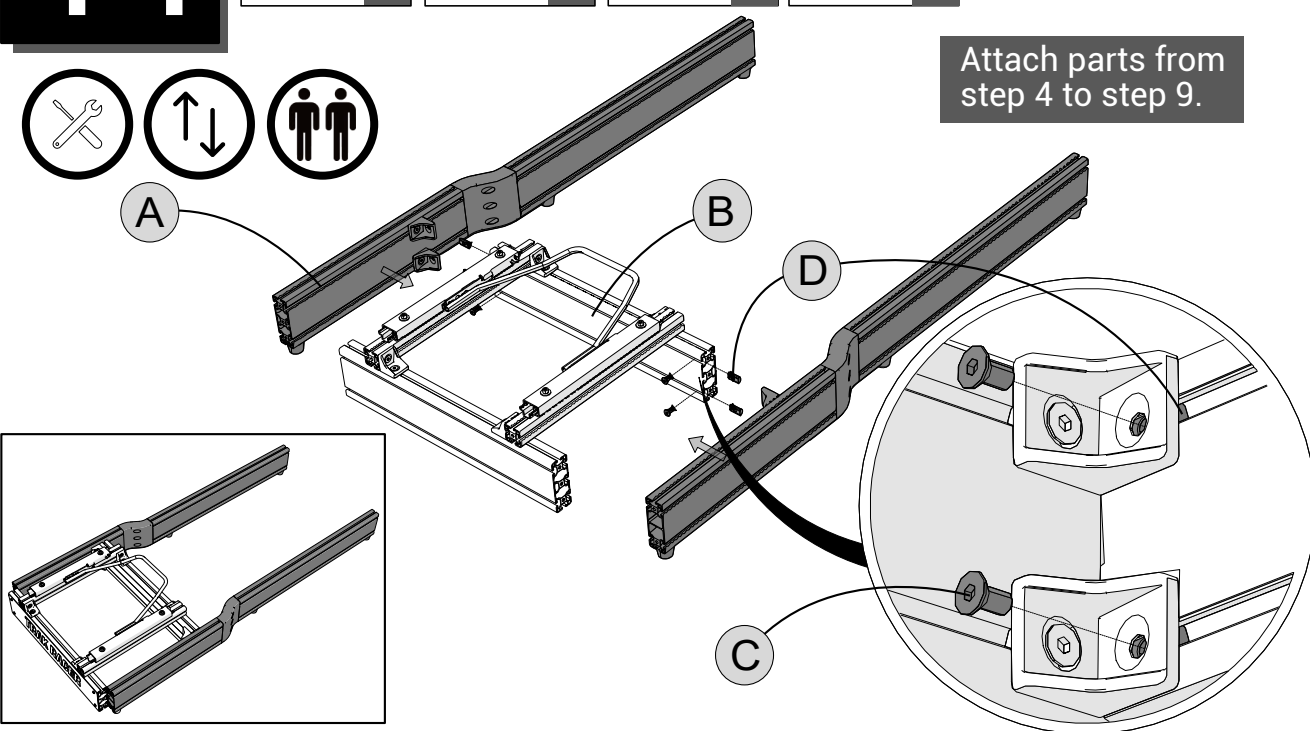
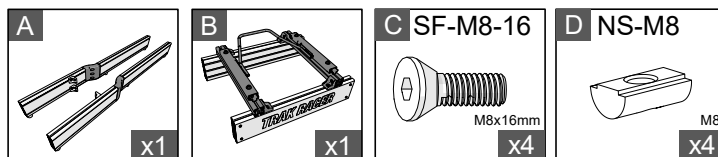
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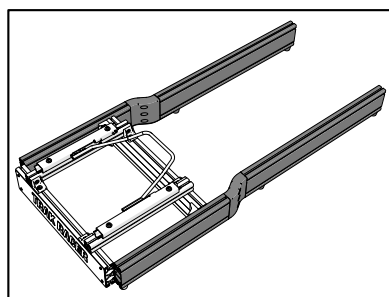
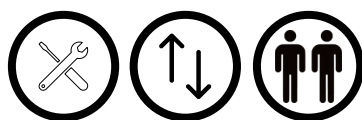
Attach parts from step 6 to step 7.



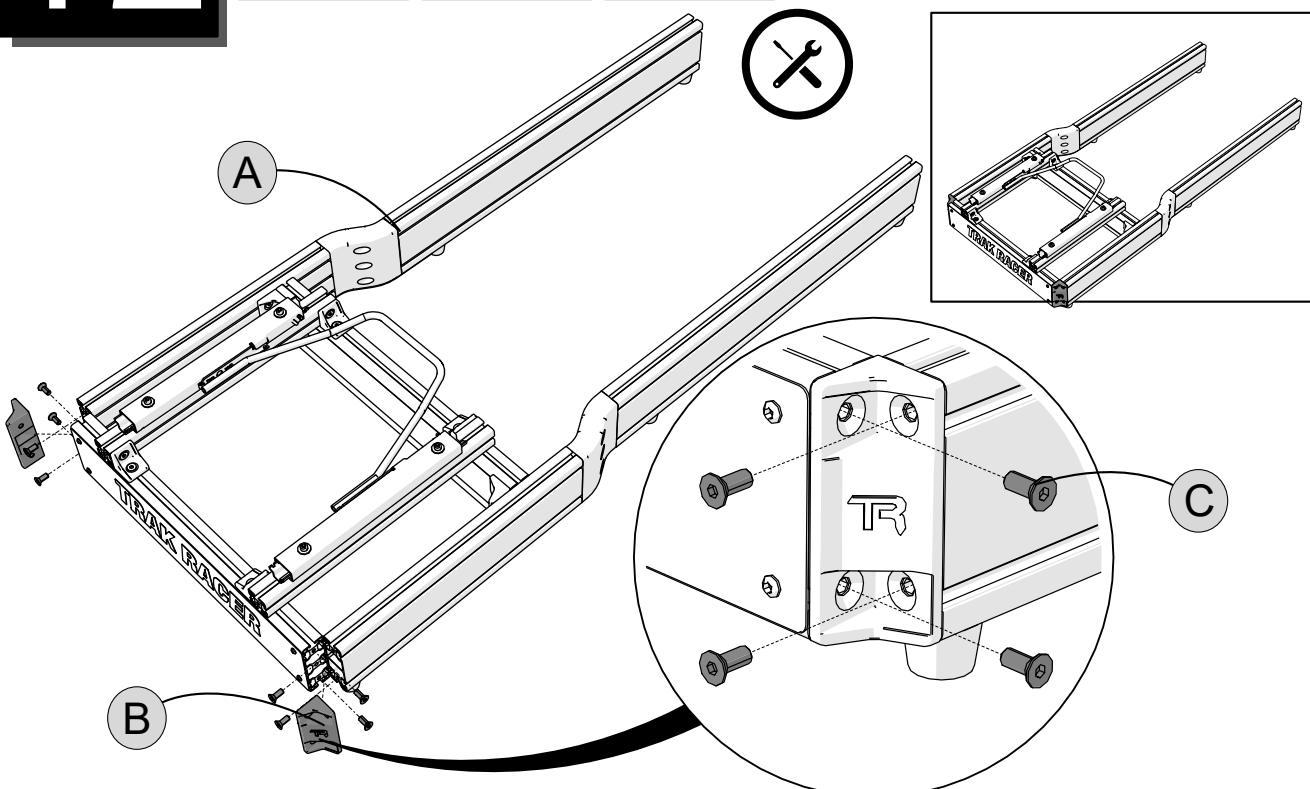
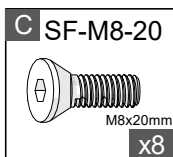
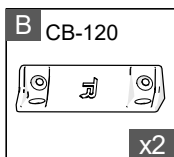
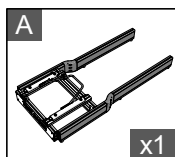
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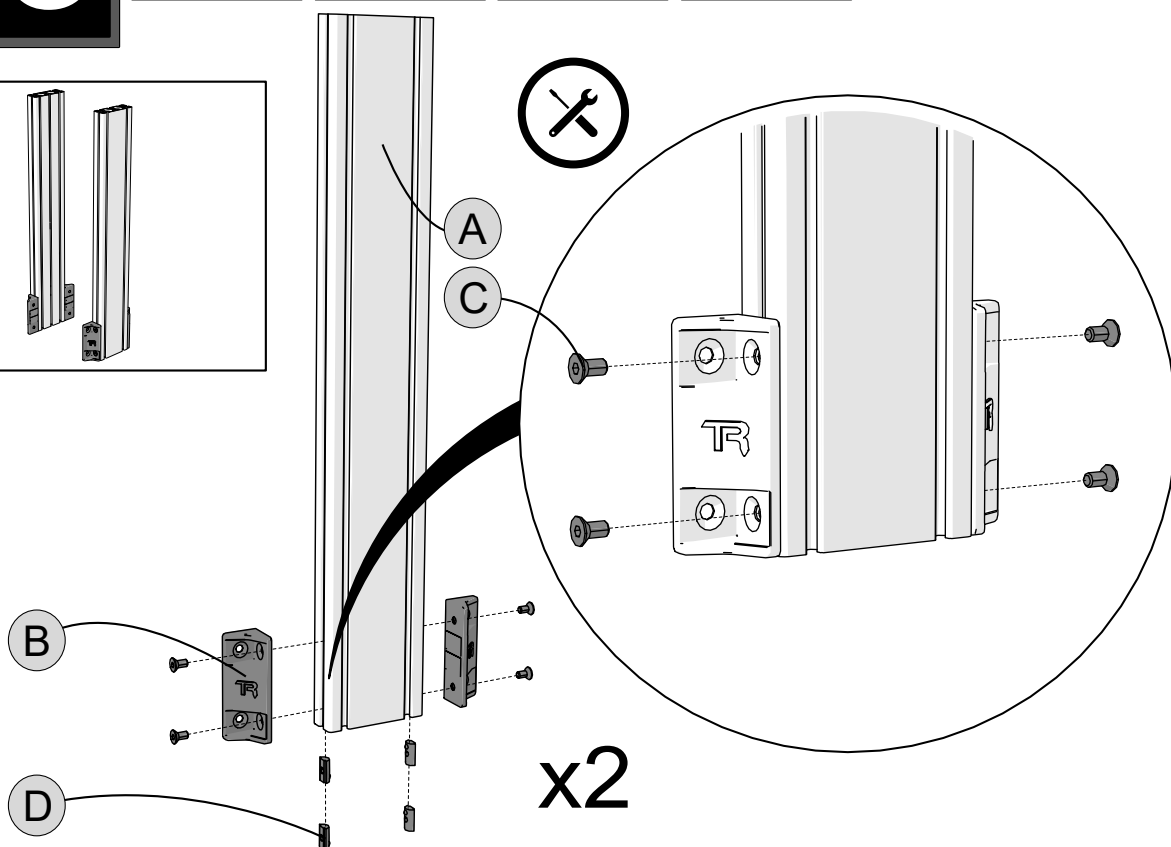
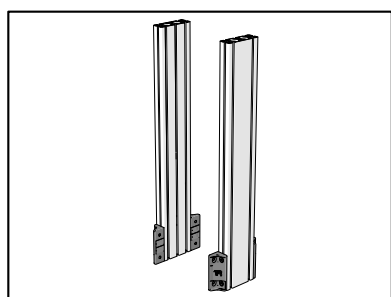
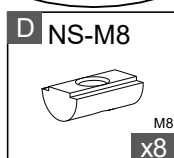
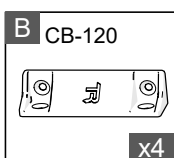
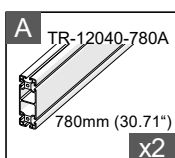
Attach parts from step 4 to step 9.



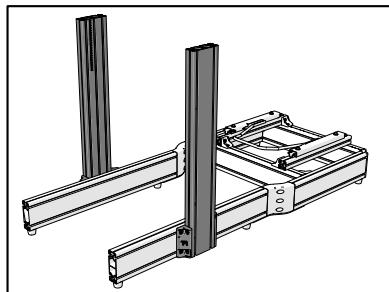
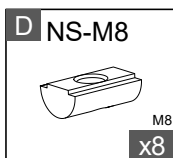
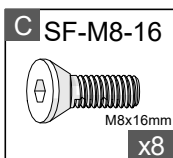
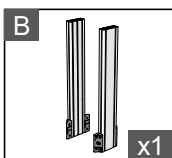
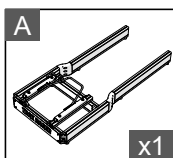
12



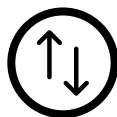
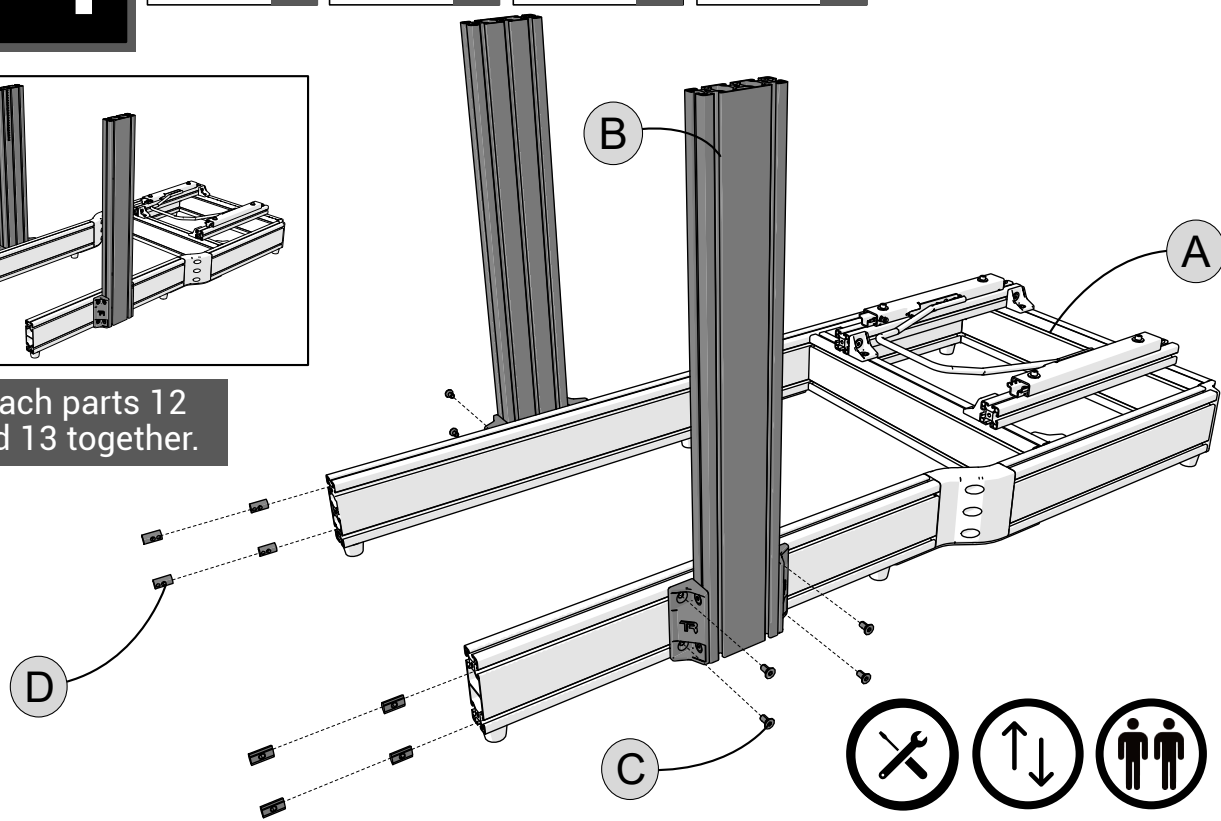
13



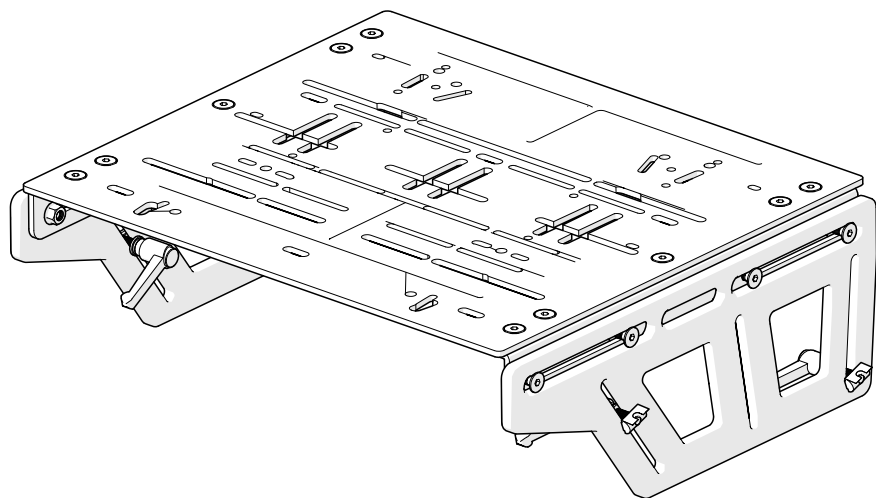
14



Attach parts 12
and 13 together.

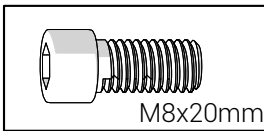


Pedal Option 1



NOTE: Hardware to attach pedals to plate not included.
Please use hardware included with your pedal set.

PART LISTS

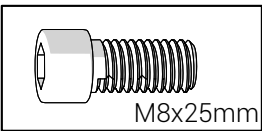


M8x20mm

M8x20 Cap Hex Screw

SH-M8-20

x8

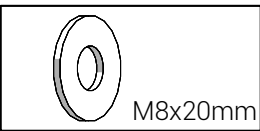


M8x25mm

M8x25 Cap Hex Screw

SH-M8-25

x4

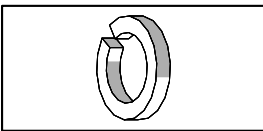


M8x20mm

M8x20 Washer (Flat)

WF-M8-20

x4

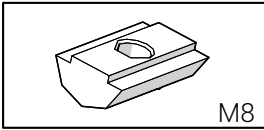


M8 Lock Washer

M8 Lock Washer

WL-M8

x4

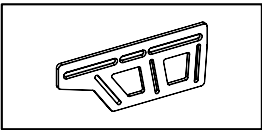


M8

M8 T-Nut

NS-M8

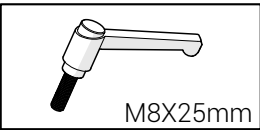
x4



Pedal Plate Side Mount

PP-NP

x2

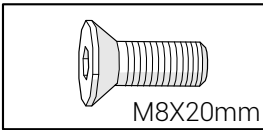


M8X25mm

M8x25 Hex Screw with Handle

SL-M8-25

x4

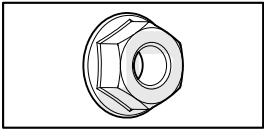


M8X20mm

M8x20 Flat Hex Screw

SF-M8-20

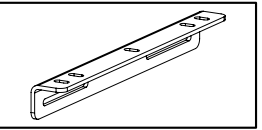
x10



M8 Flange Nut

NF-M8

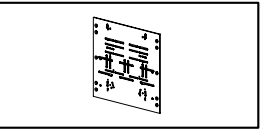
x3



Pedal Plate Connector

PP-NP-LB

x2



Pedal Plate

PP-80-TP

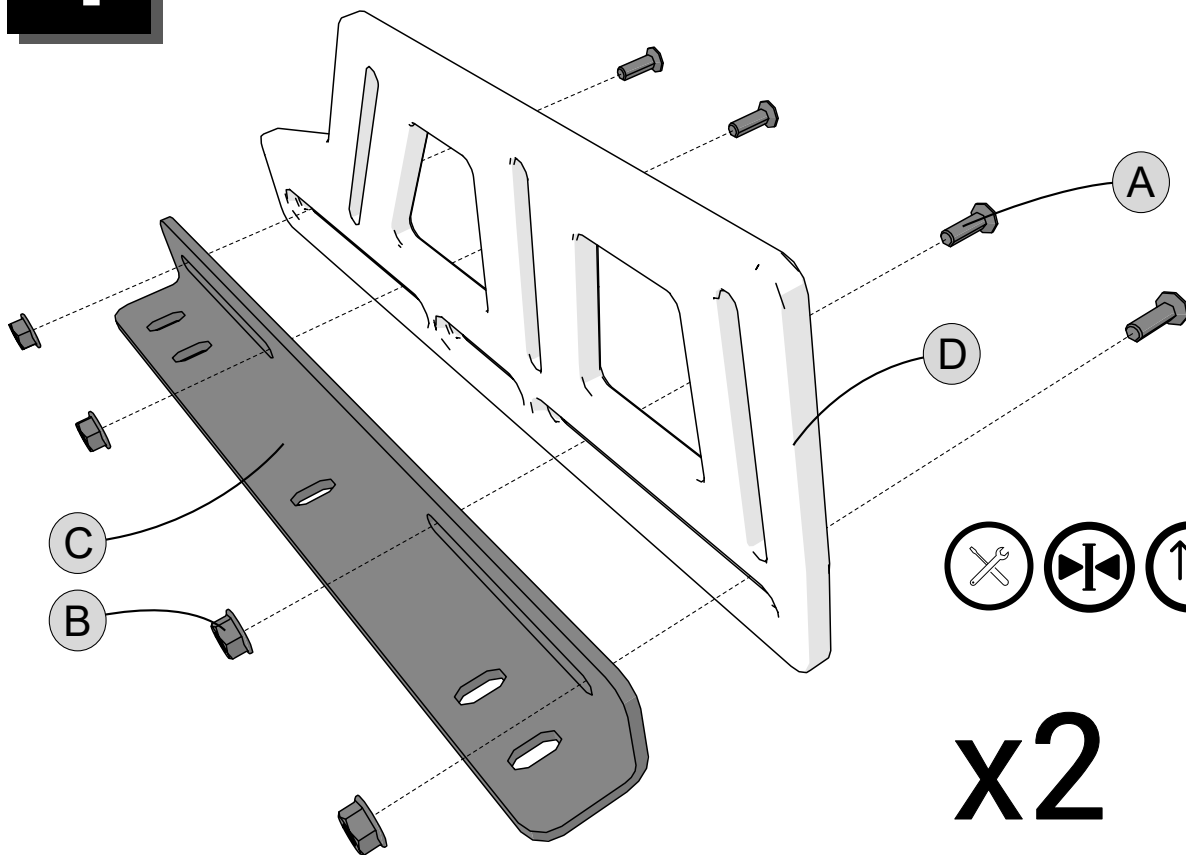
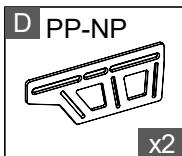
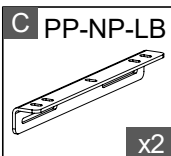
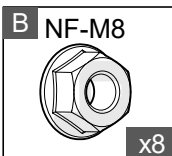
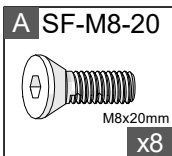
x1

* NOTE: Extra hardware may be included as spare parts

TR80-PBPL

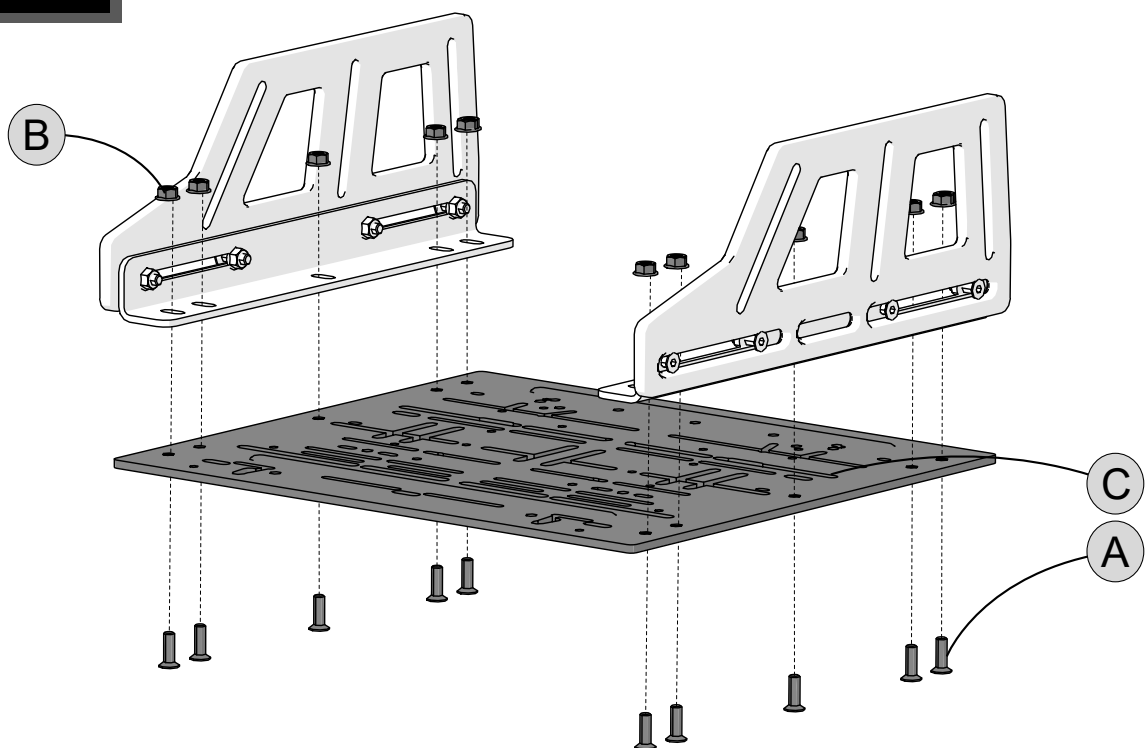
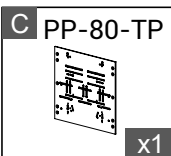
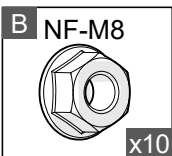
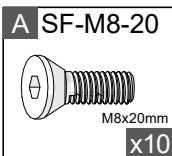


1



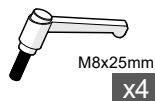
x2

2



3

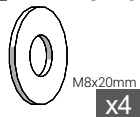
A SL-M8-25



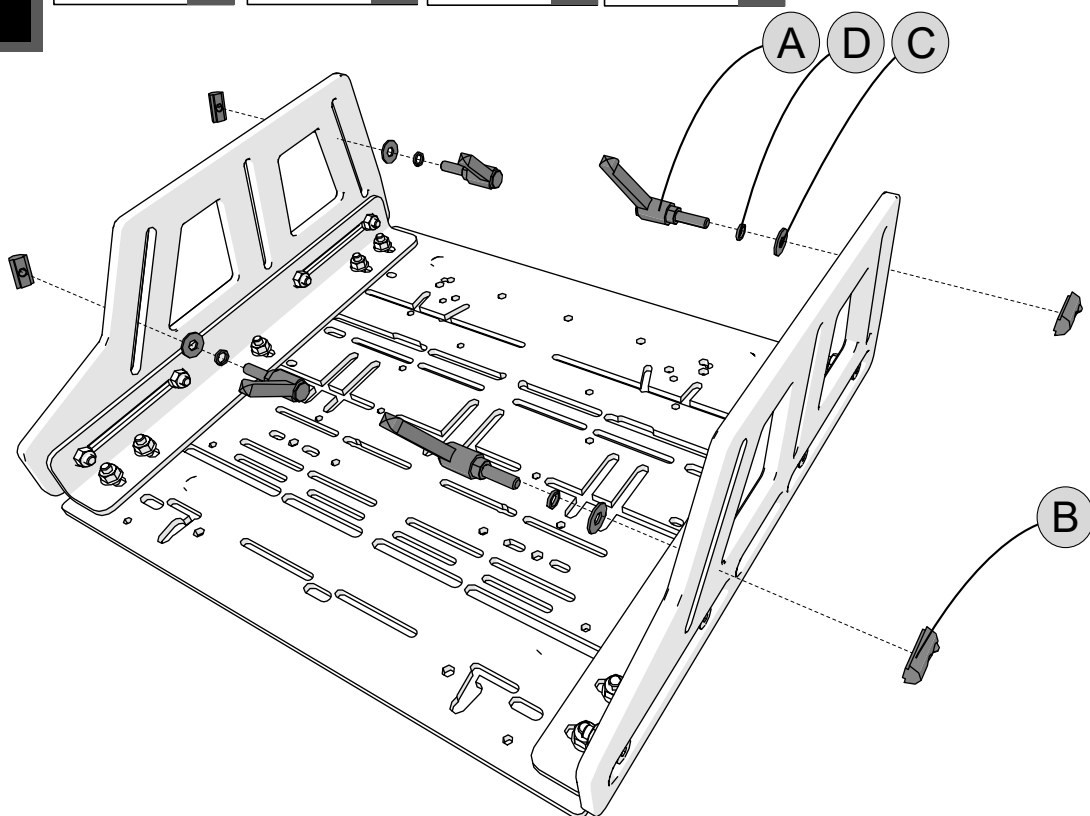
B NS-M8



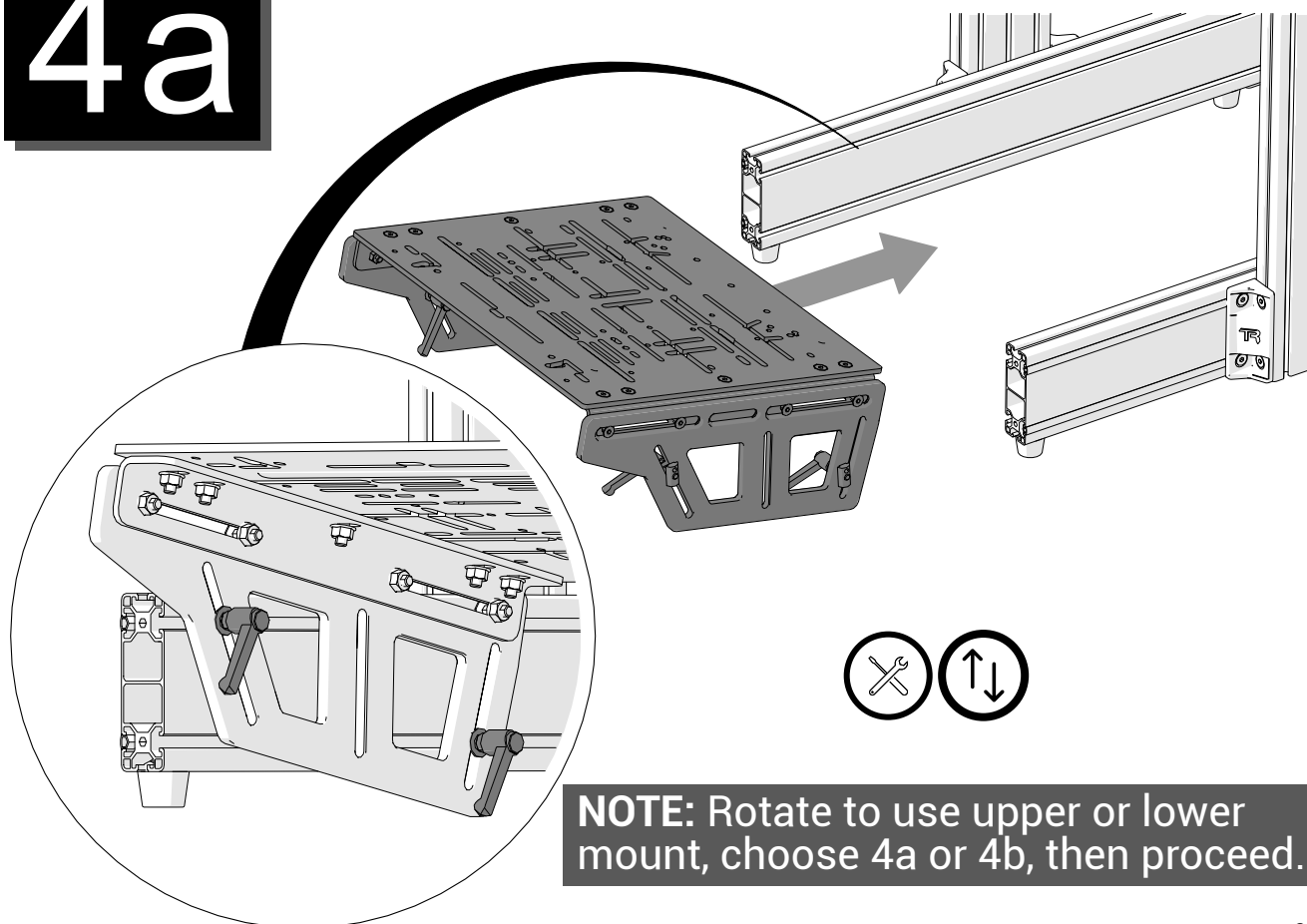
C WF-M8-20



D WL-M8

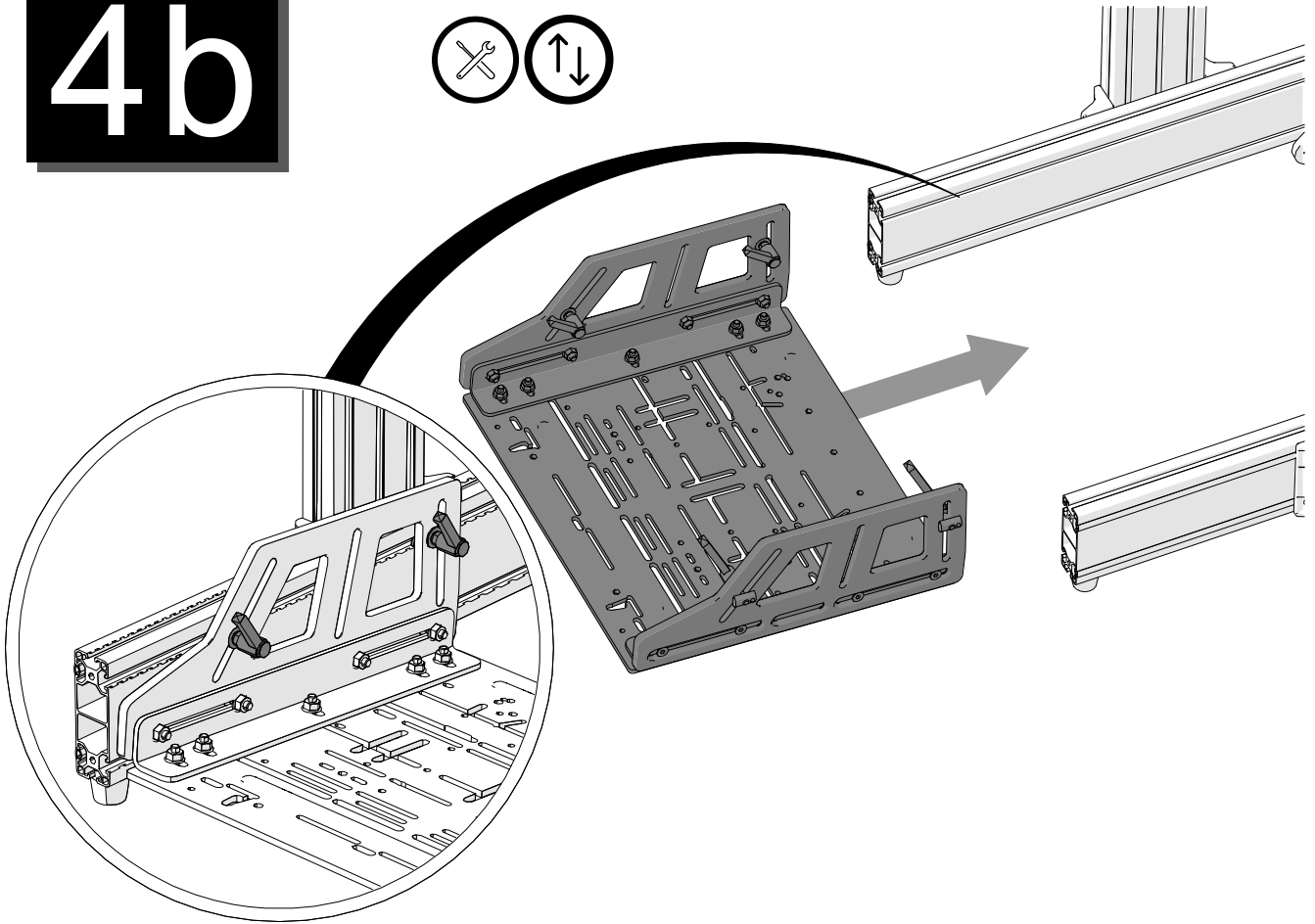
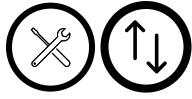


4a

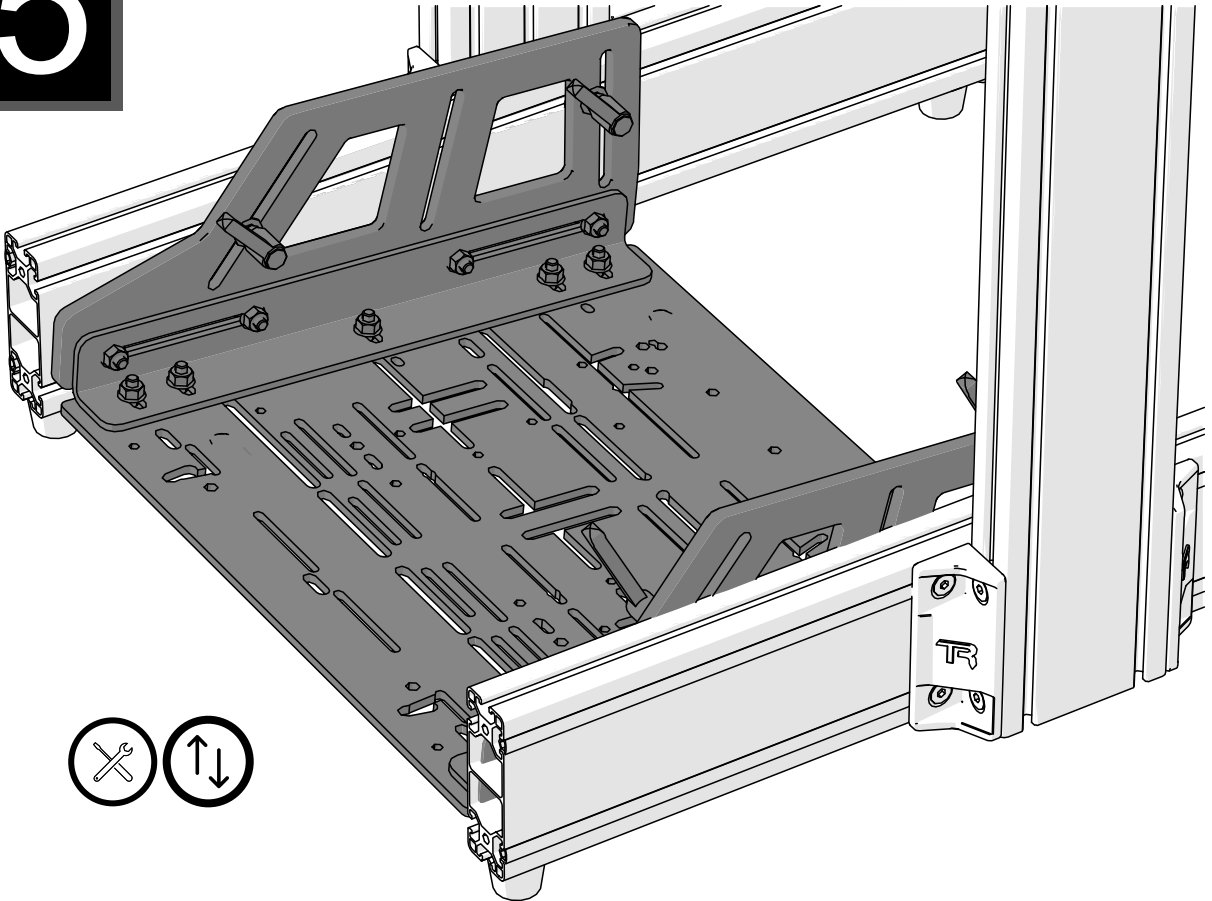


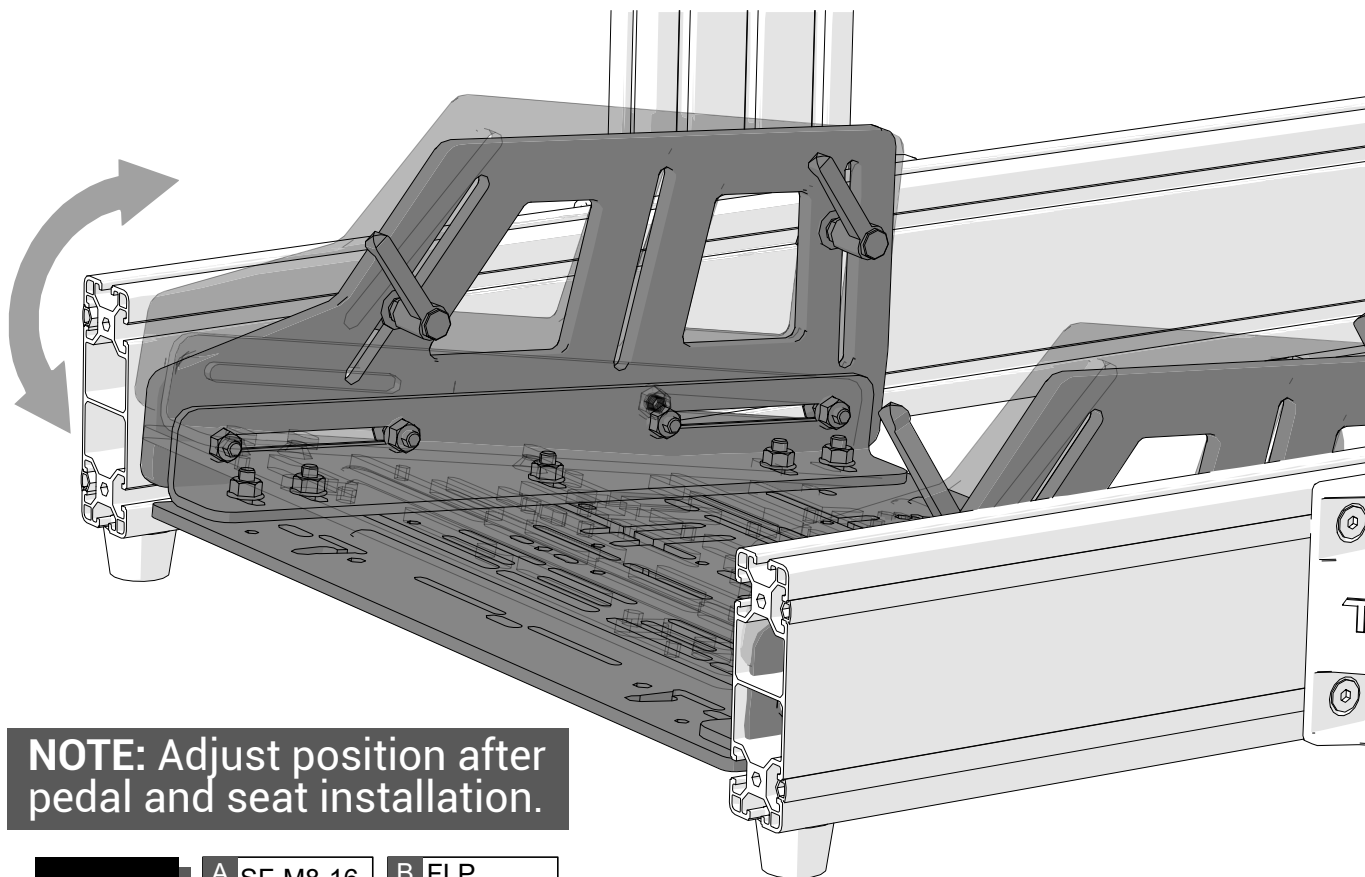
NOTE: Rotate to use upper or lower mount, choose 4a or 4b, then proceed.

4b

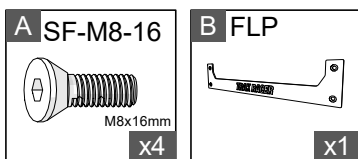


5

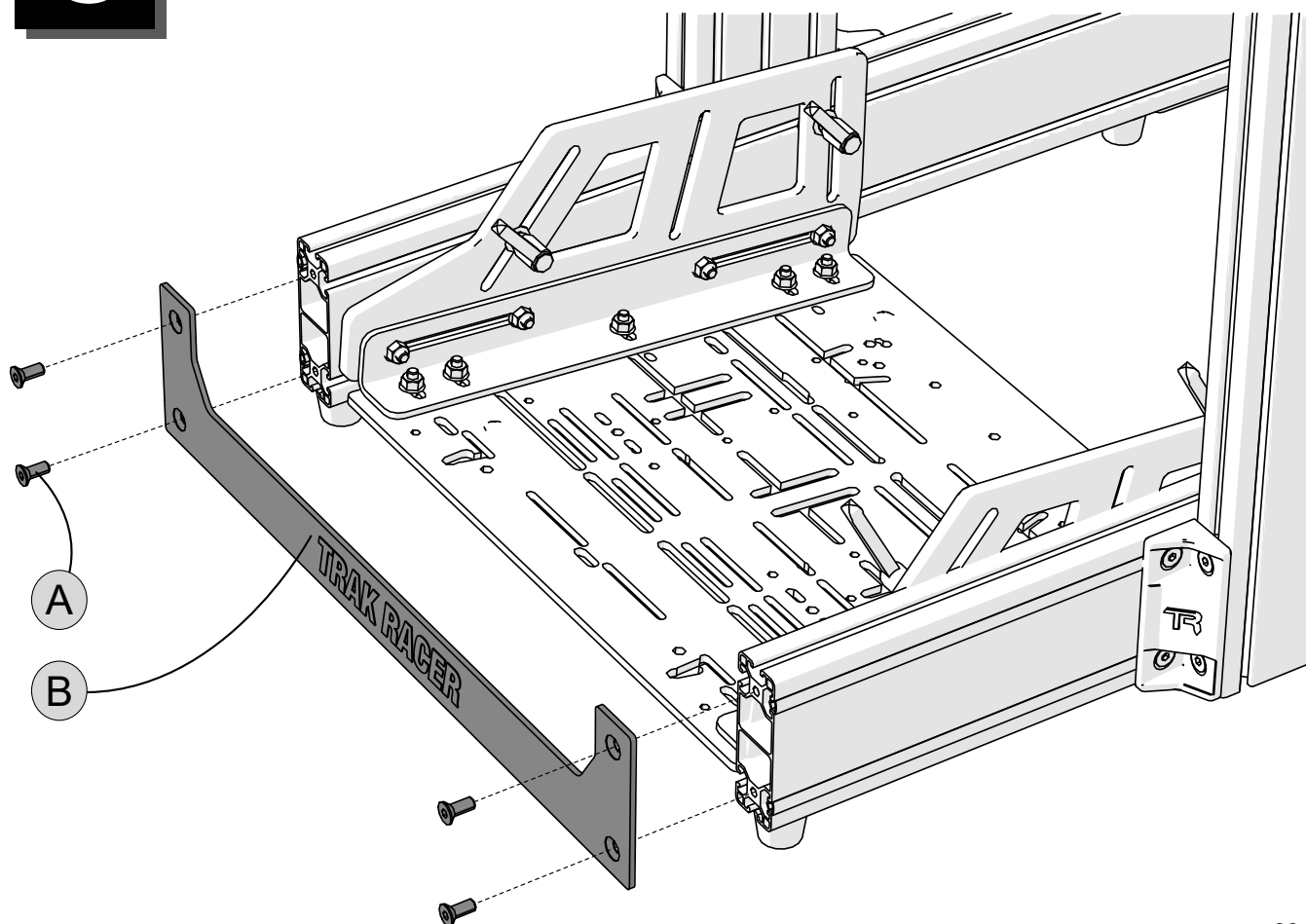




6



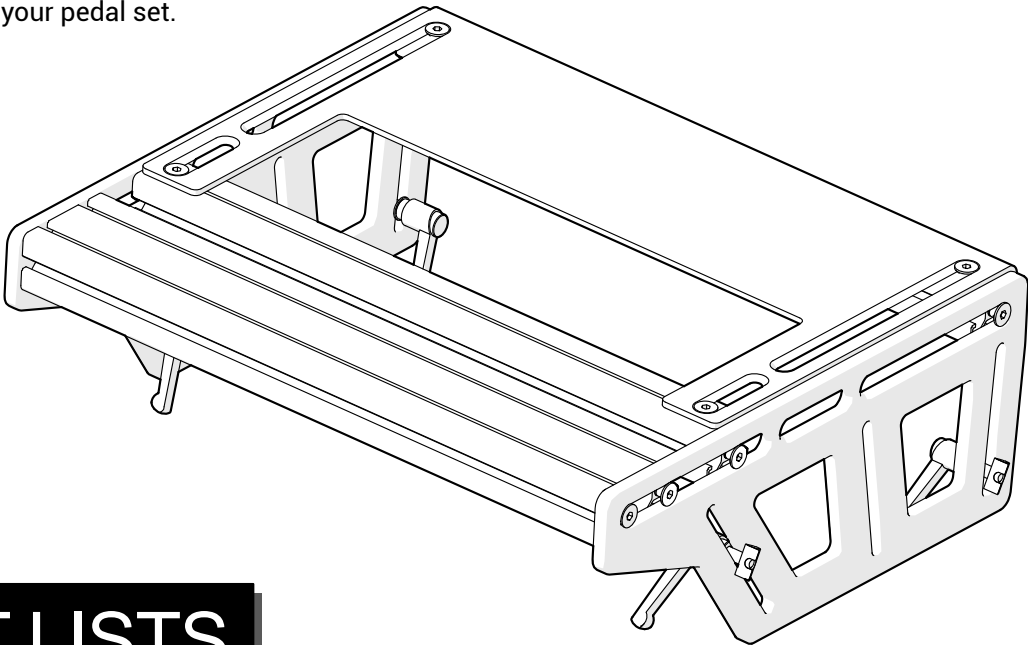
NOTE: After installing the pedal, proceed to page 33 for the wheel mount options.



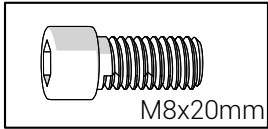
Pedal Option 2



NOTE: Hardware to attach
pedals to plate not included.
Please use hardware included
with your pedal set.



PART LISTS

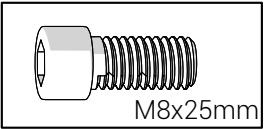


M8x20mm

M8x20 Cap Hex Screw

SH-M8-20

x8

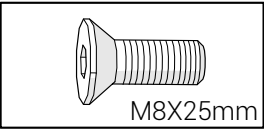


M8x25mm

M8x25 Cap Hex Screw

SH-M8-25

x4

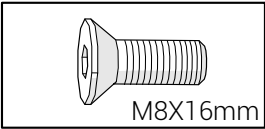


M8X25mm

M8x25 Flat Hex Screw

SF-M8-25

x8

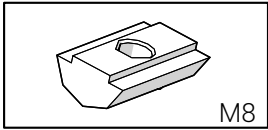


M8X16mm

M8x16 Flat Hex Screw

SF-M8-16

x8

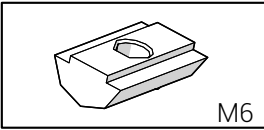


M8

M8 T-Nut

NS-M8

x12

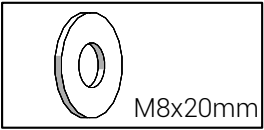


M6

M6 T-Nut

NS-M6

x12

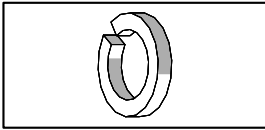


M8x20mm

M8x20 Washer (Flat)

WF-M8-20

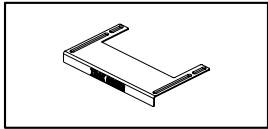
x16



M8 Lock Washer

WL-M8

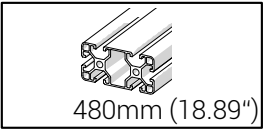
x16



Heel Plate

PP-HR-AL

x1

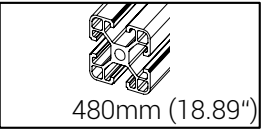


480mm (18.89")

Aluminum Profile

TR-8040-480

x1

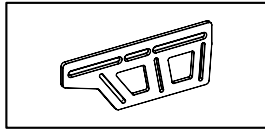


480mm (18.89")

Aluminum Profile

TR-4040-480

x2



Pedal Side Plate Mount

PP-NP

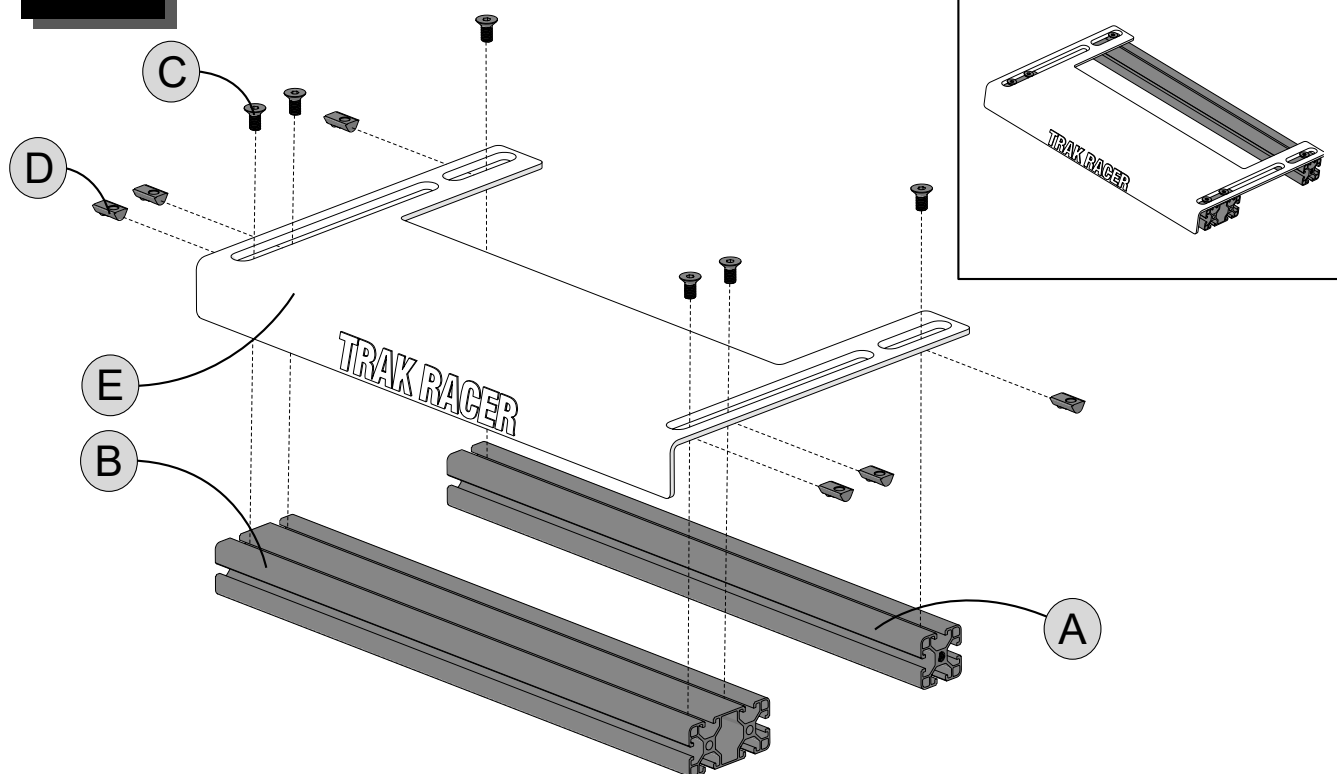
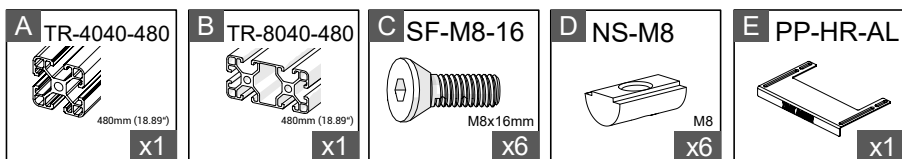
x2

* NOTE: Extra hardware may be included as spare parts

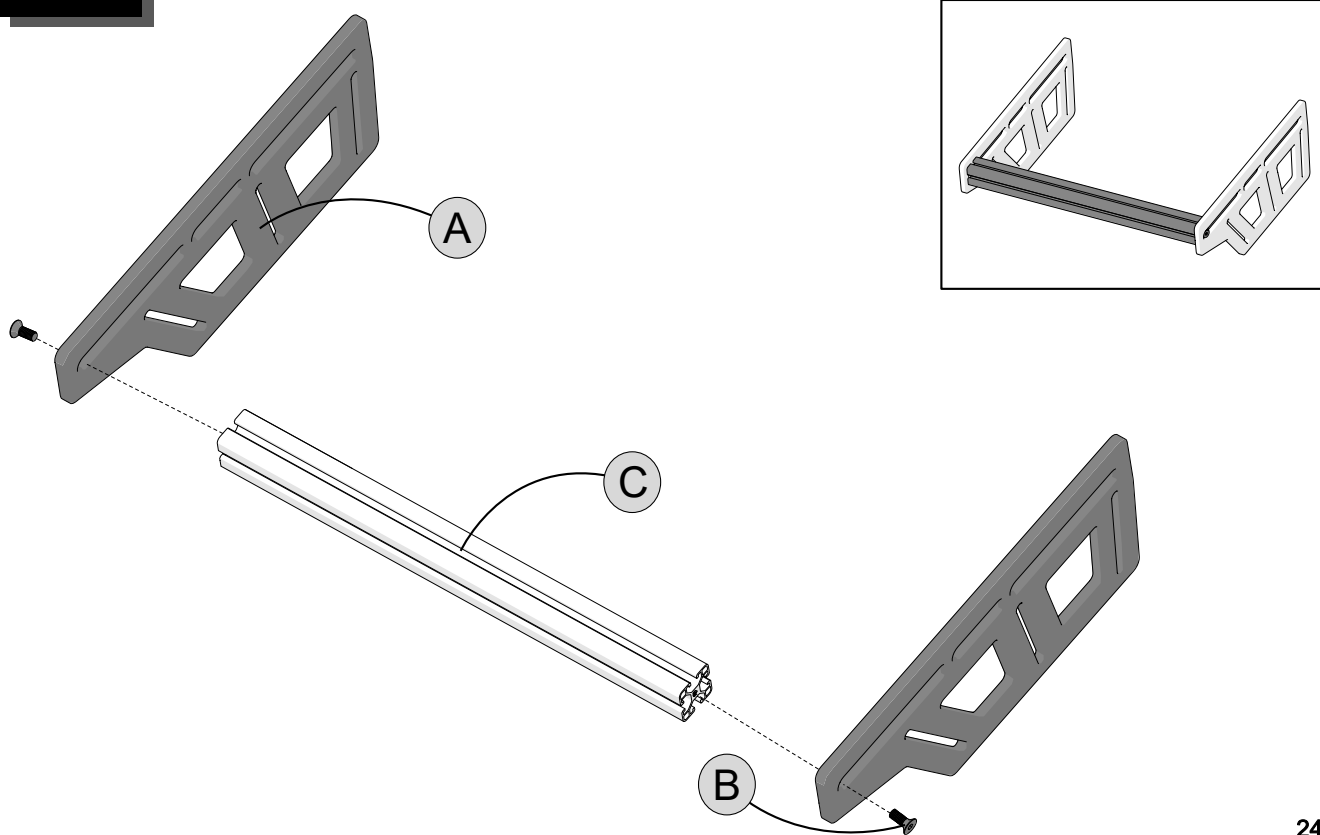
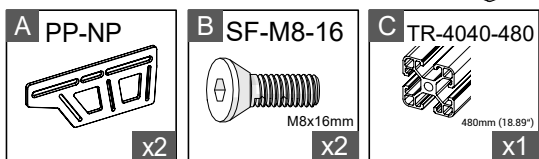
TR80-PBAL



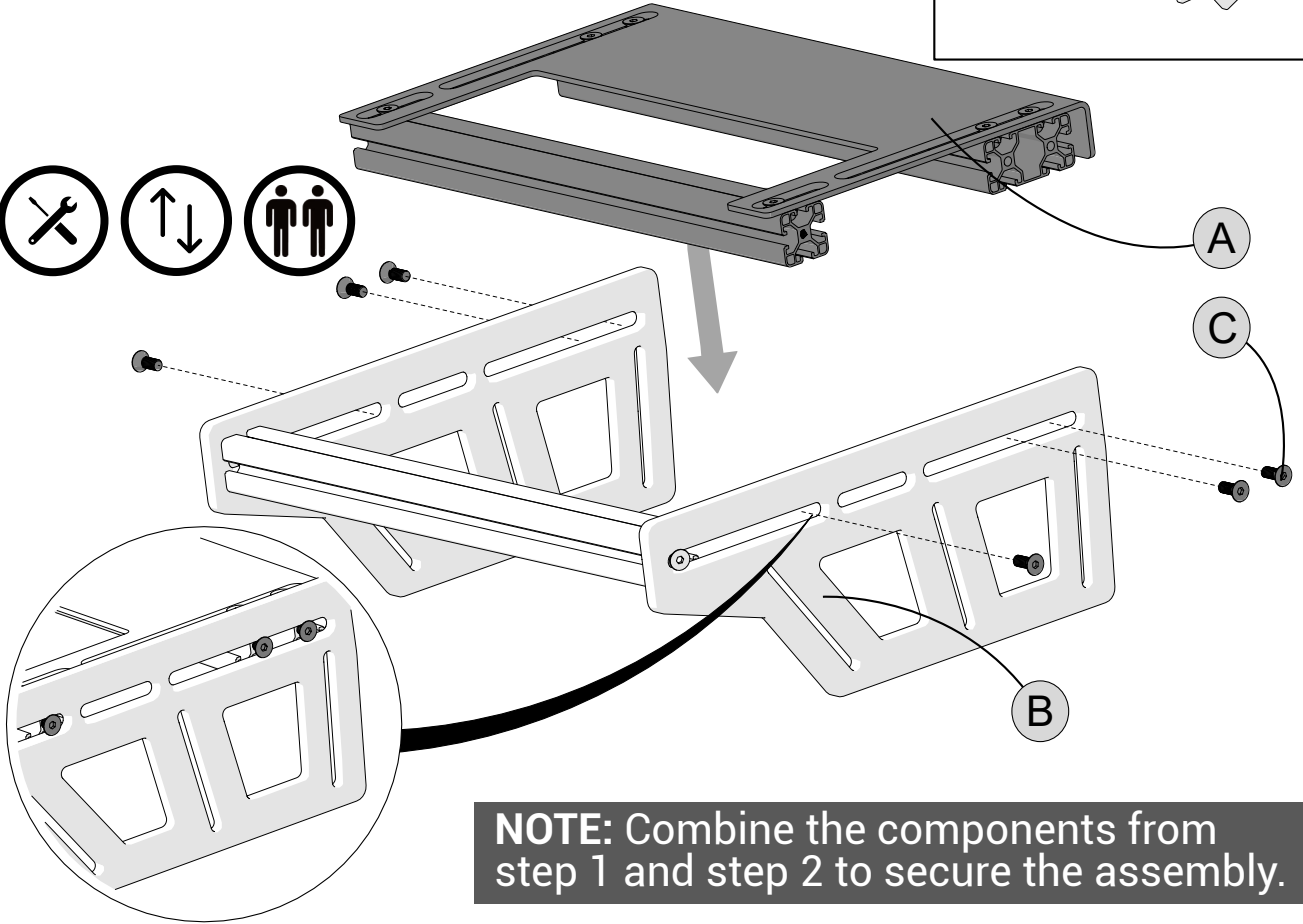
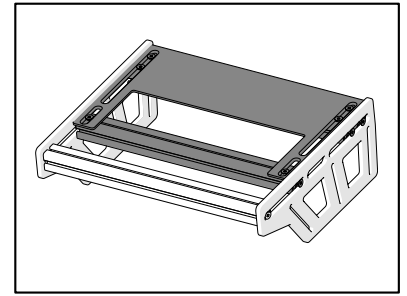
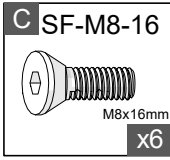
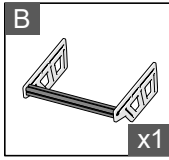
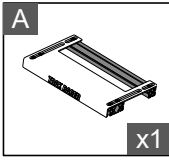
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2

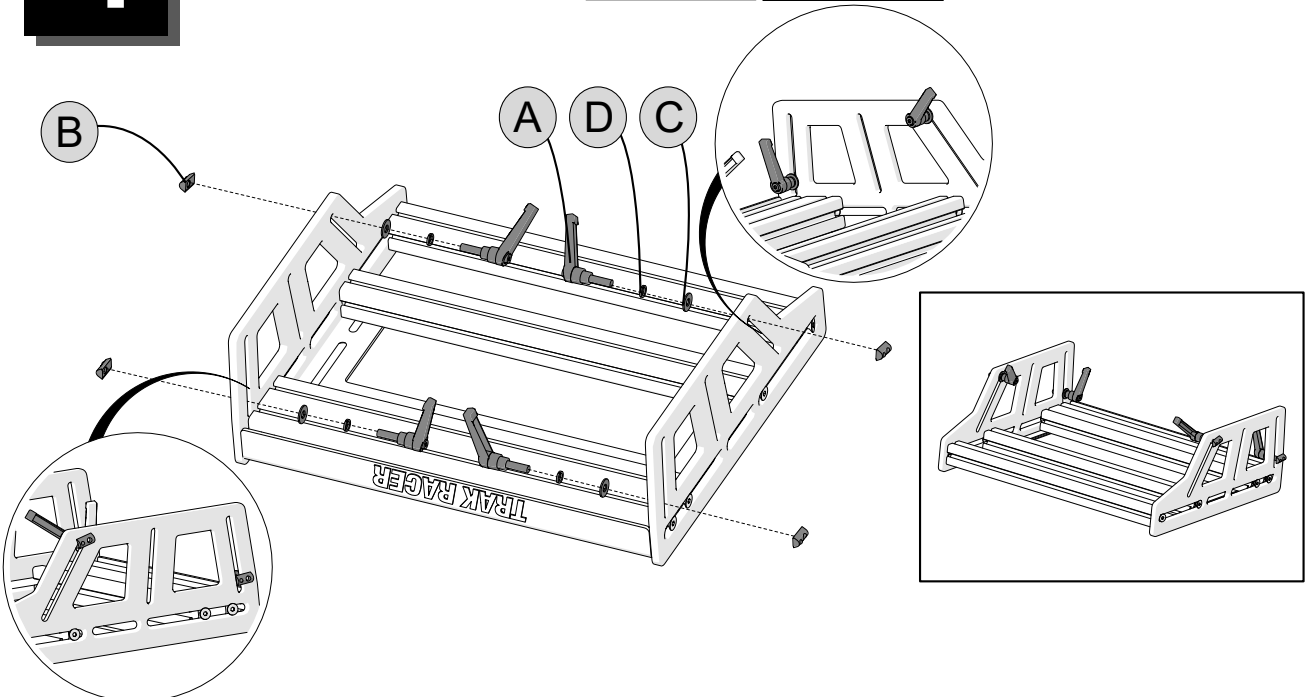
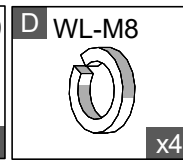
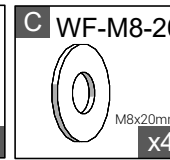
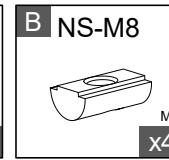
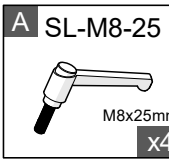


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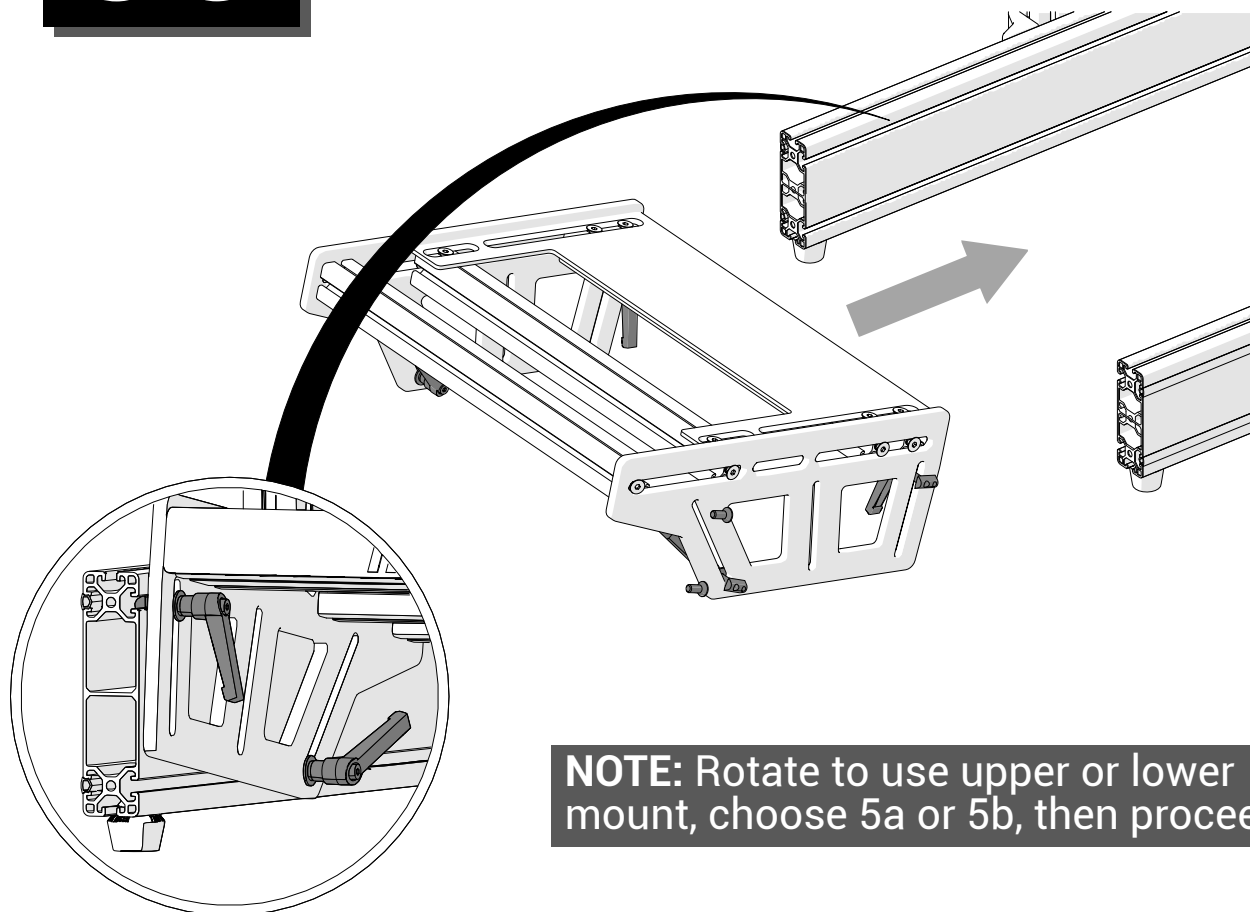
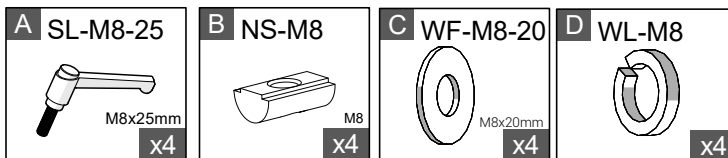


NOTE: Combine the components from step 1 and step 2 to secure the assembly.

4

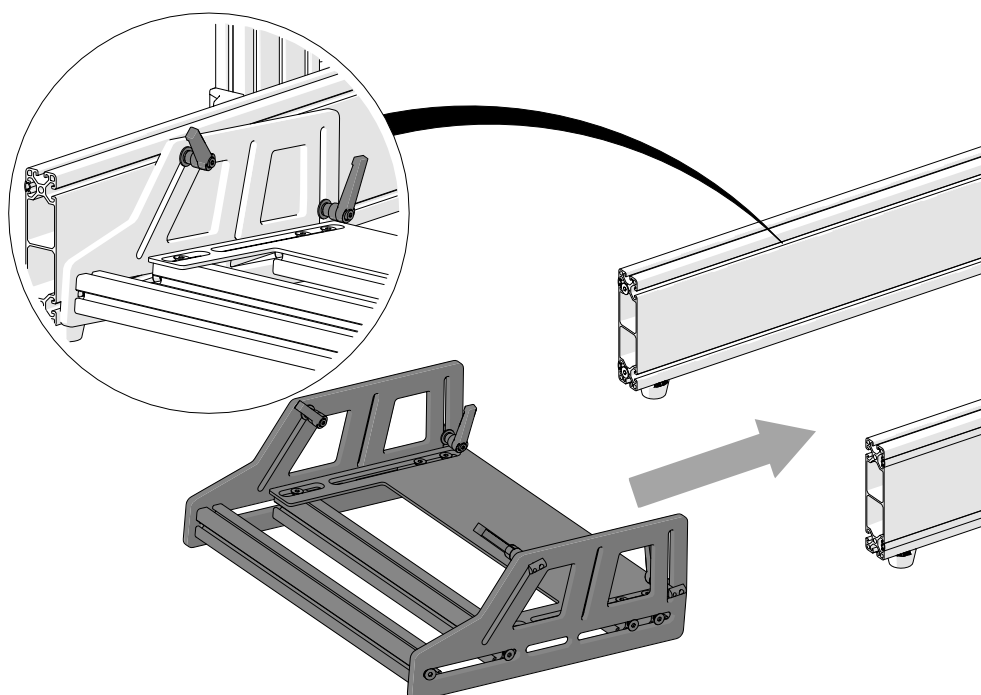
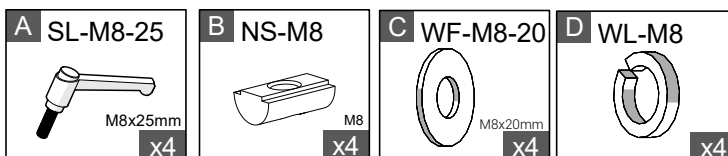


5a

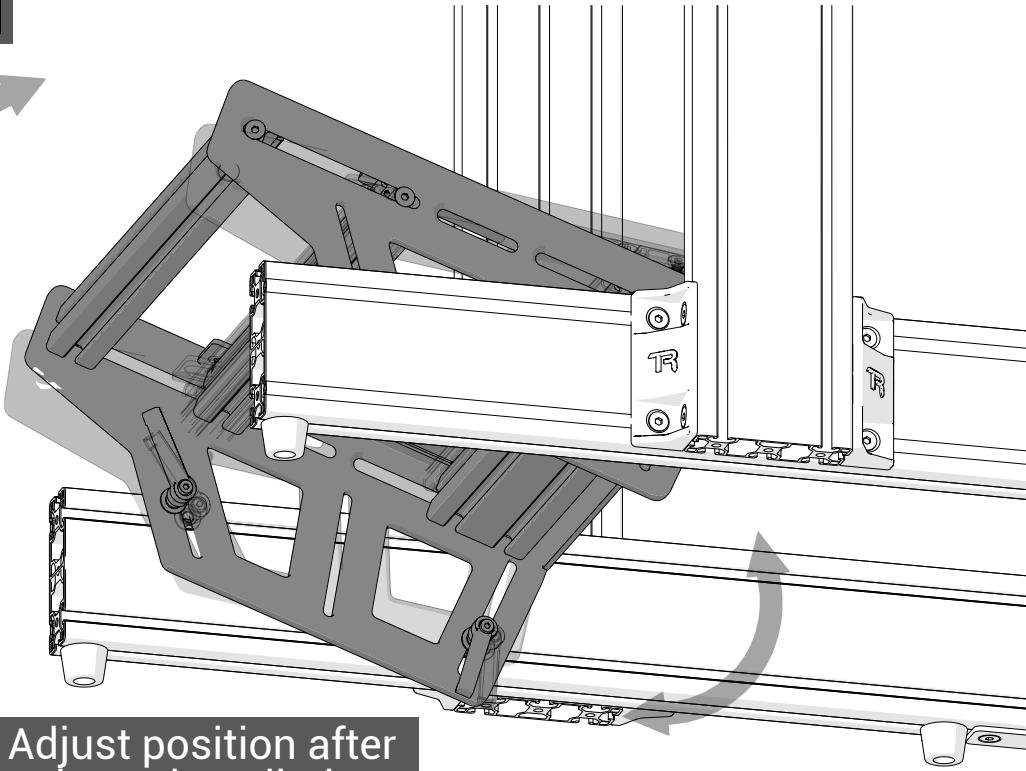


NOTE: Rotate to use upper or lower mount, choose 5a or 5b, then proceed.

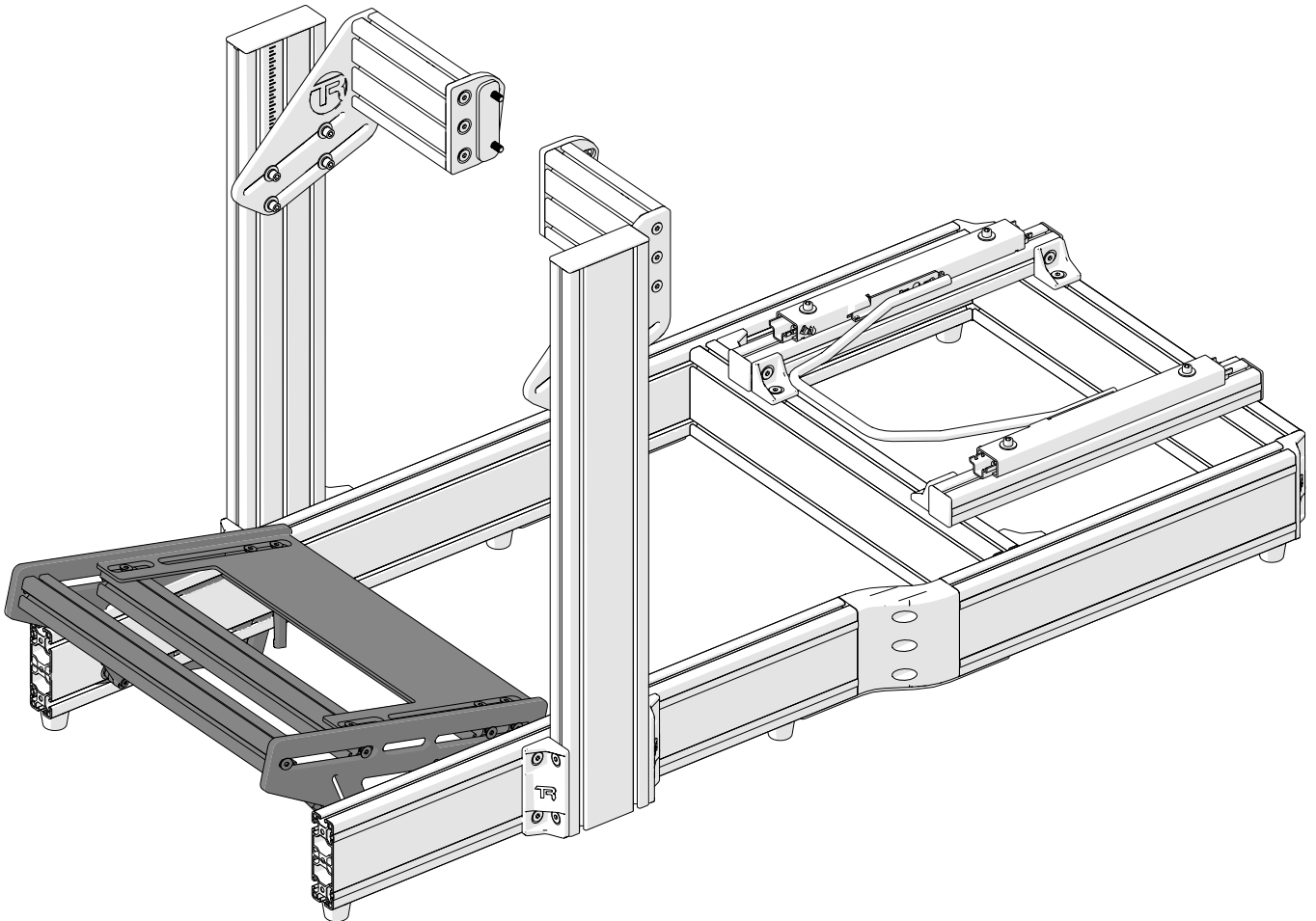
5b



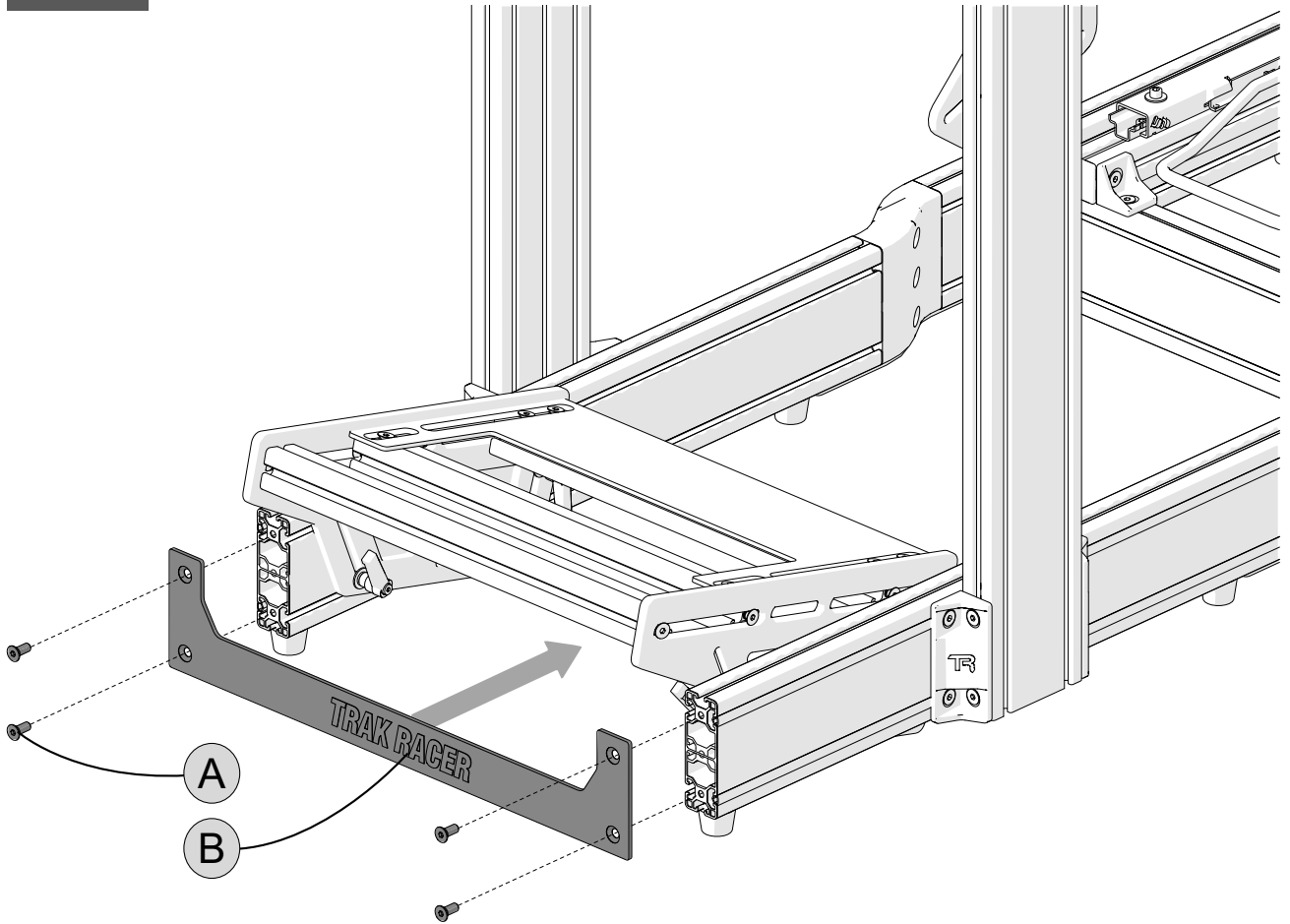
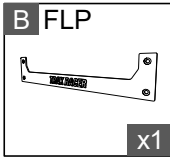
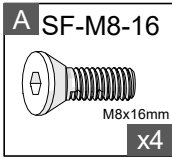
6



NOTE: Adjust position after pedal and seat installation.



7

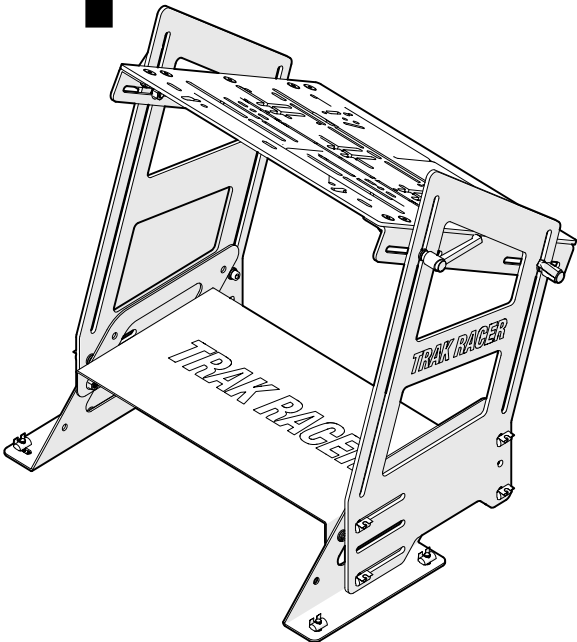


NOTE: After installing the pedal, proceed to page 33 for the wheel mount options.

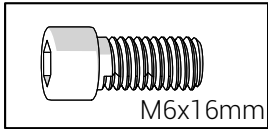
Pedal Option 3



NOTE: Hardware to attach pedals to plate not included. Please use hardware included with your pedal set.



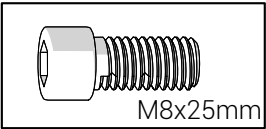
PART LISTS



M6x16mm

M6x16 Cap Hex Screw

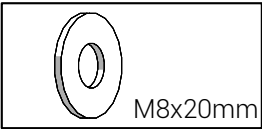
SH-M6-16 x16



M8x25mm

M8x25 Cap Hex Screw

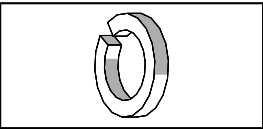
SH-M8-25 x16



M8x20mm

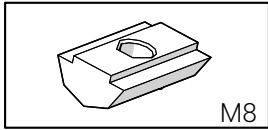
M8x20 Washer (Flat)

WF-M8-20 x32



M8 Lock Washer

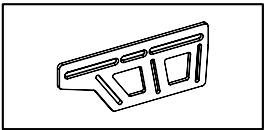
WL-M8 x32



M8

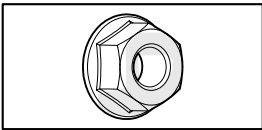
M8 T-Nut

NS-M8 x4



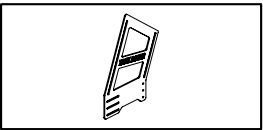
Pedal Side Plate Mount

PP-NP x2



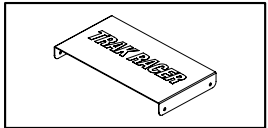
M8 Flange Nut

NF-M8 x22



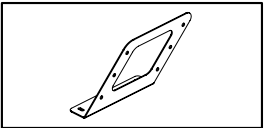
Hybrid Pedal Side Plate 1

PP-IN-BR x2



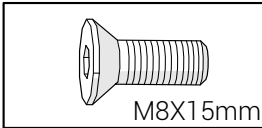
Hybrid Heel Plate

PP-IN-FR x1



Hybrid Pedal Side Plate 2

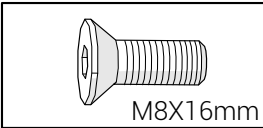
PP-IN-SM x2



M8X15mm

M8x15 Flat Hex Screw

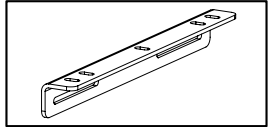
SF-M8-15 x4



M8X16mm

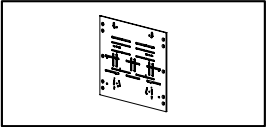
M8x16 Flat Hex Screw

SF-M8-16 x14



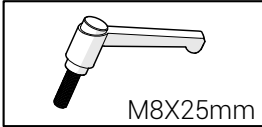
Pedal Plate Connector

PP-NP-LB x2



Pedal Plate

PP-80-TP x1



M8X25mm

M8x25 Hex Screw with Handle

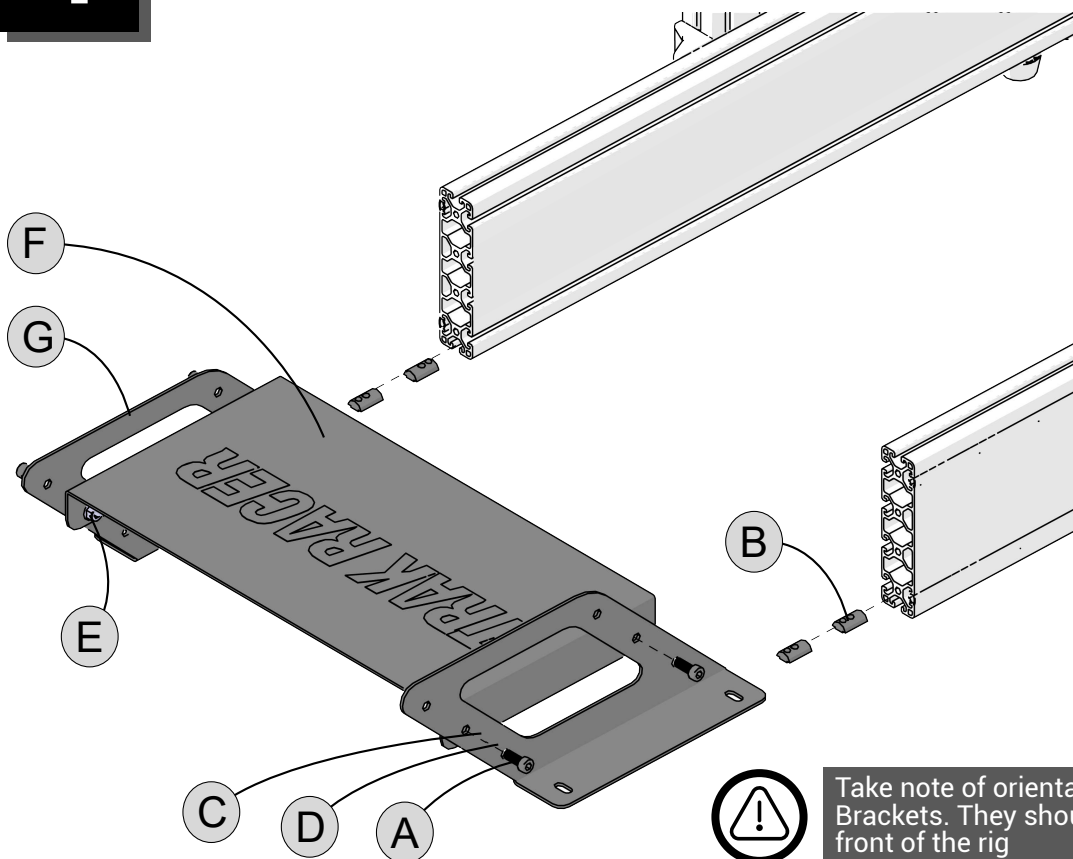
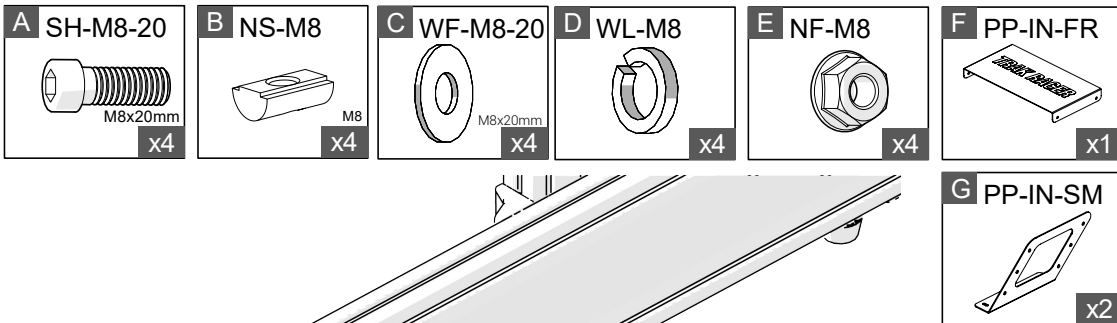
SL-M8-25 x4

* NOTE: Extra hardware may be included as spare parts

TR80-HYPL

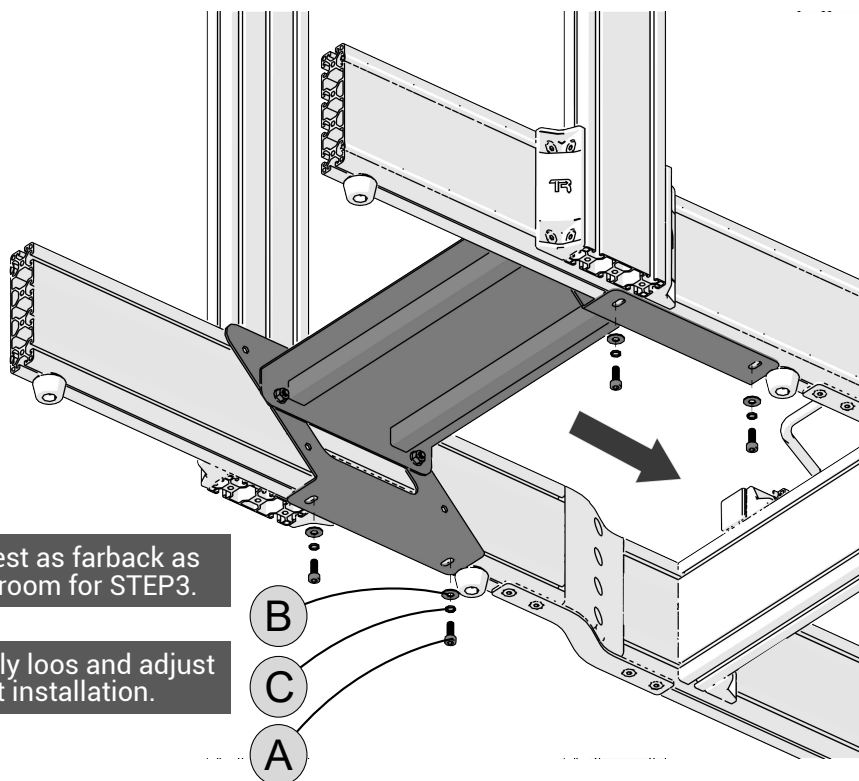


1



Take note of orientation of PP-IN-SM Brackets. They should slope towards front of the rig

2

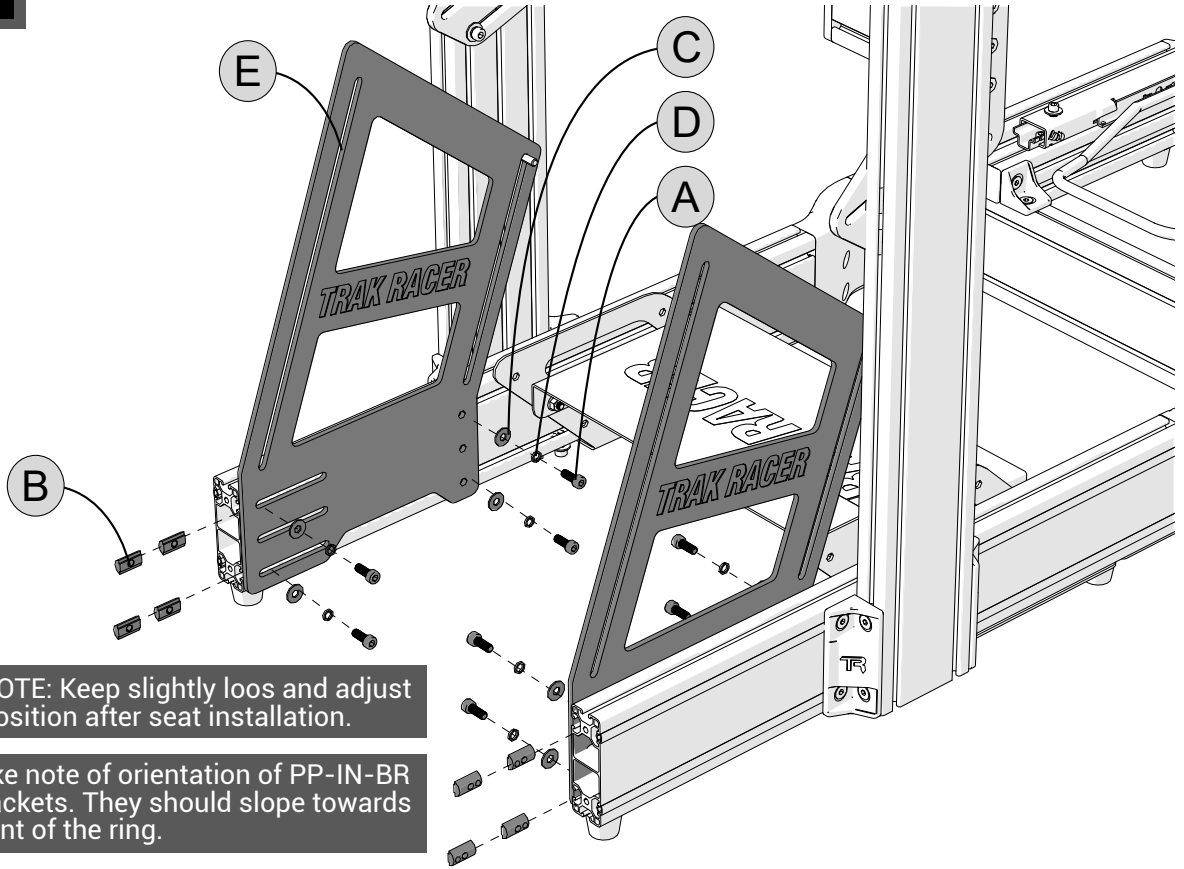
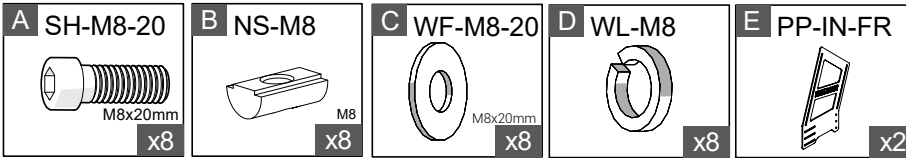


NOTE: Push footrest as far back as Possible to make room for STEP3.



NOTE: Keep slightly loos and adjust Position after seat installation.

3

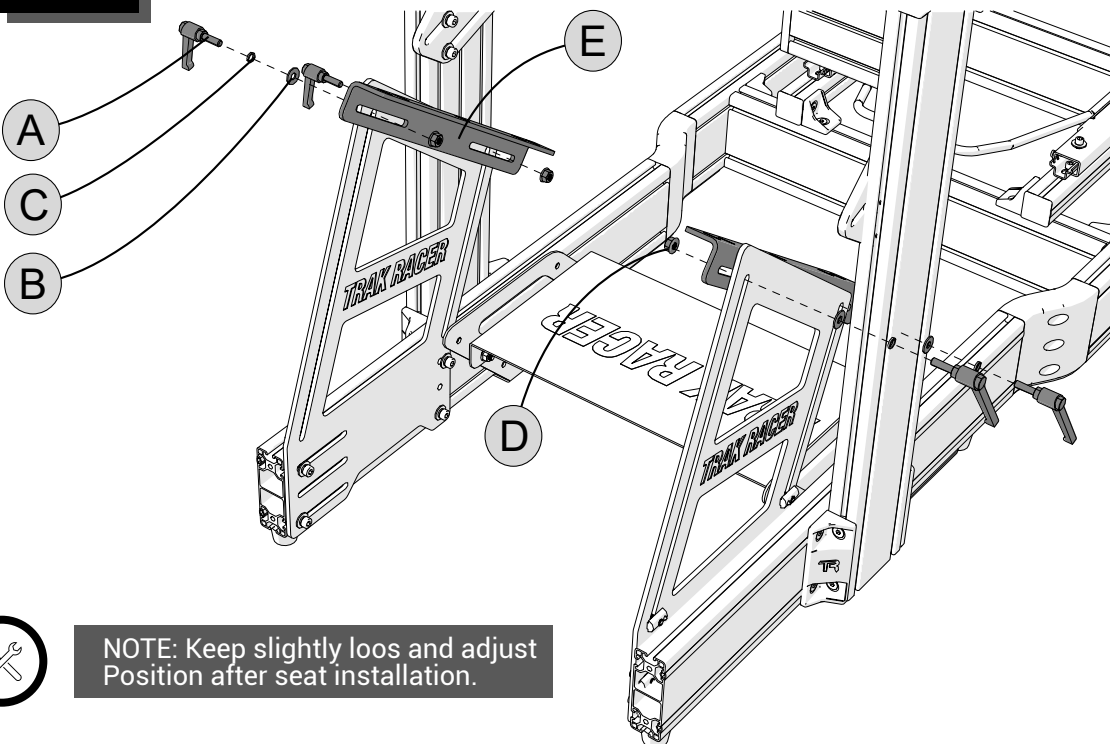
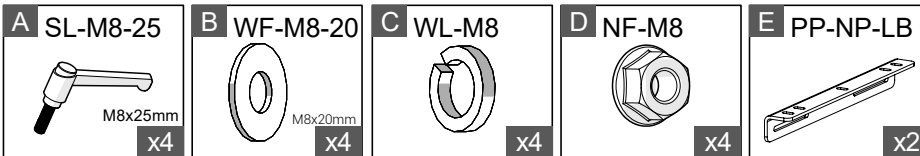


NOTE: Keep slightly loos and adjust Position after seat installation.



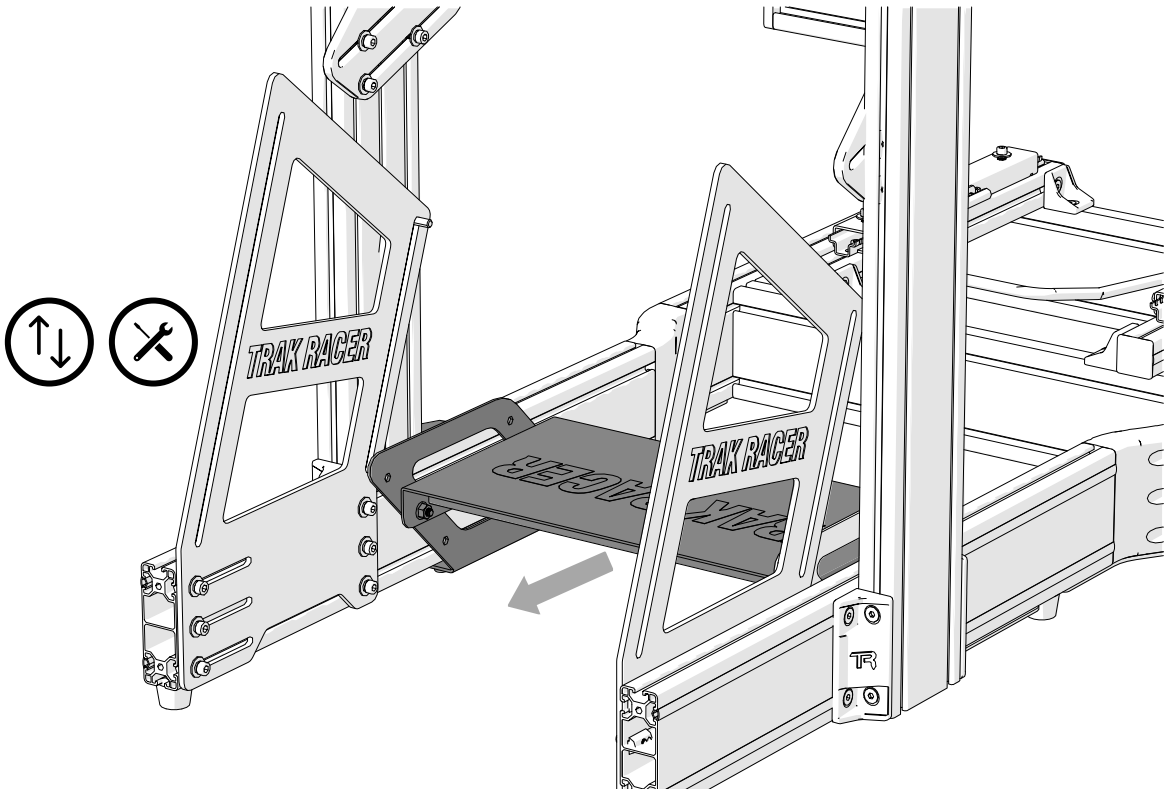
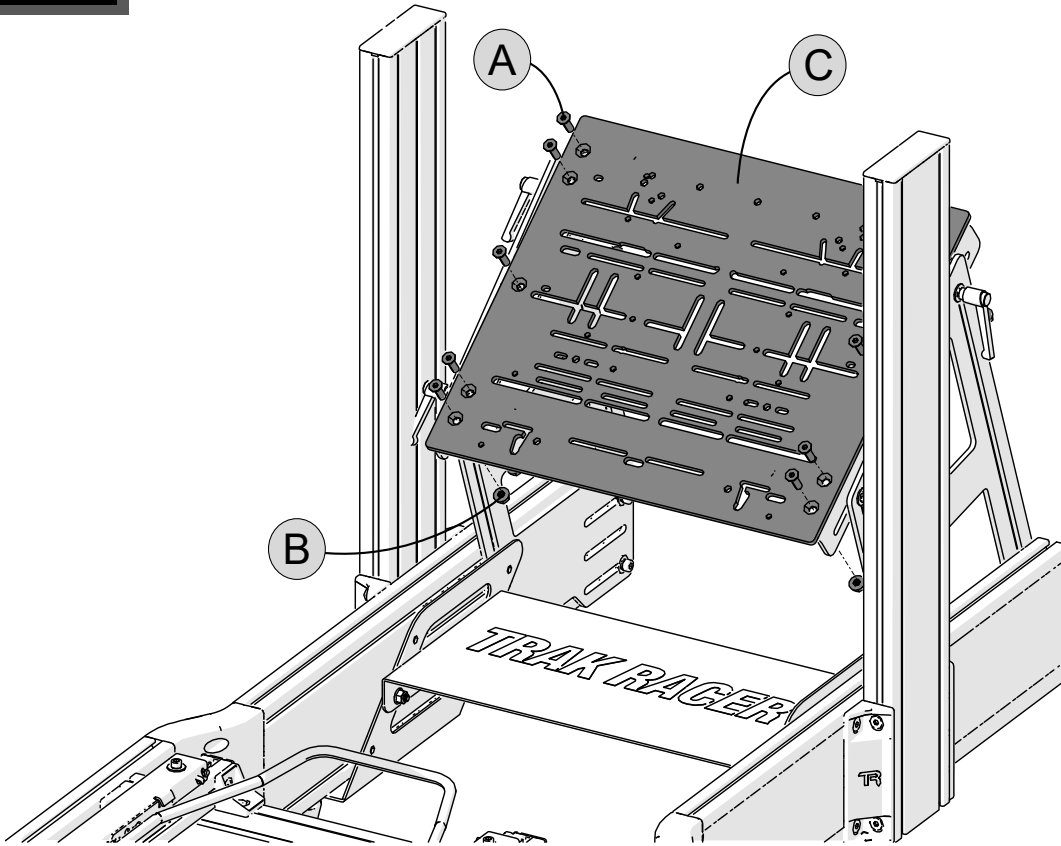
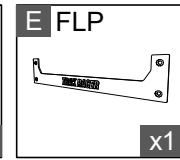
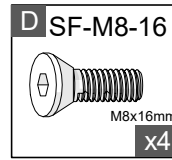
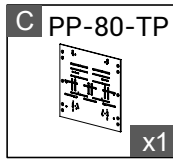
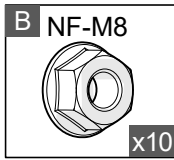
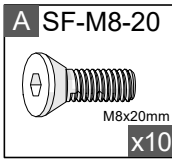
Take note of orientation of PP-IN-BR Brackets. They should slope towards Front of the ring.

4



NOTE: Keep slightly loos and adjust Position after seat installation.

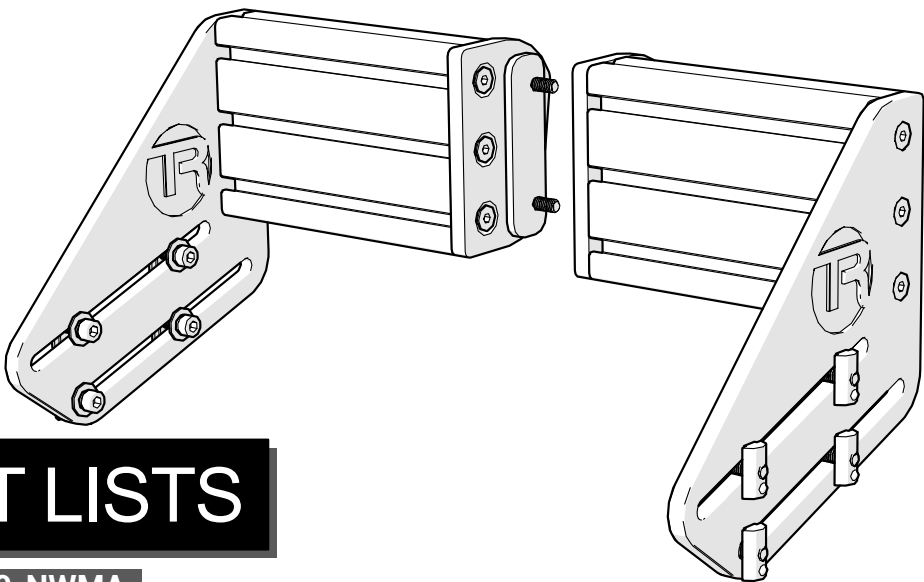
5



NOTE: After installing the pedal, proceed to page 33 for the wheel mount options.

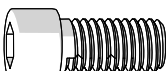
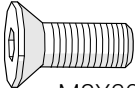
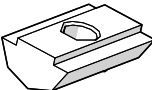
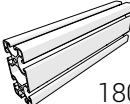
Wheel Mount Option 1

Fanatec Direct Drive Mount



PART LISTS

BOX #: TR80-NWMA

 M8x25mm	 M8X20mm	 M8x20mm	
M8x25 Cap Hex Screw	M8x20 Flat Hex Screw	M8x20 Washer (Flat)	M8 Lock Washer
SH-M8-25	x12	SF-M8-20	x12
WF-M8-20	x8	WL-M8	x8
 M8			
M8 T-Nut	Wheel Mount Spacer	Wheel Mount Outer Plate	Wheel Mount Inner Plate
NS-M8	x8	WM-TR1-FN	x2
		WM-TR1-PP	x2
		WM-TR1-WP	x2
 180mm (7")			

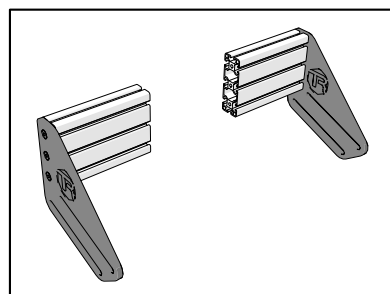
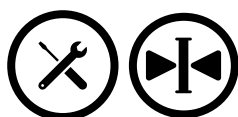
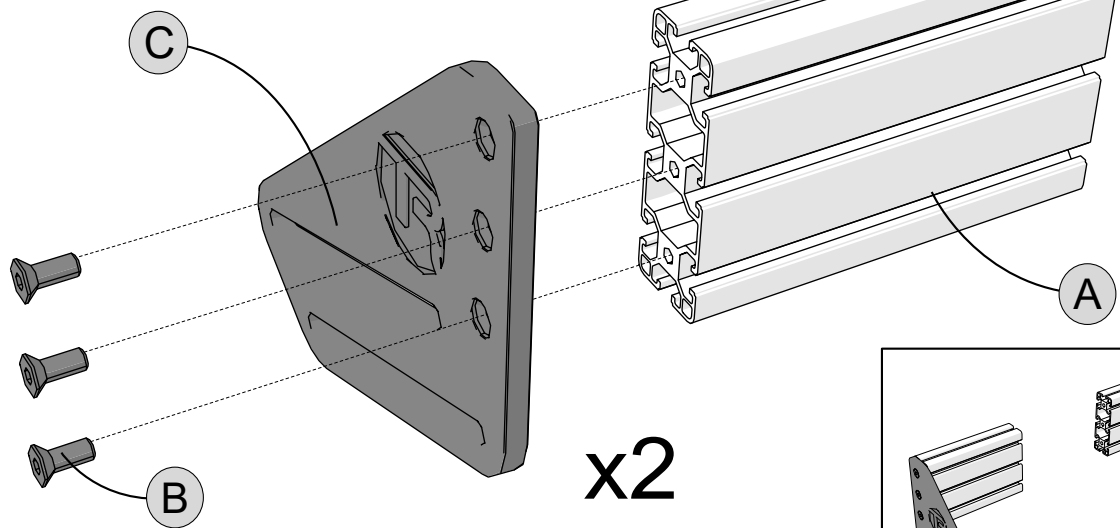
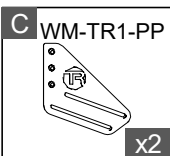
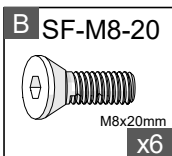
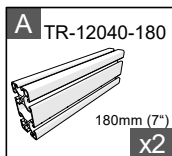
Aluminum Profile

TR-12040-180 x2

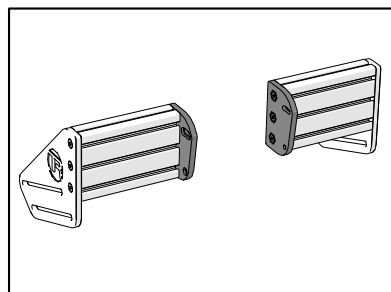
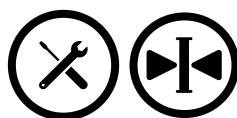
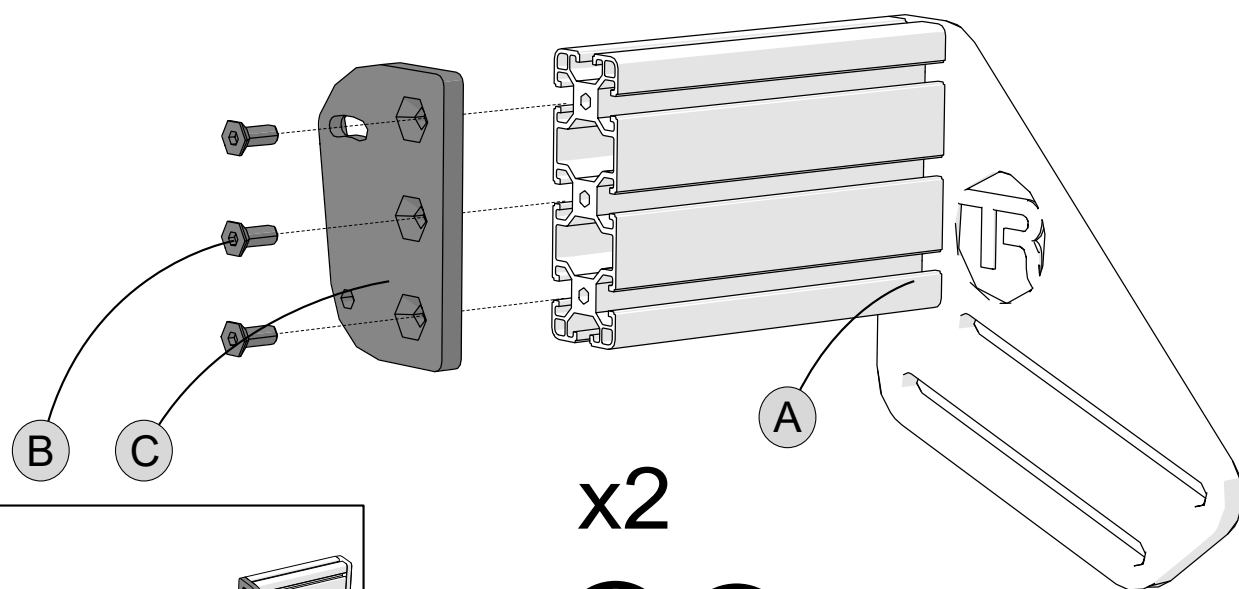
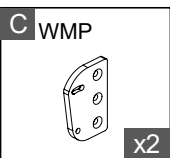
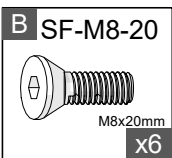
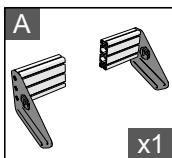
* **NOTE:** Extra hardware may be included as spare parts

TR80-NWMA

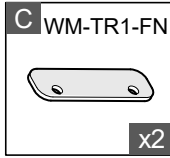
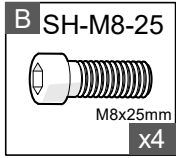
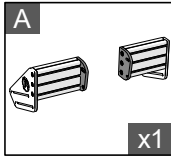
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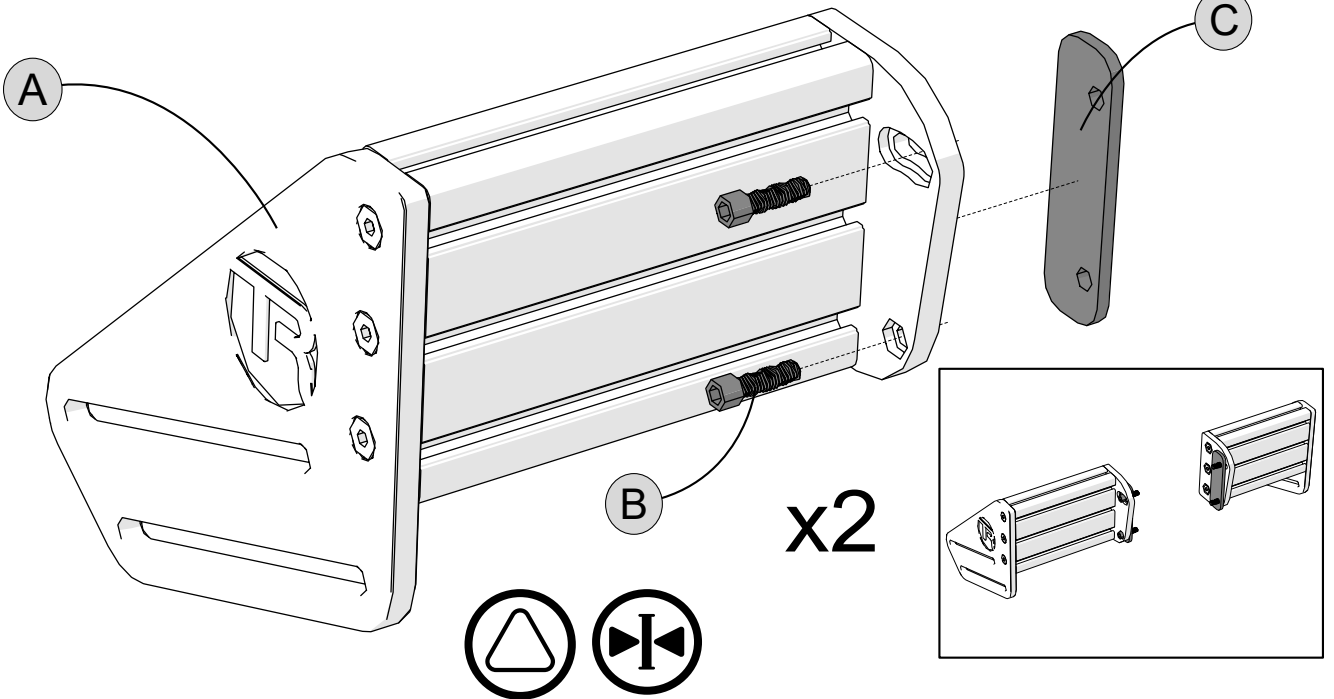
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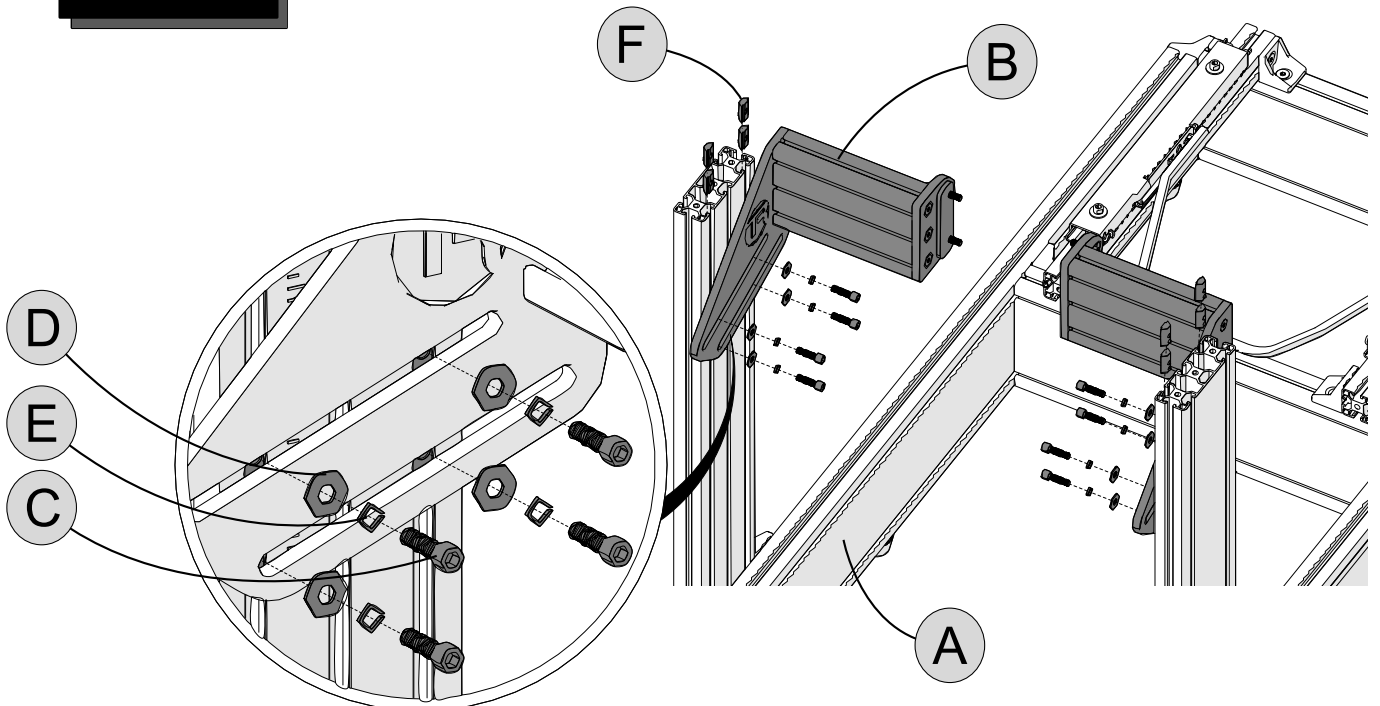
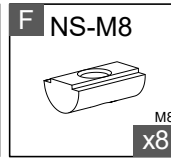
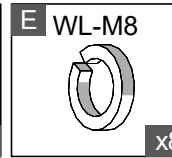
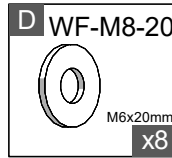
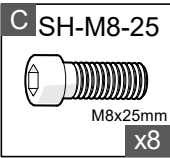
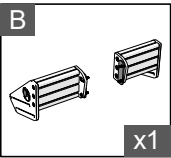
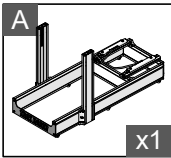
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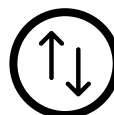
Note: Thread screws just enough to hold WM-TR1-FN in place so screws do not protrude past WM-TR1-FN plate.

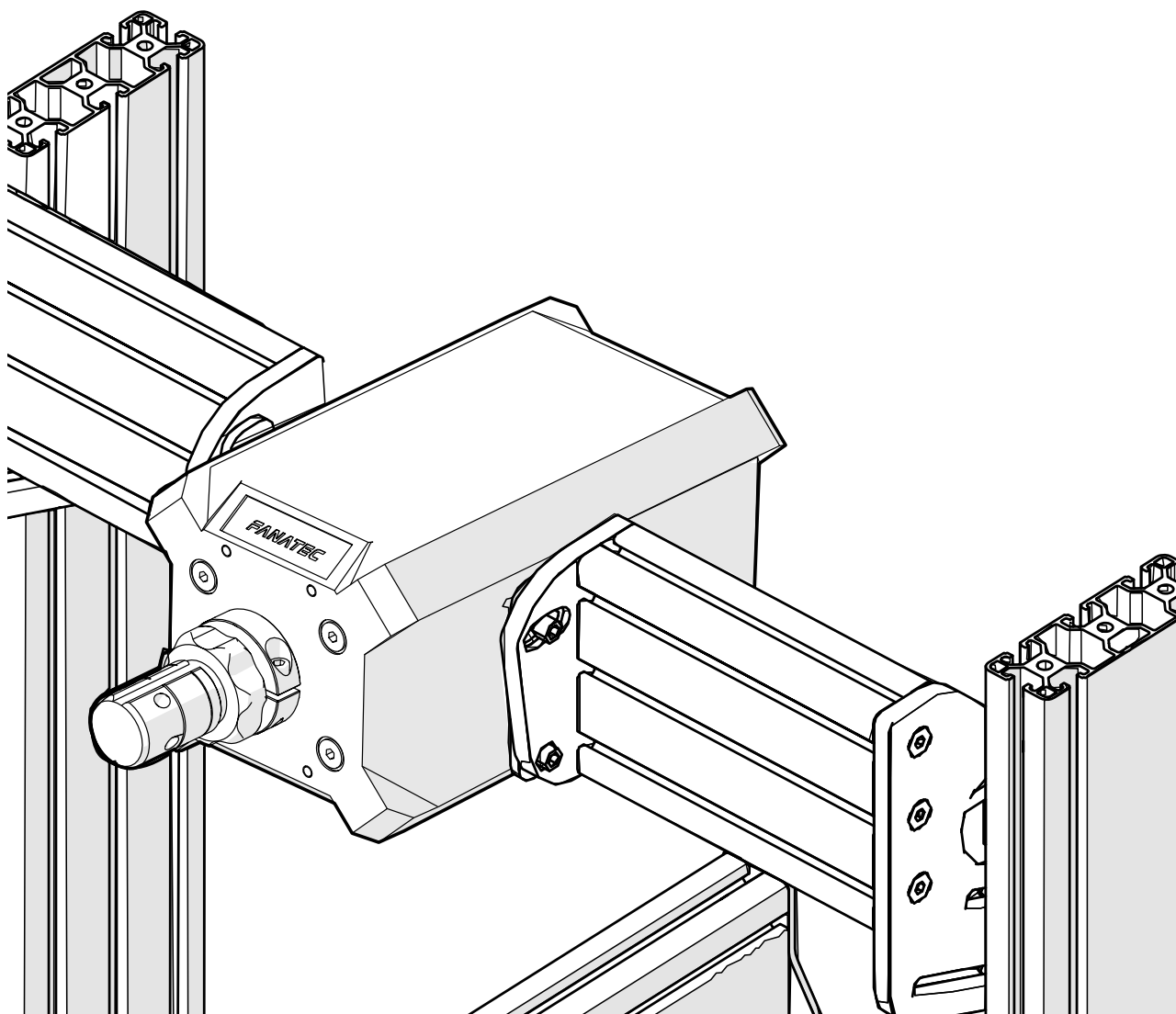


4



NOTE: Adjust position after wheelbase and seat installation





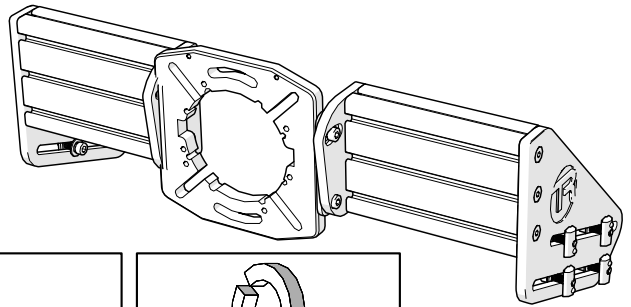
Note: For Fanatec CSL DD
use WM-TR1-FN x 4

NOTE: After installing the pedal, proceed
to page 49 for the shifter options.

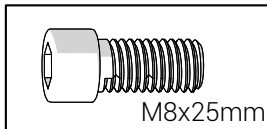
Wheel Mount Option 2

Universal Direct Drive Mount

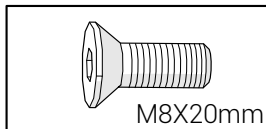
PART LISTS



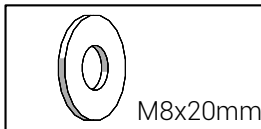
BOX #: TR80-NWMA



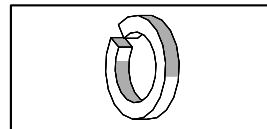
M8x25mm



M8x20mm



M8x20mm



M8x25 Cap Hex Screw

M8x20 Flat Hex Screw

M8x20 Washer (Flat)

M8 Lock Washer

SH-M8-25

x12

SF-M8-20

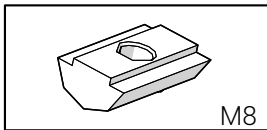
x12

WF-M8-20

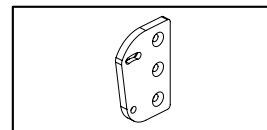
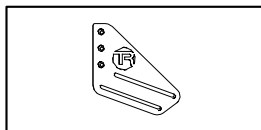
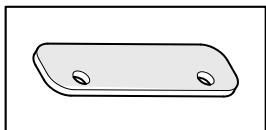
x8

WL-M8

x8



M8



M8 T-Nut

Wheel Mount Spacer

Wheel Mount Outer Plate

Wheel Mount Inner Plate

NS-M8

x8

WM-TR1-FN

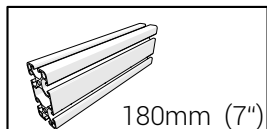
x2

WM-TR1-PP

x2

WM-TR1-WP

x2



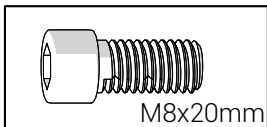
180mm (7")

Aluminum Profile

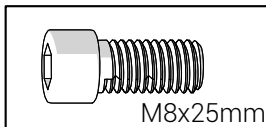
TR-12040-180

x2

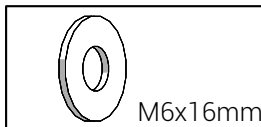
BOX #: TR80-NWMDD



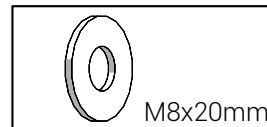
M8x20mm



M8x25mm



M6x16mm



M8x20mm

M8x20 Cap Hex Screw

M8x25 Cap Hex Screw

M6x16 Washer (Flat)

M8x20 Washer (Flat)

SH-M8-20

x4

SH-M8-25

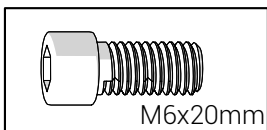
x12

WF-M6-16

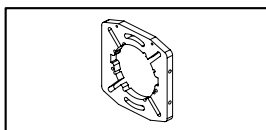
x2

WF-M8-20

x4



M6x20mm



M6x20 Cap Hex Screw

Wheel Front Mount

SH-M6-20

x2

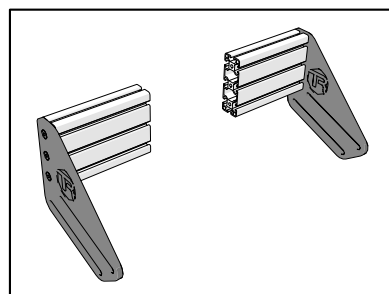
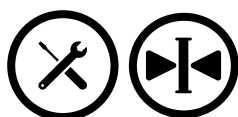
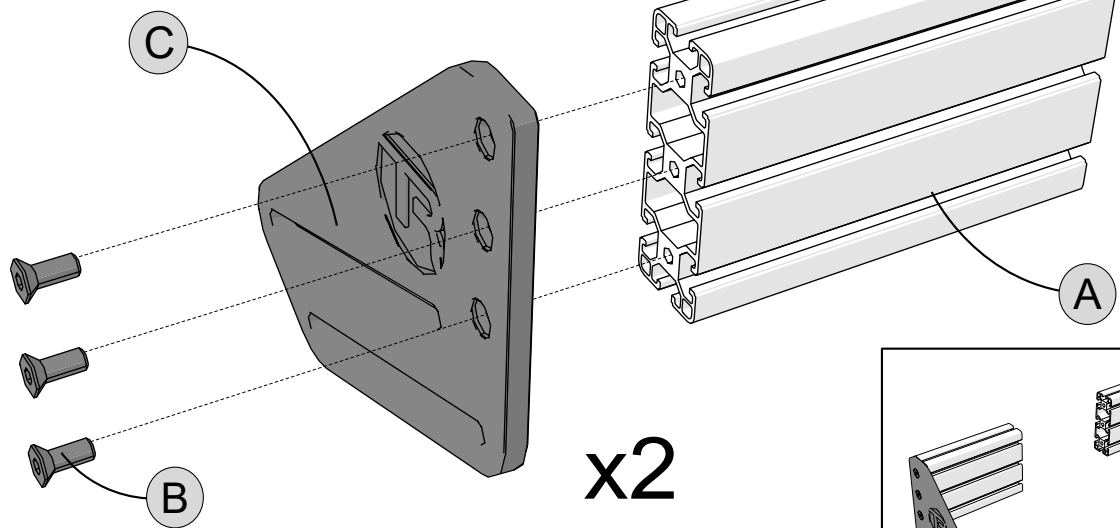
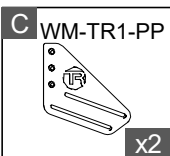
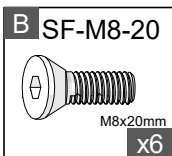
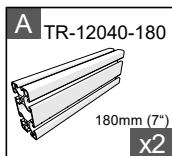
WM-DD

x1

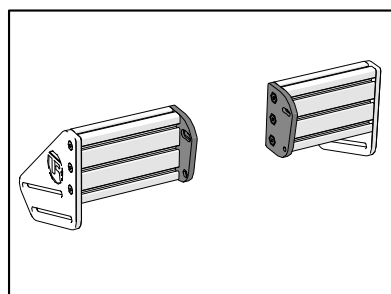
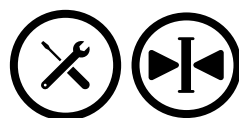
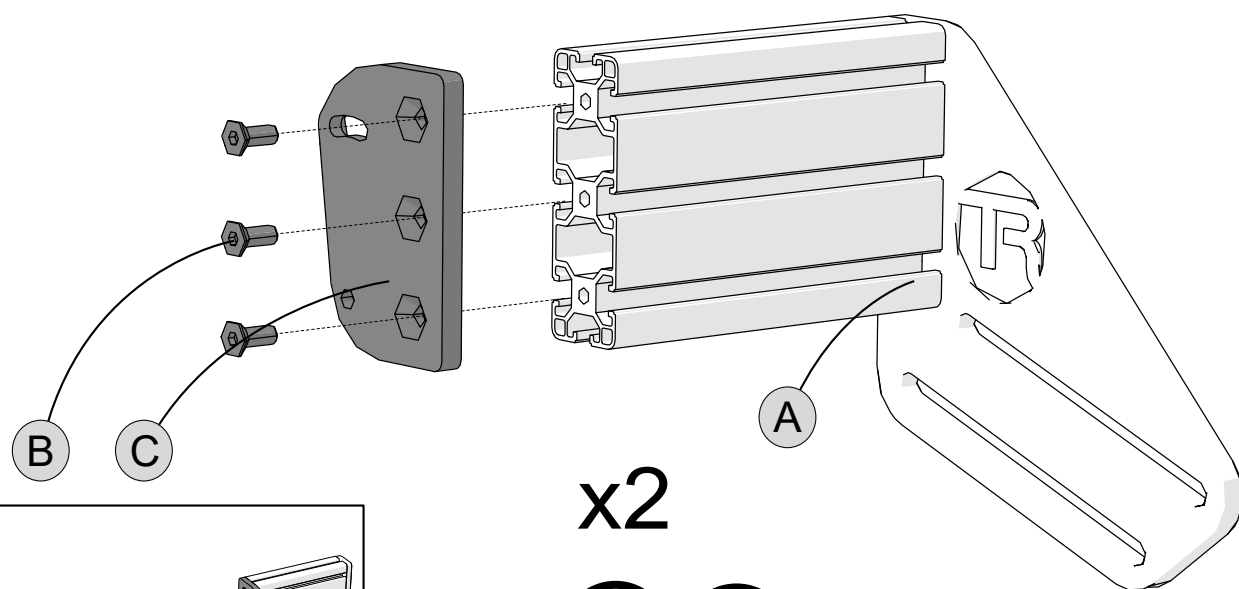
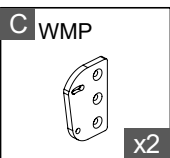
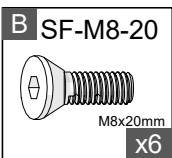
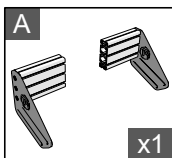
* **NOTE:** Extra hardware may be included as spare parts

TR80-NWMA + TR80-NWMDD

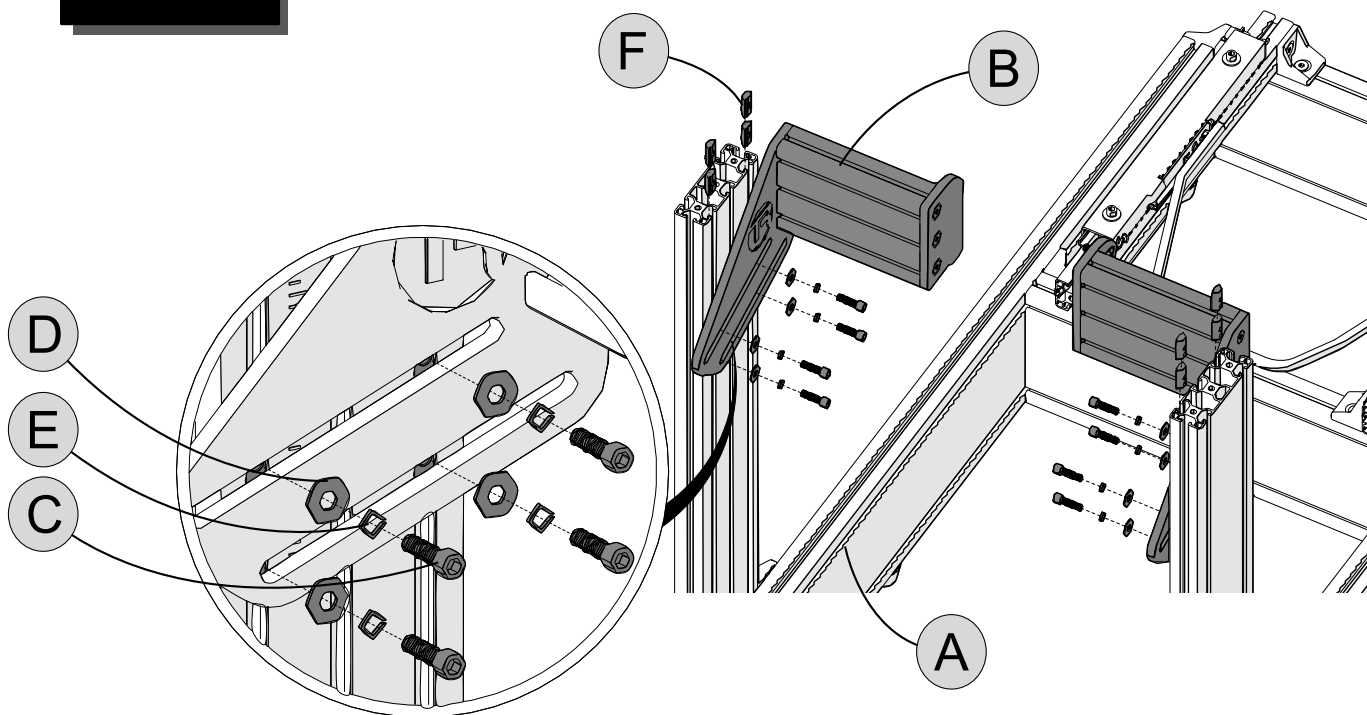
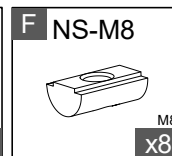
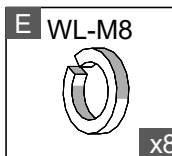
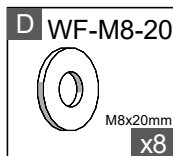
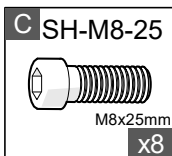
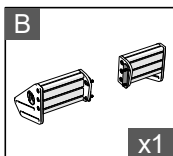
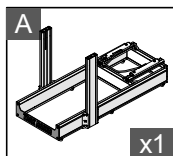
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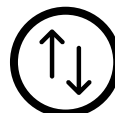
2



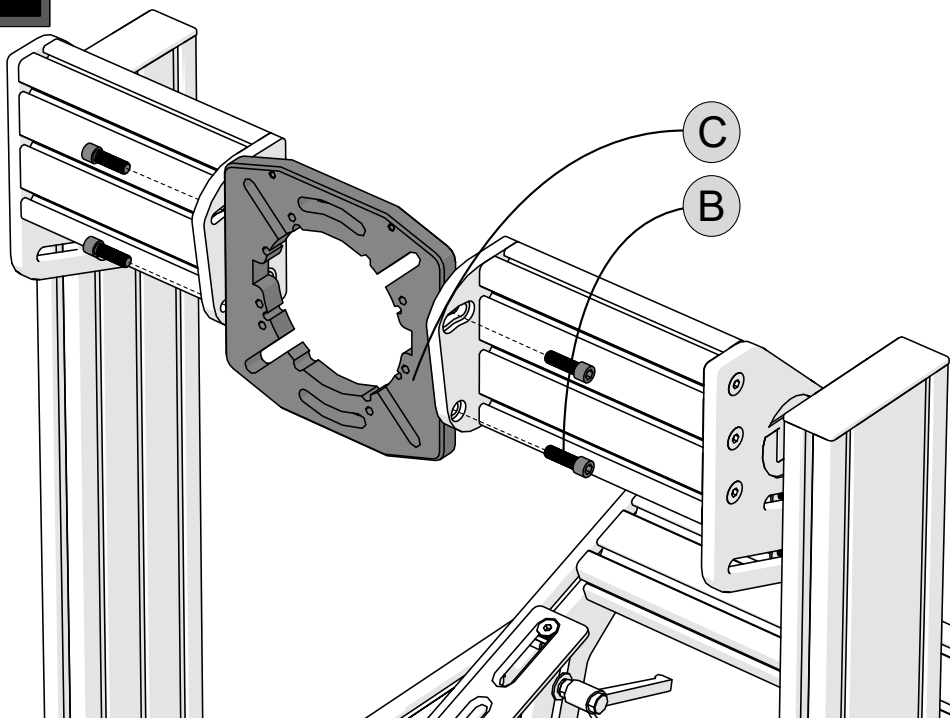
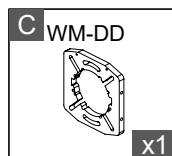
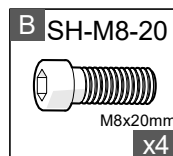
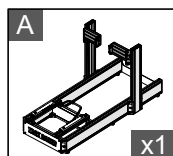
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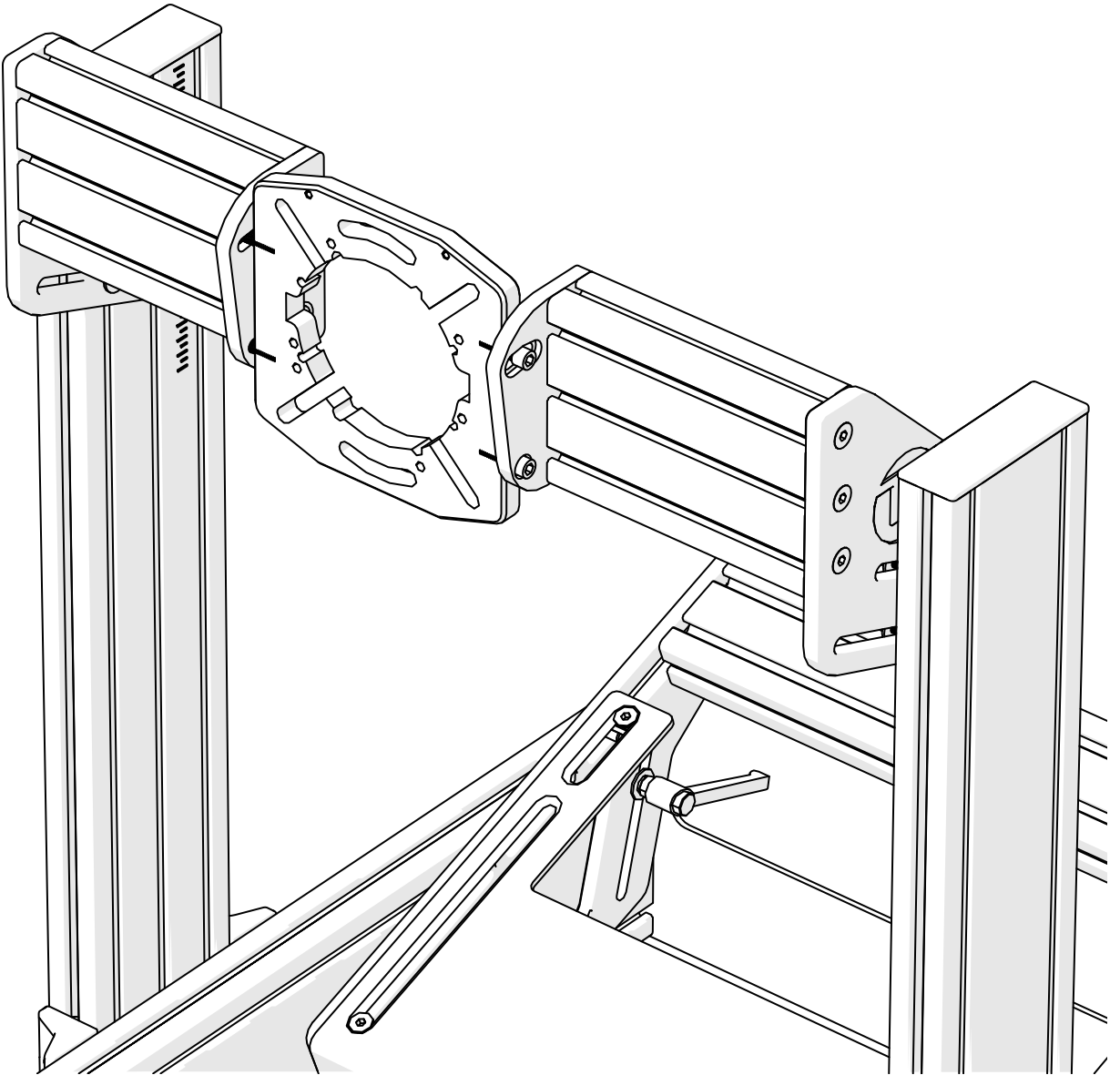
NOTE: Adjust position after wheelbase and seat installation



4

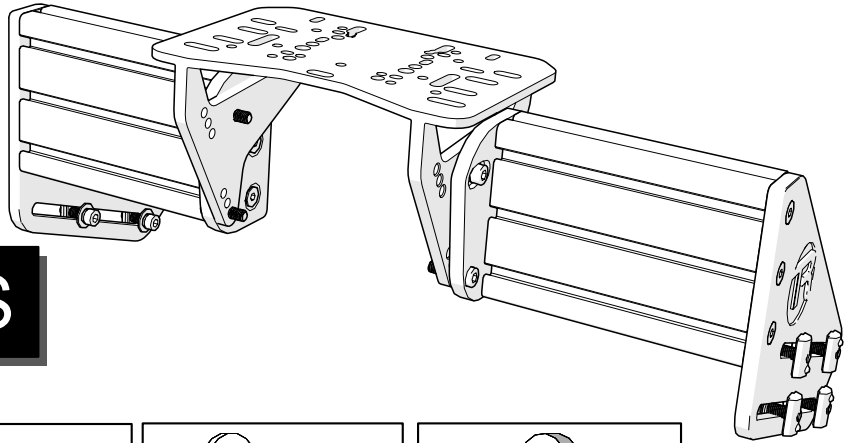


NOTE: After installing the pedal, proceed to page 49 for the shifter options.



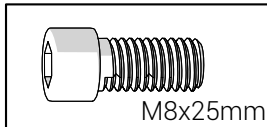
Wheel Mount Option 3

Universal Wheel Deck

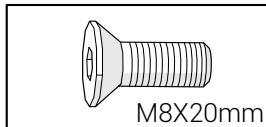


PART LISTS

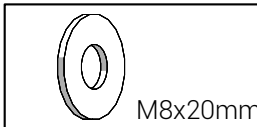
BOX #: TR80-NWMA



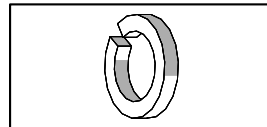
M8x25mm



M8x20mm



M8x20mm



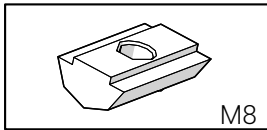
M8x25 Cap Hex Screw M8x20 Flat Hex Screw M8x20 Washer (Flat) M8 Lock Washer

SH-M8-25 **x12**

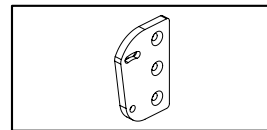
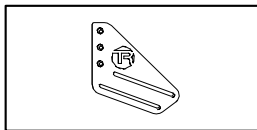
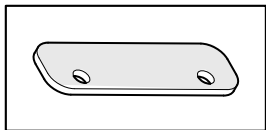
SF-M8-20 **x12**

WF-M8-20 **x8**

WL-M8 **x8**



M8



M8 T-Nut

Wheel Mount Spacer

Wheel Mount Outer
Plate

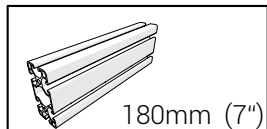
Wheel Mount Inner
Plate

NS-M8 **x8**

WM-TR1-FN **x2**

WM-TR1-PP **x2**

WM-TR1-WP **x2**



180mm (7'')

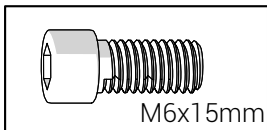
Aluminum Profile

TR-12040-180 **x2**

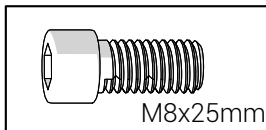
BOX #: TR80-NWM4

* **NOTE:** Extra hardware may be included as spare parts

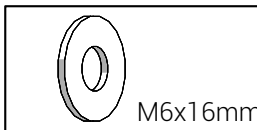
** **NOTE:** Depending on your region, you may receive WM-WM4 or WM-WM5



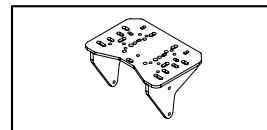
M6x15mm



M8x25mm



M6x16mm



M6x15 Cap Hex Screw M8x25 Cap Hex Screw M6x16 Washer (Flat) Wheel Mount Deck

SH-M6-15 **x4**

SH-M8-25 **x4**

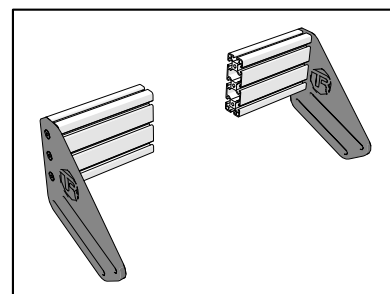
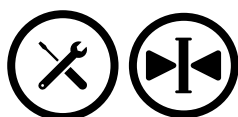
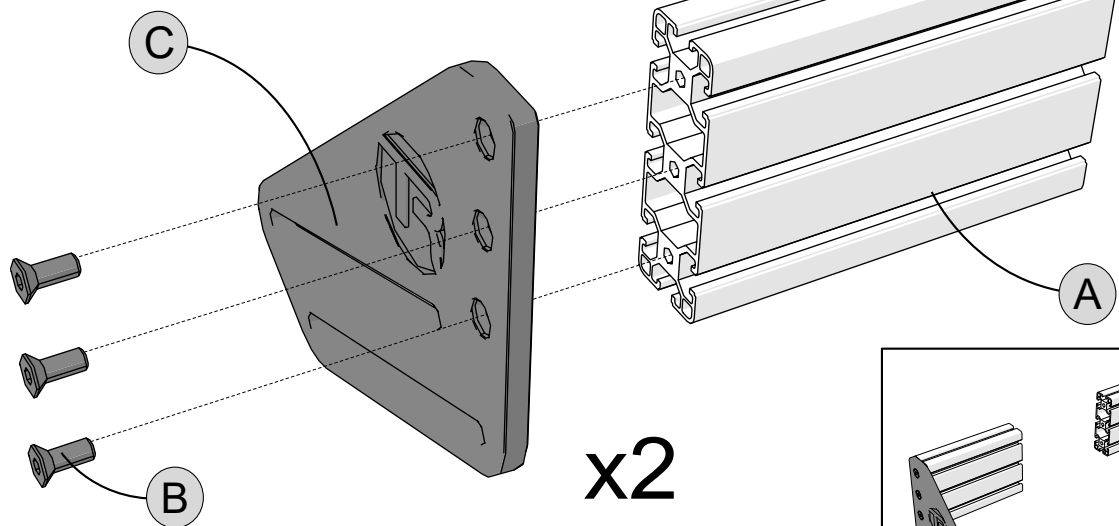
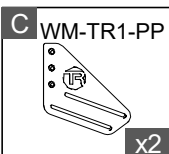
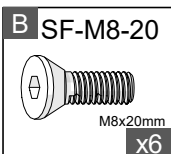
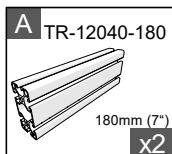
WF-M6-16 **x4**

WM-WM4/5 **x1**

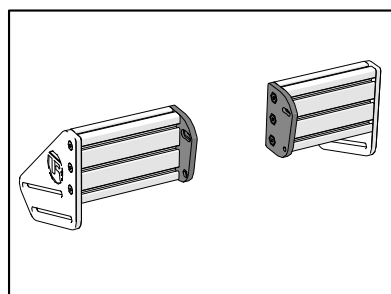
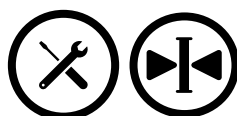
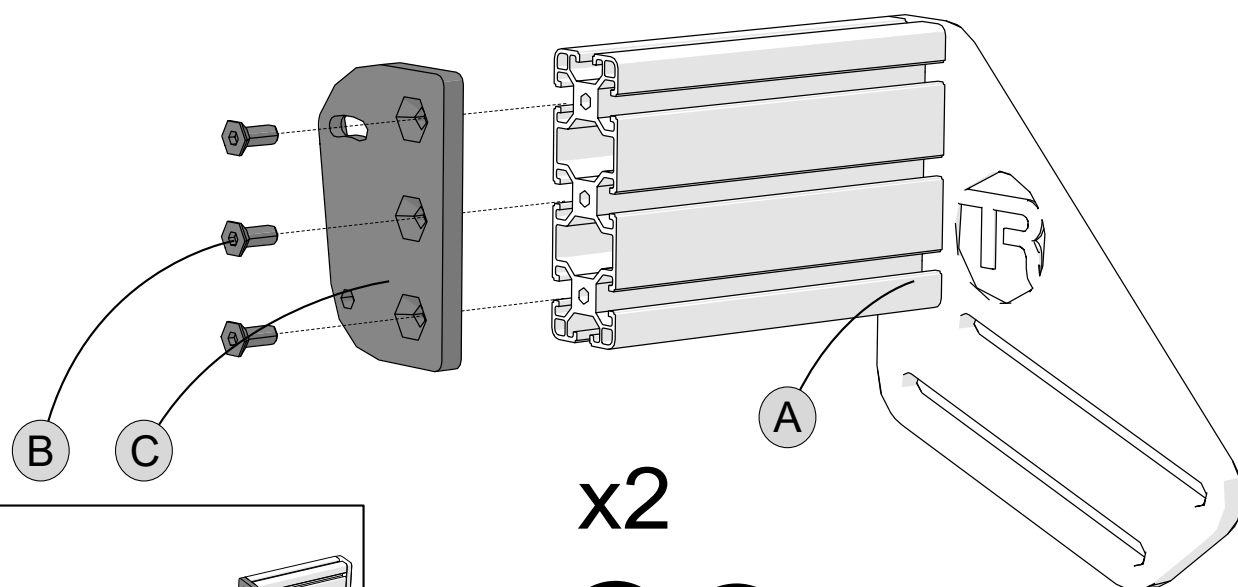
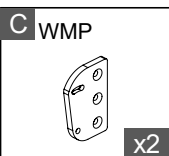
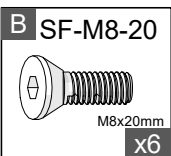
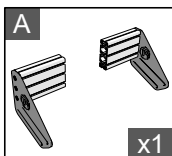
TR80-NWMA + TR80-NWMDD



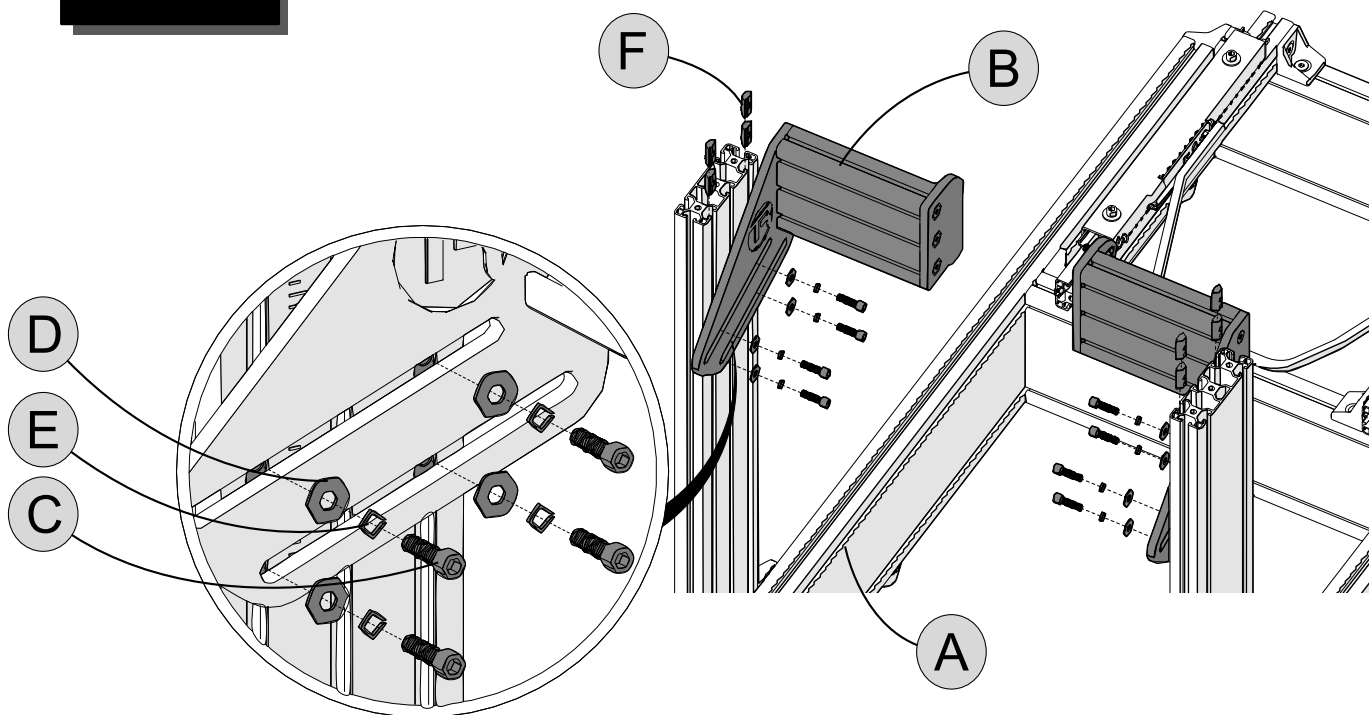
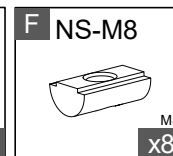
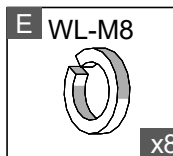
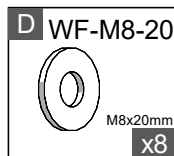
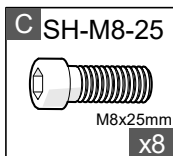
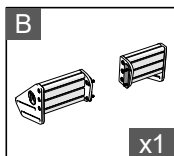
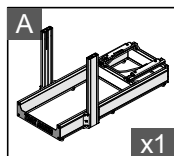
1



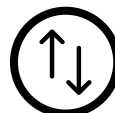
2



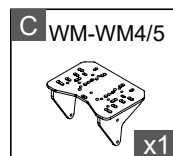
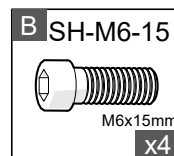
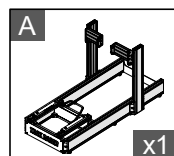
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NOTE: Adjust position after wheelbase and seat installation

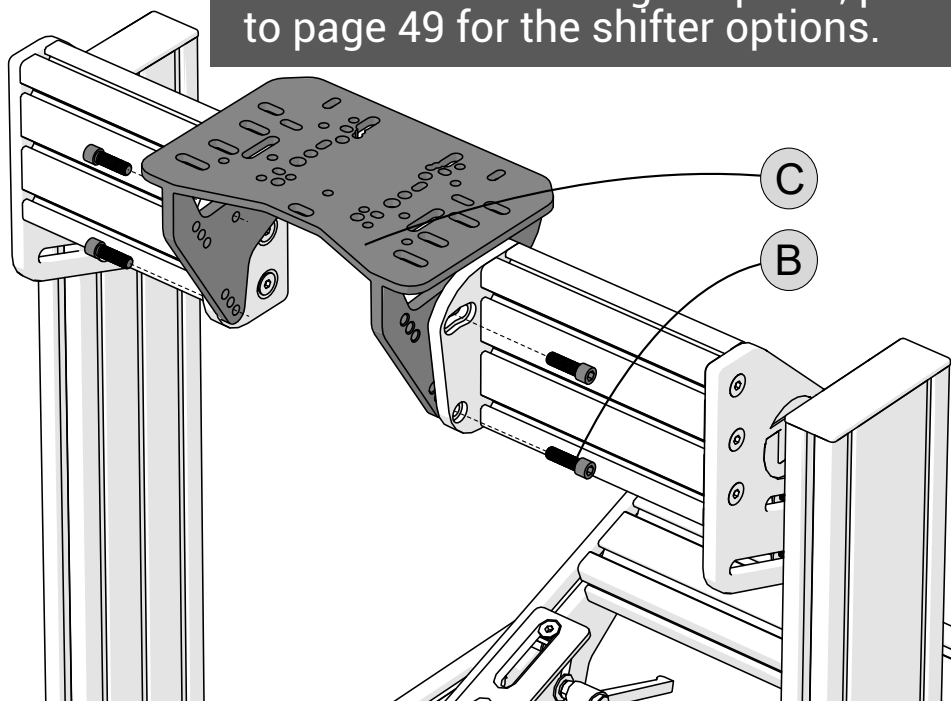


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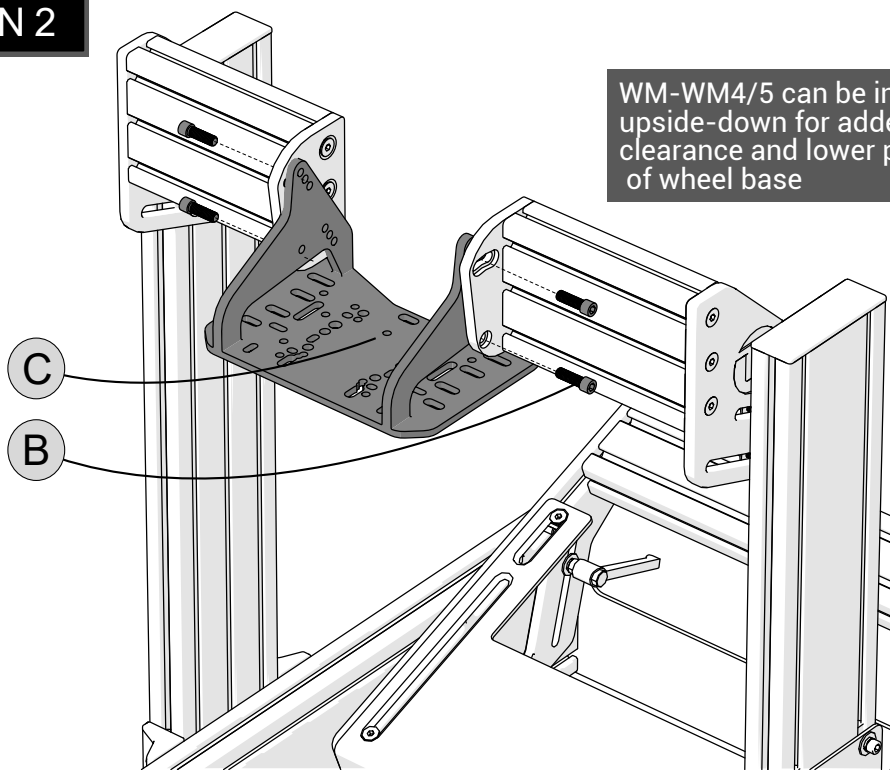
NOTE: After installing the pedal, proceed to page 49 for the shifter options.

OPTION 1



OPTION 2

WM-WM4/5 can be installed upside-down for added kneed clearance and lower positioning of wheel base

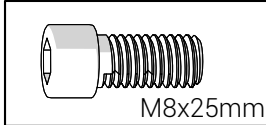
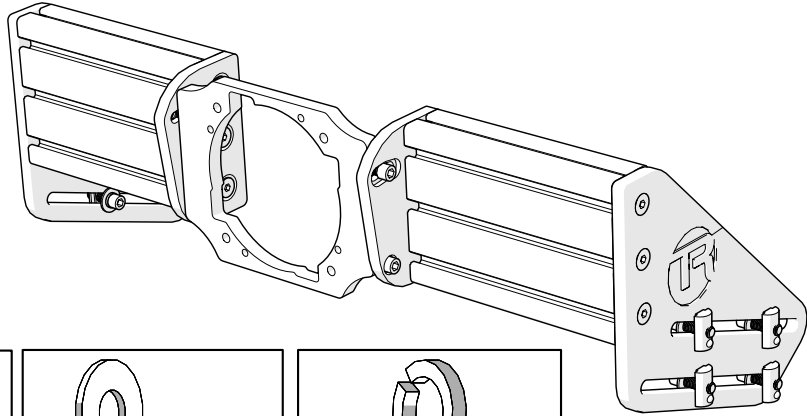


Wheel Mount Option 4

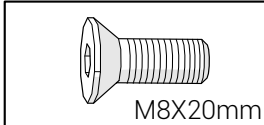
Universal Direct Drive Mount

PART LISTS

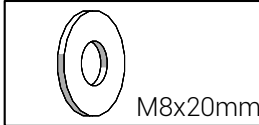
BOX #: TR80-NWMA



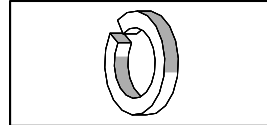
M8x25mm



M8x20mm



M8x20mm



M8x25 Cap Hex Screw

M8x20 Flat Hex Screw

M8x20 Washer (Flat)

M8 Lock Washer

SH-M8-25

x12

SF-M8-20

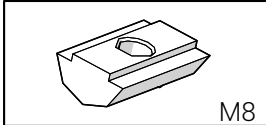
x12

WF-M8-20

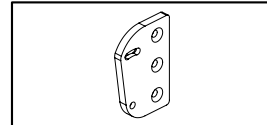
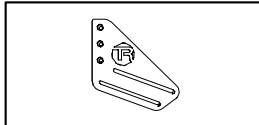
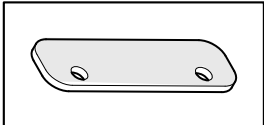
x8

WL-M8

x8



M8



M8 T-Nut

Wheel Mount Spacer

Wheel Mount Outer Plate

Wheel Mount Inner Plate

NS-M8

x8

WM-TR1-FN

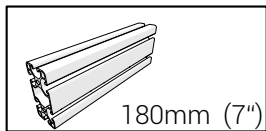
x2

WM-TR1-PP

x2

WM-TR1-WP

x2



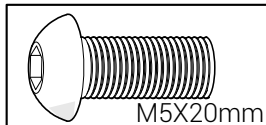
180mm (7")

Aluminum Profile

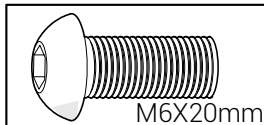
TR-12040-180

x2

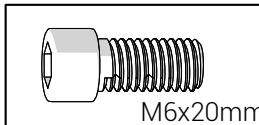
BOX #: TR80-DDASET



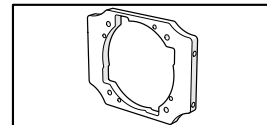
M5x20mm



M6x20mm



M6x20mm



M5x20 Button Hex Screw

M6x20 Button Hex Screw

M6x20 Cap Hex Screw

Wheel Front Mount

SR-M5-20

x4

SR-M6-20

x4

SH-M6-20

x4

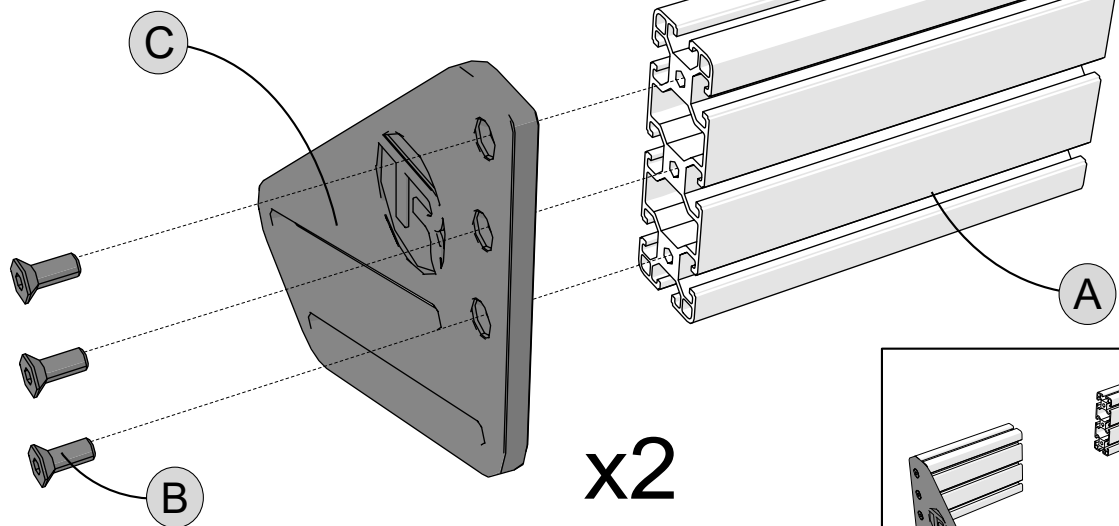
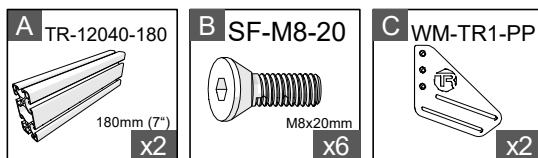
WM-DD

x1

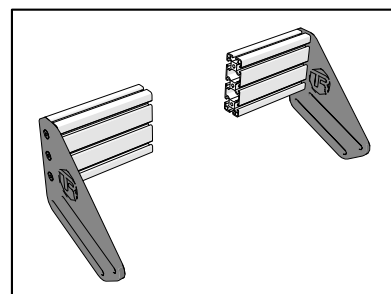
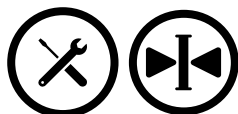
* **NOTE:** Extra hardware may be included as spare parts

TR80-NWMA + TR80-DDASET

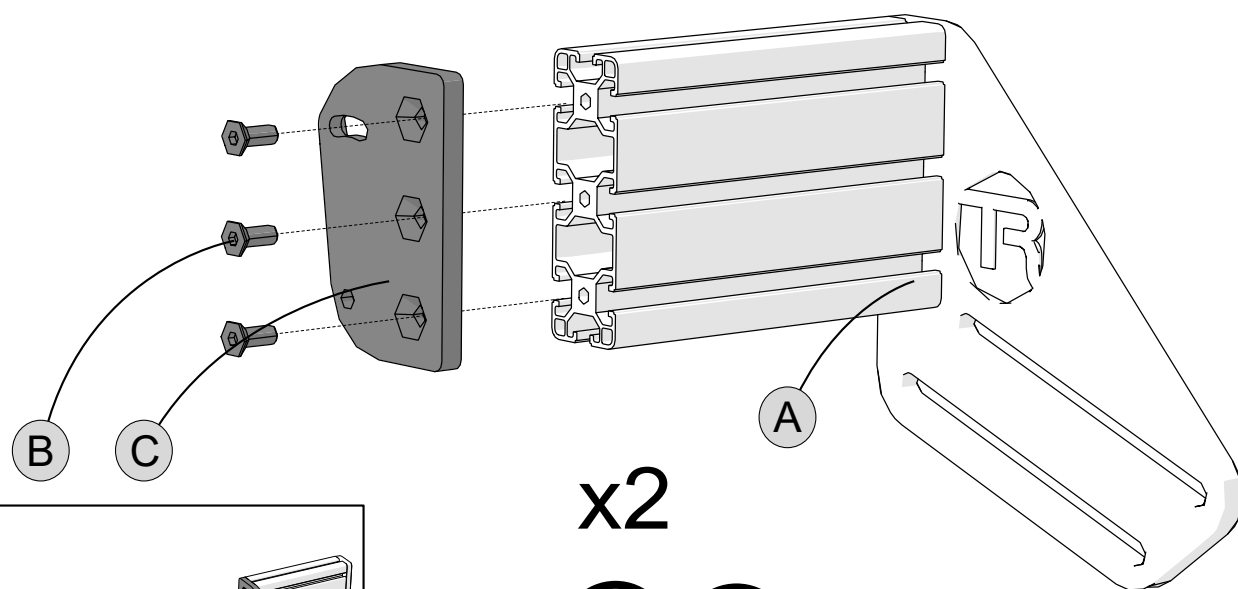
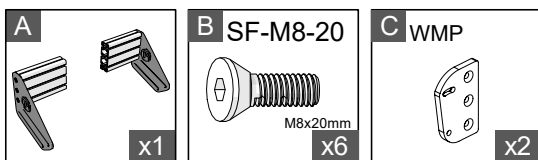
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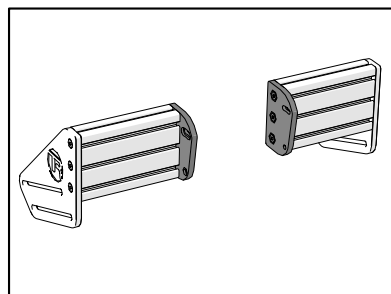
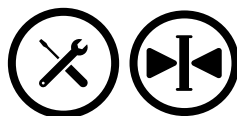
x2



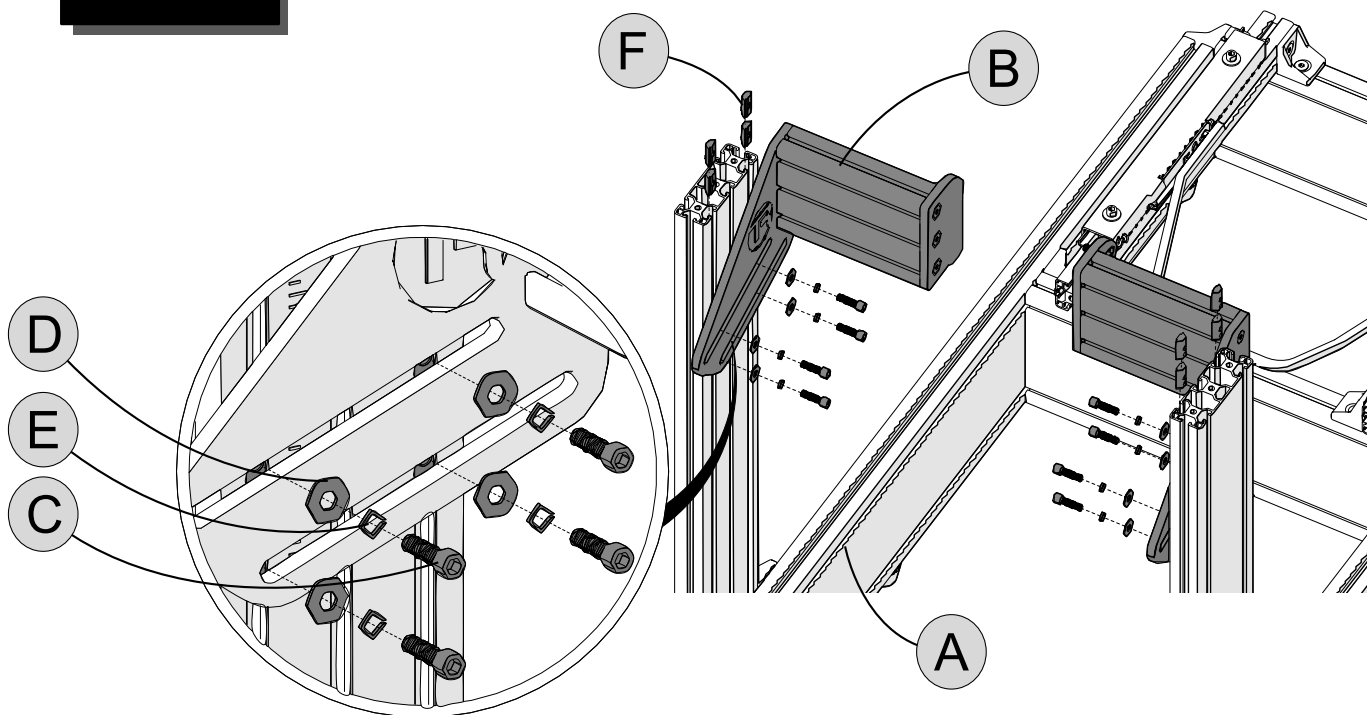
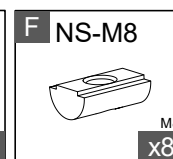
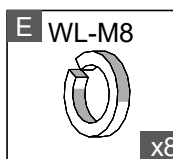
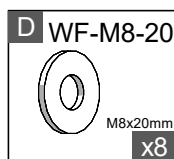
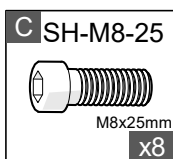
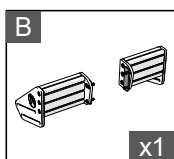
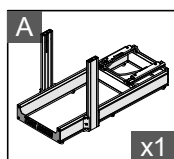
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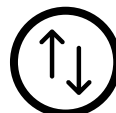
x2



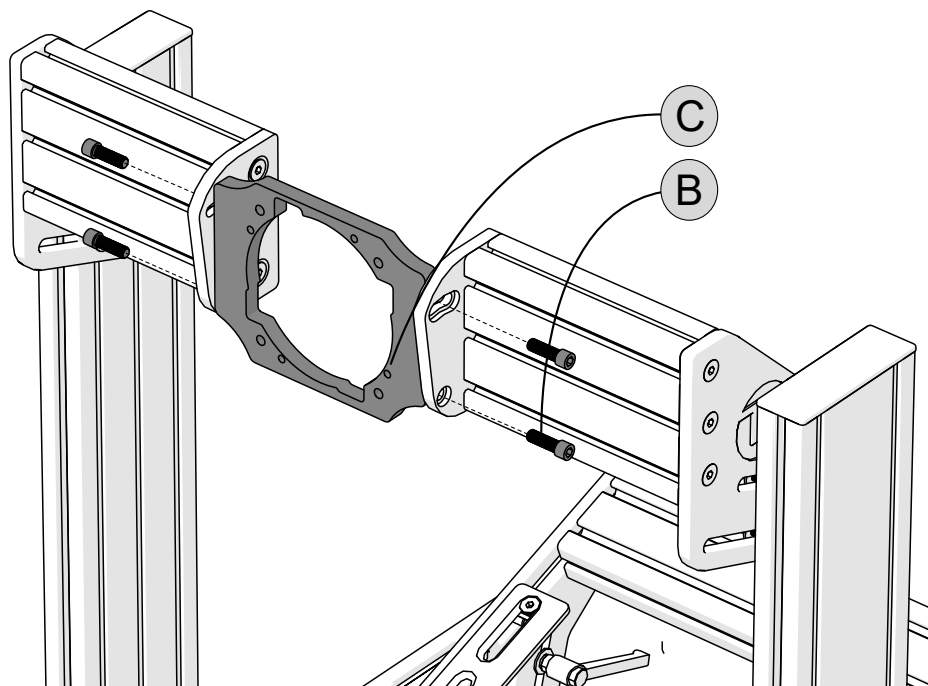
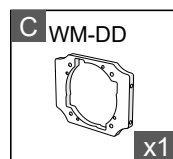
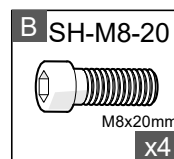
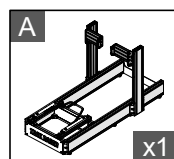
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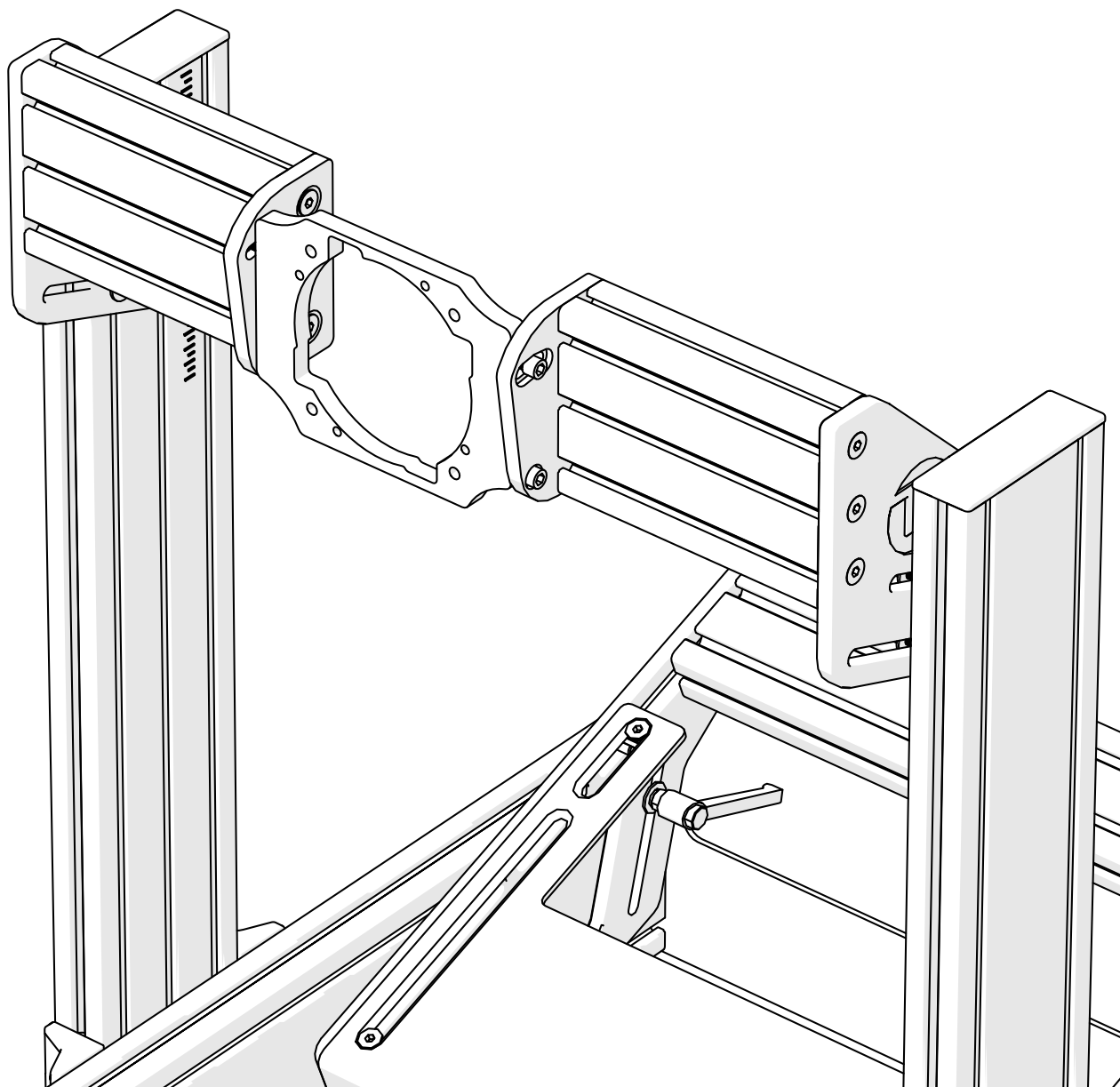
NOTE: Adjust position after wheelbase and seat installation



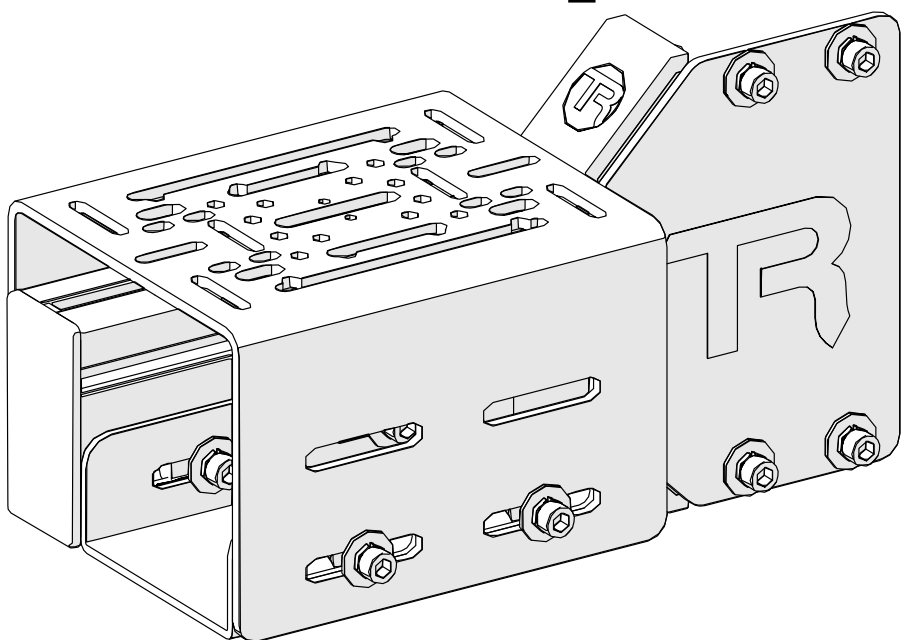
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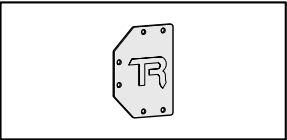
NOTE: After installing the pedal, proceed to page 49 for the shifter options.



Shifter Option 1

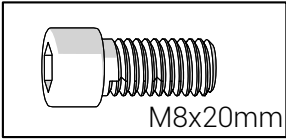


PART LISTS



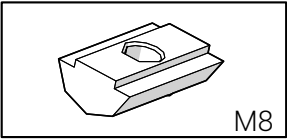
Shifter Side Plate

BP-80-H x1



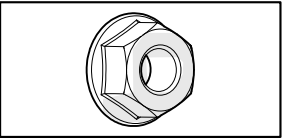
M8x20 Cap Hex Screw

SH-M8-20 x18



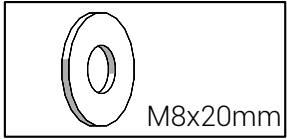
M8 T-Nut

NS-M8 x16



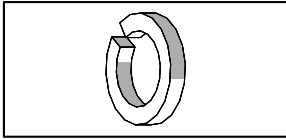
M8 Flange Nut

NF-M8 x2



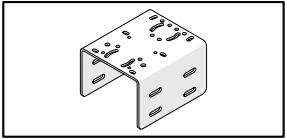
M8x20 Washer (Flat)

WF-M8-20 x18



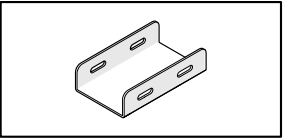
M8 Lock Washer

WL-M8 x18



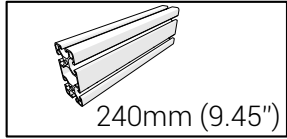
Shifter Plate

SM-01 x1



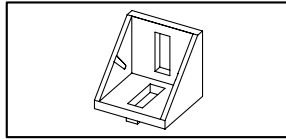
Shifter Support Plate

SM-02 x1



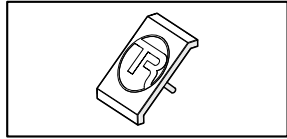
Aluminum Profile

TR-8040-240 x1



40x40 Corner Bracket

BC-40 x2



40x40 Corner Bracket
Cap

BC-40-CAP x2



40x80 End Cap

EC-80 x1

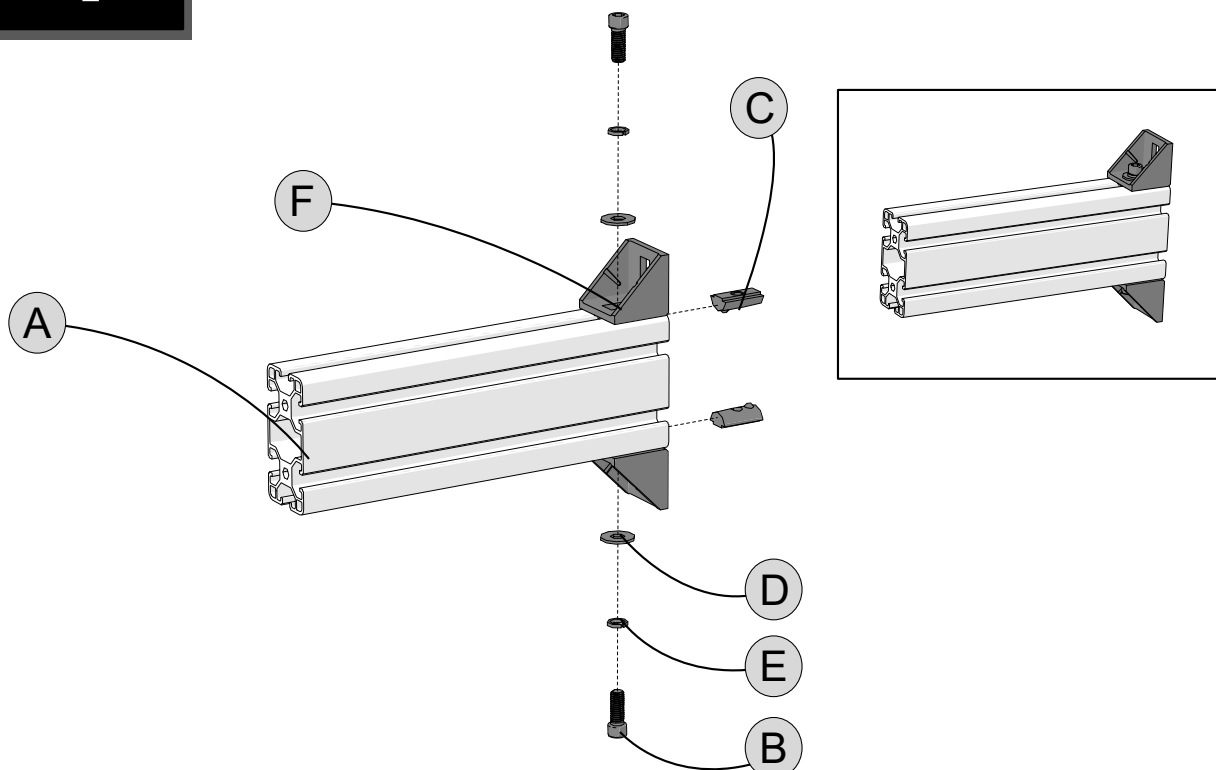
* **NOTE:** Extra hardware may be included as spare parts

TR80-SHORTSHIFT



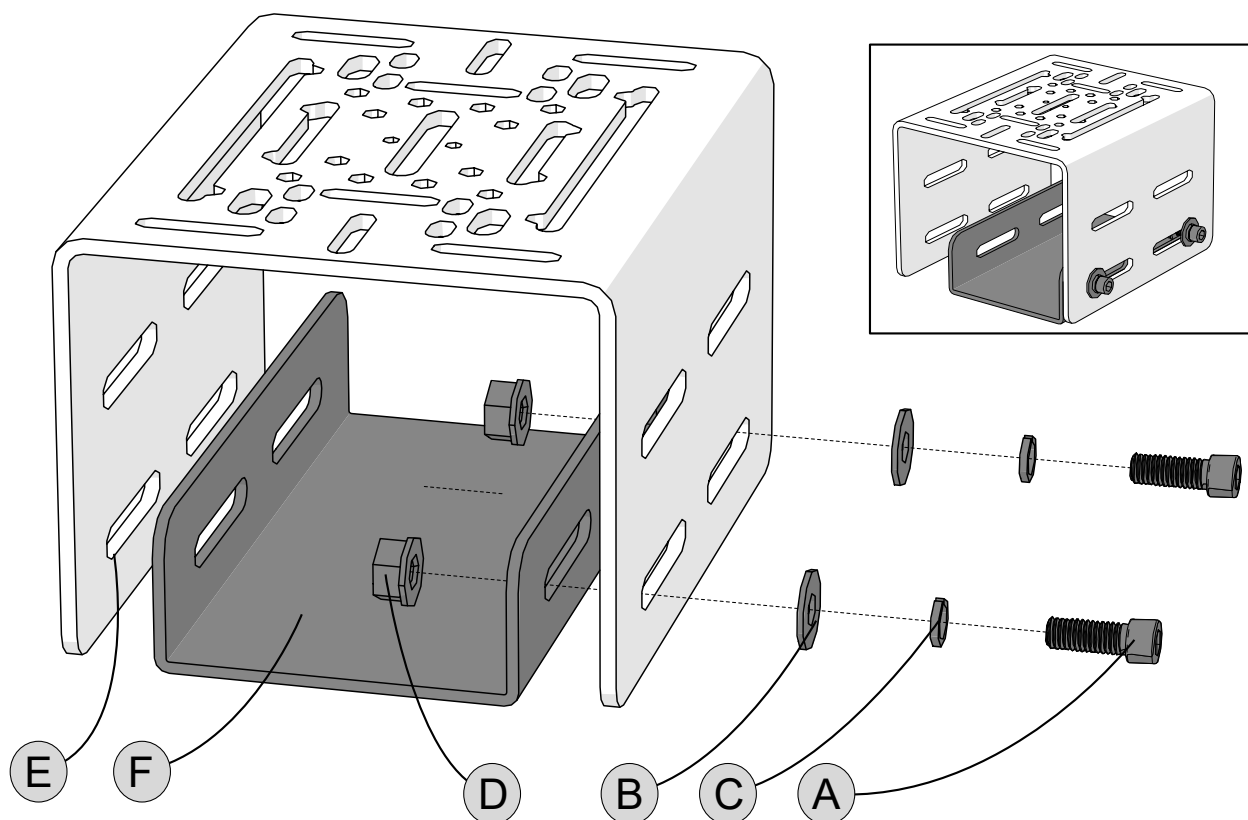
1

A TR-8040-240 240mm (9.45") x1	B SH-M8-20 M8x20mm x4	C NS-M8 M8 x4	D WF-M8-20 M8x20mm x4	E WL-M8 x4	F BC-40 x2
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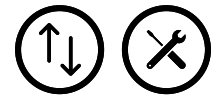
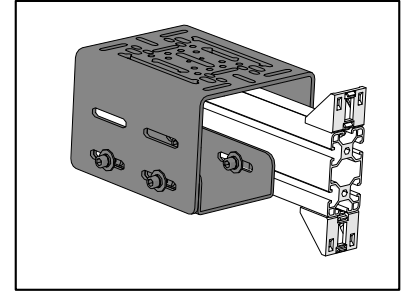
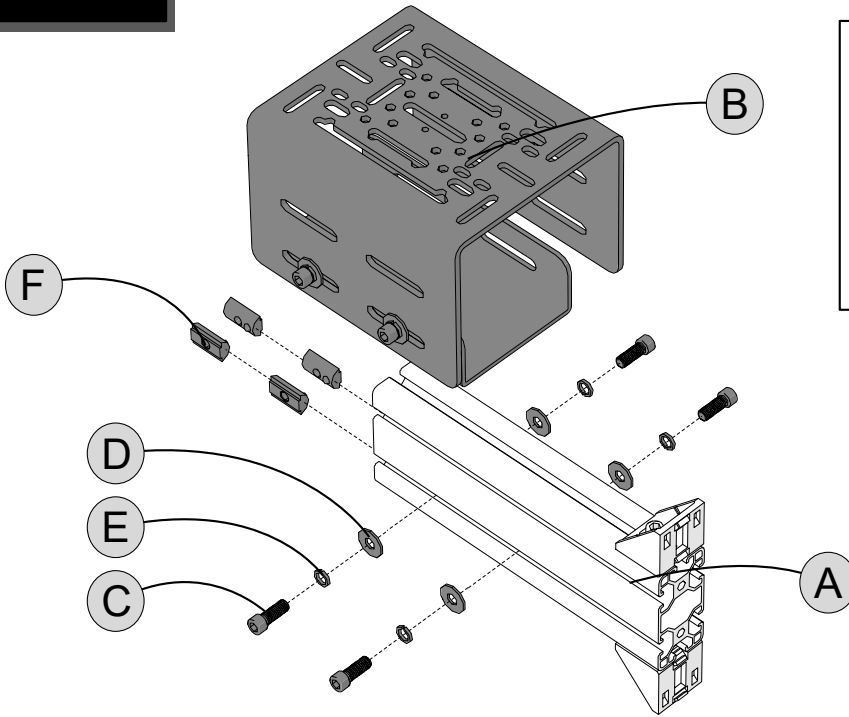
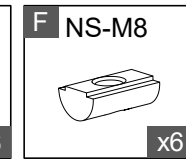
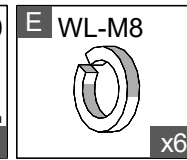
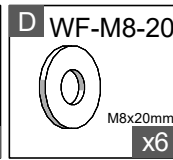
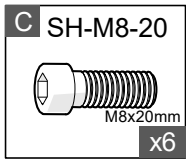
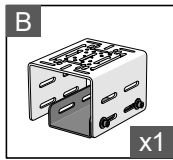
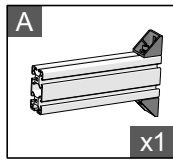


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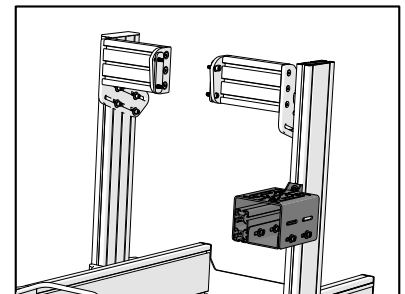
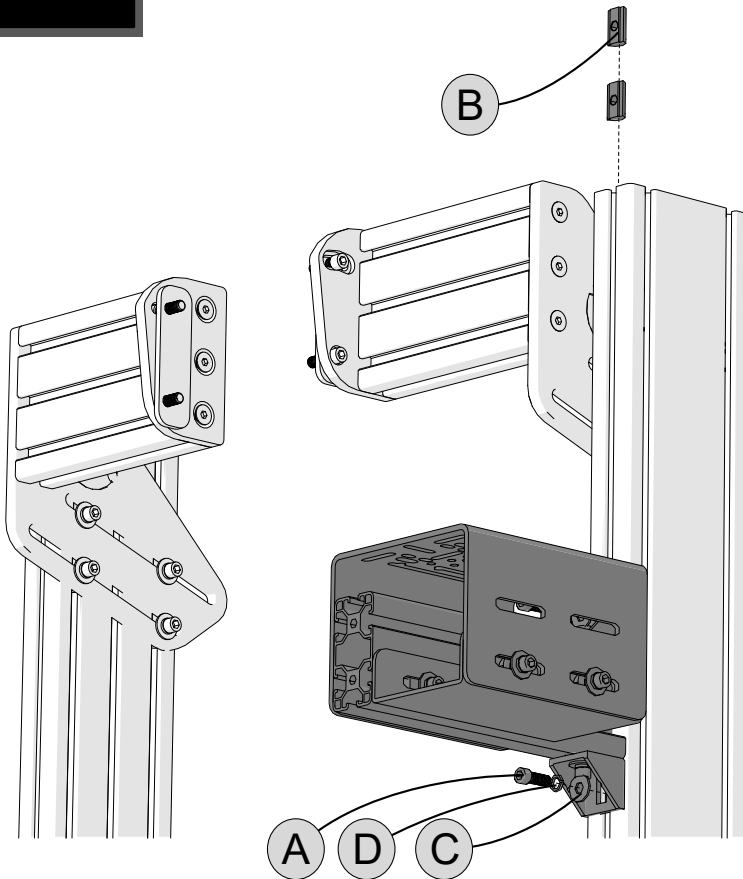
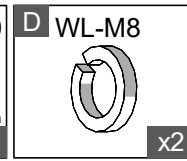
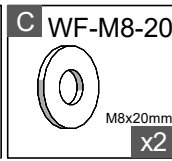
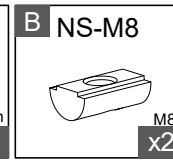
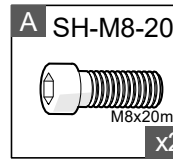
A SH-M8-20 M8x20mm x2	B WF-M8-20 M8x20mm x2	C WL-M8 x2	D NF-M8 x2	E SM-01 x1	F SM-02 x1
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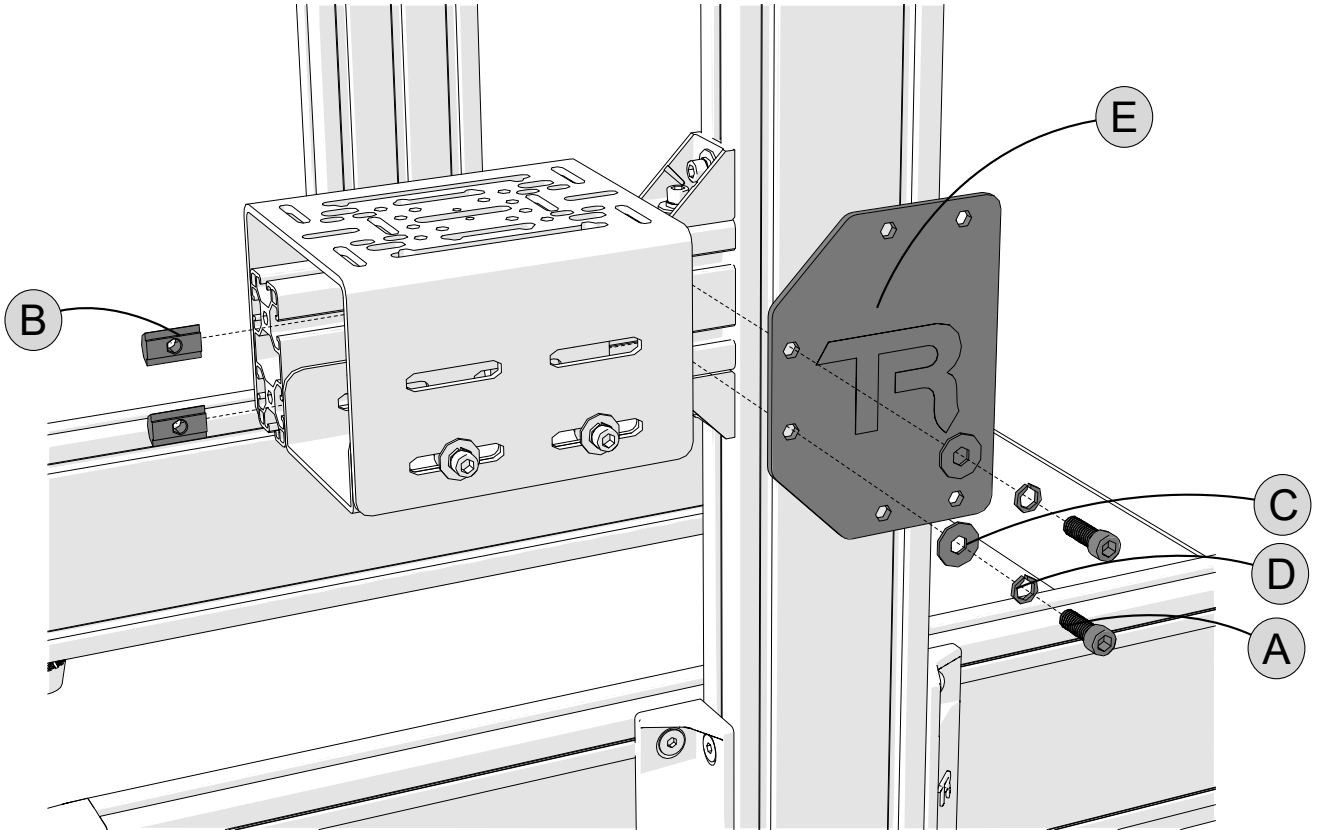
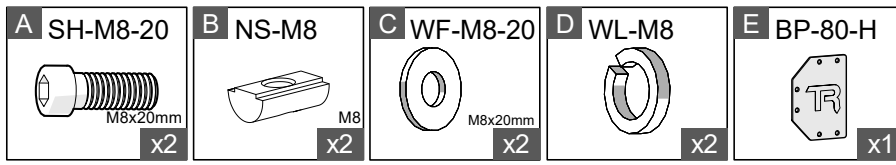
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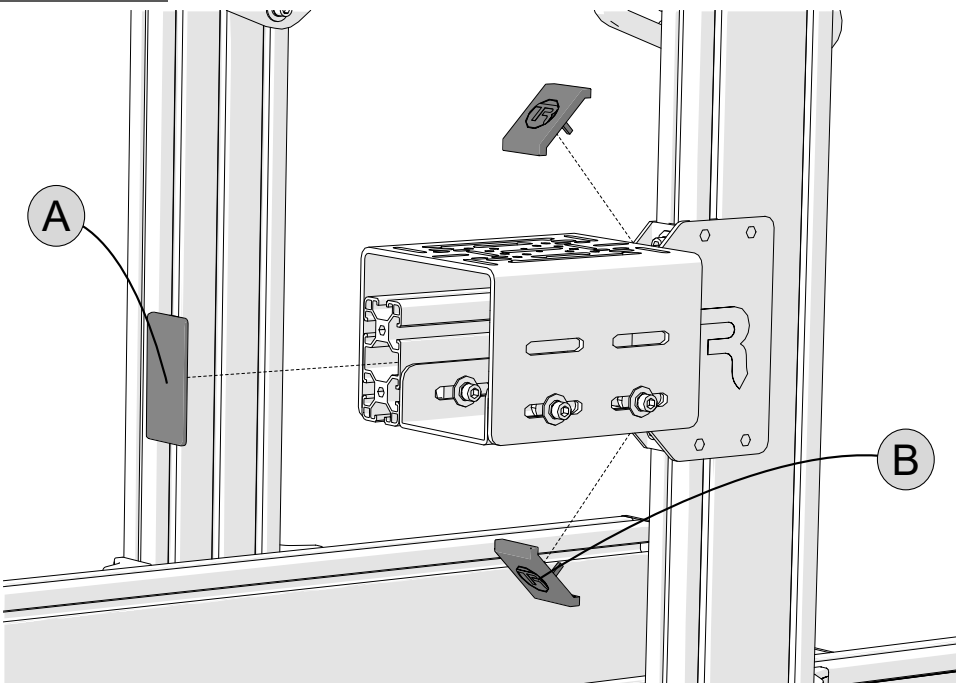
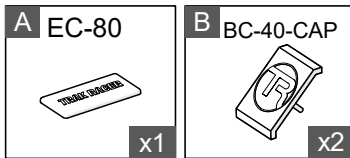
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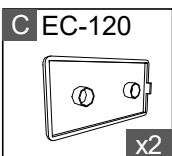
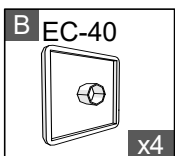
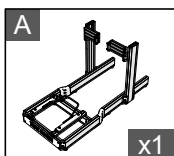
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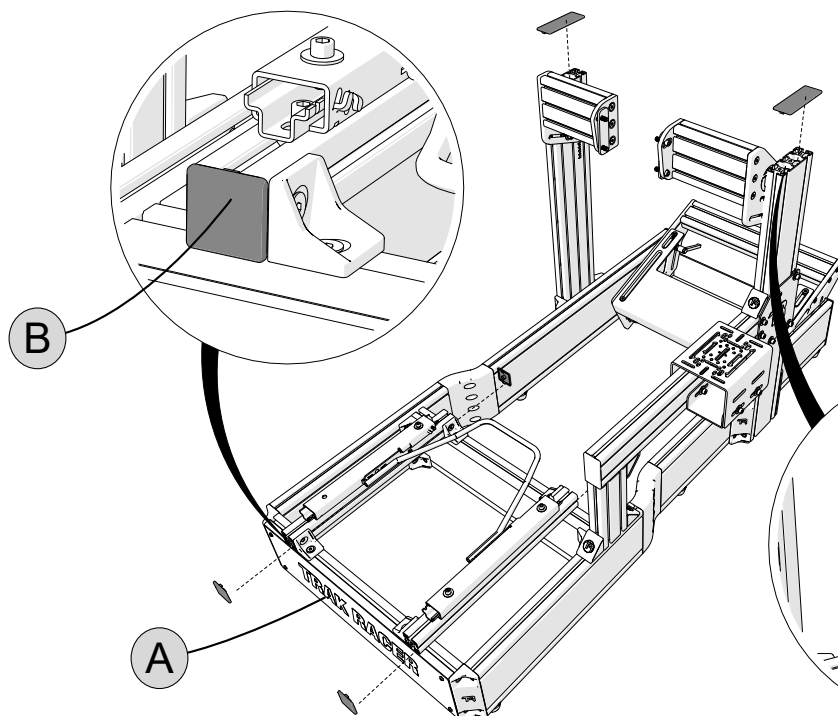
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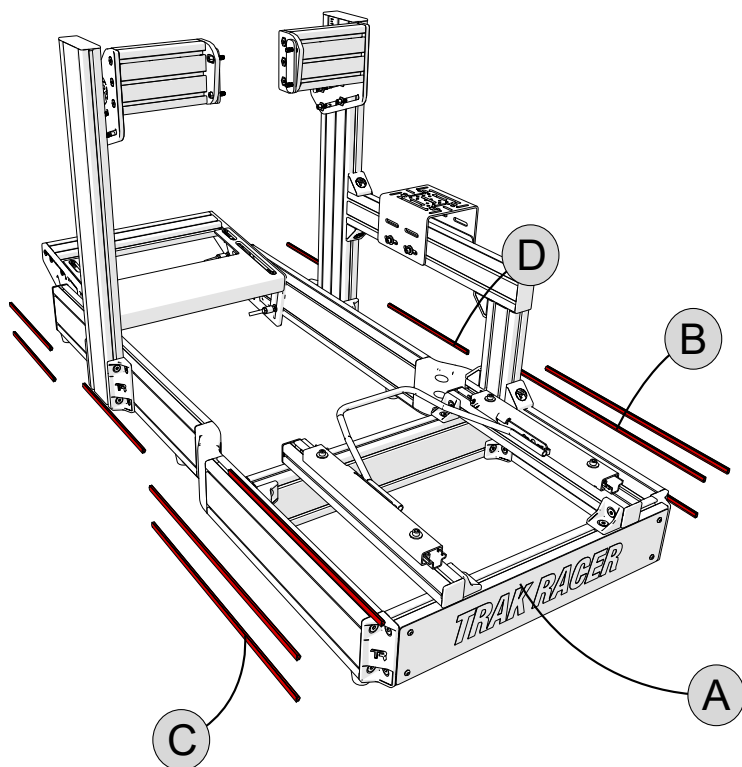
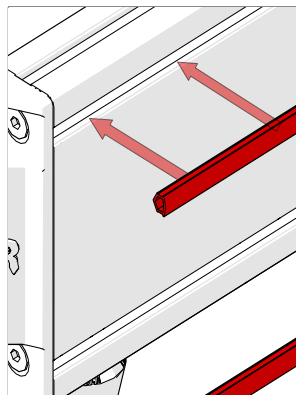
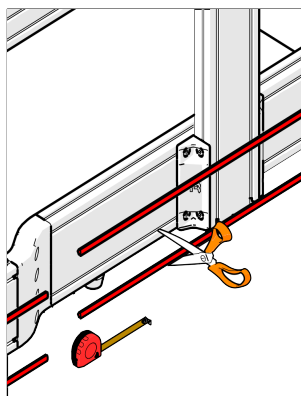
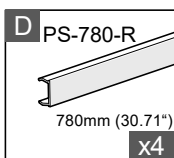
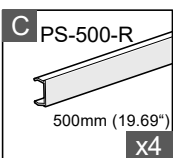
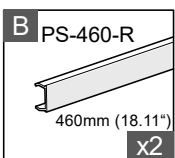
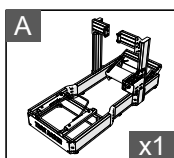
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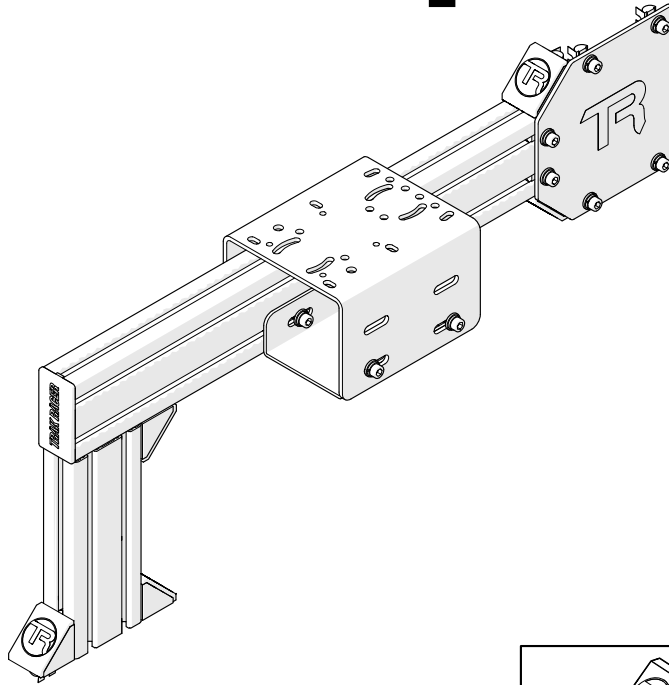
Verify EC-40 vs. EC-120 sizes.
Install on both end sides or one
end side.



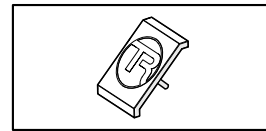
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Shifter Option 2

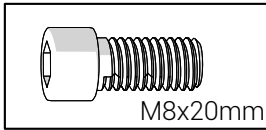


PART LISTS



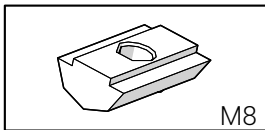
Corner Bracket Cap

BC-40-CAP x5



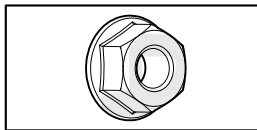
M8x20 Cap Hex Screw

SH-M8-20 x22



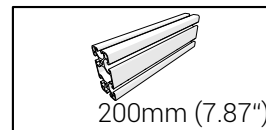
M8 T-Nut

NS-M8 x20



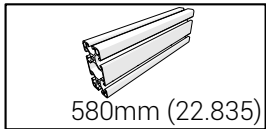
M8 Flange Nut

NF-M8 x2



Aluminum Profile

TR-8040-200 x1



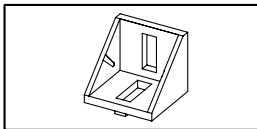
Aluminum Profile

TR-8040-580 x1



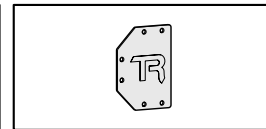
40x80 End Cap

EC-80 x1



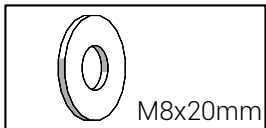
40x40 Corner Bracket

BC-40 x5



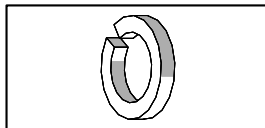
Shifter Side Plate

BP-80-H x1



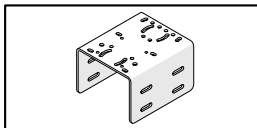
M8x20 Washer (Flat)

WF-M8-20 x22



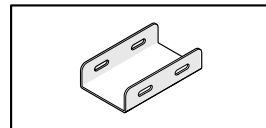
M8 Lock Washer

WL-M8 x22



Shifter Plate

SM-01 x1



Shifter Support Plate

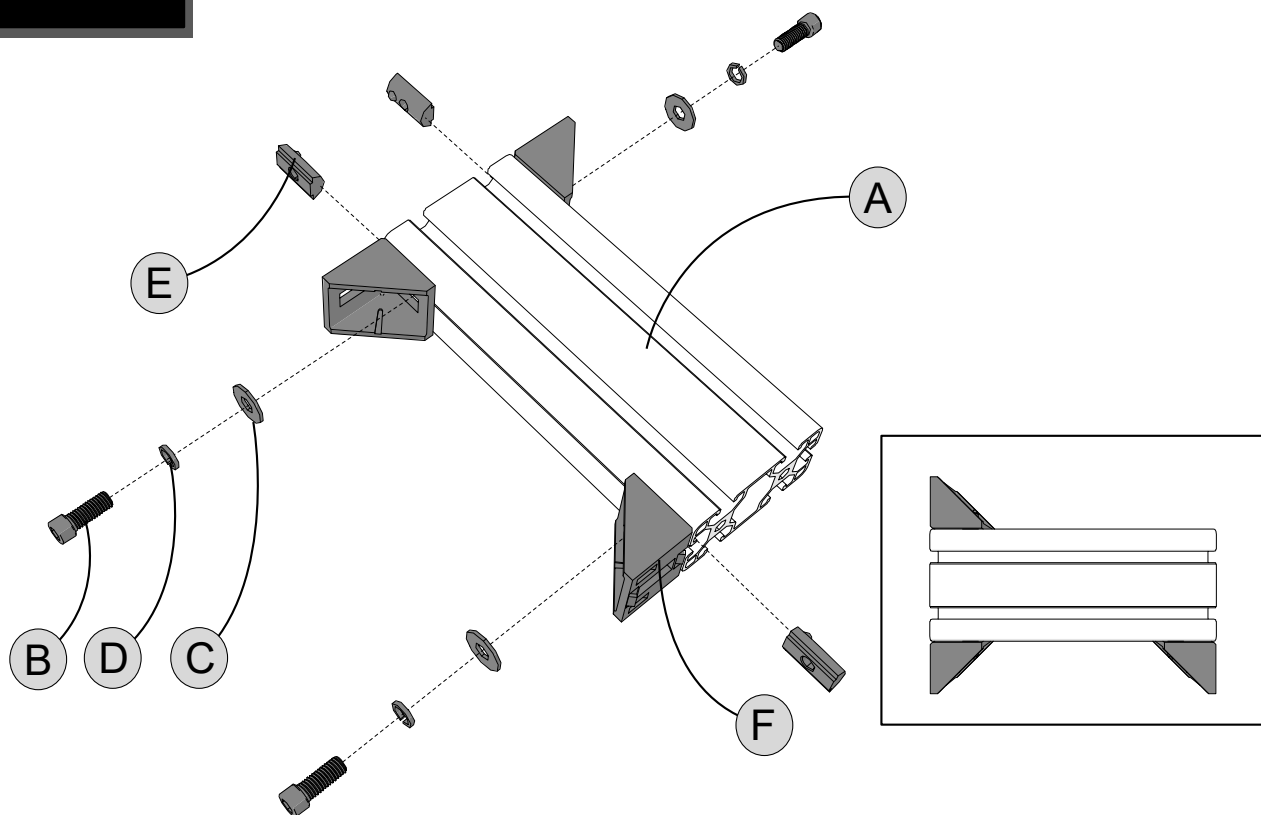
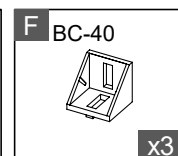
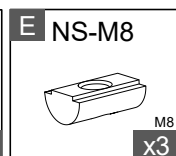
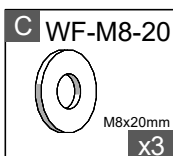
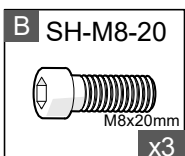
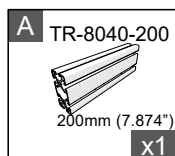
SM-02 x1

* **NOTE:** Extra hardware may be included as spare parts

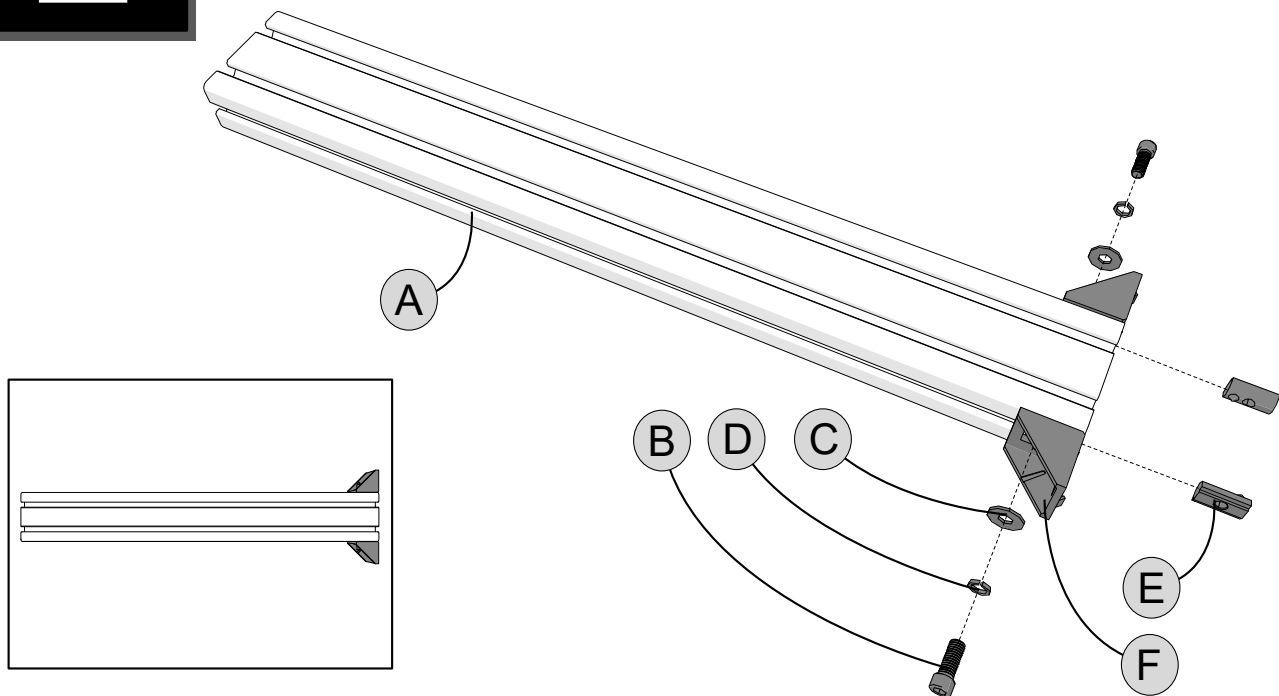
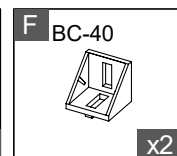
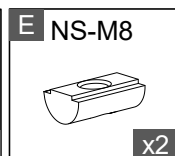
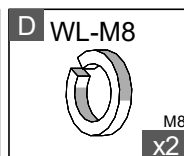
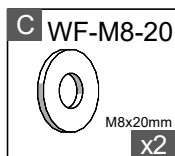
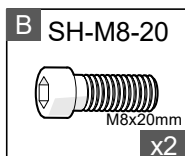
TR120-SMEX



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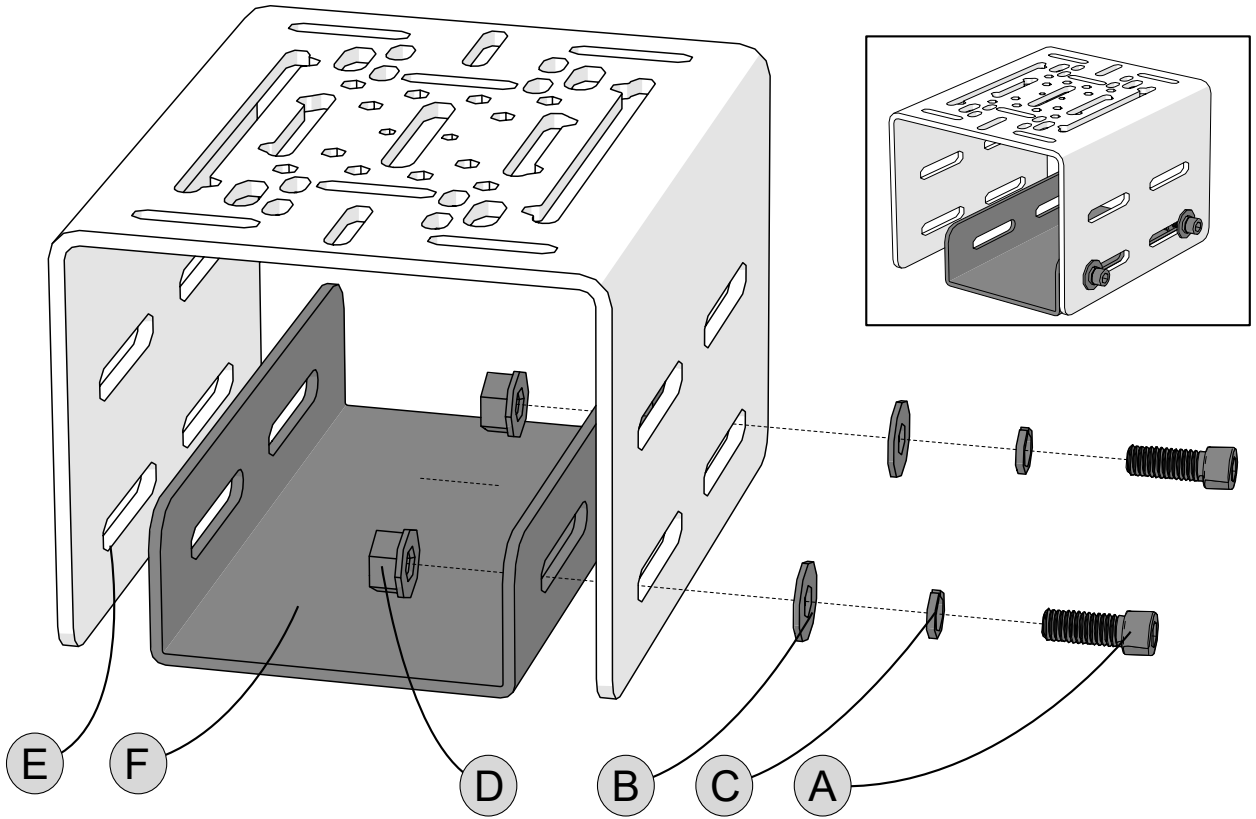


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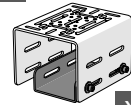
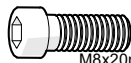


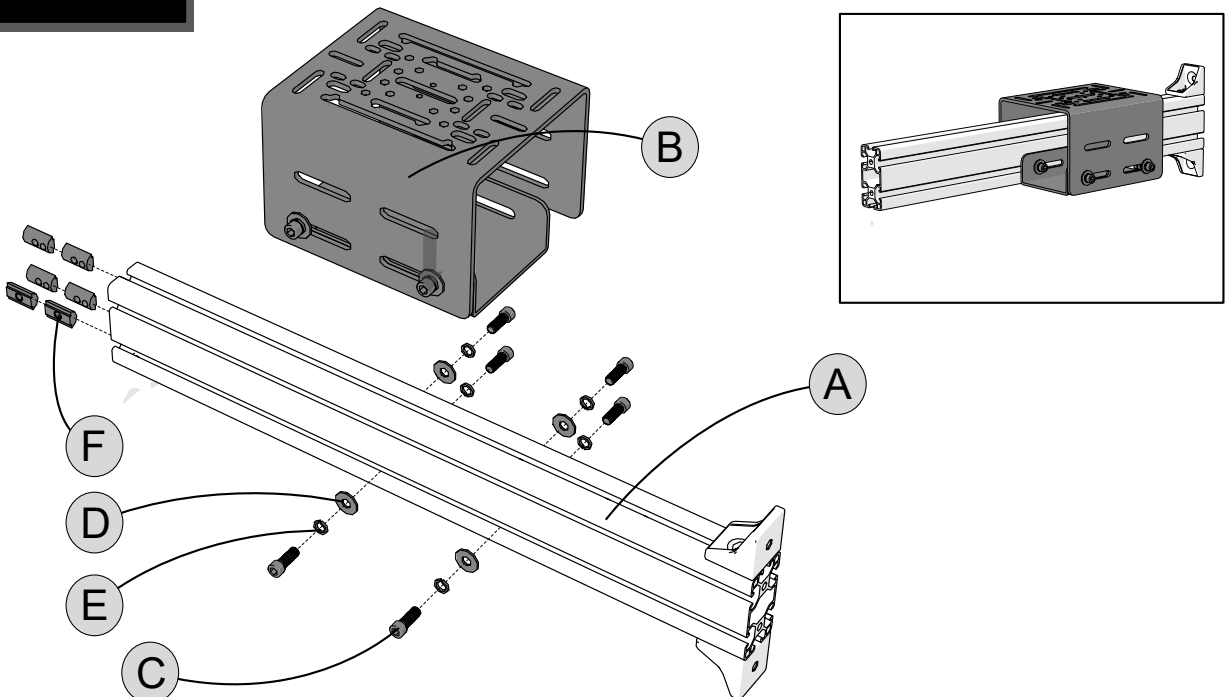
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A SH-M8-20  M8x20mm x2	B WF-M8-20  M8x20mm x2	C WL-M8  x2	D NF-M8  x2	E SM-01  x1	F SM-02  x1
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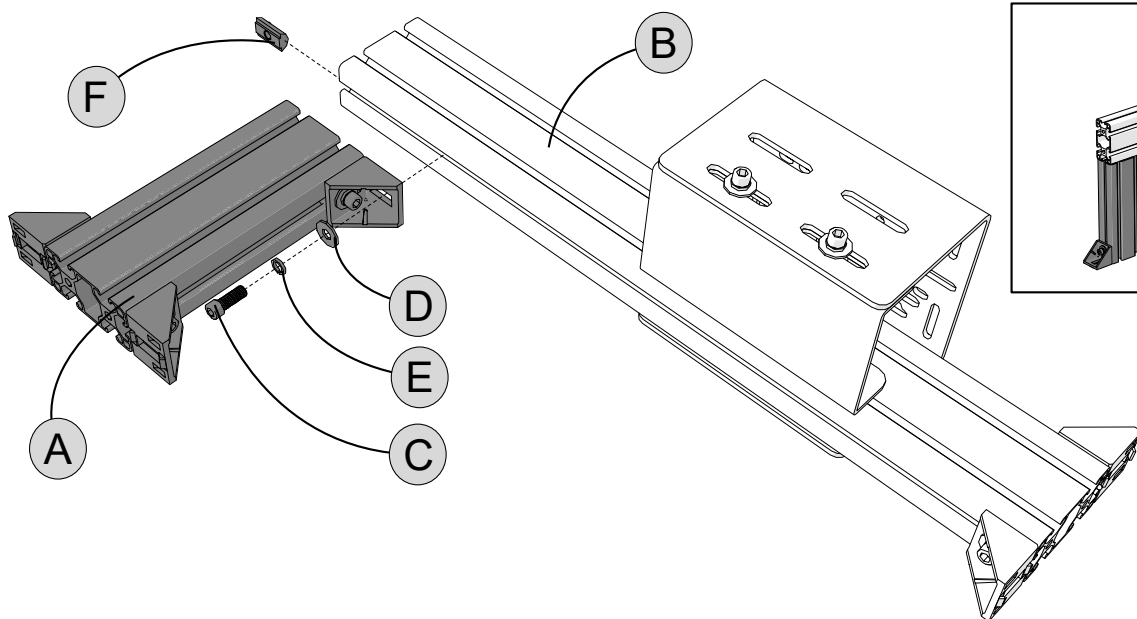
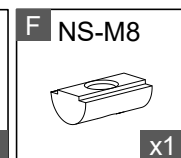
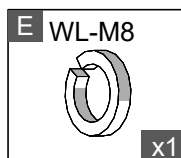
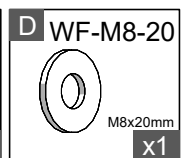
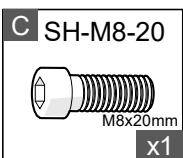
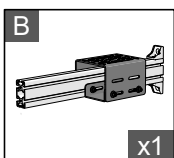
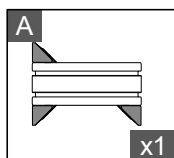


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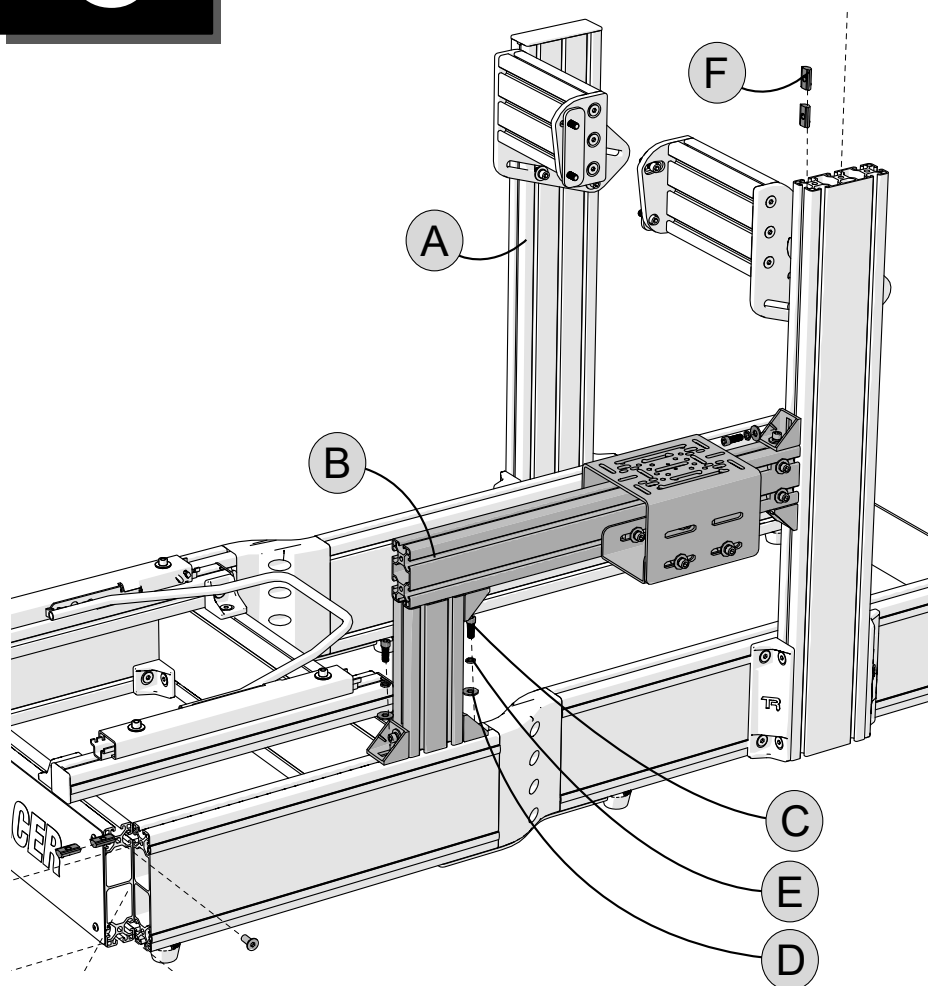
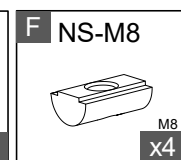
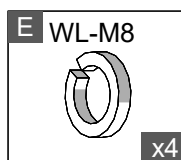
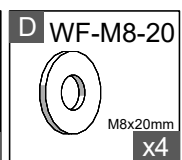
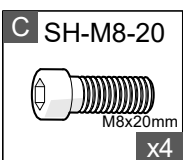
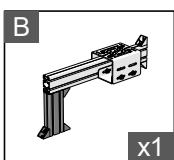
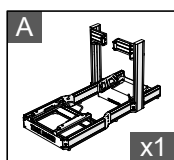
A  x1	B  x1	C SH-M8-20  M8x20mm x6	D WF-M8-20  M8x20mm x6	E WL-M8  x6	F NS-M8  x6
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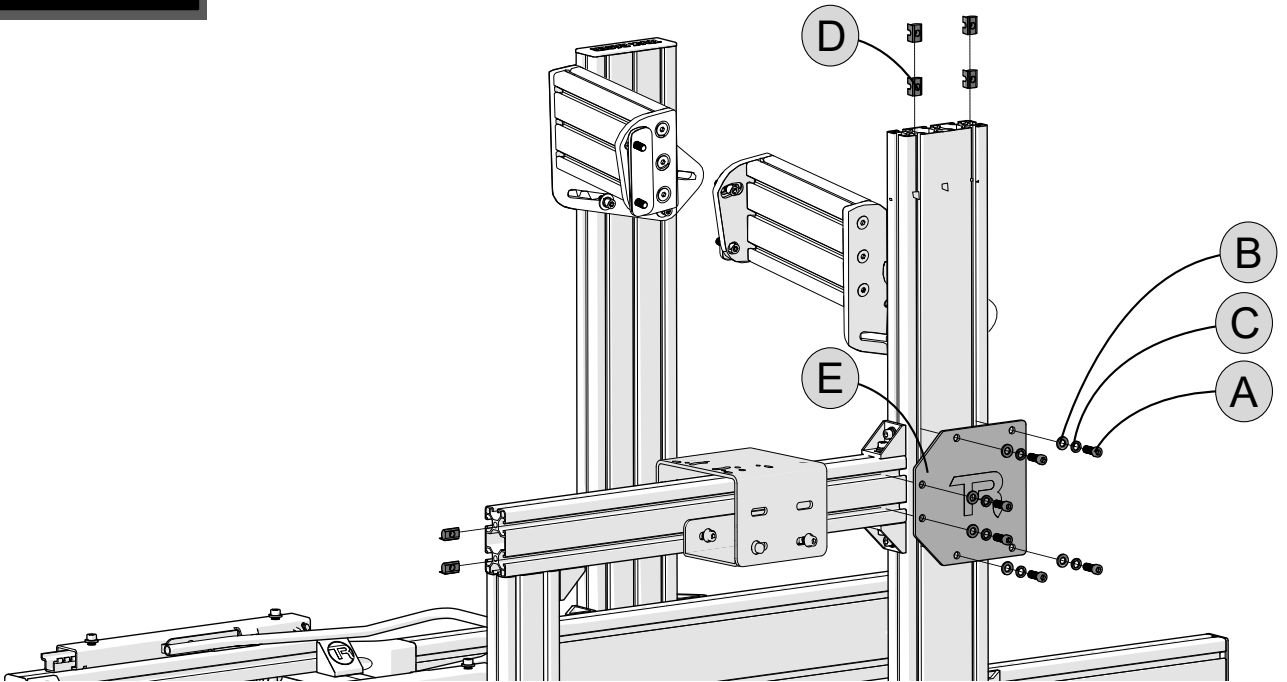
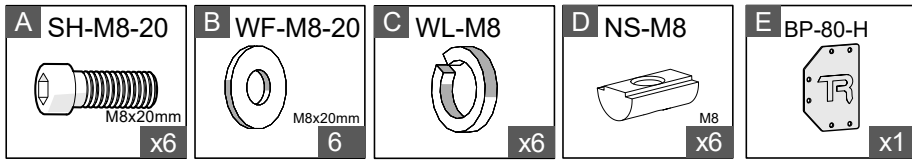
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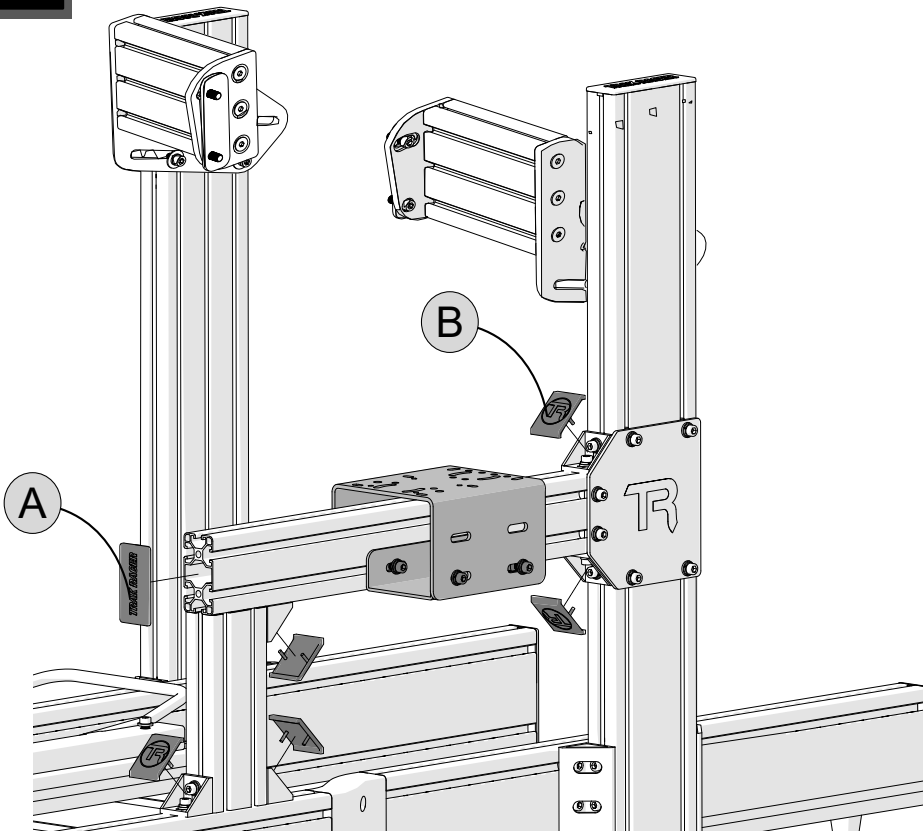
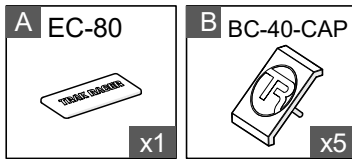
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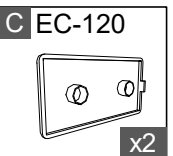
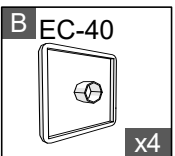
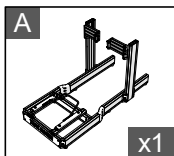
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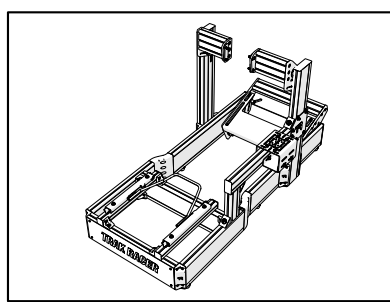
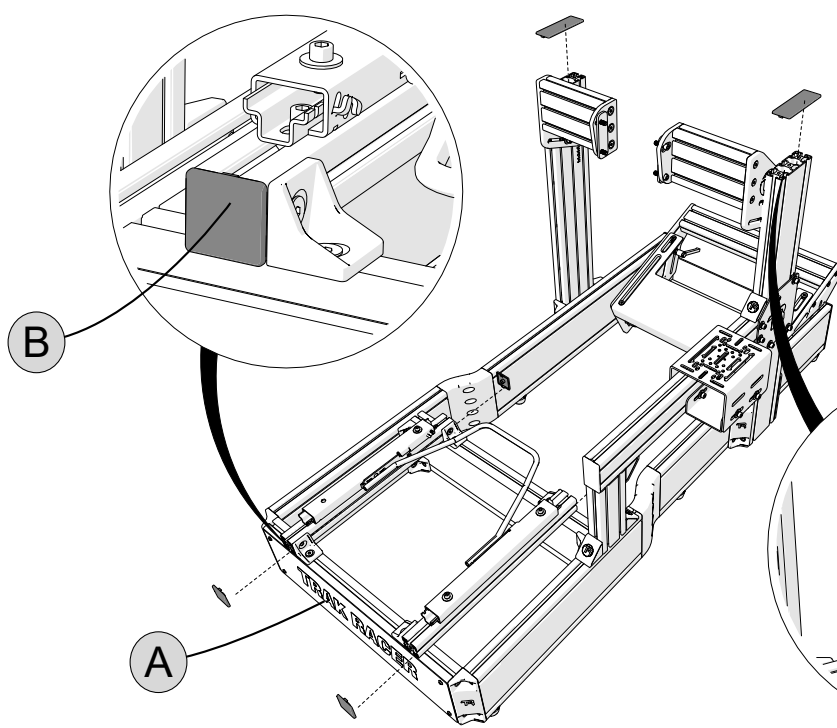
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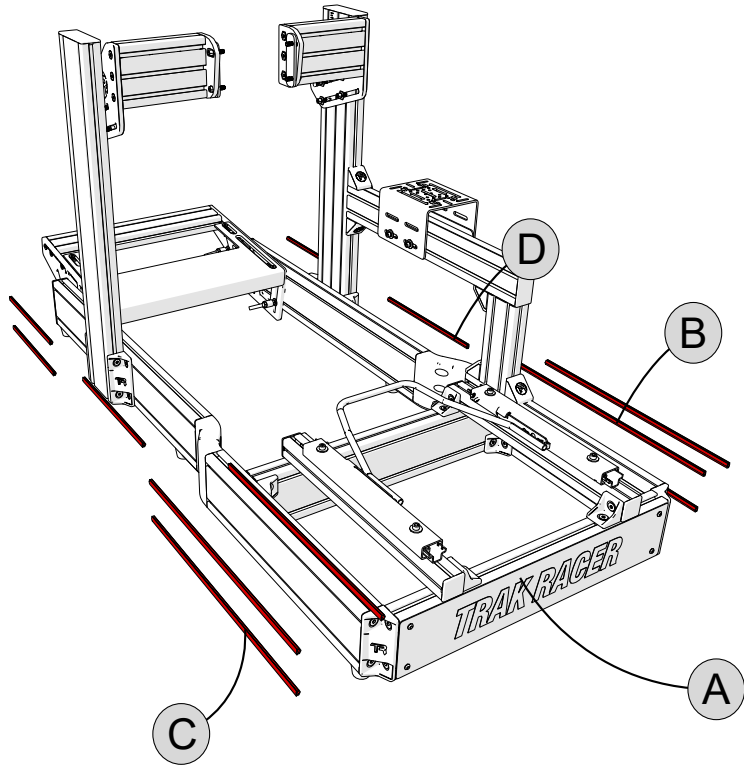
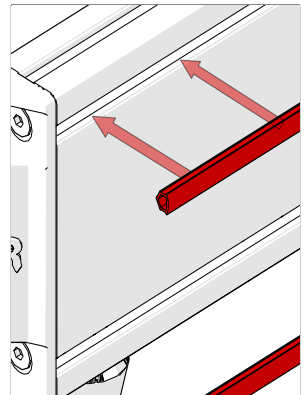
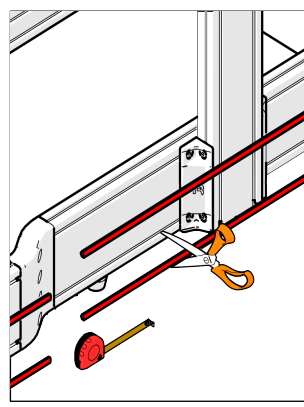
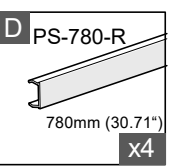
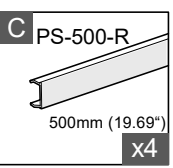
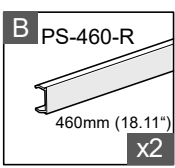
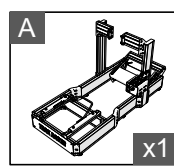
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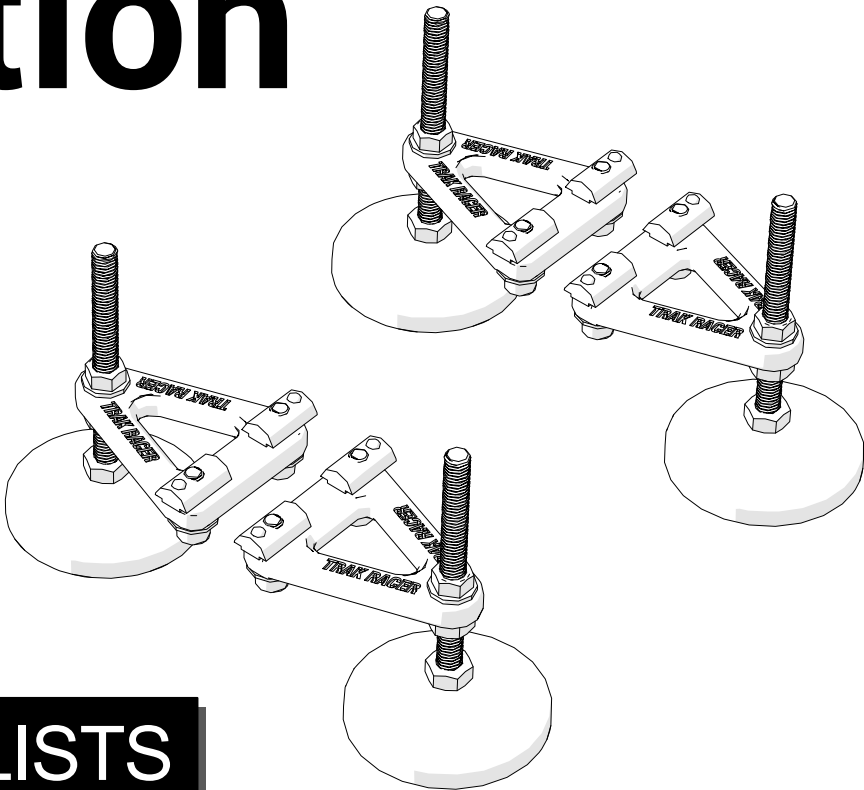
Verify EC-40 vs. EC-120 sizes.
Install on both end sides or one
end side.



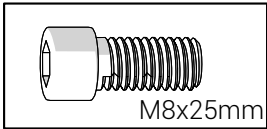
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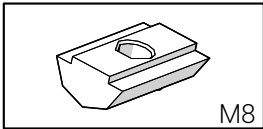
Stabilizing Feet Option



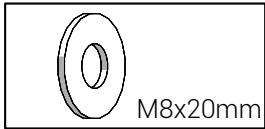
PART LISTS



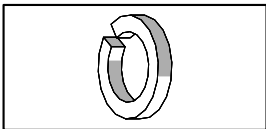
M8x20 Cap Hex Screw
SH-M8-25 **x8**



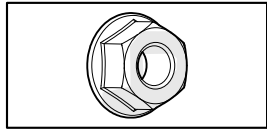
M8 T-Nut
NS-M8 **x8**



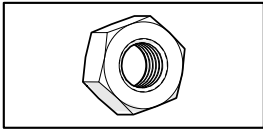
M8x20 Washer (Flat)
WF-M8-20 **x8**



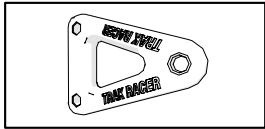
M8 Lock Washer
WL-M8 **x8**



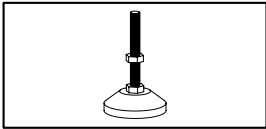
M10 Flange Nut
NF-M10 **x4**



M10 Nut
NL-M10 **x8**



Feet Plate
BF-01 **x4**



Adjustable Feet
FA-01 **x4**

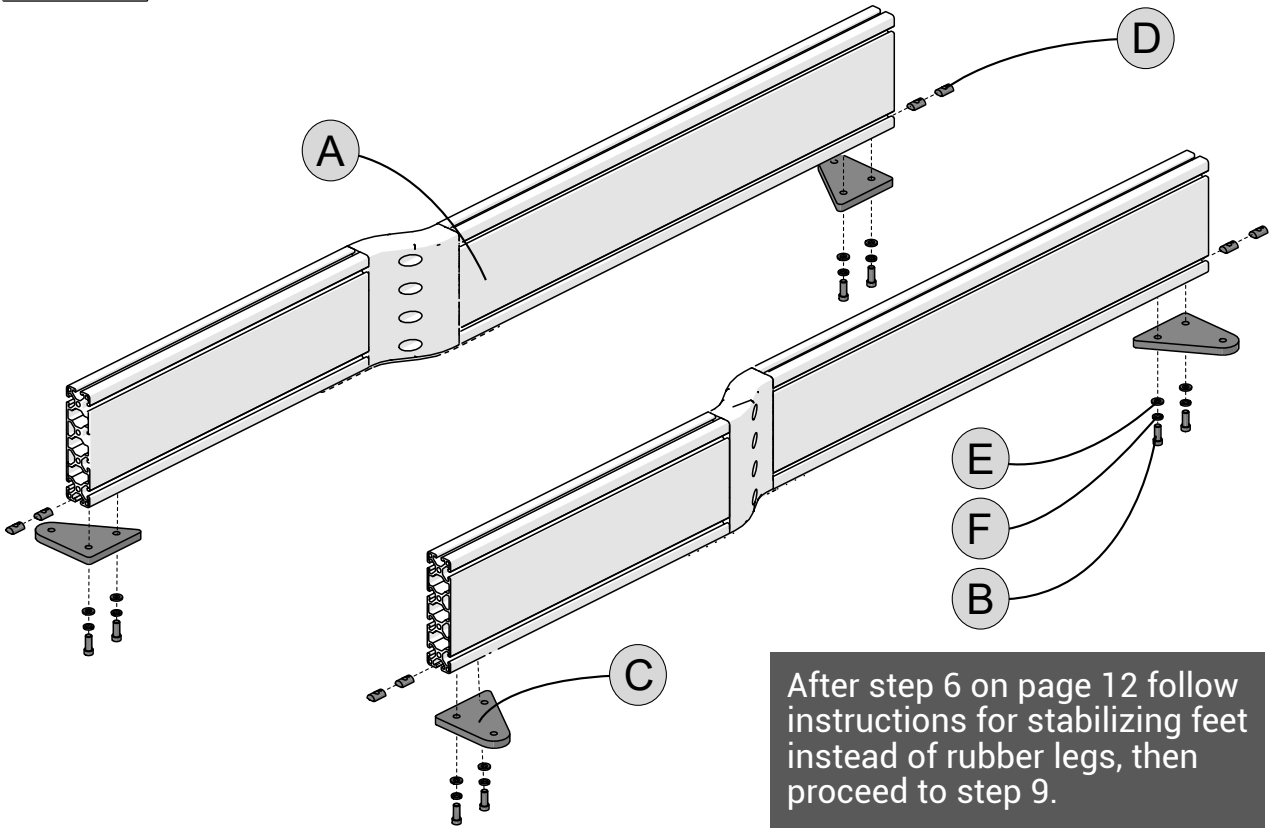
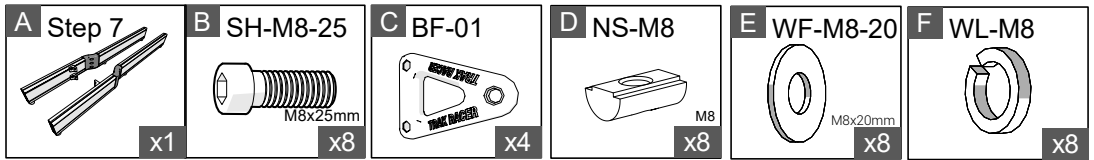


IMPORTANT: Different regions may have different models. Please ensure the part number below matches that on your product's box.

TR80-NEWFEET

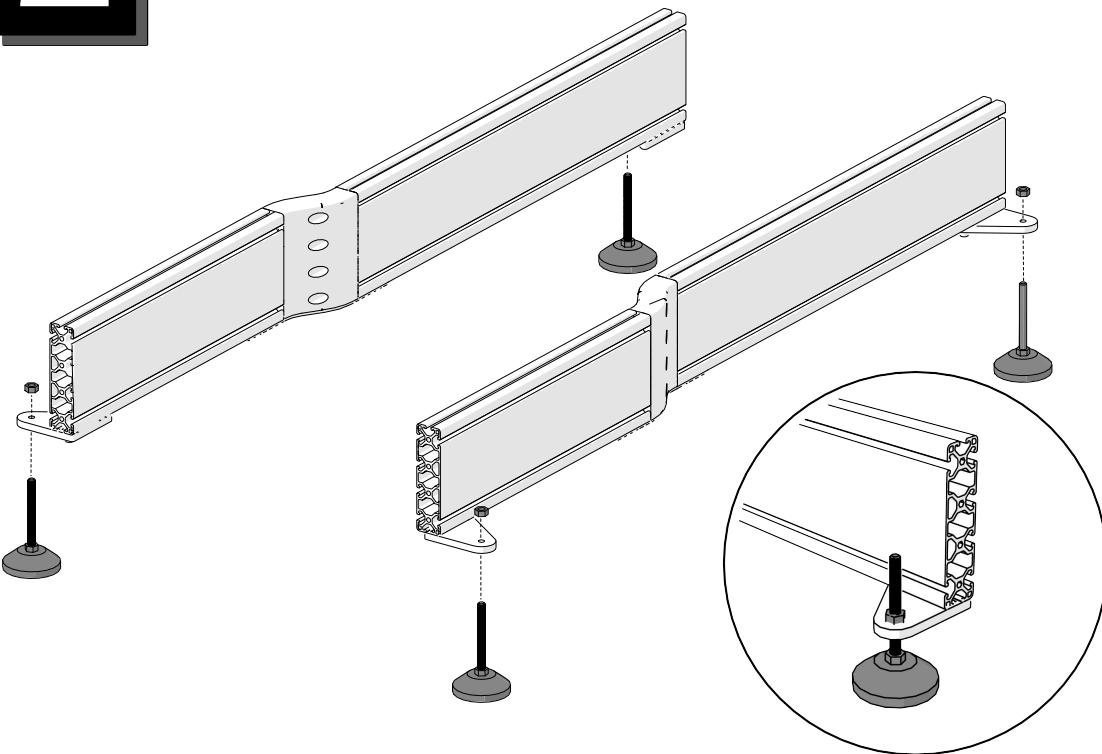
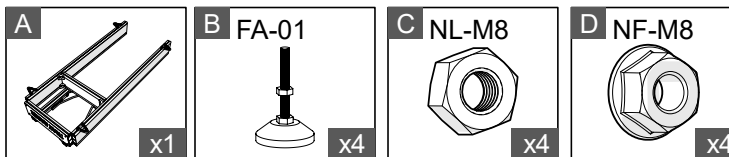


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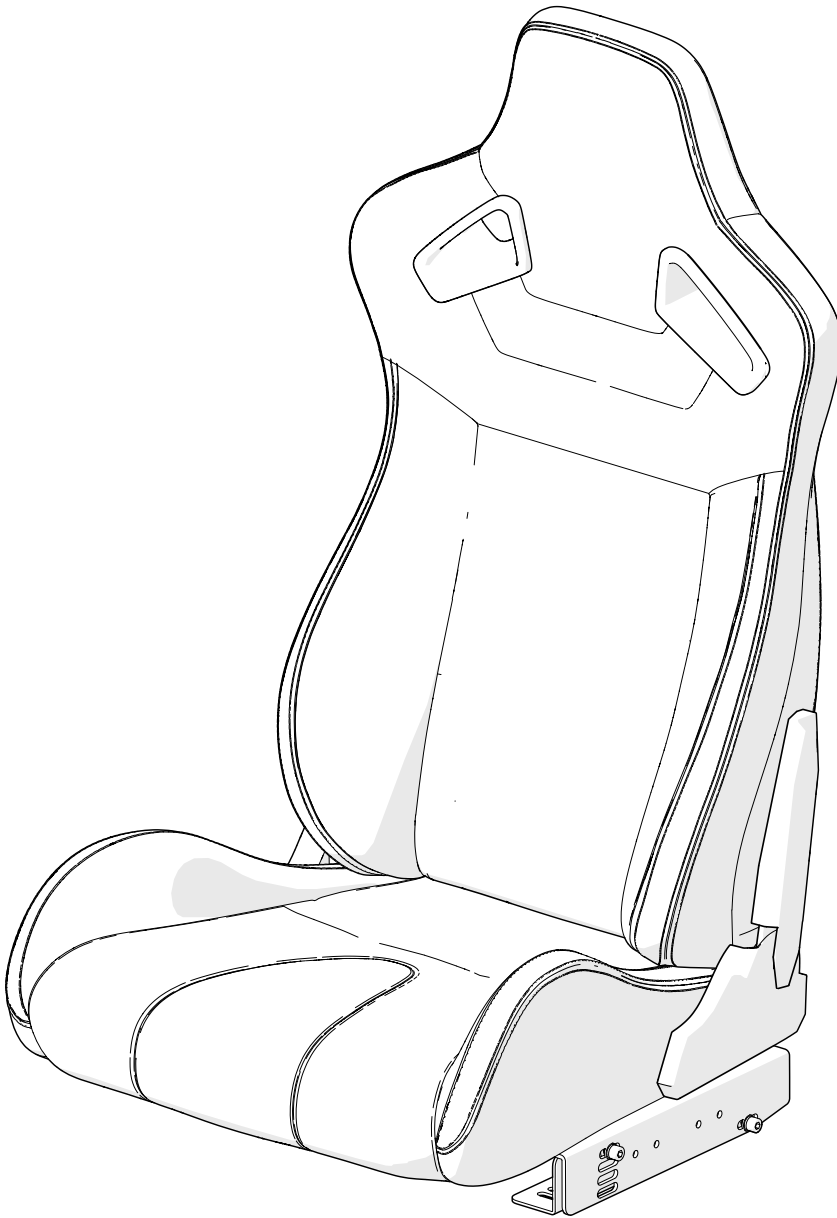


After step 6 on page 12 follow instructions for stabilizing feet instead of rubber legs, then proceed to step 9.

2



Adjustable Recliner Seat Bracket

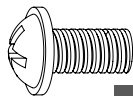


TR-RSB4

TRAK RACER

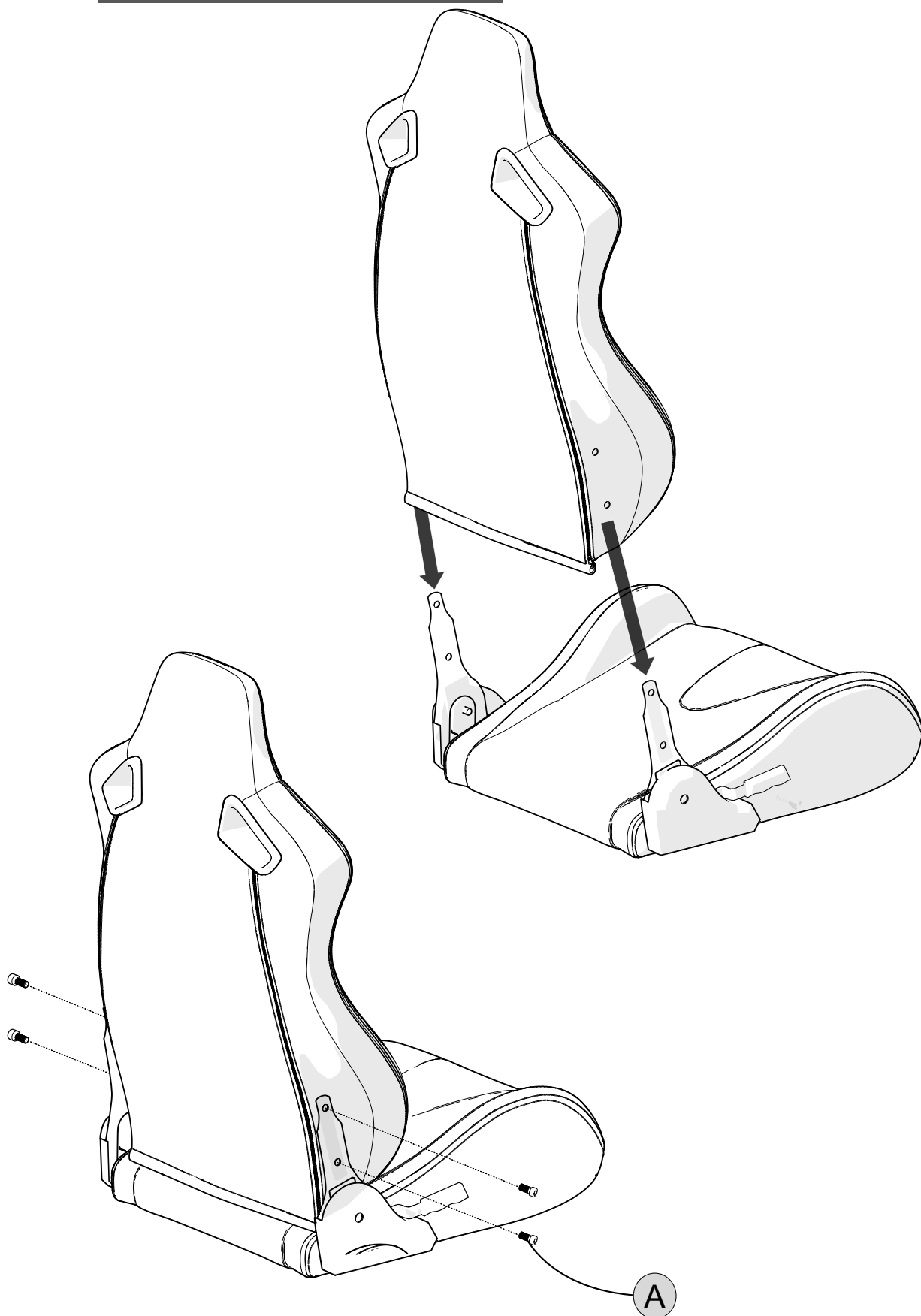
1

A Screw

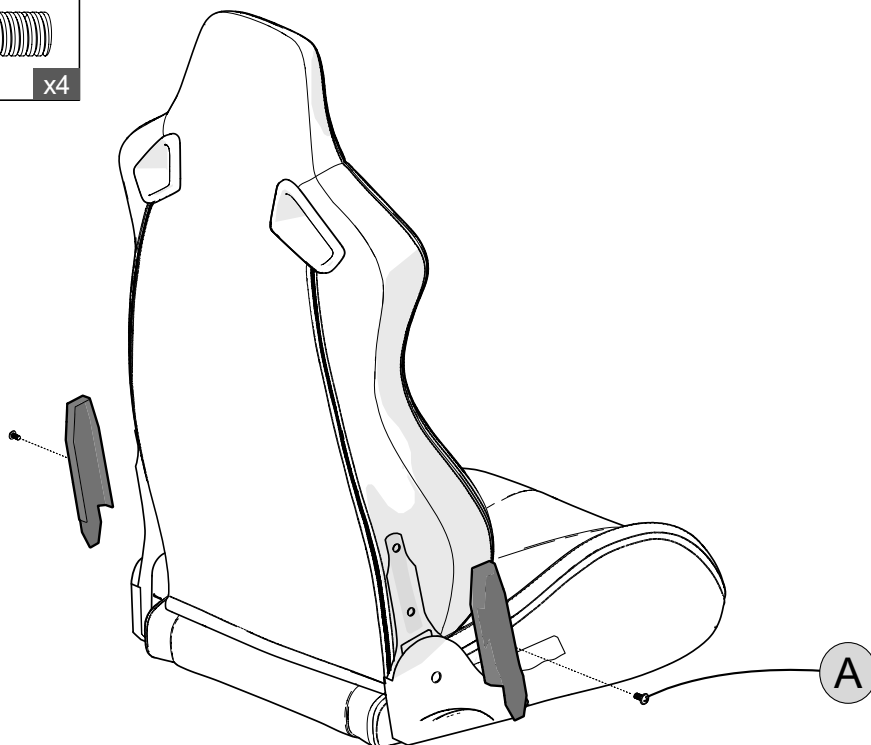
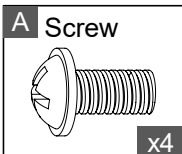


x4

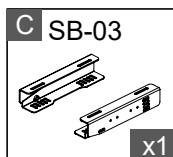
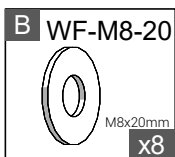
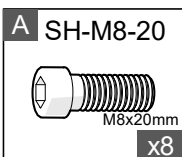
Note: Screws supplied with seat



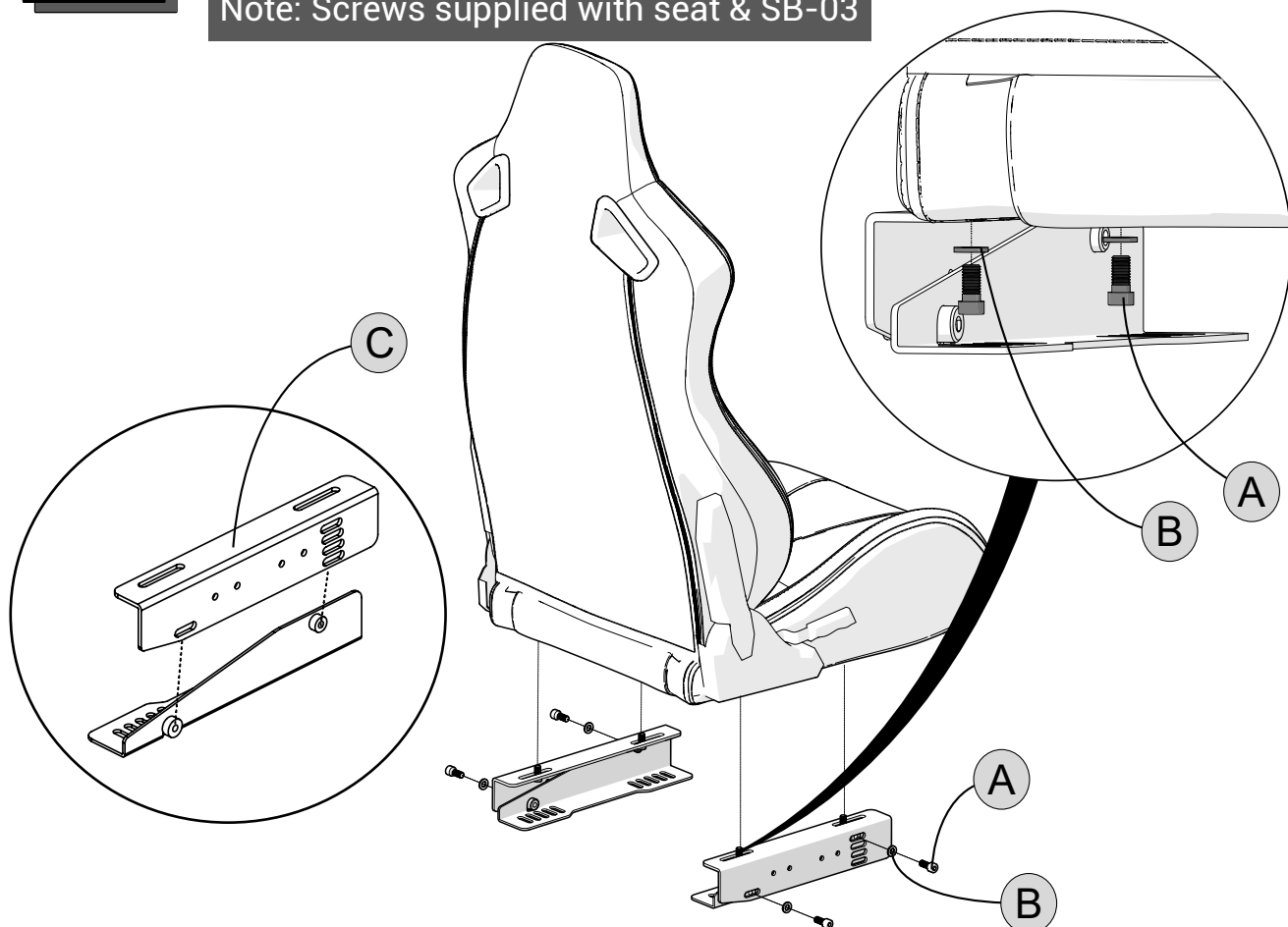
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3

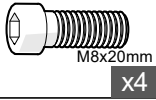


Note: Screws supplied with seat & SB-03

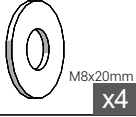


4

A SH-M8-20



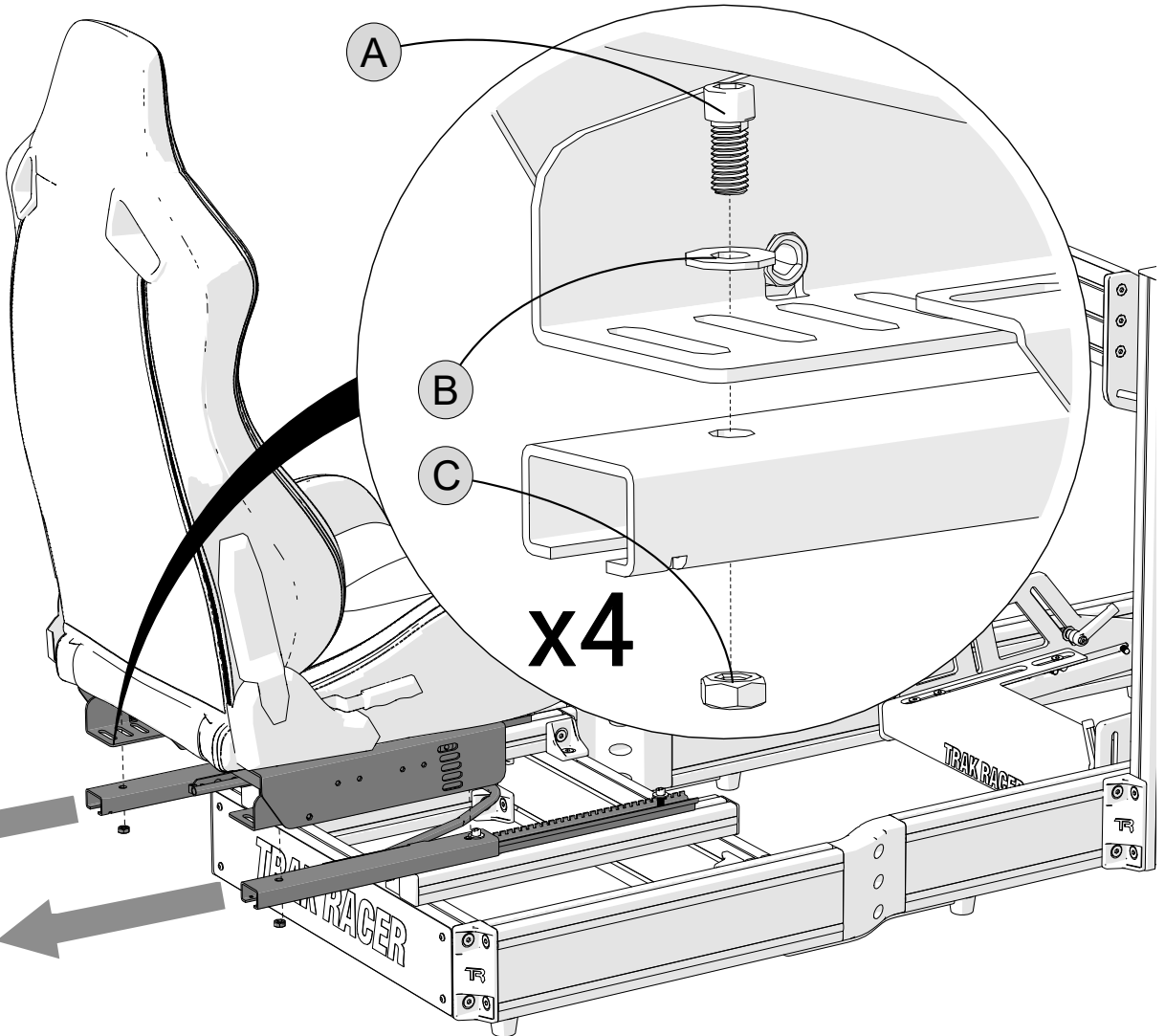
B WF-M8-20



C NL-M8

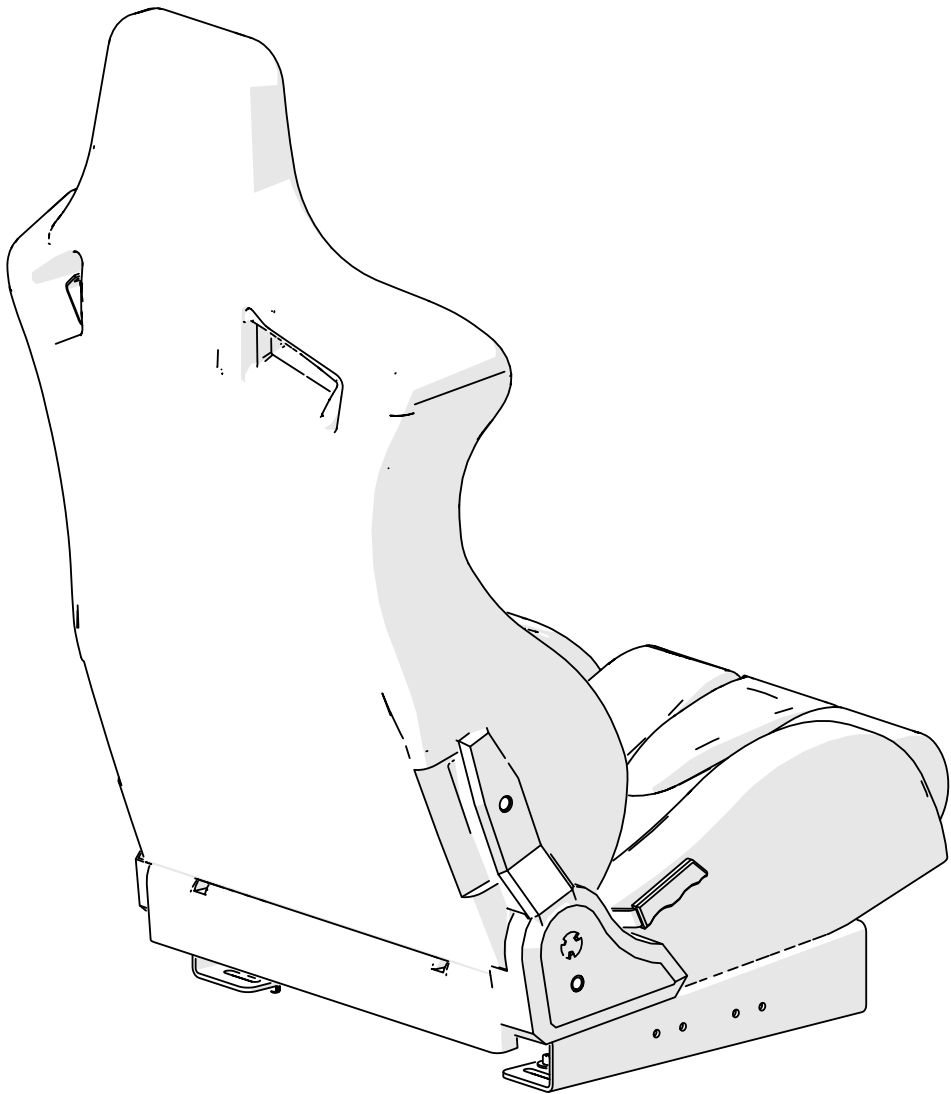


Note: Slide the slider all the way back to install screws and nuts. Then slide all the way forward and repeat for front screws and nuts.



Non-Adjustable Recline Seat Brackets

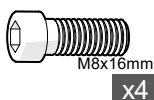
Assembly Guide



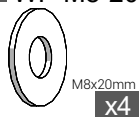
TR-RSB-CH

1

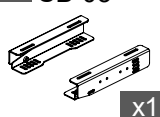
A SH-M8-16



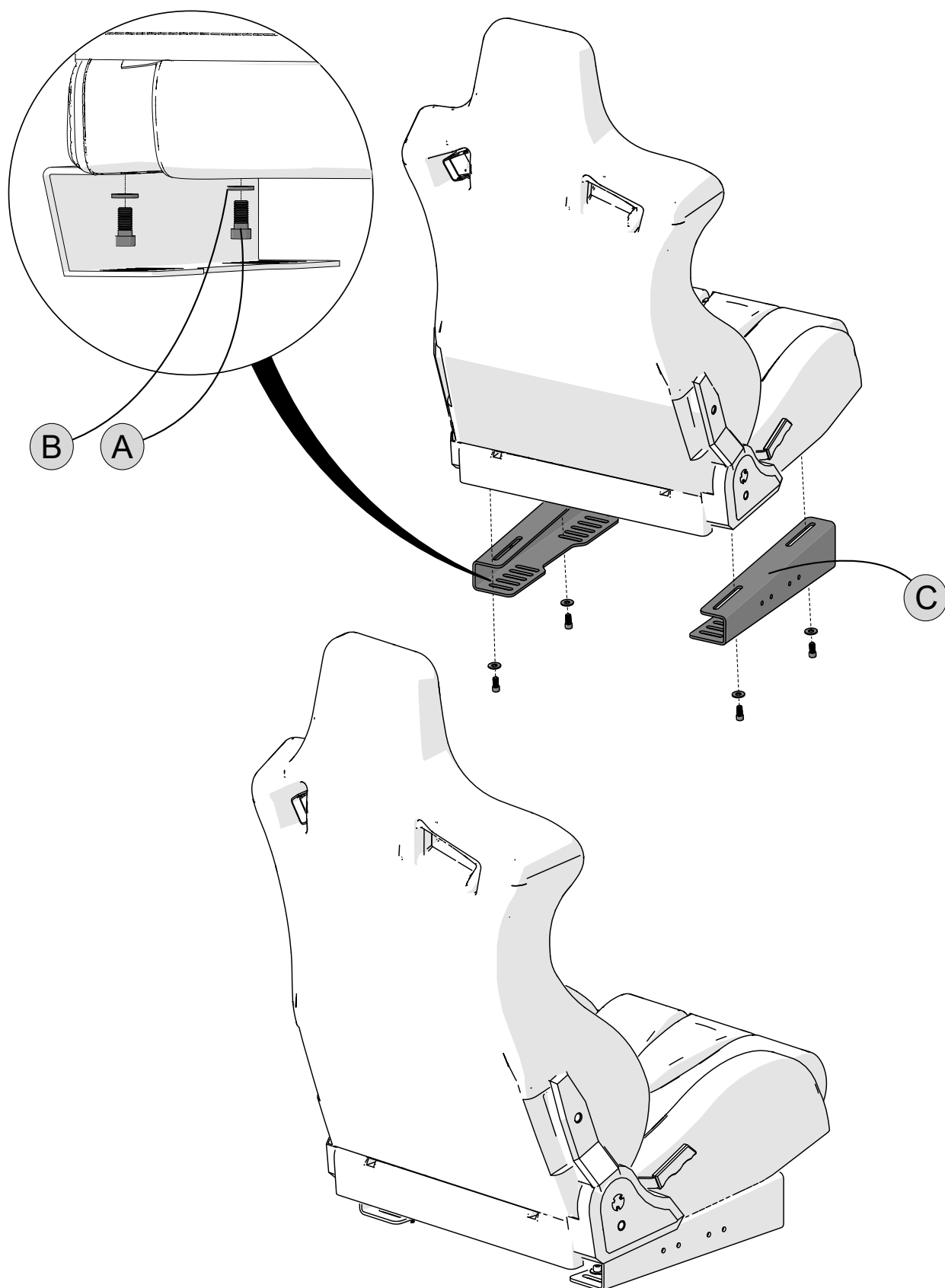
B WF-M8-20



C SB-03



Note: Screws supplied with seat & SB-03



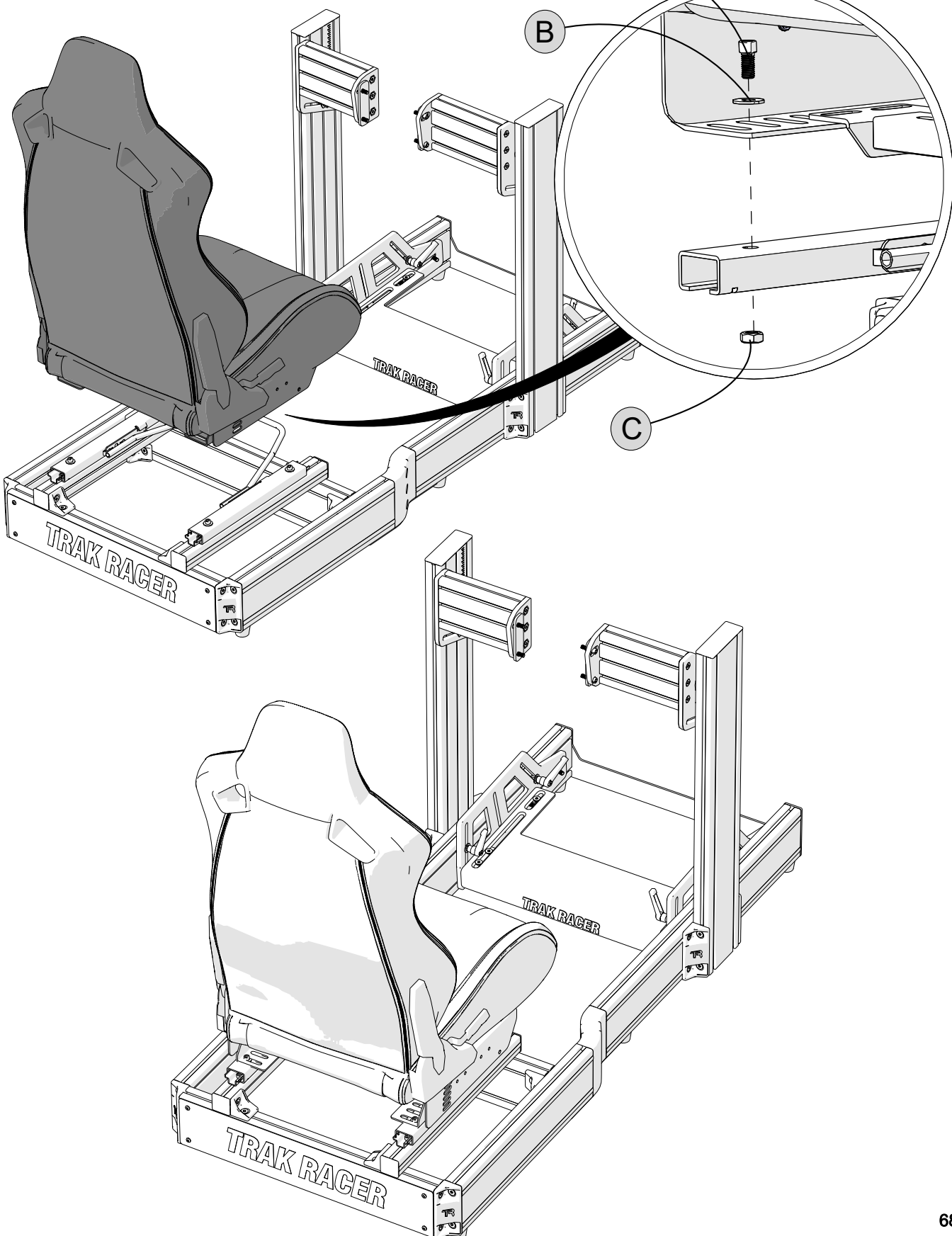
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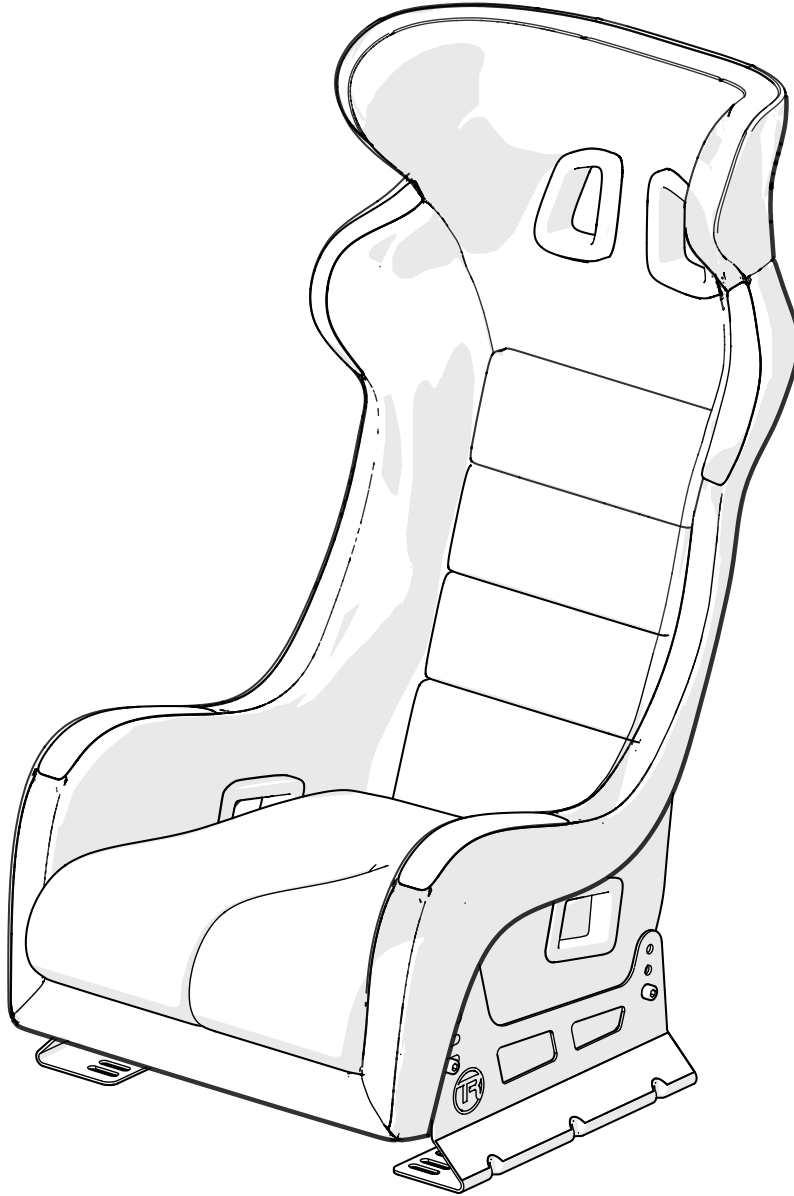
M8x16mm
x4



M8x20mm
x4



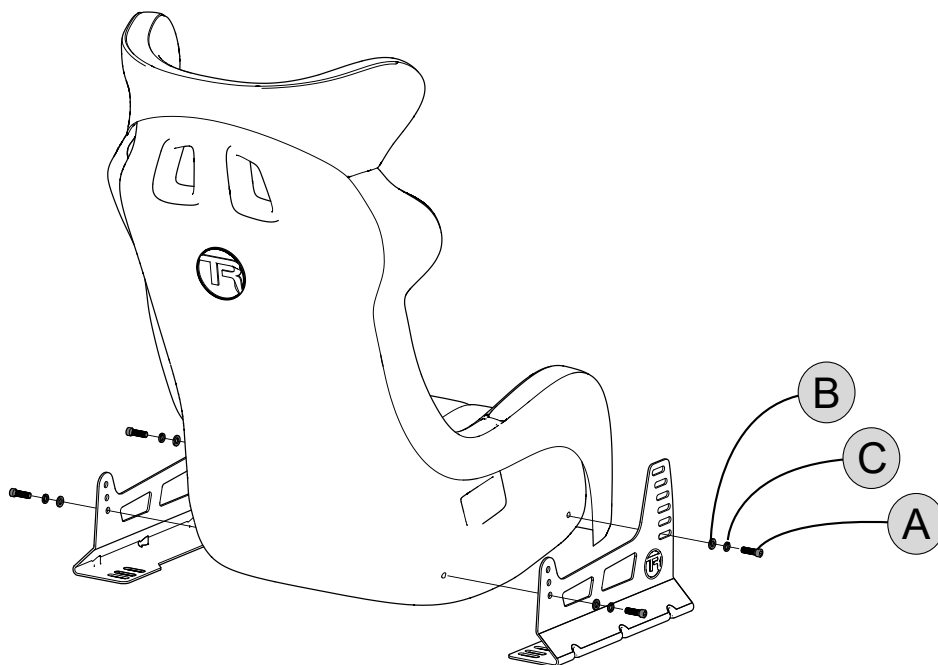
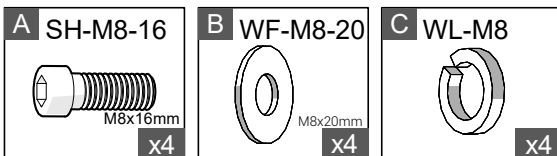
GT/Rally Seat Assembly



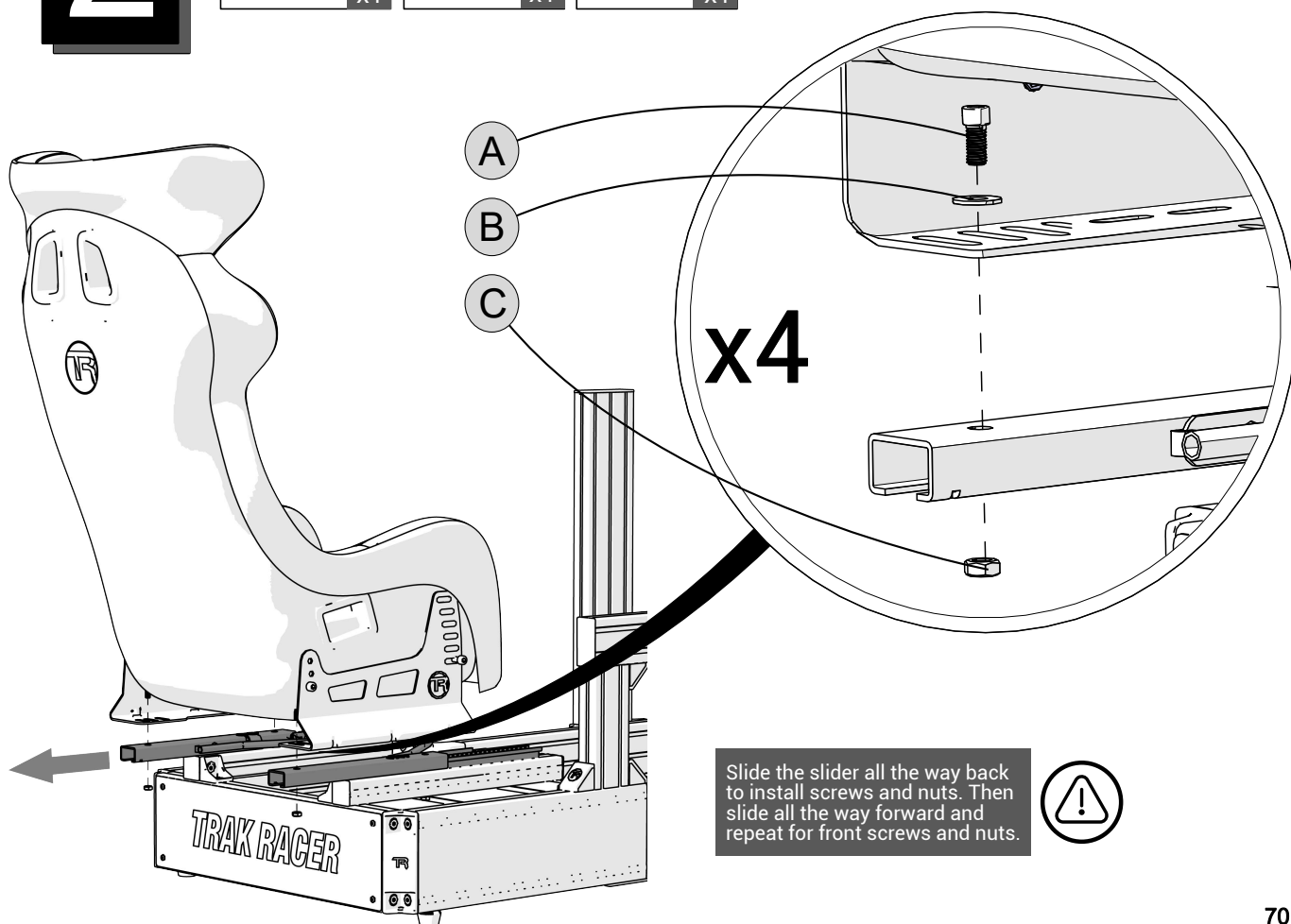
SA-09 and SA-10



1



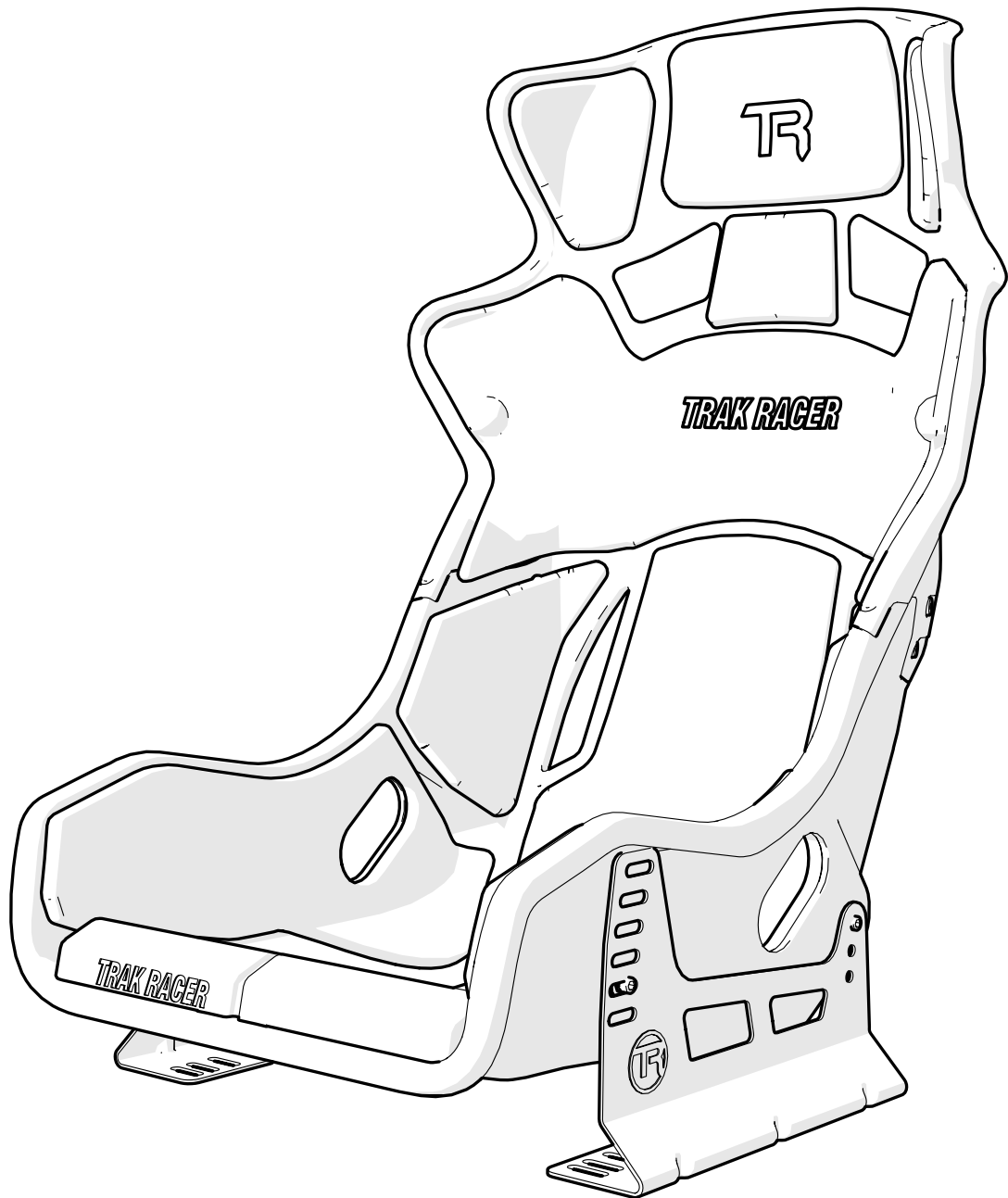
2



Slide the slider all the way back to install screws and nuts. Then slide all the way forward and repeat for front screws and nuts.

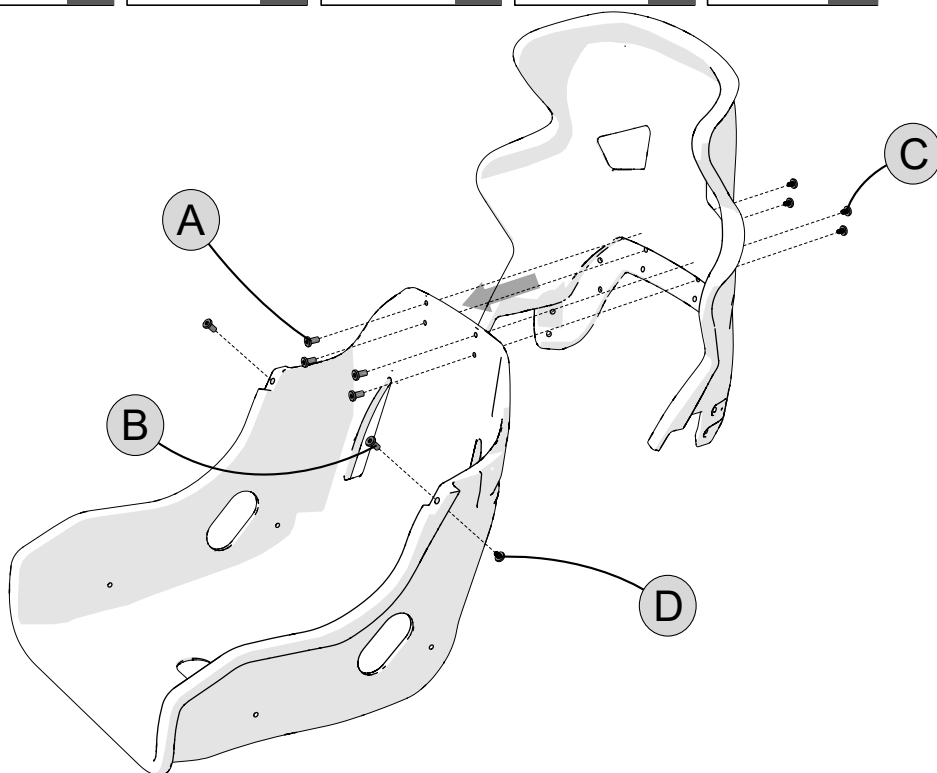
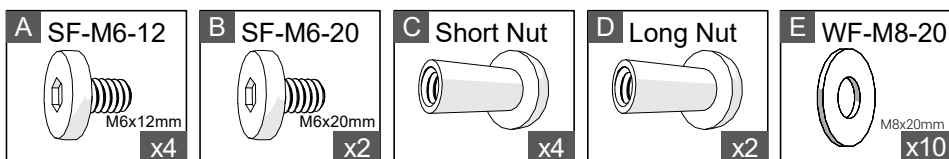


GT/Rally Seat Assembly

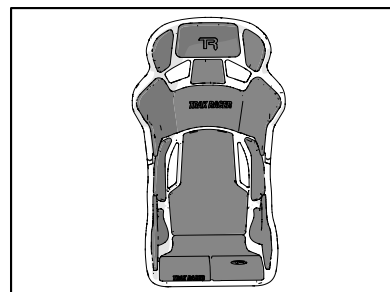
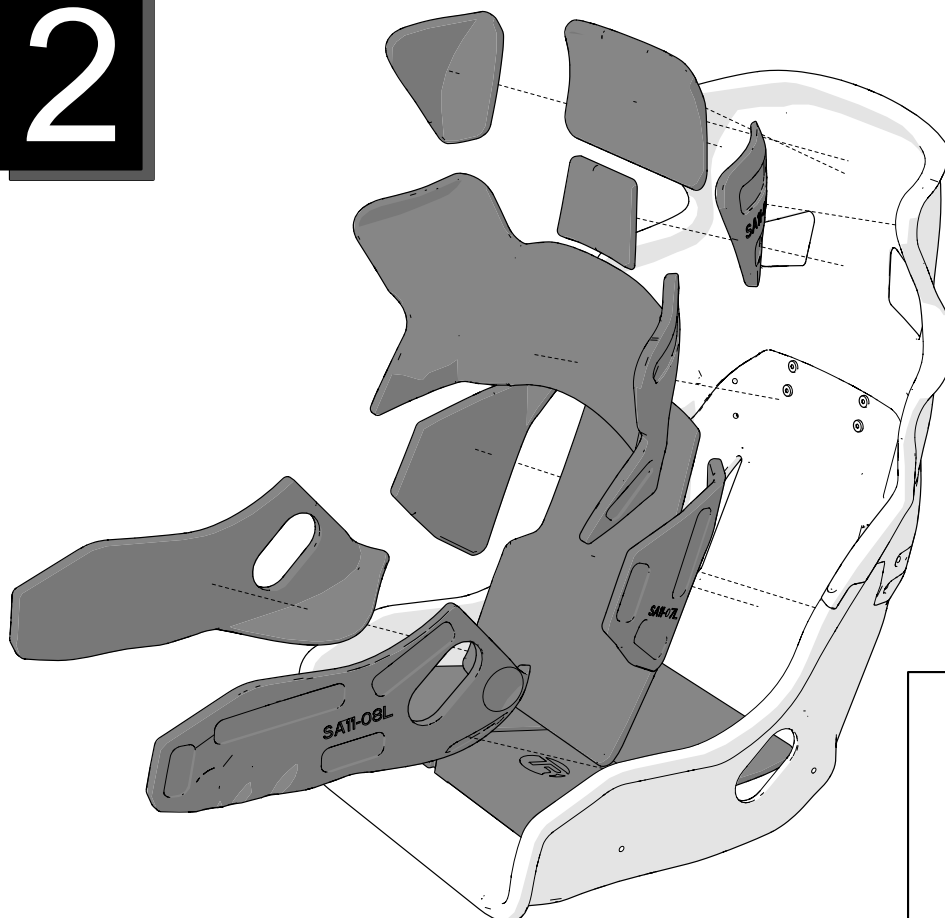


SA-11/SA-12/SA-13

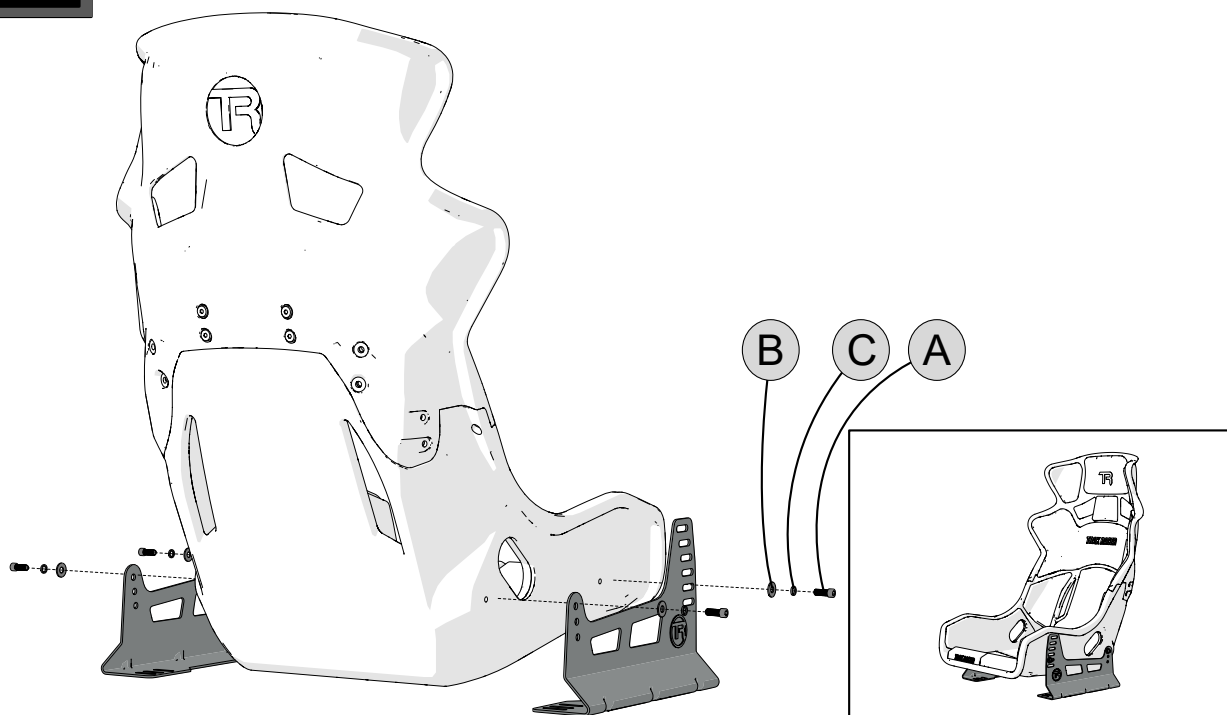
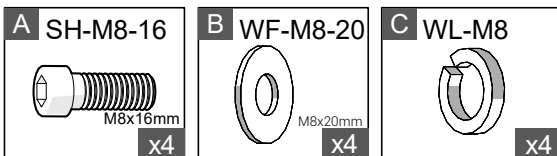
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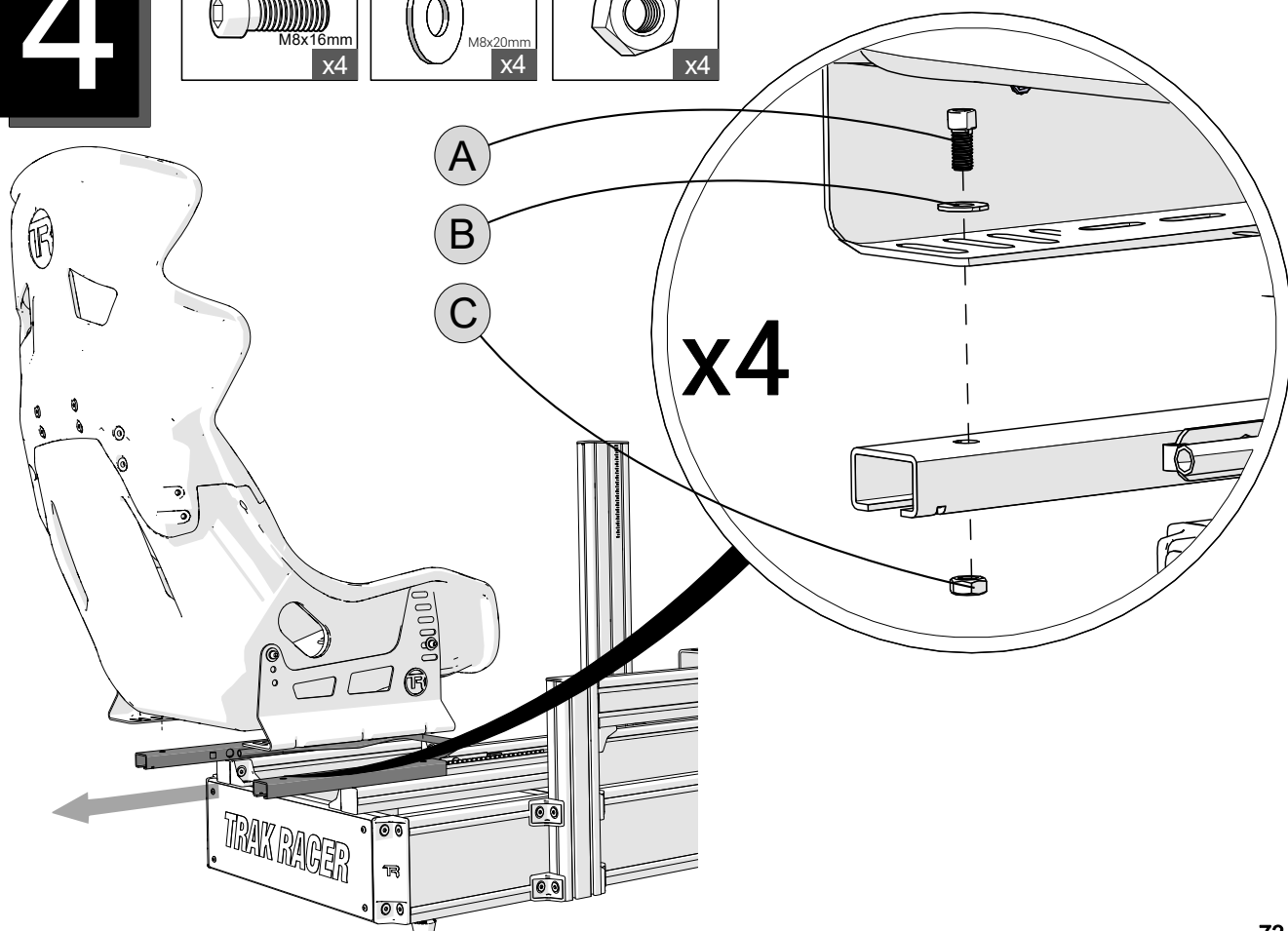
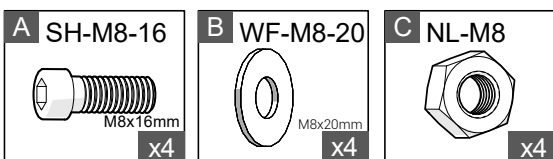
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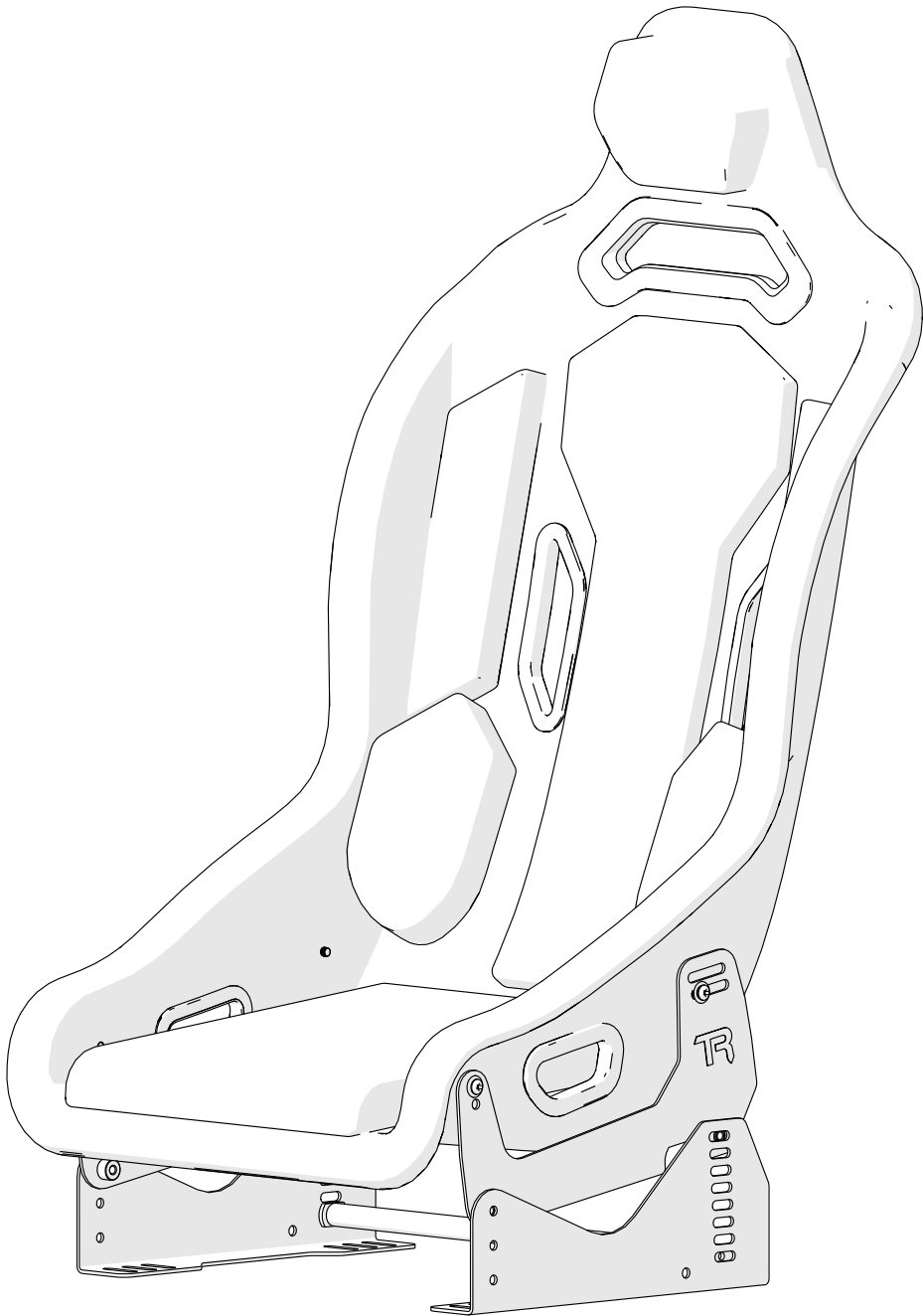
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4

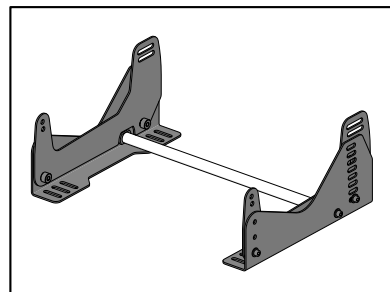
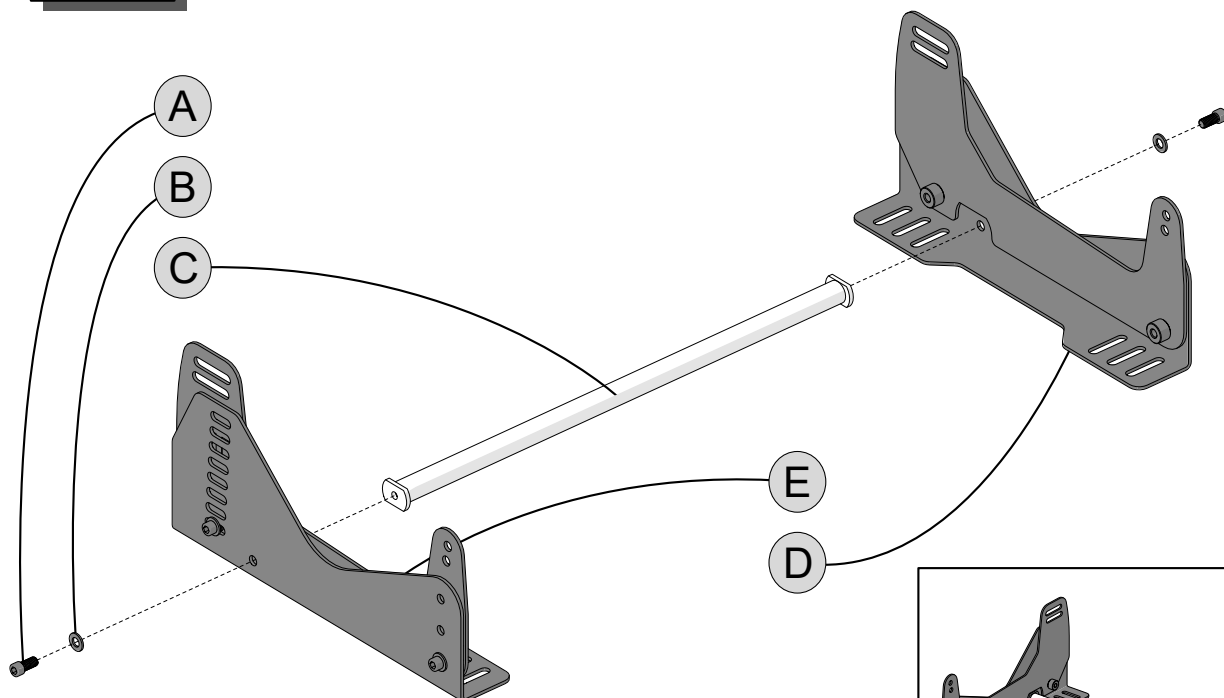
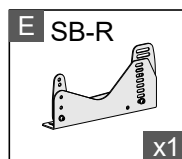
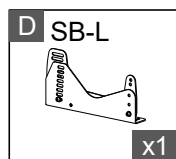
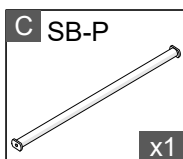
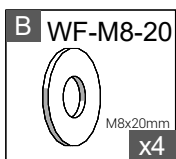
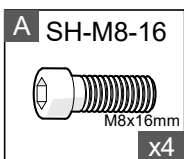


TRX Seat Assembly With Adjustable Bracket

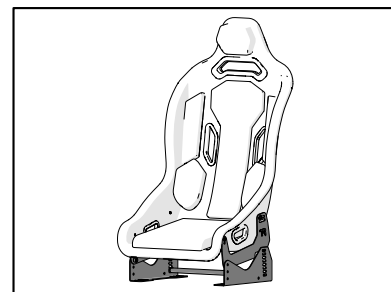
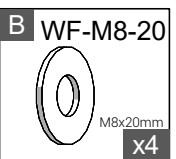
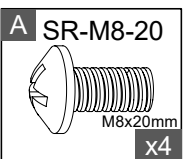


TRX-SB

1

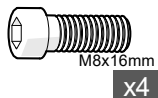


2

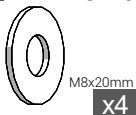


3

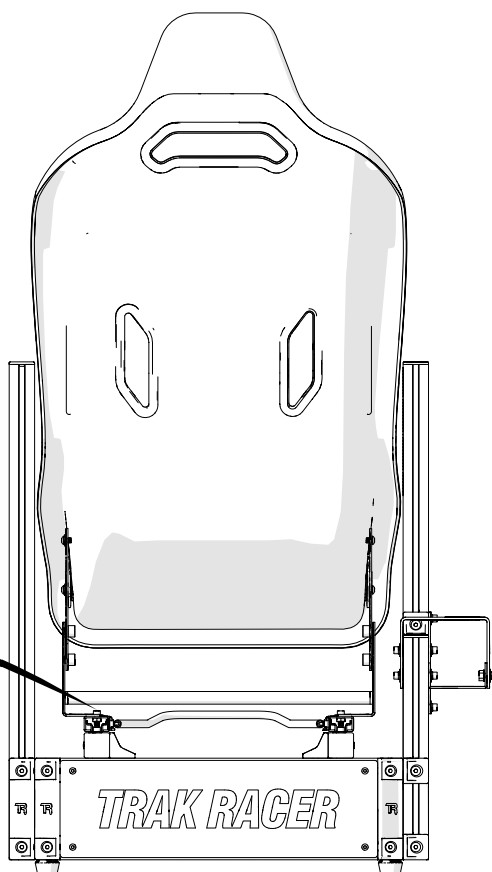
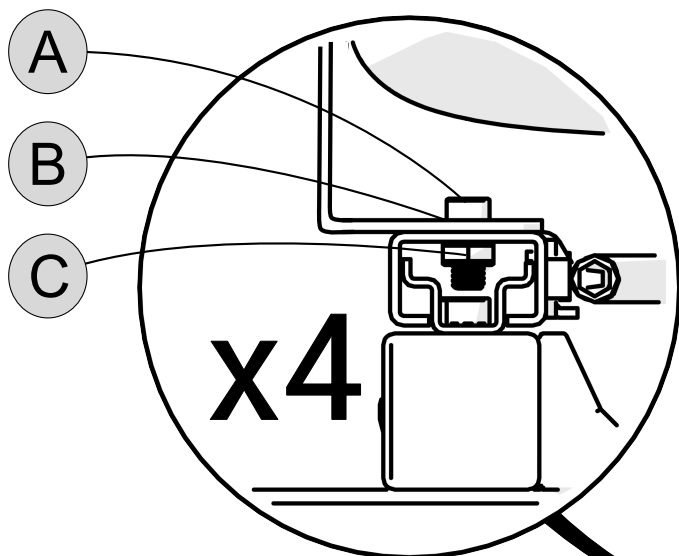
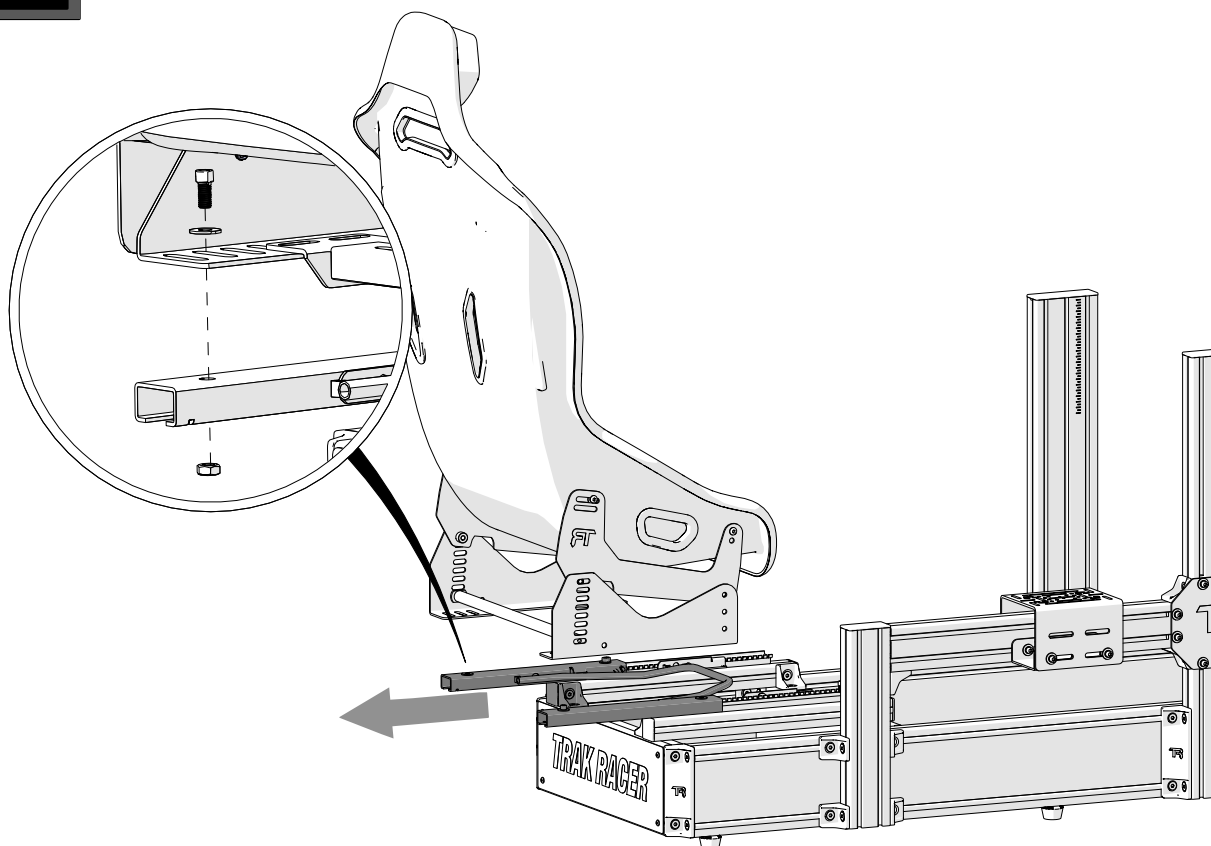
A SH-M8-16



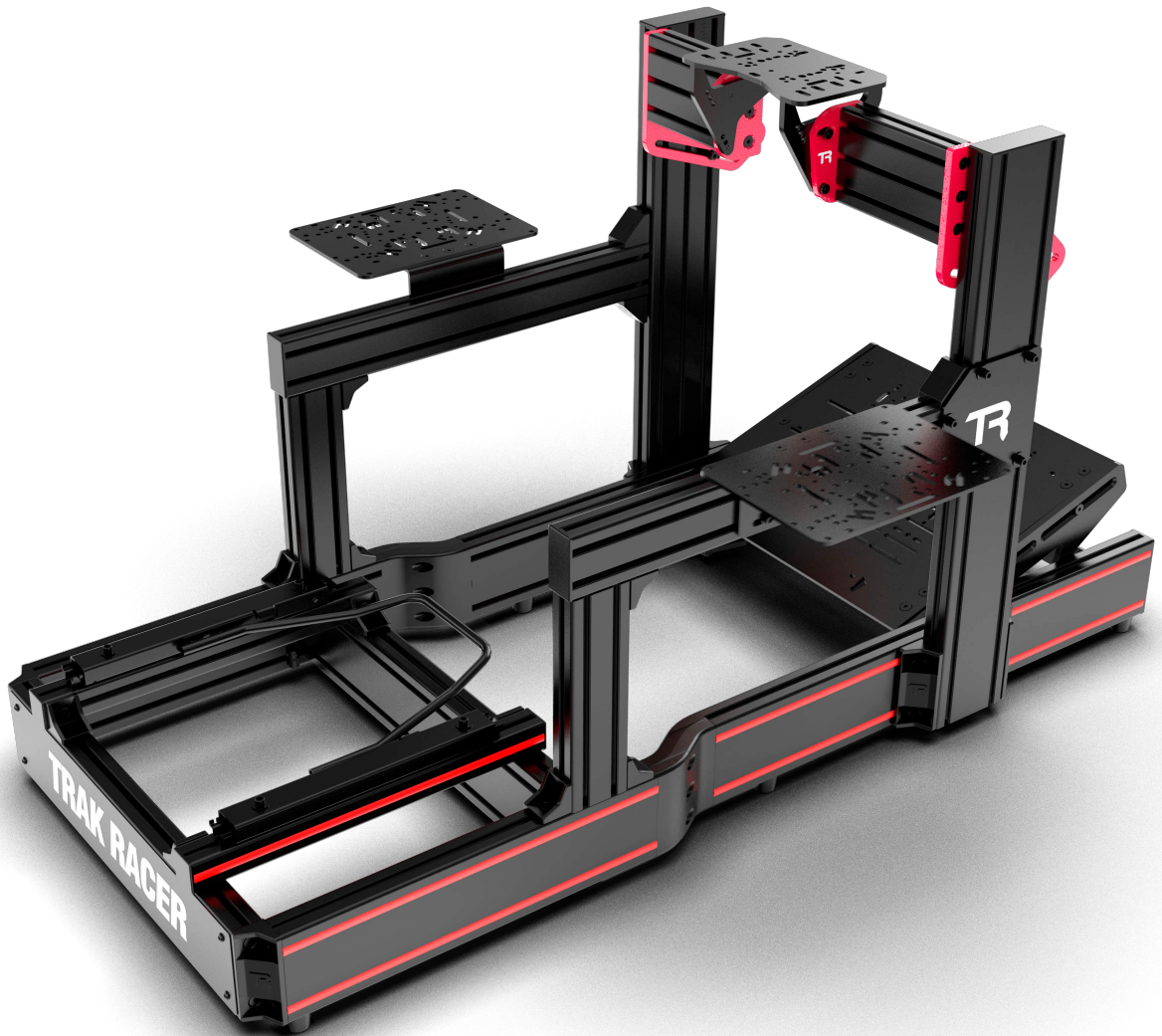
B WF-M8-20



C NL-M8



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